

Ball Bearing Units

Ball Bearing Units offer a convenient method of applying highly reliable rolling contact bearings to applications without the necessity of manufacturing a bearing housing.

- Many types suitable for applications. Additionally NACHI Ball Bearing Units have the advantages of ease of use and high reliability.
 - Anti-rotation pin on outer ring
 - Eccentric collar type is also available
 - Base for mounting locating pin
- Since Ball Bearings for units have the same geometry as deep groove ball bearings, load rating, reliability and other functions are equal with that of deep-groove ball bearings.

Generally Ball Bearing Units have following features.

- Self-aligning capability
- Sealed
- Easy to mount and dismount
- Interchangeability with foreign made units

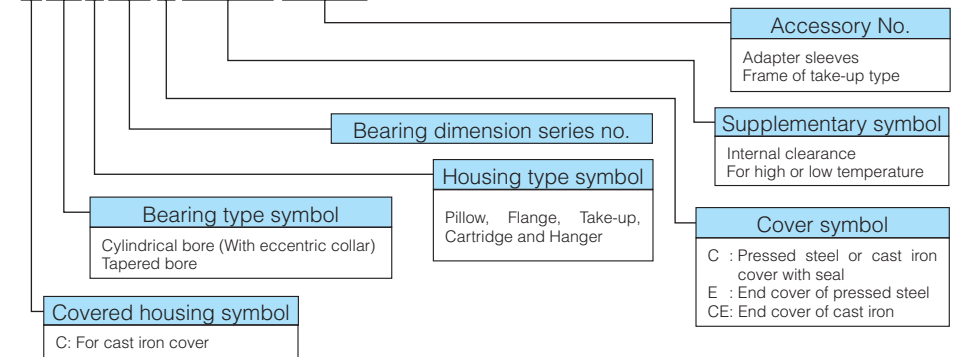


1. Designations

Number arrangement of Bearing Units and Ball bearings is shown as follows.

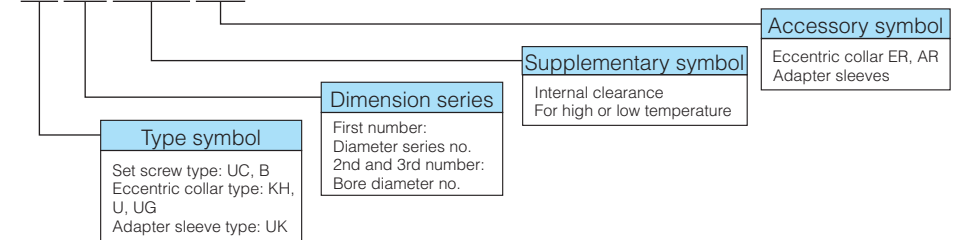
(1) Bearing Unit Numbers

C UK P 210 C CT4HR5 +H2310



(2) Ball Bearing Numbers



























UG 208 C3HR4 +ER



Note: For type B bearings, a last digit of bore diameter number is used as dimension series number.

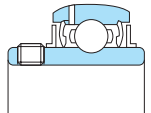
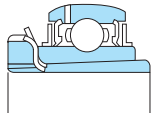
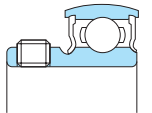
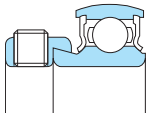
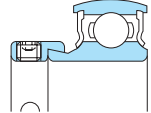
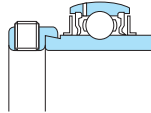


















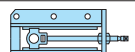
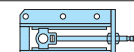








Contents of dimension tables (1)

Symbol ○: Pressed steel cover type is available. ●: Cast iron cover type is available.

Housing type		Ball bearing type	UC (MUC)	UK+H		B	KH AE	U, MU+ER	UG+ER	Ball bearing type	
			page 527	page 529		page 531	page 531	page 533	page 535	Housing type	
Cast Iron Series Standard Pillow block Type	P		UCP ○● page 417	UKP ○● page 421		BP page 425	—	—	UGP page 427	P	
Cast Iron Series Thick Body Pillow block for Shock Applications	IP		UCIP ○● page 429	UKIP ○● page 431		—	—	—	—	IP	
Cast Steel Series Pillow block for Heavy Loads	PK		UCPK ● page 433	UKPK ● page 425		—	—	—	—	PK	
Cast Iron Series Pillow block with High Center Height	PH		UCPH page 437	—		—	—	—	—	PH	
Cast Iron Series Pillow block with Small Base	PA		UCPA page 439	—		—	—	—	—	PA	
Cast Iron Series Pillow block for Free-end	EP		UCEP page 441	—		—	—	—	—	EP	
Cast Iron Series Light Weight Pillow block for Light Load	LLP		—	—		BLLP page 443	KHLLP page 443	—	—	LLP	
Stainless Steel Series Standard Pillow block	MP		MUCP page 445	—		—	—	—	—	MP	
Alloy Series (Silver series) Compact Pillow block for Light Load	P (PZ3)		—	—		—	—	UP (MUP) page 447	—	P (PZ3)	
Pressed Steel Series Pillow block for Extremely Light Load	PP		—	—		BPP page 449	KHPP page 449	—	—	PP	
Cast Iron Series Square Flange Type	F		UCF ○● page 451	UKF ○● page 455		BF page 459	—	—	UGF page 461	F	
Cast Iron Series Square Flange with Spigot Joint	FS		UCFS ● page 463	UKFS ● page 465		—	—	—	—	FS	
Cast Iron Series Round Flange Type	FC		UCFC ○● page 467	UKFC ○● page 471		BFC page 473	—	—	UGFC page 475	FC	

Contents of dimension tables (2)

Symbol ○: Pressed steel cover type is available. ●: Cast iron cover type is available.

Housing type		Ball bearing type		UC (MUC)	UK+H		B	KH AE	U, MU+ER	UG+ER	Ball bearing type	
												
				page 527	page 529		page 531	page 531	page 533	page 535		
Cast Iron Series Rhombic Flange Type	FL 	UCFL ○● page 477	UKFL ○● page 481				BFL page 485	—	—	UGFL page 487	FL 	
Cast Iron Series Light Weight Rhombic Flange for Light Load	LFL 	—	—				BLFL page 489	KHLFL page 489	—	—	LFL 	
Stainless Steel Series Rhombic Flange for Anti-Corrosion	MFL 	MUCFL page 491	—				—	—	—	—	MFL 	
Alloy Series (Silver Series) Compact Rhombic Flange for Light Load	FL (FLZ3) 	—	—				—	—	UFL (MUFL) page 493	—	FL (FLZ3) 	
Pressed Steel Series Round Flange for Extremely Light Load	PF 	—	—				BPF page 495	KHPF page 495	—	—	PF 	
Pressed Steel Series Rhombic Flange for Extremely Light Load	PFL 	—	—				BPFL page 497	KHPFL page 497	—	—	PFL 	
Cast Iron Series Transformed Rhombic Flange, Adjustable Center	FA 	UCFA page 499	—				—	—	—	—	FA 	
Cast Iron Series One Side Flange Type	FK 	UCFK page 501	—				—	—	—	—	FK 	
Cast Iron Series Standard Take-Up Type	T 	UCT ○● page 503	UKT ○● page 507				BT page 511	—	—	—	T 	
Cast Iron Series Take-Up Type with Frame of Angle Steel	T + WB 	UCT+WB page 513	—				—	—	—	—	T + WB 	
Cast Iron Series Take-Up Type with Frame of Light Channel Steel	TL + WL 	UCTL+WL page 515	—				—	—	—	—	TL + WL 	
Cast Iron Series Take-Up Type with Frame of Channel Steel	TU + WU 	UCTU+WU page 517	—				—	—	—	—	TU + WU 	
Cast Iron Series Cartridge Type	C 	UCC page 521	UKC page 523				—	—	—	—	C 	
Cast Iron Series Hanger Type	ECH 	UCECH page 525	—				—	—	—	—	ECH 	

2. Tolerance

Tolerances for ball bearings and housings are shown as follows.

(1) Ball Bearing Tolerances

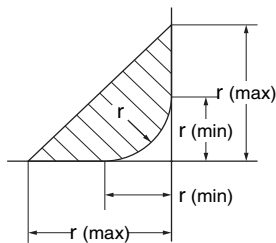
Tolerances of inner ring	Cylindrical bore: See Table 1 Tapered bore: See Table 5.7.1 (Page 63) 1/12 taper bore
Tolerances of outer ring	Tolerance class 0 of Table 5.1.2 (Page 55) Note: The lower limit of ΔD_{mp} is not applied within a distance of 1/4 of outer ring width from side faces.
Chamfer dimensions	See Table 2

Table 1. Tolerance of Inner Ring (Cylindrical bore)

Unit: μm

Bore dia. Nominal d (mm)		Single plane mean bore dia. deviation Δd_{mp}		Bore dia. variation in a single radial plane V_{dp}	Deviation of a single inner ring width ΔB_s		Radial runout of assembled bearing inner ring K_{ia} (reference)	Deviation of (1) eccentric value of inner ring eccentric face ΔH_s
Over	Incl.	High	Low	Max	High	Low	Max	
6	10	+12	0	8	0	-120	15	± 100
10	18	+15	0	10	0	-120	15	± 100
18	31.75	+18	0	12	0	-120	18	± 100
31.75	50.8	+21	0	14	0	-120	20	± 100
50.8	80	+24	0	16	0	-150	25	± 100
80	120	+28	0	19	0	-200	30	—
120	180	+33	0	22	0	-250	35	—

Note: (1) This deviation is used on the eccentric locking collar type bearings.



Remark: The exact shape of the chamfer is not specified, but its contour will be in the area shown with oblique lines.

Table 2. Chamfer dimension Limits

Chamfer dimension Nominal r	r		Corner of shaft R
	Max	Min	Max
0.5	0.8	0.3	0.3
1	1.5	0.6	0.6
1.5	2	1	1
2	2.5	1.5	1
2.5	3	2	1.5
3	3.5	2.5	2
3.5	4	2.5	2
4	4.5	3	2.5
5	6	4	3

(2) Bearing Unit Housing Tolerances

Spherical bearing seating of cast iron housing	See Table 3
Others	See NACHI Bearing Units Catalog

Table 3. Tolerance of cast iron housing

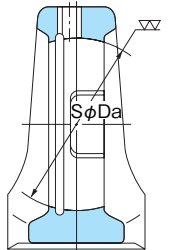
Unit: μm

Spherical bearing seating diameter nominal Da (mm)	Tolerance symbol H7			Tolerance symbol J7			Tolerance symbol K7			
	Deviation of single plane mean dia. of bearing seating ΔD_{am}	Bearing seating dia. variation in a single radial plane VD_{ap}	Max	Deviation of single plane mean dia. of bearing seating ΔD_{am}	Bearing seating dia. variation in a single radial plane VD_{ap}	Max	Deviation of single plane mean dia. of bearing seating ΔD_{am}	Bearing seating dia. variation in a single radial plane VD_{ap}	Max	
Over	Incl.	High	Low	High	Low	High	Low	High	Low	Max
30	50	+25	0	10	+14	-11	10	+7	-18	10
50	80	+30	0	12	+18	-12	12	+9	-21	12
80	120	+35	0	14	+22	-13	14	+10	-25	14
120	180	+40	0	16	+26	-14	16	+12	-28	16
180	250	+46	0	18	+30	-16	18	+13	-33	18
250	315	+52	0	20	+36	-16	20	+16	-36	20

Notes: 1 Spherical bearing seat dimensions are divided into H7 for clearance fits and J7 and K7 for light interference fits. As NACHI bearings equipped with an anti-rotation pin to prevent outer race rotation, H7 is HACHI standard for the dimension.

2 For rotating outer ring load or fluctuating load applications, J7 or K7 fitting practice should be used.

3 Silver series of special alloy material are supplied with special tolerance.



3. Radial clearance of Ball Bearings

Cylindrical bore	See Table 6.1 (page 64); Radial internal clearance of deep-groove ball bearings (with cylindrical bore)
Tapered bore	CT2: CN for cylindrical bore CTN: C3 for cylindrical bore CT3: C4 for cylindrical bore They are considered the inner ring expansion by fitting with an adapter sleeve.

4. Shaft Tolerance

For cylindrical bore bearings	<ul style="list-style-type: none"> ● Normal load: Shaft tolerance h7, h8 or js7 ● Heavy or shock load: Shaft tolerance k6, k7 or m6
For tapered bore bearings with an adaptor sleeve	<ul style="list-style-type: none"> ● Shaft tolerance h9

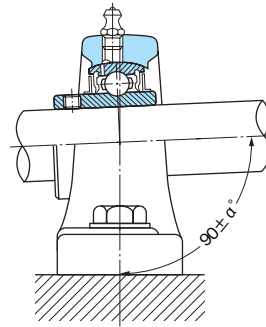
5. Maximum permissible misalignment angle

Normal permissible misalignment angle α is $\pm 1.5^\circ \sim 2.5^\circ$ because it is restricted by grease supply.

Even if grease is not supplied, it is desirable to use the same limiting value. If larger angles are needed, its angle is permissible to about $\pm 5^\circ$.

The maximum misalignment angle of bearing units with a housing cover is $\pm 1.0^\circ \sim 1.8^\circ$, beyond this angle the inner diameter of the cover will interfere the shaft.

To prevent the unequal contact between seals and shaft, excessive heat generation and dust intrusion, the misalignment angle should be minimized.



6. Maximum permissible operating temperature

Since Bearing units are sometimes used at higher or lower temperature than normal, NACHI prepares the special specification shown in Table 4.

In case of Bearing units with high temperature specification, the decrease in basic load rating should be considered, and radial clearance should be larger than normal clearance.

NACHI standard radial clearance for high temperature applications is C3 HR4, C4 HR5 and C4 HR23 for cylindrical bore bearings and CT3 HR4, CT4 HR23 for tapered bore

bearings. If there is a large temperature difference between the inner ring and outer ring, radial internal clearance should be determined reasonably.

- Notes 1. If operating temperature exceeds 150°C, careful investigation, including radial internal clearance is required. In such case, Please consult NACHI with operating conditions.
 2. The grease shown in Table 4 must be supplied for relubrication. If different greases are mixed, lubrication ability can deteriorate. Before supplying different grease, please consult NACHI or the grease manufactures.

Table 4. Operating Temperature Range

Series	Seal material	Grease	Operating temperature range (°C)	Slinger color
Silver series	Nitrile rubber (NBR)	Alvania Grease 3	- 10 ~ + 80	-
Standard	Nitrile rubber (NBR)	Alvania Grease 3	- 15 ~ +100	Black
HR4 for high temperature	Nitrile rubber (NBR)	Superlube 3	Normal temperature ~ +120	Yellow
HR5 for high temperature	Silicone rubber	Superlube 3	Normal temperature ~ +200	Yellow
HR23 for high temperature	Silicone rubber	Fluorine-contained Grease	Normal temperature ~ +230	Black
CR2A for low temperature	Silicone rubber	Aero Shell Grease 7	- 40 ~ +Normal temperature	White

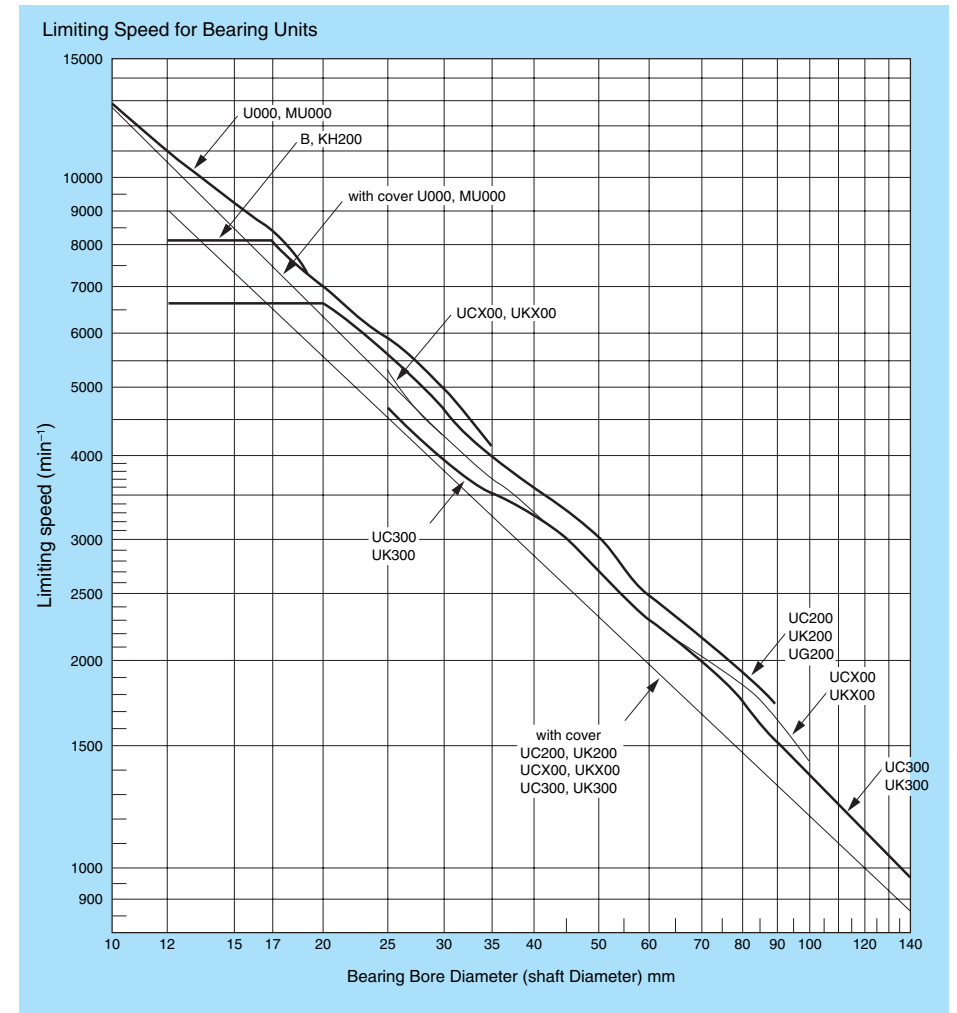
7. Speed limit

Limiting speed of bearings is determined by the slip speed limit between the seal and inner ring or shaft.

Limiting speed of bearings is shown in the chart below. But this limiting speed should be

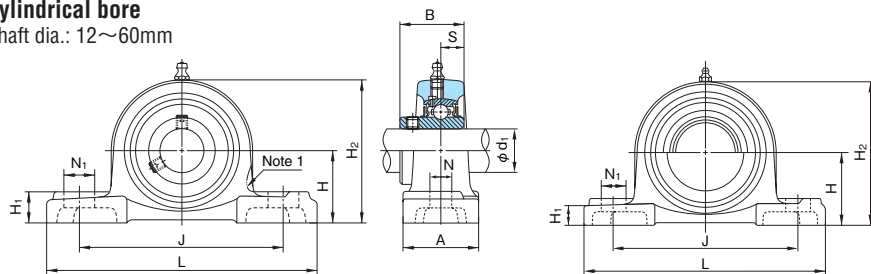
decreased, if there are differences between shaft center and bearing center or a mixing resistance of grease for HR23 specification.

When Bearing units are necessary to operate in excess of speed limit, please consult NACHI.



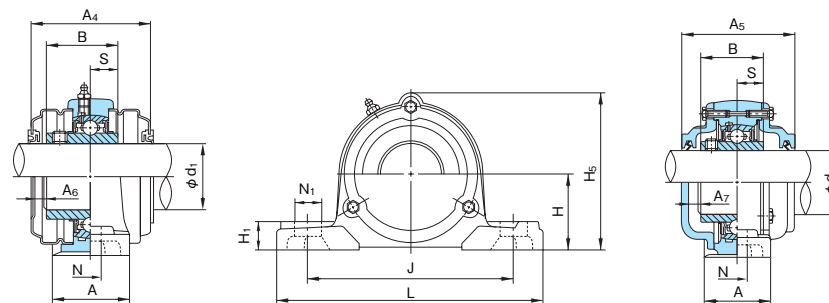
Pillow Block Units

UCP type
With set screws
Cylindrical bore
Shaft dia.: 12~60mm



Note: The line shows figure of UCPX00 series

With steel covers



With cast covers

1N=0.102kgf

Shaft dia. d ₁ (mm)	Unit No.	Boundary dimensions (mm)															Bolt size	Bearings			Housing No.	Unit No. with steel covers	Unit No. with cast covers	Mass of Unit (kg)				
		H	L	A	J	N	N ₁	H ₁	H ₂	H ₅	B	S	A ₄	A ₅	A ₆	A ₇		No.	Basic load rating (N)					Covers with rubber seal (End cover on one side)	Covers with rubber seal (End cover on one side)	standard	with steel cover	with cast covers
		Cr	Cor																									
12	UCP201	30.2	127	38	95	13	19	15	62	66	31	12.7	56	62	8	6	M10	UC201	12800	6600	P203	UCP201C(E)	CUCP201C(CE)	0.65	0.71	1.1		
15	UCP202	30.2	127	38	95	13	19	15	62	66	31	12.7	56	62	8	6	M10	UC202	12800	6600	P203	UCP202C(E)	CUCP202C(CE)	0.63	0.69	1.1		
17	UCP203	30.2	127	38	95	13	19	15	62	66	31	12.7	56	62	8	6	M10	UC203	12800	6600	P203	UCP203C(E)	CUCP203C(CE)	0.62	0.68	1.1		
20	UCP204	33.3	127	38	95	13	19	15	65	69	31	12.7	56	62	8	6	M10	UC204	12800	6600	P204	UCP204C(E)	CUCP204C(CE)	0.65	0.71	1.1		
25	UCP205	36.5	140	38	105	13	16	16	70	76	34	14.3	63	70	11	9	M10	UC205	14000	7900	P205	UCP205C(E)	CUCP205C(CE)	0.79	0.86	1.4		
	UCPX05	44.4	159	51	119	17	25	18	85	—	38.1	15.9	65	—	9	—	M14	UCX05	19600	11300	PX05	UCPX05C(E)	—	1.5	1.5	—		
	UCP305	45	175	45	132	17	20	16	84	89	38	15	—	78	—	10	M14	UC305	21300	10900	P305	—	CUCP305C(CE)	1.6	—	2.1		
30	UCP206	42.9	165	48	121	17	21	18	83	87	38.1	15.9	65	74	9	8	M14	UC206	19600	11300	P206	UCP206C(E)	CUCP206C(CE)	1.3	1.4	2.0		
	UCPX06	47.6	175	57	127	17	25	20	94	—	42.9	17.5	70	—	8	—	M14	UCX06	25900	15400	PX06	UCPX06C(E)	—	1.9	1.9	—		
	UCP306	50	180	50	140	17	20	19	94	99	43	17	—	84	—	10	M14	UC306	26800	15000	P306	—	CUCP306C(CE)	1.9	—	2.6		
35	UCP207	47.6	167	48	127	17	21	19	94	97	42.9	17.5	70	80	8	8	M14	UC207	25900	15400	P207	UCP207C(E)	CUCP207C(CE)	1.6	1.7	2.5		
	UCPX07	54	203	57	144	17	30	22	105	—	49.2	19	83	—	10	—	M14	UCX07	29300	17900	PX07	UCPX07C(E)	—	2.7	2.7	—		
	UCP307	56	210	56	160	17	25	21	105	110	48	19	—	90	—	10	M14	UC307	33500	19200	P307	—	CUCP307C(CE)	2.7	—	3.4		
40	UCP208	49.2	184	54	137	17	25	19	100	104	49.2	19	82	90	10	8	M14	UC208	29300	17900	P208	UCP208C(E)	CUCP208C(CE)	2.0	2.2	3.0		
	UCPX08	58.7	222	67	156	20	32	26	113	—	49.2	19	82	—	10	—	M16	UCX08	33000	20500	PX08	UCPX08C(E)	—	3.5	3.5	—		
	UCP308	60	220	60	170	17	27	23	116	122	52	19	—	100	—	11	M14	UC308	40500	23900	P308	—	CUCP308C(CE)	3.3	—	4.4		
45	UCP209	54	190	54	146	17	22	20	108	114	49.2	19	82	90	10	8	M14	UC209	33000	20500	P209	UCP209C(E)	CUCP209C(CE)	2.3	2.5	3.4		
	UCPX09	58.7	222	67	156	20	33	26	116	—	51.6	19	87	—	9	—	M16	UCX09	35500	23200	PX09	UCPX09C(E)	—	3.5	3.6	—		
	UCP309	67	245	67	190	20	30	25	128	136	57	22	—	106	—	12	M16	UC309	51500	29500	P309	—	CUCP309C(CE)	4.5	—	5.8		
50	UCP210	57.2	206	60	159	20	25	22	114	120	51.6	19	87	98	9	10	M16	UC210	35500	23200	P210	UCP210C(E)	CUCP210C(CE)	2.7	3.0	4.1		
	UCPX10	63.5	241	73	171	20	36	27	126	—	55.6	22.2	88	—	9	—	M16	UCX10	43000	29400	PX10	UCPX10C(E)	—	4.2	4.5	—		
	UCP310	75	275	75	212	20	35	28	143	149	61	22	—	114	—	12	M16	UC310	61500	38200	P310	—	CUCP310C(CE)	6.2	—	7.6		
55	UCP211	63.5	219	60	171	20	25	22	126	133	55.6	22.2	88	100	9	10	M16	UC211	43000	29400	P211	UCP211C(E)	CUCP211C(CE)	3.3	3.7	5.0		
	UCPX11	69.8	260	79	184	25	36	30	139	—	65.1	25.4	100	—	9	—	M20	UCX11	52500	36100	PX11	UCPX11C(E)	—	5.9	6.2	—		
	UCP311	80	310	80	236	20	38	31	154	159	66	25	—	120	—	13	M16	UC311	71500	44800	P311	—	CUCP311C(CE)	7.7	—	9.6		
60	UCP212	69.8	241	70	184	20	25	25	138	145	65.1	25.4	102	114	10	11	M16	UC212	52500	36100	P212	UCP212C(E)	CUCP212C(CE)	4.7	5.1	6.7		
	UCPX12	76.2	286	83	203	25	41	32	151	—	65.1	25.4	104	—	11	—	M20	UCX12	57500	40000	PX12	UCPX12C(E)	—	7.2	7.4	—		
	UCP312	85	330	85	250	25	38	33	165	169	71	26	—	130	—	14	M20	UC312	81500	52000	P312	—	CUCP312C(CE)	9.3	—	11.0		

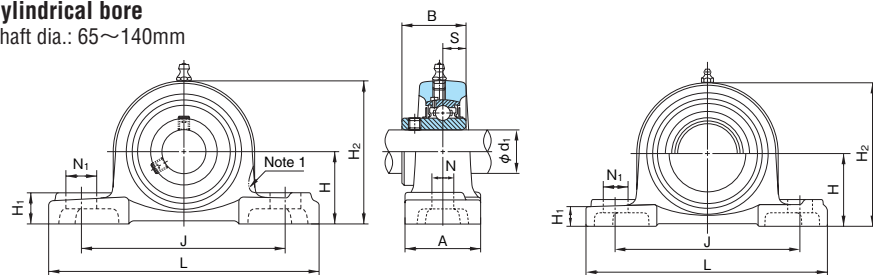
Remarks: 1. Grease nipple: 1/4-28UNF

Remarks: 2. Examples of unit numbers with covers:

- With steel cover { Covers with rubber seal on both sides :UCP210C
- { An end cover and a cover with rubber seal :UCP210E
- With cast covers { Covers with rubber seal on both sides :CUCP210C
- { An end cover and a cover with rubber seal :CUCP210CE

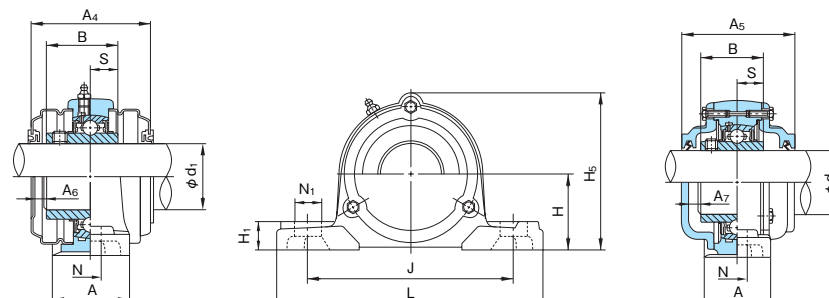
Pillow Block Units

UCP type
With set screws
Cylindrical bore
Shaft dia.: 65~140mm



Note: The line shows figure of UCPX00 series

With steel covers



With cast covers

1N=0.102kgf

Shaft dia. d ₁ (mm)	Unit No.	Boundary dimensions (mm)															Bolt size	Bearings			Housing No.	Unit No. with steel covers	Unit No. with cast covers	Mass of Unit (kg)				
		H	L	A	J	N	N ₁	H ₁	H ₂	H ₅	B	S	A ₄	A ₅	A ₆	A ₇		No.	Basic load rating (N)					Covers with rubber seal (End cover on one side)	Covers with rubber seal (End cover on one side)	standard	With steel cover	With cast covers
		Cr	Cor																									
65	UCP213	76.2	265	70	203	25	29	27	150	156	65.1	25.4	102	118	10	13	M20	UC213	57500	40000	P213	UCP213C(E)	CUCP213C(CE)	5.6	6.1	7.8		
	UCPX13	76.2	286	83	203	25	41	32	154	—	74.6	30.2	—	—	—	—	M20	UCX13	62000	44000	PX13	—	—	7.4	—	—		
	UCP313	90	340	90	260	25	38	36	174	188	75	30	—	140	—	17	M20	UC313	92500	59700	P313	—	CUCP313C(CE)	9.8	—	14.3		
70	UCP214	79.4	266	72	210	25	31	27	156	162	74.6	30.2	—	134	—	16	M20	UC214	62000	44000	P214	—	CUCP214C(CE)	7.3	—	9.3		
	UCPX14	88.9	330	89	229	27	51	35	172	—	77.8	33.3	—	—	—	—	M22	UCX14	66000	48200	PX14	—	—	11.1	—	—		
	UCP314	95	360	90	280	27	40	40	186	198	78	33	—	140	—	17	M22	UC314	104000	68000	P314	—	CUCP314C(CE)	11.4	—	16.7		
75	UCP215	82.6	275	74	217	25	31	28	163	167	77.8	33.3	—	136	—	17	M20	UC215	66000	48200	P215	—	CUCP215C(CE)	7.9	—	9.6		
	UCPX15	88.9	330	89	229	27	51	35	177	—	82.6	33.3	—	—	—	—	M22	UCX15	72500	53000	PX15	—	—	11.4	—	—		
	UCP315	100	380	100	290	27	40	40	197	208	82	32	—	150	—	17	M22	UC315	114000	76900	P315	—	CUCP315C(CE)	13.6	—	19.6		
80	UCP216	88.9	292	78	232	25	31	30	175	188	82.6	33.3	—	146	—	15	M20	UC216	72500	53000	P216	—	CUCP216C(CE)	10.0	—	12.2		
	UCPX16	101.6	381	102	283	27	59	42	197	—	85.7	34.1	—	—	—	—	M22	UCX16	83500	61800	PX16	—	—	17.4	—	—		
	UCP316	106	400	110	300	27	40	45	209	219	86	34	—	154	—	17	M22	UC316	123000	86400	P316	—	CUCP316C(CE)	16.4	—	23.5		
85	UCP217	95.2	310	83	247	25	31	32	187	199	85.7	34.1	—	150	—	15	M20	UC217	83500	61800	P217	—	CUCP217C(CE)	12.2	—	14.2		
	UCPX17	101.6	381	102	283	27	59	42	202	—	96	39.7	—	—	—	—	M22	UCX17	95500	71400	PX17	—	—	17.1	—	—		
	UCP317	112	420	110	320	33	45	45	221	234	96	40	—	164	—	18	M27	UC317	132000	96500	P317	—	CUCP317C(CE)	18.6	—	27.0		
90	UCP218	101.6	327	88	262	27	33	34	200	211	96	39.7	—	164	—	17	M22	UC218	95500	71400	P218	—	CUCP218C(CE)	14.7	—	18.2		
	UCPX18	101.6	381	111	283	27	60	45	206	—	104	42.9	—	—	—	—	M22	UCX18	109000	81600	PX18	—	—	17.0	—	—		
	UCP318	118	430	110	330	33	45	50	233	245	96	40	—	168	—	20	M27	UC318	143000	107200	P318	—	CUCP318C(CE)	20.9	—	30.4		
95	UCP319	125	470	120	360	36	50	50	250	257	103	41	—	180	—	20	M30	UC319	153000	118400	P319	—	CUCP319C(CE)	26.5	—	36.8		
	UCPX20	127	432	121	337	33	64	52	250	—	117.5	49.2	—	—	—	—	M27	UCX20	134000	104700	PX20	—	—	33.0	—	—		
	UCP320	140	490	120	380	36	50	55	275	282	108	42	—	190	—	21	M30	UC320	173000	140400	P320	—	CUCP320C(CE)	34.3	—	44.9		
105	UCP321	140	490	120	380	36	50	55	278	287	112	44	—	194	—	21	M30	UC321	183000	153100	P321	—	CUCP321C(CE)	36.6	—	45.2		
	UCP322	150	520	140	400	40	55	60	295	305	117	46	—	210	—	26	M33	UC322	205000	178800	P322	—	CUCP322C(CE)	42.5	—	54.7		
	UCP324	160	570	140	450	40	55	70	321	328	126	51	—	220	—	25	M33	UC324	207000	184800	P324	—	CUCP324C(CE)	53.5	—	73.8		
130	UCP326	180	600	140	480	40	55	80	354	358	135	54	—	230	—	24	M33	UC326	229000	214300	P326	—	CUCP326C(CE)	72.1	—	92.2		
	UCP328	200	620	140	500	40	55	80	388	388	145	59	—	240	—	24	M33	UC328	255000	246000	P328	—	CUCP328C(CE)	89.1	—	110		

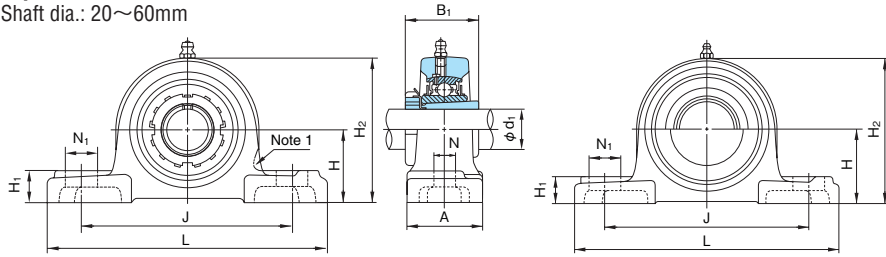
Remarks: 1. Grease nipple: 1/4-28UNF for bore number 13
PF1/8 for bore number 14 and over

Remarks: 2. Examples of unit numbers with covers:

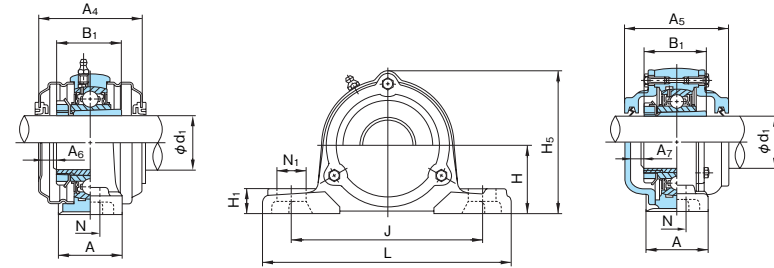
- With steel cover { Covers with rubber seal on both sides :UCP213C
- { An end cover and a cover with rubber seal :UCP213E
- With cast covers { Covers with rubber seal on both sides :CUCP213C
- { An end cover and a cover with rubber seal :CUCP213CE

Pillow Block Units

UKP+H type
With adapter assembly
Tapered bore
 Shaft dia.: 20~60mm



Note: The line shows figure of UCPX00 series



With cast covers

1N=0.102kgf

Shaft dia. d ₁ (mm)	Unit No.	Boundary dimensions (mm)															Bolt size	Bearings		Housing No.	Unit No. with steel covers Covers with rubber seal (End cover on one side)	Unit No. with cast covers Covers with rubber seal (End cover on one side)	Mass of Unit (kg)		
		H	L	A	J	N	N ₁	H ₁	H ₂	H ₅	B ₁	A ₄	A ₅	A ₆	A ₇	No.		Basic load rating (N)					standard	with steel cover	with cast covers
		Cr	Cor																						
20	UKP205+H2305	36.5	140	38	105	13	16	16	70	76	35	63	70	11	9	M10	UK205+H2305	14000	7900	P205	UKP205C(E)+H2305	CUKP205C(CE)+H2305	0.84	0.91	1.4
	UKPX05+H2305	44.4	159	51	119	17	25	18	85	—	35	65	—	10	—	M14	UKX05+H2305	19600	11300	PX05	UKPX05C(E)+H2305	—	1.5	1.5	—
	UKP305+H2305	45	175	45	132	17	20	16	84	89	35	—	78	—	12	M14	UK305+H2305	21300	10900	P305	—	CUKP305C(CE)+H2305	1.6	—	2.1
25	UKP206+H2306	42.9	165	48	121	17	21	18	83	87	38	65	74	10	10	M14	UK206+H2306	19600	11300	P206	UKP206C(E)+H2306	CUKP206C(CE)+H2306	1.4	1.5	2.1
	UKPX06+H2306	47.6	175	57	127	17	25	20	94	—	38	70	—	12	—	M14	UKX06+H2306	25900	15400	PX06	UKPX06C(E)+H2306	—	2.0	2.0	—
	UKP306+H2306	50	180	50	140	17	20	19	94	99	38	—	84	—	13	M14	UK306+H2306	26800	15000	P306	—	CUKP306C(CE)+H2306	1.9	—	2.6
30	UKP207+H2307	47.6	167	48	127	17	21	19	94	97	43	70	80	11	11	M14	UK207+H2307	25900	15400	P207	UKP207C(E)+H2307	CUKP207C(CE)+H2307	1.6	1.8	2.6
	UKPX07+H2307	54	203	57	144	17	30	22	105	—	43	83	—	17	—	M14	UKX07+H2307	29300	17900	PX07	UKPX07C(E)+H2307	—	2.7	2.7	—
	UKP307+H2307	56	210	56	160	17	25	21	105	110	43	—	90	—	14	M14	UK307+H2307	33500	19200	P307	—	CUKP307C(CE)+H2307	2.7	—	3.5
35	UKP208+H2308	49.2	184	54	137	17	25	19	100	104	46	82	90	15	14	M14	UK208+H2308	29300	17900	P208	UKP208C(E)+H2308	CUKP208C(CE)+H2308	2.1	2.3	3.1
	UKPX08+H2308	58.7	222	67	156	20	32	26	113	—	46	82	—	15	—	M16	UKX08+H2308	33000	20500	PX08	UKPX08C(E)+H2308	—	3.5	3.5	—
	UKP308+H2308	60	220	60	170	17	27	23	116	122	46	—	100	—	17	M14	UK308+H2308	40500	23900	P308	—	CUKP308C(CE)+H2308	3.0	—	4.4
40	UKP209+H2309	54	190	54	146	17	22	20	108	114	50	82	90	14	13	M14	UK209+H2309	33000	20500	P209	UKP209C(E)+H2309	CUKP209C(CE)+H2309	2.4	2.6	3.5
	UKPX09+H2309	58.7	222	67	156	20	33	26	116	—	50	87	—	16	—	M16	UKX09+H2309	35500	23200	PX09	UKPX09C(E)+H2309	—	3.5	3.6	—
	UKP309+H2309	67	245	67	190	20	30	25	128	136	50	—	106	—	17	M16	UK309+H2309	51500	29500	P309	—	CUKP309C(CE)+H2309	4.6	—	5.9
45	UKP210+H2310	57.2	206	60	159	20	25	22	114	120	55	87	98	15	15	M16	UK210+H2310	35500	23200	P210	UKP210C(E)+H2310	CUKP210C(CE)+H2310	2.8	3.2	4.2
	UKPX10+H2310	63.5	241	73	171	20	36	27	126	—	55	88	—	14	—	M16	UKX10+H2310	43000	29400	PX10	UKPX10C(E)+H2310	—	4.3	4.5	—
	UKP310+H2310	75	275	75	212	20	35	28	143	149	55	—	114	—	19	M16	UK310+H2310	61500	38200	P310	—	CUKP310C(CE)+H2310	6.2	—	7.8
50	UKP211+H2311	63.5	219	60	171	20	25	22	126	133	59	88	100	14	15	M16	UK211+H2311	43000	29400	P211	UKP211C(E)+H2311	CUKP211C(CE)+H2311	3.4	3.8	5.1
	UKPX11+H2311	69.8	260	79	184	25	36	30	139	—	59	100	—	19	—	M20	UKX11+H2311	52500	36100	PX11	UKPX11C(E)+H2311	—	5.8	6.0	—
	UKP311+H2311	80	310	80	236	20	38	31	154	159	59	—	120	—	20	M16	UK311+H2311	71500	44800	P311	—	CUKP311C(CE)+H2311	7.6	—	9.6
55	UKP212+H2312	69.8	241	70	184	20	25	25	138	145	62	102	114	19	20	M16	UK212+H2312	52500	36100	P212	UKP212C(E)+H2312	CUKP212C(CE)+H2312	4.8	5.2	6.8
	UKPX12+H2312	76.2	286	83	203	25	41	32	151	—	62	104	—	19	—	M20	UKX12+H2312	57500	40000	PX12	UKPX12C(E)+H2312	—	7.1	7.3	—
	UKP312+H2312	85	330	85	250	25	38	33	165	169	62	—	130	—	23	M20	UK312+H2312	81500	52000	P312	—	CUKP312C(CE)+H2312	9.3	—	11.7
60	UKP213+H2313	76.2	265	70	203	25	29	27	150	156	65	102	118	17	20	M20	UK213+H2313	57500	40000	P213	UKP213C(E)+H2313	CUKP213C(CE)+H2313	5.7	6.2	7.9
	UKPX13+H2313	76.2	286	83	203	25	41	32	154	—	65	—	—	—	—	M20	UKX13+H2313	62000	44000	PX13	—	—	7.2	—	—
	UKP313+H2313	90	340	90	260	25	38	31	174	188	65	—	140	—	24	M20	UK313+H2313	92500	59700	P313	—	CUKP313C(CE)+H2313	9.8	—	14.2

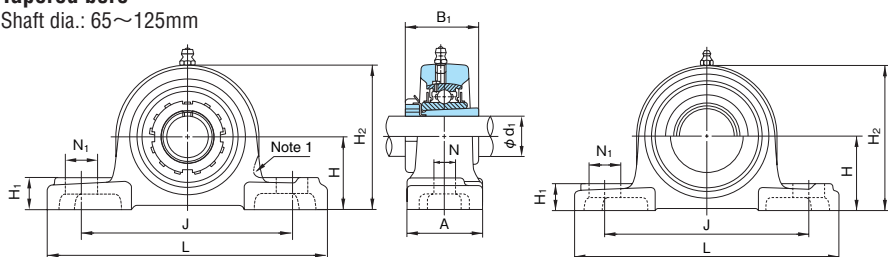
Remarks: 1. Grease nipple: 1/4-28UNF

Remarks: 2. Examples of unit numbers with covers:

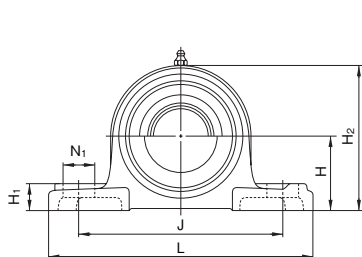
- With steel cover { Covers with rubber seal on both sides :UKP210C+H2310
- { An end cover and a cover with rubber seal :UKP210E+H2310
- With cast covers { Covers with rubber seal on both sides :CUKP210C+H2310
- { An end cover and a cover with rubber seal :CUKP210CE+H2310

Pillow Block Units

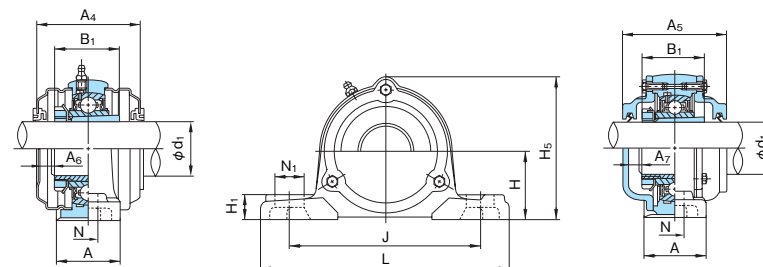
UKP+H type
With adapter assembly
Tapered bore
 Shaft dia.: 65~125mm



Note: The line shows figure of UCPX00 series



With steel cover



With cast covers

1N=0.102kgf

Shaft dia. d ₁ (mm)	Unit No.	Boundary dimensions (mm)															Bolt size	Bearings		Housing No.	Unit No. with steel covers Covers with rubber seal (End cover on one side)	Unit No. with cast covers Covers with rubber seal (End cover on one side)	Mass of Unit (kg)		
		H	L	A	J	N	N ₁	H ₁	H ₂	H ₅	B ₁	A ₄	A ₅	A ₆	A ₇	No.		Basic load rating (N)					standard	with steel cover	with cast covers
		Cr	Cor																						
65	UKP215+H2315	82.6	275	74	217	25	31	28	163	167	73	—	136	—	26	M20	UK215+H2315	66000	48200	P215	—	CUKP215C(CE)+H2315	8.3	—	10.0
	UKPX15+H2315	88.9	330	89	229	27	51	35	177	—	73	—	—	—	—	M22	UKX15+H2315	72500	53000	PX15	—	—	11.5	—	—
	UKP315+H2315	100	380	100	290	27	40	40	197	208	73	—	150	—	25	M22	UK315+H2315	114000	76900	P315	—	CUKP315C(CE)+H2315	13.7	—	19.9
70	UKP216+H2316	88.9	292	78	232	25	31	30	175	188	78	—	146	—	26	M20	UK216+H2316	72500	53000	P216	—	CUKP216C(CE)+H2316	10.4	—	12.7
	UKPX16+H2316	101.6	381	102	283	27	59	42	197	—	78	—	—	—	—	M22	UKX16+H2316	83500	61800	PX16	—	—	17.4	—	—
	UKP316+H2316	106	400	110	300	27	40	45	209	219	78	—	154	—	23	M22	UK316+H2316	123000	86400	P316	—	CUKP316C(CE)+H2316	16.6	—	23.9
75	UKP217+H2317	95.2	310	83	247	25	31	32	187	199	82	—	150	—	26	M20	UK217+H2317	83500	61800	P217	—	CUKP217C(CE)+H2317	12.8	—	14.8
	UKPX17+H2317	101.6	381	102	283	27	59	42	202	—	82	—	—	—	—	M22	UKX17+H2317	95500	71400	PX17	—	—	17.0	—	—
	UKP317+H2317	112	420	110	320	33	45	45	221	234	82	—	164	—	26	M27	UK317+H2317	132000	96500	P317	—	CUKP317C(CE)+H2317	18.6	—	27.1
80	UKP218+H2318	101.6	327	88	262	27	33	34	200	211	86	—	164	—	31	M22	UK218+H2318	95500	71400	P218	—	CUKP218C(CE)+H2318	15.1	—	18.6
	UKPX18+H2318	101.6	381	111	283	27	60	45	206	—	86	—	—	—	—	M22	UKX18+H2318	109000	81600	PX18	—	—	16.7	—	—
	UKP318+H2318	118	430	110	330	33	45	50	233	245	86	—	168	—	26	M27	UK318+H2318	143000	107200	P318	—	CUKP318C(CE)+H2318	21.1	—	30.9
85	UKP319+H2319	125	470	120	360	36	50	50	250	257	90	—	180	—	30	M30	UK319+H2319	153000	118400	P319	—	CUKP319C(CE)+H2319	26.5	—	37.1
	UKPX20+H2320	127	432	121	337	33	64	52	250	—	97	—	—	—	—	M27	UKX20+H2320	134000	104700	PX20	—	—	32.1	—	—
	UKP320+H2320	140	490	120	380	36	50	55	275	282	97	—	190	—	31	M30	UK320+H2320	173000	140400	P320	—	CUKP320C(CE)+H2320	34.3	—	45.2
100	UKP322+H2322	150	520	140	400	40	55	60	295	305	105	—	210	—	36	M33	UK322+H2322	205000	178800	P322	—	CUKP322C(CE)+H2322	42.6	—	55.1
110	UKP324+H2324	160	570	140	450	40	55	70	321	328	112	—	220	—	35	M33	UK324+H2324	207000	184800	P324	—	CUKP324C(CE)+H2324	53.0	—	73.8
115	UKP326+H2326	180	600	140	480	40	55	80	354	358	121	—	230	—	36	M33	UK326+H2326	229000	214300	P326	—	CUKP326C(CE)+H2326	72.4	—	93.3
125	UKP328+H2328	200	620	140	500	40	55	80	388	388	131	—	240	—	37	M33	UK328+H2328	255000	246000	P328	—	CUKP328C(CE)+H2328	89.4	—	111

Remarks: 1. Grease nipple: PF1/8

Remarks: 2. Examples of unit numbers with covers:

With cast covers { Covers with rubber seal on both sides :CUKP215C+H2315
 An end cover and a cover with rubber seal :CUKP215CE+H2315

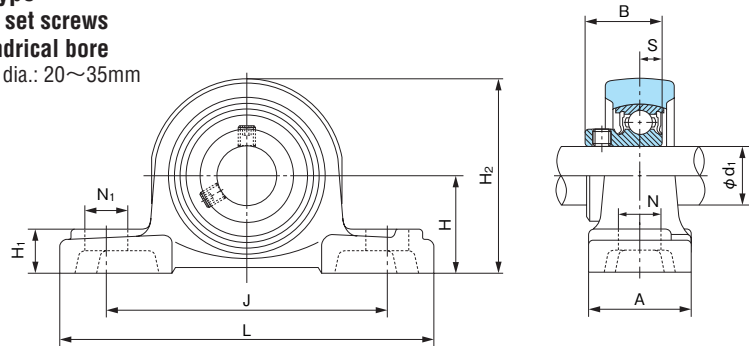
Pillow Block Units

BP type

With set screws

Cylindrical bore

Shaft dia.: 20~35mm

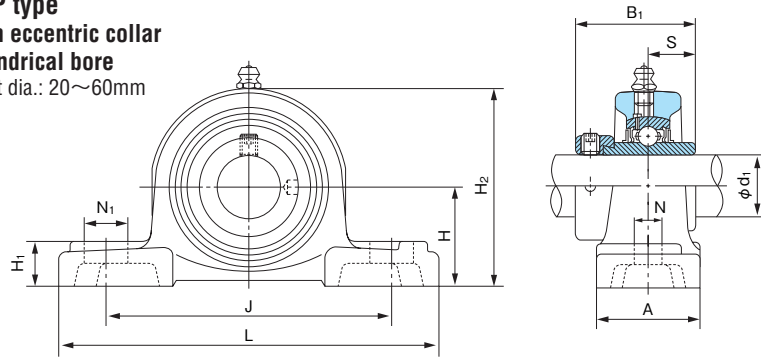


1N=0.102kgf

Shaft dia. d ₁ (mm)	Unit No.	Boundary dimensions (mm)										Bolt size	Bearings		Housing No.	Mass of Unit (kg)	
		H	L	A	J	N	N ₁	H ₁	H ₂	B	S		No.	Basic load rating (N)			
														Cr			Cor
20	BP204	33.3	127	38	95	13	19	15	65	24.7	7	M10	B4	12800	6600	P204 G00	0.61
25	BP205	36.5	140	38	105	13	16	16	70	27	7.5	M10	B5	14000	7900	P205 G00	0.76
30	BP206	42.9	165	48	121	17	21	18	83	30.3	8	M14	B6	19600	11300	P206 G00	1.2
35	BP207	47.6	167	48	127	17	21	19	94	32.9	8.5	M14	B7	25900	15400	P207 G00	1.6

■ Pillow Block Units

UGP type
With eccentric collar
Cylindrical bore
 Shaft dia.: 20~60mm



1N=0.102kgf

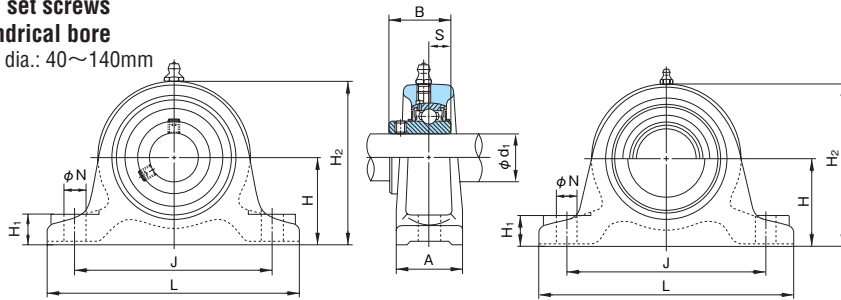
Shaft dia. d ₁ (mm)	Unit No.	Boundary dimensions (mm)										Bolt size	Bearings			Housing No.	Mass of Unit (kg)
		H	L	A	J	N	N ₁	H ₁	H ₂	B ₁	S		No.	Basic load rating (N)			
														C _r	C _{or}		
20	UGP204	33.3	127	38	95	13	19	15	65	43.7	17.1	M10	UG204+ER	12800	6600	P204	0.70
25	UGP205	36.5	140	38	105	13	16	16	70	44.4	17.5	M10	UG205+ER	14000	7900	P205	0.83
30	UGP206	42.9	165	48	121	17	21	18	83	48.4	18.3	M14	UG206+ER	19600	11300	P206	1.3
35	UGP207	47.6	167	48	127	17	21	19	94	51.1	18.8	M14	UG207+ER	25900	15400	P207	1.7
40	UGP208	49.2	184	54	137	17	25	19	100	56.3	21.4	M14	UG208+ER	29300	17900	P208	2.1
45	UGP209	54	190	54	146	17	22	20	108	56.3	21.4	M14	UG209+ER	33000	20500	P209	2.3
50	UGP210	57.2	206	60	159	20	25	22	114	62.7	24.6	M16	UG210+ER	35500	23200	P210	2.7
55	UGP211	63.5	219	60	171	20	25	22	126	71.4	27.8	M16	UG211+ER	43000	29400	P211	3.5
60	UGP212	69.8	241	70	184	20	25	25	138	77.8	31	M16	UG212+ER	52500	36100	P212	5.0

Remark: Grease nipple: 1/4-28UNF

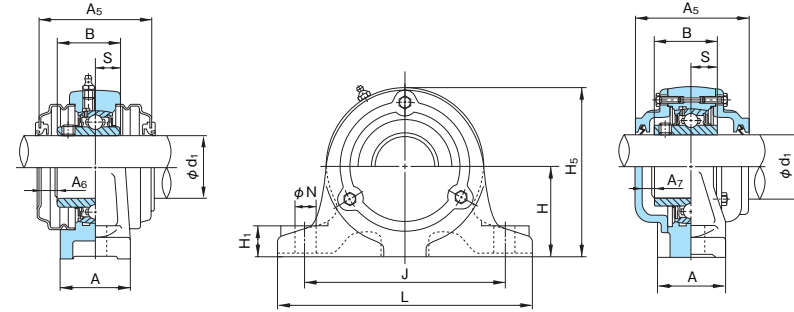
Pillow Block Units

UCIP type
With set screws
Cylindrical bore

Shaft dia.: 40~140mm



With steel cover



With cast covers

1N=0.102kgf

Shaft dia. d ₁ (mm)	Unit No.	Boundary dimensions (mm)															Bolt size	Bearings			Housing No.	Unit No. with steel covers		Unit No. with cast covers		Mass of Unit (kg)		
		H	L	A	J	N	H ₁	H ₂	H ₅	B	S	A ₄	A ₅	A ₆	A ₇	No.		Basic load rating (N)		Covers with rubber seal (End cover on one side)		Covers with rubber seal (End cover on one side)	standard	with steel cover	With cast covers			
		Cr	Cor																									
40	UCIP208	60	200	60	150	19	25	115	115	49.2	19	86	90	12	8	M16	UC208	29300	17900	IP208	UCIP208C(E)	CUCIP208C(CE)	3.6	3.8	4.0			
45	UCIP209	70	210	60	160	19	25	128	130	49.2	19	92	90	15	8	M16	UC209	33000	20500	IP209	UCIP209C(E)	CUCIP209C(CE)	3.8	4.1	4.5			
50	UCIP210	70	220	60	170	19	28	132	133	51.6	19	92	98	12	10	M16	UC210	35500	23200	IP210	UCIP210C(E)	CUCIP210C(CE)	4.4	4.7	5.0			
55	UCIP211	80	230	60	180	19	28	148	150	55.6	22.2	97	100	14	10	M16	UC211	43000	29400	IP211	UCIP211C(E)	CUCIP211C(CE)	5.5	5.8	6.2			
60	UCIP212	80	260	70	200	22	30	155	155	65.1	25.4	113	114	15	11	M20	UC212	52500	36100	IP212	UCIP212C(E)	CUCIP212C(CE)	5.9	6.3	8.0			
65	UCIP213	90	280	70	220	22	30	172	172	65.1	25.4	111	118	14	13	M20	UC213	57500	40000	IP213	UCIP213C(E)	CUCIP213C(CE)	7.5	8.0	10.1			
	UCIP313	110	310	70	250	22	30	208	208	75	30	—	140	—	17	M20	UC313	92500	59700	IP313	—	CUCIP313C(CE)	12.4	—	16.5			
70	UCIP314	110	330	75	270	25	35	215	215	78	33	—	140	—	17	M22	UC314	104000	68000	IP314	—	CUCIP314C(CE)	14.9	—	19.2			
75	UCIP315	120	340	75	280	25	35	230	230	82	32	—	150	—	17	M22	UC315	114000	76900	IP315	—	CUCIP315C(CE)	16.2	—	21.8			
80	UCIP316	120	350	85	290	25	40	235	235	86	34	—	154	—	17	M22	UC316	123000	86400	IP316	—	CUCIP316C(CE)	20.8	—	24.8			
85	UCIP317	130	370	85	310	25	40	255	255	96	40	—	164	—	18	M22	UC317	132000	96500	IP317	—	CUCIP317C(CE)	23.1	—	29.4			
90	UCIP318	130	400	85	330	29	45	260	260	96	40	—	168	—	20	M24	UC318	143000	107200	IP318	—	CUCIP318C(CE)	25.7	—	33.2			
95	UCIP319	150	410	85	340	29	45	285	285	103	41	—	180	—	20	M24	UC319	153000	118400	IP319	—	CUCIP319C(CE)	29.7	—	38.5			
100	UCIP320	150	430	85	360	29	45	295	295	108	42	—	190	—	21	M24	UC320	173000	140400	IP320	—	CUCIP320C(CE)	33.4	—	44.2			
110	UCIP322	170	490	100	410	32	50	335	335	117	46	—	210	—	26	M27	UC322	205000	178800	IP322	—	CUCIP322C(CE)	50.4	—	61.2			
120	UCIP324	170	510	100	430	32	50	345	345	126	51	—	220	—	25	M27	UC324	207000	184800	IP324	—	CUCIP324C(CE)	56.8	—	72.3			
130	UCIP326	200	550	110	470	32	50	390	390	135	54	—	230	—	24	M27	UC326	229000	214300	IP326	—	CUCIP326C(CE)	73.2	—	94.3			
140	UCIP328	200	590	110	500	35	55	400	400	145	59	—	240	—	24	M30	UC328	255000	246000	IP328	—	CUCIP328C(CE)	83.5	—	105			

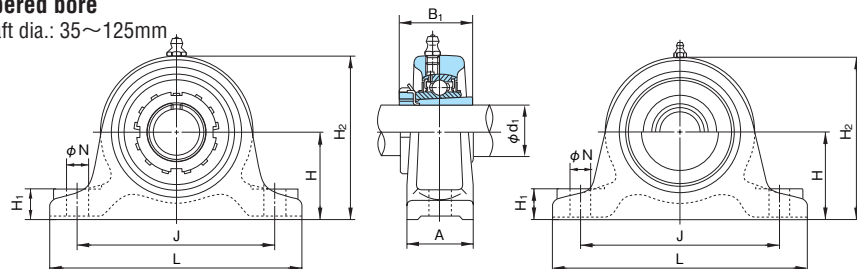
Remarks: 1. Grease nipple : 1/4-28UNF for bore number 13 and under
PF1/8 for bore number 14 and over

Remarks: 2. Examples of unit numbers with covers:

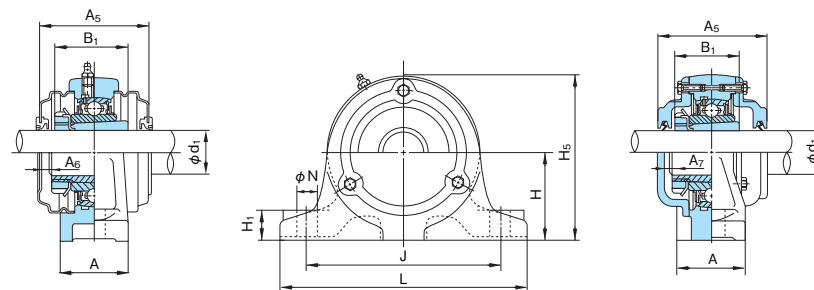
- With steel cover { Covers with rubber seal on both sides :UCIP210C
- { An end cover and a cover with rubber seal :UCIP210E
- With cast covers { Covers with rubber seal on both sides :CUCIP210C
- { An end cover and a cover with rubber seal :CUCIP210CE

Pillow Block Units

UKIP+H type
With adapter assembly
Tapered bore
 Shaft dia.: 35~125mm



With steel covers



With cast covers

1N=0.102kgf

Shaft dia. d ₁ (mm)	Unit No.	Boundary dimensions (mm)														Bolt size	Bearings		Housing No.	Unit No. with steel covers	Unit No. with cast covers	Mass of Unit (kg)				
		H	L	A	J	N	H ₁	H ₂	H ₅	B ₁	A ₄	A ₅	A ₆	A ₇	No.		Basic load rating (N)					Covers with rubber seal (End cover on one side)	Covers with rubber seal (End cover on one side)	standard	With steel cover	With cast cover
																	Cr	Cor								
35	UKIP208+H2308	60	200	60	150	19	25	115	115	46	86	90	17	14	M16	UK208+H2308	29300	17900	IP208	UKIP208C(E)+H2308	CUKIP208C(CE)+H2308	3.7	3.9	4.1		
40	UKIP209+H2309	70	210	60	160	19	25	128	130	50	92	90	19	13	M16	UK209+H2309	33000	20500	IP209	UKIP209C(E)+H2309	CUKIP209C(CE)+H2309	3.9	4.2	4.7		
45	UKIP210+H2310	70	220	60	170	19	28	132	133	55	92	98	17	15	M16	UK210+H2310	35500	23200	IP210	UKIP210C(E)+H2310	CUKIP210C(CE)+H2310	4.6	4.9	5.2		
50	UKIP211+H2311	80	230	60	180	19	28	148	150	59	97	100	19	15	M16	UK211+H2311	43000	29400	IP211	UKIP211C(E)+H2311	CUKIP211C(CE)+H2311	5.6	6.0	6.4		
55	UKIP212+H2312	80	260	70	200	22	30	155	155	62	113	114	24	20	M20	UK212+H2312	52500	36100	IP212	UKIP212C(E)+H2312	CUKIP212C(CE)+H2312	5.9	6.4	8.2		
60	UKIP213+H2313	90	280	70	220	22	30	172	172	65	111	118	21	20	M20	UK213+H2313	57500	40000	IP213	UKIP213C(E)+H2313	CUKIP213C(CE)+H2313	7.7	8.2	10.4		
	UKIP313+H2313	110	310	70	250	22	30	208	208	65	—	140	—	24	M20	UK313+H2313	92500	59700	IP313	—	CUKIP313C(CE)+H2313	12.4	—	16.5		
65	UKIP315+H2315	120	340	75	280	25	35	230	230	73	—	150	—	25	M22	UK315+H2315	114000	76900	IP315	—	CUKIP315C(CE)+H2315	16.3	—	22.2		
70	UKIP316+H2316	120	350	85	290	25	40	235	235	78	—	154	—	23	M22	UK316+H2316	123000	86400	IP316	—	CUKIP316C(CE)+H2316	21.0	—	25.2		
75	UKIP317+H2317	130	370	85	310	25	40	255	255	82	—	164	—	26	M22	UK317+H2317	132000	96500	IP317	—	CUKIP317C(CE)+H2317	23.1	—	29.6		
80	UKIP318+H2318	130	400	85	330	29	45	260	260	86	—	168	—	26	M24	UK318+H2318	143000	107200	IP318	—	CUKIP318C(CE)+H2318	25.9	—	34.2		
85	UKIP319+H2319	150	410	85	340	29	45	285	285	90	—	180	—	30	M24	UK319+H2319	153000	118400	IP319	—	CUKIP319C(CE)+H2319	29.7	—	38.7		
90	UKIP320+H2320	150	430	85	360	29	45	295	295	97	—	190	—	31	M24	UK320+H2320	173000	140400	IP320	—	CUKIP320C(CE)+H2320	33.4	—	44.8		
100	UKIP322+H2322	170	490	100	410	32	50	335	335	105	—	210	—	36	M27	UK322+H2322	205000	178800	IP322	—	CUKIP322C(CE)+H2322	50.5	—	61.9		
110	UKIP324+H2324	170	510	100	430	32	50	345	345	112	—	220	—	35	M27	UK324+H2324	207000	184800	IP324	—	CUKIP324C(CE)+H2324	56.3	—	72.5		
115	UKIP326+H2326	200	550	110	470	32	50	390	390	121	—	230	—	36	M27	UK326+H2326	229000	214300	IP326	—	CUKIP326C(CE)+H2326	73.5	—	95.8		
125	UKIP328+H2328	200	590	110	500	35	55	400	400	131	—	240	—	37	M30	UK328+H2328	255000	246000	IP328	—	CUKIP328C(CE)+H2328	83.8	—	106		

Remarks: 1. Grease nipple: 1/4-28UNF for bore number 13 and under
 PF1/8 for bore number 14 and over

Remarks: 2. Examples of unit numbers with covers:

- With steel cover { Covers with rubber seal on both sides :UKIP210C+H2310
- { An end cover and a cover with rubber seal :CUKIP210CE+H2310
- With cast cover { Covers with rubber seal on both sides :CUKIP210C+H2310
- { An end cover and a cover with rubber seal :CUKIP210CE+H2310

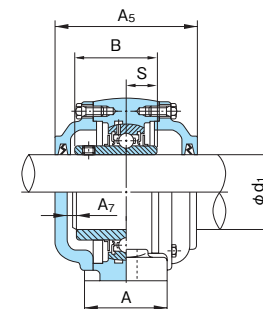
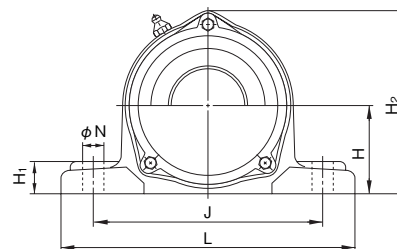
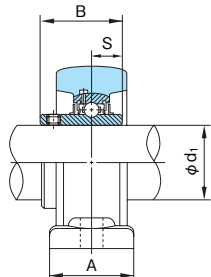
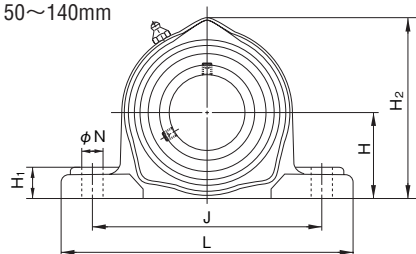
Cast Steel Pillow Block Units

UCPK type

With set screws

Cylindrical bore

Shaft dia.: 50~140mm



With cast cover

1N=0.102kgf

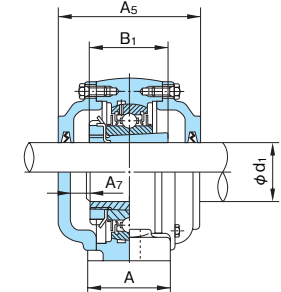
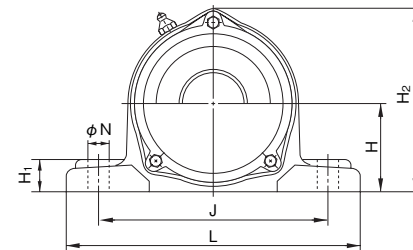
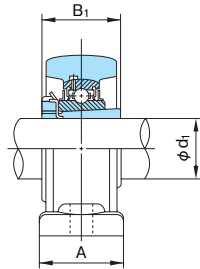
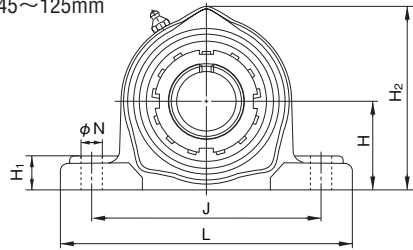
Shaft dia. d_1 (mm)	Unit No.	Boundary dimensions (mm)											Bolt size	Bearings			Housing No.	Unit No. with cast covers		Mass of Unit (kg)	
		H	L	A	J	N	H_1	H_2	B	S	A_5	A_7		No.	Basic load rating (N)			Covers with rubber seal (End cover on one side)	standard	with cast cover	
															Cr	Cor					
50	<i>UCPK210</i>	57.2	200	55	159	19	22	120	51.6	19	98	10	M16	UC210	35500	23200	PK210	<i>CUCPK210C(CE)</i>	3.5	4.4	
55	<i>UCPK211</i>	63.5	216	55	171	19	22	133	55.6	22.2	100	10	M16	UC211	43000	29400	PK211	<i>CUCPK211C(CE)</i>	4.5	5.7	
60	<i>UCPK212</i>	69.8	233	65	184	19	25	145	65.1	25.4	114	11	M16	UC212	52500	36100	PK212	<i>CUCPK212C(CE)</i>	5.7	6.8	
65	<i>UCPK213</i>	76.2	258	70	203	24	27	156	65.1	25.4	118	13	M20	UC213	57500	40000	PK213	<i>CUCPK213C(CE)</i>	6.7	8.2	
	<i>UCPK313</i>	90	326	85	260	24	36	188	75	30	140	17	M20	UC313	92500	59700	PK313	<i>CUCPK313C(CE)</i>	12.2	14.6	
70	<i>UCPK214</i>	79.4	266	72	210	24	27	162	74.6	30.2	134	16	M20	UC214	62000	44000	PK214	<i>CUCPK214C(CE)</i>	7.6	9.4	
	<i>UCPK314</i>	95	350	85	280	26	40	198	78	33	140	17	M22	UC314	104000	68000	PK314	<i>CUCPK314C(CE)</i>	14.8	17.5	
75	<i>UCPK215</i>	82.6	272	74	217	24	28	167	77.8	33.3	136	17	M20	UC215	66000	48200	PK215	<i>CUCPK215C(CE)</i>	8.1	10.3	
	<i>UCPK315</i>	100	366	90	290	26	40	208	82	32	150	17	M22	UC315	114000	76900	PK315	<i>CUCPK315C(CE)</i>	17.0	20.0	
80	<i>UCPK216</i>	88.9	288	75	232	24	30	188	82.6	33.3	146	15	M20	UC216	72500	53000	PK216	<i>CUCPK216C(CE)</i>	10.4	13.3	
	<i>UCPK316</i>	106	386	100	300	26	45	219	86	34	154	17	M22	UC316	123000	86400	PK316	<i>CUCPK316C(CE)</i>	19.7	23.4	
85	<i>UCPK217</i>	95.2	303	80	247	24	32	199	85.7	34.1	150	15	M20	UC217	83500	61800	PK217	<i>CUCPK217C(CE)</i>	12.2	15.4	
	<i>UCPK317</i>	112	407	105	320	32	45	234	96	40	164	18	M27	UC317	132000	96500	PK317	<i>CUCPK317C(CE)</i>	22.9	27.3	
90	<i>UCPK218</i>	101.6	322	85	262	26	34	211	96	39.7	164	17	M22	UC218	95500	71400	PK218	<i>CUCPK218C(CE)</i>	15.2	18.9	
	<i>UCPK318</i>	118	417	105	330	32	50	245	96	40	168	20	M27	UC318	143000	107200	PK318	<i>CUCPK318C(CE)</i>	25.9	30.8	
95	<i>UCPK319</i>	125	455	115	360	35	50	257	103	41	180	20	M30	UC319	153000	118400	PK319	<i>CUCPK319C(CE)</i>	33.1	38.4	
100	<i>UCPK320</i>	140	475	115	380	35	55	282	108	42	190	21	M30	UC320	173000	140400	PK320	<i>CUCPK320C(CE)</i>	40.2	46.4	
105	<i>UCPK321</i>	140	475	115	380	35	55	287	112	44	194	21	M30	UC321	183000	153100	PK321	<i>CUCPK321C(CE)</i>	40.4	47.4	
110	<i>UCPK322</i>	150	505	130	400	38	60	305	117	46	210	26	M33	UC322	205000	178800	PK322	<i>CUCPK322C(CE)</i>	47.8	55.9	
120	<i>UCPK324</i>	160	555	130	450	38	70	328	126	51	220	25	M33	UC324	207000	184800	PK324	<i>CUCPK324C(CE)</i>	63.8	75.2	
130	<i>UCPK326</i>	180	585	130	480	38	80	358	135	54	230	24	M33	UC326	229000	214300	PK326	<i>CUCPK326C(CE)</i>	81.6	94.4	
140	<i>UCPK328</i>	200	605	130	500	38	80	388	145	59	240	24	M33	UC328	255000	246000	PK328	<i>CUCPK328C(CE)</i>	95.9	110	

Remarks: 1. Please contact NACHI for units number appeared in italic.
 2. Grease nipple : 1/4-28UNF for bore number 13 and under
 PF1/8 for bore number 14 and over

Remarks: 3. Examples of unit numbers with covers:
 With cast cover { Covers with rubber seal on both sides :CUCPK210C
 An end cover and a cover with rubber seal :CUCPK210CE

Cast Steel Pillow Block Units

UKPK+H type
 With adapter assembly
 Tapered bore
 Shaft dia.: 45~125mm



With cast cover

1N=0.102kgf

Shaft dia. d ₁ (mm)	Unit No.	Boundary dimensions (mm)										Bolt size	Bearings			Housing No.	Unit No. with cast covers		Mass of Unit (kg)	
		H	L	A	J	N	H ₁	H ₂	B ₁	A ₅	A ₇		No.	Basic load rating (N)			Both covers with rubber seal (one side end cover)	standard	with cast cover	
														Cr	Cor					
45	<i>UKPK210+H2310</i>	57.2	200	55	159	19	22	120	55	98	15	M16	<i>UK210+H2310</i>	35500	23200	PK210	<i>CUKPK210C(CE)+H2310</i>	3.6	4.6	
50	<i>UKPK211+H2311</i>	63.5	216	55	171	19	22	133	59	100	15	M16	<i>UK211+H2311</i>	43000	29400	PK211	<i>CUKPK211C(CE)+H2311</i>	4.7	5.9	
55	<i>UKPK212+H2312</i>	69.8	233	65	184	19	25	145	62	114	20	M16	<i>UK212+H2312</i>	52500	36100	PK212	<i>CUKPK212C(CE)+H2312</i>	5.7	6.9	
60	<i>UKPK213+H2313</i>	76.2	258	70	203	24	27	156	65	118	20	M20	<i>UK213+H2313</i>	57500	40000	PK213	<i>CUKPK213C(CE)+H2313</i>	6.8	8.4	
	<i>UKPK313+H2313</i>	90	326	85	260	24	36	188	65	140	24	M20	<i>UK313+H2313</i>	92500	59700	PK313	<i>CUKPK313C(CE)+H2313</i>	12.1	14.6	
65	<i>UKPK215+H2315</i>	82.6	272	74	217	24	28	167	73	136	26	M20	<i>UK215+H2315</i>	66000	48200	PK215	<i>CUKPK215C(CE)+H2315</i>	8.5	10.7	
	<i>UKPK315+H2315</i>	100	366	90	290	26	40	208	73	150	25	M22	<i>UK315+H2315</i>	114000	76900	PK315	<i>CUKPK315C(CE)+H2315</i>	17.2	20.4	
70	<i>UKPK216+H2316</i>	88.9	288	75	232	24	30	188	78	146	26	M20	<i>UK216+H2316</i>	72500	53000	PK216	<i>CUKPK216C(CE)+H2316</i>	10.9	13.8	
	<i>UKPK316+H2316</i>	106	386	100	300	26	45	219	78	154	23	M22	<i>UK316+H2316</i>	123000	86400	PK316	<i>CUKPK316C(CE)+H2316</i>	20.0	23.7	
75	<i>UKPK217+H2317</i>	95.2	303	80	247	24	32	199	82	150	26	M20	<i>UK217+H2317</i>	83500	61800	PK217	<i>CUKPK217C(CE)+H2317</i>	12.8	16.1	
	<i>UKPK317+H2317</i>	112	407	105	320	32	45	234	82	164	26	M27	<i>UK317+H2317</i>	132000	96500	PK317	<i>CUKPK317C(CE)+H2317</i>	22.9	27.4	
80	<i>UKPK218+H2318</i>	101.6	322	85	262	26	34	211	86	164	31	M22	<i>UK218+H2318</i>	95500	71400	PK218	<i>CUKPK218C(CE)+H2318</i>	15.5	19.4	
	<i>UKPK318+H2318</i>	118	417	105	330	32	50	245	86	168	26	M27	<i>UK318+H2318</i>	143000	107200	PK318	<i>CUKPK318C(CE)+H2318</i>	26.1	31.2	
85	<i>UKPK319+H2319</i>	125	455	115	360	35	50	257	90	180	30	M30	<i>UK319+H2319</i>	153000	118400	PK319	<i>CUKPK319C(CE)+H2319</i>	33.1	38.7	
90	<i>UKPK320+H2320</i>	140	475	115	380	35	55	282	97	190	31	M30	<i>UK320+H2320</i>	173000	140400	PK320	<i>CUKPK320C(CE)+H2320</i>	40.2	46.7	
100	<i>UKPK322+H2322</i>	150	505	130	400	38	60	305	105	210	36	M33	<i>UK322+H2322</i>	205000	178800	PK322	<i>CUKPK322C(CE)+H2322</i>	47.9	56.5	
110	<i>UKPK324+H2324</i>	160	555	130	450	38	70	328	112	220	35	M33	<i>UK324+H2324</i>	207000	184800	PK324	<i>CUKPK324C(CE)+H2324</i>	63.3	75.1	
115	<i>UKPK326+H2326</i>	180	585	130	480	38	80	358	121	230	36	M33	<i>UK326+H2326</i>	229000	214300	PK326	<i>CUKPK326C(CE)+H2326</i>	81.9	95.3	
125	<i>UKPK328+H2328</i>	200	605	130	500	38	80	388	131	240	37	M33	<i>UK328+H2328</i>	255000	246000	PK328	<i>CUKPK328C(CE)+H2328</i>	96.2	111	

Remarks: 1. Please contact NACHI for units number appeared in italic.
 2. Grease nipple : 1/4-28UNF for bore number 13 and under
 PF1/8 for bore number 14 and over

Remarks: 3. Examples of unit numbers with covers:
 with cast cover { Covers with rubber seal on both sides :CUKPK210C+H2310
 { An end cover and a cover with rubber seal:CUKPK210CE+H2310

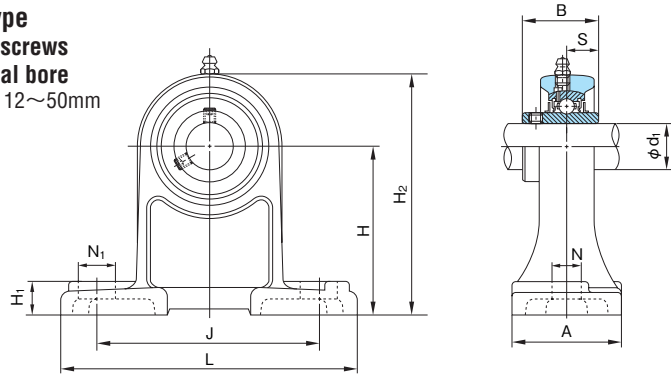
■ Pillow Block Units

UCPH type

With set screws

Cylindrical bore

Shaft dia.: 12~50mm



1N=0.102kgf

Shaft dia. d ₁ (mm)	Unit No.	Boundary dimensions (mm)										Bolt size	Bearings			Housing No.	Mass of Unit (kg)
		H	L	A	J	N	N ₁	H ₁	H ₂	B	S		No.	Basic load rating (N)			
														Cr	Cor		
12	UCPH201	70	127	40	95	13	19	15	101	31	12.7	M10	UC201	12800	6600	PH204	1.0
15	UCPH202	70	127	40	95	13	19	15	101	31	12.7	M10	UC202	12800	6600	PH204	0.99
17	UCPH203	70	127	40	95	13	19	15	101	31	12.7	M10	UC203	12800	6600	PH204	0.98
20	UCPH204	70	127	40	95	13	19	15	101	31	12.7	M10	UC204	12800	6600	PH204	0.96
25	UCPH205	80	140	50	105	13	19	16	114	34	14.3	M10	UC205	14000	7900	PH205	1.2
30	UCPH206	90	165	50	121	17	21	18	130	38.1	15.9	M14	UC206	19600	11300	PH206	1.9
35	UCPH207	95	167	60	127	17	21	19	140	42.9	17.5	M14	UC207	25900	15400	PH207	2.4
40	UCPH208	100	184	70	137	17	25	19	149	49.2	19	M14	UC208	29300	17900	PH208	2.8
45	UCPH209	105	190	70	146	17	25	20	157	49.2	19	M14	UC209	33000	20500	PH209	3.2
50	UCPH210	110	206	70	159	20	25	22	165	51.6	19	M16	UC210	35500	23200	PH210	3.6

Remark: Grease nipple :1/4-28UNF

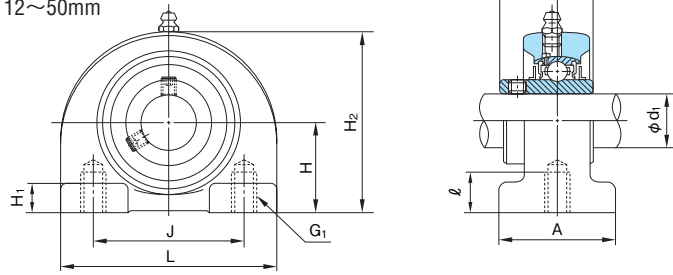
■ Pillow Block Units

UCPA type

With set screws

Cylindrical bore

Shaft dia.: 12~50mm



1N=0.102kgf

Shaft dia. d ₁ (mm)	Unit No.	Boundary dimensions (mm)										Bearings			Housing No.	Mass of Unit (kg)
		H	L	A	J	G ₁	l	H ₁	H ₂	B	S	No.	Basic load rating (N)			
													Cr	Cor		
12	UCPA201	30.2	76	38	52	M10×1.5	12	8	62	31	12.7	UC201	12800	6600	PA204	0.59
15	UCPA202	30.2	76	38	52	M10×1.5	12	8	62	31	12.7	UC202	12800	6600	PA204	0.57
17	UCPA203	30.2	76	38	52	M10×1.5	12	8	62	31	12.7	UC203	12800	6600	PA204	0.56
20	UCPA204	30.2	76	38	52	M10×1.5	12	8	62	31	12.7	UC204	12800	6600	PA204	0.54
25	UCPA205	36.5	84	38	56	M10×1.5	15	10	72	34	14.3	UC205	14000	7900	PA205	0.73
30	UCPA206	42.9	94	48	66	M14×2	18	10	84	38.1	15.9	UC206	19600	11300	PA206	1.11
35	UCPA207	47.6	110	48	80	M14×2	20	12	95	42.9	17.5	UC207	25900	15400	PA207	1.63
40	UCPA208	49.2	116	54	84	M14×2	20	12	100	49.2	19	UC208	29300	17900	PA208	1.85
45	UCPA209	54.2	120	54	90	M14×2	25	12	108	49.2	19	UC209	33000	20500	PA209	2.11
50	UCPA210	57.2	130	60	94	M16×2	25	14	116	51.6	19	UC210	35500	23200	PA210	2.52

Remark: Grease nipple: 1/4-28UNF

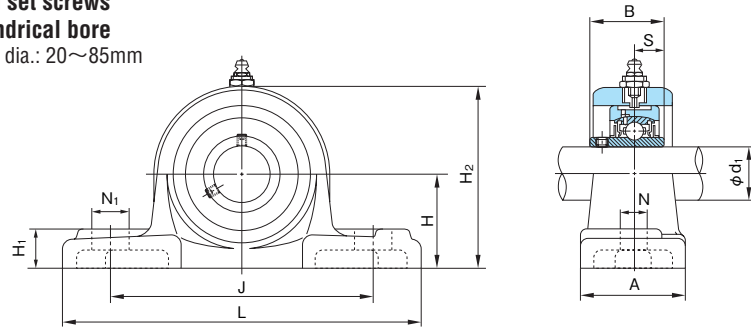
■ Pillow Block Units

UCEP type

With set screws

Cylindrical bore

Shaft dia.: 20~85mm



1N=0.102kgf

Shaft dia. d ₁ (mm)	Unit No.	Boundary dimensions (mm)										Axial displacement (mm)	Bolt size	Bearings		Housing No.		Mass of Unit (kg)	
		H	L	A	J	N	N ₁	H ₁	H ₂	B	S			No.	Basic load rating (N)		Pillow type Housing		Cartridge type Housing
															Cr	Cor			
20	UCEP204	36.5	140	38	105	13	16	16	73	31	12.7	10	M10	UC204	12800	6600	EP204	EC204	1.1
25	UCEP205	44.4	159	51	119	17	20	18	85	34	14.3	10	M14	UC205	14000	7900	EP205	EC205	1.5
30	UCEP206	47.6	175	57	127	17	20	20	94	38.1	15.9	10	M14	UC206	19600	11300	EP206	EC206	2.0
35	UCEP207	54	203	57	144	17	20	22	108	42.9	17.5	10	M14	UC207	25900	15400	EP207	EC207	2.7
40	UCEP208	58.7	222	67	156	20	24	26	116	49.2	19	10	M16	UC208	29300	17900	EP209	EC208	3.5
45	UCEP209	58.7	222	67	156	20	24	26	116	49.2	19	10	M16	UC209	33000	20500	EP209	EC209	3.4
50	UCEP210	63.5	241	73	171	20	26	27	126	51.6	19	10	M16	UC210	35500	23200	EP210	EC210	4.1
55	UCEP211	69.8	260	79	184	25	28	30	139	55.6	22.2	10	M20	UC211	43000	29400	EP211	EC211	5.6
60	UCEP212	76.2	286	83	203	25	30	32	151	65.1	25.4	10	M20	UC212	52500	36100	EP212	EC212	7.1
65	UCEP213	76.2	286	83	203	25	30	32	154	65.1	25.4	10	M20	UC213	57500	40000	EP213	EC213	7.0
70	UCEP214	88.9	330	89	229	27	31	35	177	74.6	30.2	10	M22	UC214	62000	44000	EP215	EC214	10.8
75	UCEP215	88.9	330	89	229	27	31	35	177	77.8	33.3	10	M22	UC215	66000	48200	EP215	EC215	10.9
80	UCEP216	101.6	381	102	283	27	40	42	205	82.6	33.3	15	M22	UC216	72500	53000	EP217	EC216	17.1
85	UCEP217	101.6	381	102	283	27	40	42	205	85.7	34.1	15	M22	UC217	83500	61800	EP217	EC217	16.4

Remarks: 1. This unit allows the movement in axial direction to be used on free side and the mounting dimensions are equal to UCPX00 type.

2. Grease nipple: 1/4-28UNF for bore number 13 and under
PF1/8 for bore number 14 and over

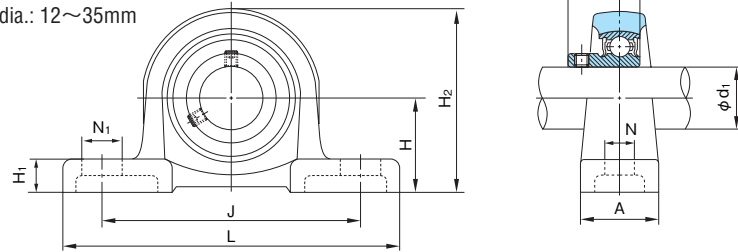
Pillow Block Units

BLLP type

With set screws

Cylindrical bore

Shaft dia.: 12~35mm

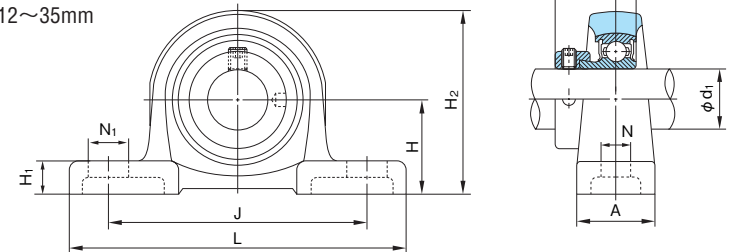


KHLLP type

With eccentric collar

Cylindrical bore

Shaft dia.: 12~35mm



BLLP type

Shaft dia. d ₁ (mm)	Unit No.	Boundary dimensions (mm)										Bolt size	Bearings			Housing No.	Mass of Unit (kg)
		H	L	A	J	N	N ₁	H ₁	H ₂	B	S		No.	Basic load rating (N)			
		Cr	Cor														
12	BLLP1J	30.2	114	25	87	12	16	12	57	22	6	M10	B1	9550	4800	LLP3J	0.39
15	BLLP2J	30.2	114	25	87	12	16	12	57	22	6	M10	B2	9550	4800	LLP3J	0.38
17	BLLP3J	30.2	114	25	87	12	16	12	57	22	6	M10	B3	9550	4800	LLP3J	0.36
20	BLLP4J	33.3	125	27	97	12	16	13	64	24.7	7	M10	B4	12800	6600	LLP4J	0.48
25	BLLP5J	36.5	130	29	100	12	16	13	70	27	7.5	M10	B5	14000	7900	LLP5J	0.59
30	BLLP6J	42.9	156	33	120	14	21	15	83	30.3	8	M12	B6	19600	11300	LLP6J	0.70
35	BLLP7J	47.6	165	35	127	14	21	16	93	32.9	8.5	M12	B7	25900	15400	LLP7J	0.98

1N=0.102kgf

Remark: Spherical bearing seating diameter of housing is applied tolerance class J7.

KHLLP type

Shaft dia. d ₁ (mm)	Unit No.	Boundary dimensions (mm)										Bolt size	Bearings			Housing No.	Mass of Unit (kg)
		H	L	A	J	N	N ₁	H ₁	H ₂	B ₁	S		No.	Basic load rating (N)			
		Cr	Cor														
12	KHLLP201AJ	30.2	114	25	87	12	16	12	57	28.6	6.5	M10	KH201AE	9550	4800	LLP3J	0.41
15	KHLLP202AJ	30.2	114	25	87	12	16	12	57	28.6	6.5	M10	KH202AE	9550	4800	LLP3J	0.40
17	KHLLP203AJ	30.2	114	25	87	12	16	12	57	28.6	6.5	M10	KH203AE	9550	4800	LLP3J	0.39
20	KHLLP204AJ	33.3	125	27	97	12	16	13	64	31	7.5	M10	KH204AE	12800	6600	LLP4J	0.52
25	KHLLP205AJ	36.5	130	29	100	12	16	13	70	31	7.5	M10	KH205AE	14000	7900	LLP5J	0.63
30	KHLLP206AJ	42.9	156	33	120	14	21	15	83	35.7	9	M12	KH206AE	19600	11300	LLP6J	0.76
35	KHLLP207AJ	47.6	165	35	127	14	21	16	93	38.9	9.5	M12	KH207AE	25900	15400	LLP7J	1.09

1N=0.102kgf

Remark: Spherical bearing seating diameter of housing is applied tolerance class J7.

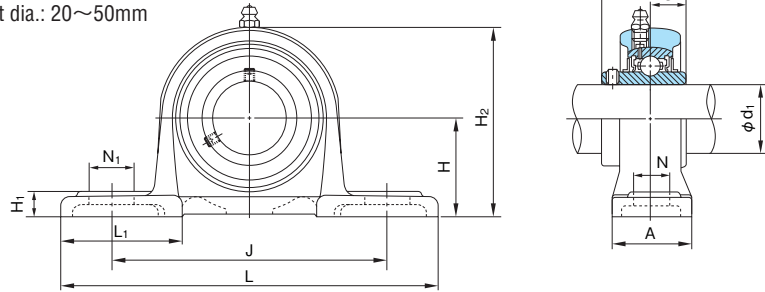
Pillow Block Units

MUCP type (Stainless Steel)

With set screws

Cylindrical bore

Shaft dia.: 20~50mm



1N=0.102kgf

Shaft dia. d ₁ (mm)	Unit No.	Boundary dimensions (mm)											Bolt size	Bearings			Housing No.	Mass of Unit (kg)
		H	L	A	J	N	N ₁	H ₁	H ₂	L ₁	B	S		No.	Basic load rating (N)			
		Cr	Cor															
20	MUCP204	33.3	127	30	95	13	19	9	64	42	31	12.7	M10	MUC204	10900	5300	MP204	0.50
25	MUCP205	36.5	140	30	105	13	19	10	70	42	34	14.3	M10	MUC205	11900	6300	MP205	0.65
30	MUCP206	42.9	165	36	121	17	21	11	82	53	38.1	15.9	M14	MUC206	16700	9050	MP206	0.95
35	MUCP207	47.6	167	38	127	17	21	12	92	54	42.9	17.5	M14	MUC207	22000	12300	MP207	1.25
40	MUCP208	49.2	184	40	137	17	22	12	98	52	49.2	19	M14	MUC208	24900	14300	MP208	1.50
45	MUCP209	54	190	40	146	17	22	13	105	60	49.2	19	M14	MUC209	28100	16400	MP209	1.75
50	MUCP210	57.2	206	45	159	20	25	14	112	65	51.6	19	M16	MUC210	30200	18600	MP210	2.05

Remark: Grease nipple: 1/4-28UNF

Silver series

Pillow Block Units

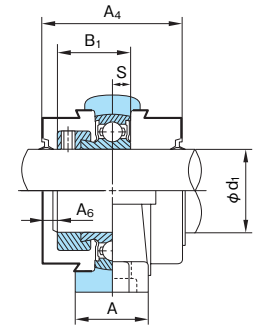
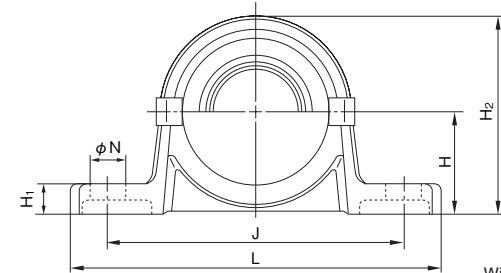
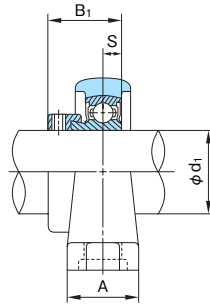
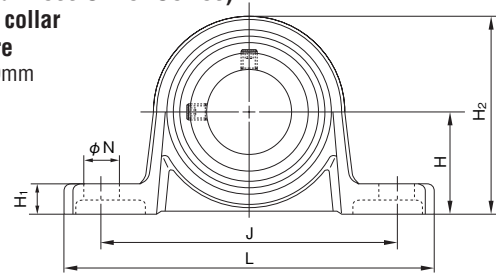
UP type

MUP type (Stainless Silver Series)

With eccentric collar

Cylindrical bore

Shaft dia.: 8~30mm



With steel covers

1N=0.102kgf

UP type

Shaft dia. d ₁ (mm)	Unit No.	Boundary dimensions (mm)											Bolt size	Bearings			Housing No.	Unit No. with covers		Cover No. (Reference)		Mass of Unit (kg)	
		H	L	A	J	N	H ₁	H ₂	B ₁	S	A ₄	A ₆		No.	Basic load rating (N)			Covers with rubber seal (End cover on one side)	Cover with rubber seal	Side end cover	standard	with steel cover	
															Cr	Cor							
10	UP000	18	67	16	53	7	6	35	17.5	4	33	2	M 6	U000+ER	4600	2000	P000	UP000C(E)	000CP10	000CPE	77	85	
12	UP001	19	71	16	56	7	6	38	17.5	4	33	2	M 6	U001+ER	5100	2400	P001	UP001C(E)	001CP12	001CPE	91	100	
15	UP002	22	80	16	63	7	7	43	18.5	4.5	34	2	M 6	U002+ER	5600	2800	P002	UP002C(E)	002CP15	002CPE	125	135	
17	UP003	24	85	18	67	7	7	47	20.5	5	38	2	M 6	U003+ER	6000	3300	P003	UP003C(E)	003CP17	003CPE	156	170	
20	UP004	28	100	20	80	10	9	55	24.5	6	46	3	M 8	U004+ER	9350	5100	P04-5	UP004C(E)	04-5CP20	04-5CPE	230	250	
25	UP005	32	112	20	90	10	10	62	25.5	6	47	3	M 8	U005+ER	10100	5800	P05-6	UP005C(E)	05-6CP25	05-6CPE	294	315	
30	UP006	36	132	26	106	13	11	70	26.5	6.5	50	4	M10	U006+ER	13200	8300	P06-7	UP006C(E)	06-7CP30	06-7CPE	454	480	
<i>8</i>	<i>UP 08</i>	<i>15</i>	<i>55</i>	<i>13</i>	<i>42</i>	<i>4.8</i>	<i>5</i>	<i>29</i>	<i>15</i>	<i>3.5</i>	—	—	<i>M 4</i>	<i>U08+ER(1)</i>	<i>3300</i>	<i>1260</i>	<i>P08</i>	—	—	—	<i>47</i>	—	

Note: (1) Set screw type U08X is also available and the width of inner ring is 12mm.
Remarks: 1. Please contact NACHI for unit numbers appearing in italic.

Remarks: 2. Examples of unit numbers with covers: Covers with rubber seal on both sides :UP005C
An end cover and a cover with rubber seal:UP005E

MUP type (Stainless Silver Series)

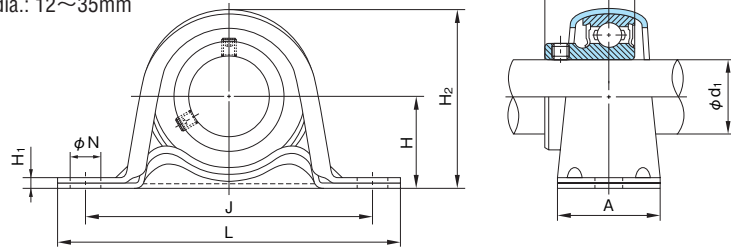
1N=0.102kgf

Shaft dia. d ₁ (mm)	Unit No.	Boundary dimensions (mm)											Bolt size	Bearings			Housing No.	Unit No. with covers		Cover No. (Reference)		Mass of Unit (kg)	
		H	L	A	J	N	H ₁	H ₂	B ₁	S	A ₄	A ₆		No.	Basic load rating (N)			Covers with rubber seal (End cover on one side)	Cover with rubber seal	Side end cover	standard	with steel cover	
															Cr	Cor							
10	MUP000	18	67	16	53	7	6	35	17.5	4	33	2	M 6	MU000+ER	3900	1550	P000Z3	MUP000C(E)	000CP10	000CPE	77	85	
12	MUP001	19	71	16	56	7	6	38	17.5	4	33	2	M 6	MU001+ER	4300	1900	P001Z3	MUP001C(E)	001CP12	001CPE	91	100	
15	MUP002	22	80	16	63	7	7	43	18.5	4.5	34	2	M 6	MU002+ER	4750	2250	P002Z3	MUP002C(E)	002CP15	002CPE	125	135	
17	MUP003	24	85	18	67	7	7	47	20.5	5	38	2	M 6	MU003+ER	5100	2650	P003Z3	MUP003C(E)	003CP17	003CPE	156	170	
20	MUP004	28	100	20	80	10	9	55	24.5	6	46	3	M 8	MU004+ER	7900	4000	P04-5Z3	MUP004C(E)	04-5CP20	04-5CPE	230	250	
25	MUP005	32	112	20	90	10	10	62	25.5	6	47	3	M 8	MU005+ER	8600	4650	P05-6Z3	MUP005C(E)	05-6CP25	05-6CPE	294	315	
30	MUP006	36	132	26	106	13	11	70	26.5	6.5	50	4	M10	MU006+ER	11300	6600	P06-7Z3	MUP006C(E)	06-7CP30	06-7CPE	454	480	

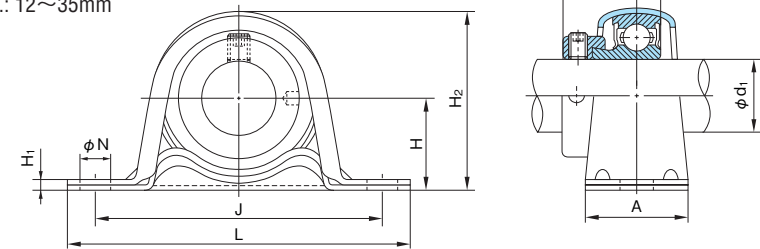
Remark : Examples of unit numbers with covers: Covers with rubber seal on both sides :MUP005C
An end cover and a cover with rubber seal:MUP005E

Pressed Steel Pillow Block Units

BPP type
 With set screws
 Cylindrical bore
 Shaft dia.: 12~35mm



KHPP type
 With eccentric collar
 Cylindrical bore
 Shaft dia.: 12~35mm



BPP type

Shaft dia. d ₁ (mm)	Unit No.	Boundary dimensions (mm)									Bolt size
		H	L	A	J	N	H ₁	H ₂	B	S	
12	BPP1	22.2	86	25	68	9.5	3.2	44	22	6	M 8
15	BPP2	22.2	86	25	68	9.5	3.2	44	22	6	M 8
17	BPP3	22.2	86	25	68	9.5	3.2	44	22	6	M 8
20	BPP4	25.4	98	32	76	9.5	3.2	50	24.7	7	M 8
25	BPP5	28.6	108	32	86	11.5	4	56	27	7.5	M10
30	BPP6	33.3	117	38	95	11.5	4	66	30.3	8	M10
35	BPP7	39.7	129	42	106	11.5	4.6	78	32.9	8.5	M10

1N=0.102kgf

No.	Bearings		Housing No.	Mass of Unit (kg)	Limiting load (N)	
	Basic load rating (N)				Radial	Axial
	Cr	Cor				
B1	9550	4800	PP3	0.16	2150	830
B2	9550	4800	PP3	0.15	2150	830
B3	9550	4800	PP3	0.13	2150	830
B4	12800	6600	PP4	0.21	2650	1030
B5	14000	7900	PP5	0.29	3700	1470
B6	19600	11300	PP6	0.42	4400	1670
B7	25900	15400	PP7	0.61	4900	1860

KHPP type

Shaft dia. d ₁ (mm)	Unit No.	Boundary dimensions (mm)									Bolt size
		H	L	A	J	N	H ₁	H ₂	B ₁	S	
12	KHPP201A	22.2	86	25	68	9.5	3.2	44	28.6	6.5	M 8
15	KHPP202A	22.2	86	25	68	9.5	3.2	44	28.6	6.5	M 8
17	KHPP203A	22.2	86	25	68	9.5	3.2	44	28.6	6.5	M 8
20	KHPP204A	25.4	98	32	76	9.5	3.2	50	31	7.5	M 8
25	KHPP205A	28.6	108	32	86	11.5	4	56	31	7.5	M10
30	KHPP206A	33.3	117	38	95	11.5	4	66	35.7	9	M10
35	KHPP207A	39.7	129	42	106	11.5	4.6	78	38.9	9.5	M10

1N=0.102kgf

No.	Bearings		Housing No.	Mass of Unit (kg)	Limiting load (N)	
	Basic load rating (N)				Radial	Axial
	Cr	Cor				
KH201AE	9550	4800	PP3	0.18	2150	830
KH202AE	9550	4800	PP3	0.17	2150	830
KH203AE	9550	4800	PP3	0.16	2150	830
KH204AE	12800	6600	PP4	0.25	2650	1030
KH205AE	14000	7900	PP5	0.33	3700	1470
KH206AE	19600	11300	PP6	0.48	4400	1670
KH207AE	25900	15400	PP7	0.72	4900	1860

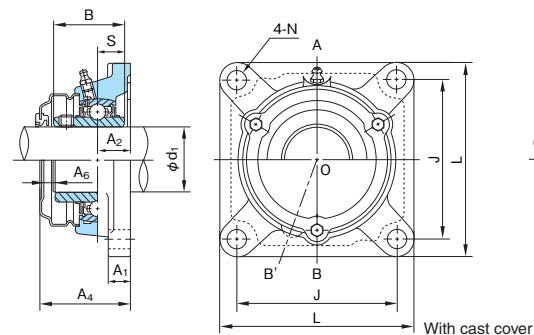
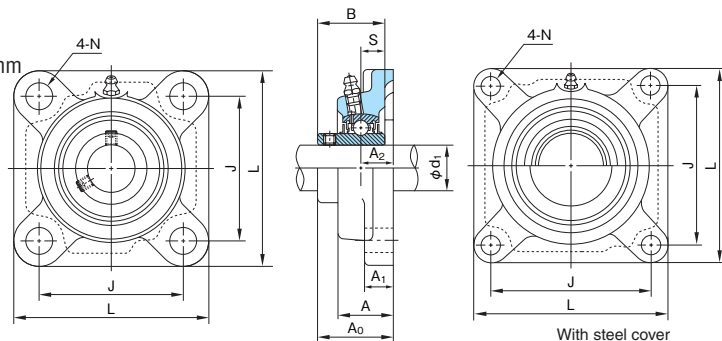
Square Flange Units

UCF type

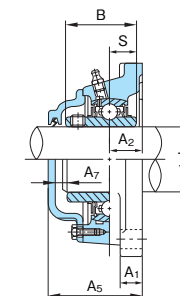
With set screws

Cylindrical bore

Shaft dia.: 12~60mm



Section A-O-B



(Note) Section A-O-B': CUCF200C (CE) series
Section A-O-B : CUCF300C (CE) series

1N=0.102kgf

Shaft dia. d ₁ (mm)	Unit No.	Boundary dimensions (mm)														Bolt size	Bearings			Housing No.	Unit No. with steel cover		Unit No. with cast cover			Mass of Unit (kg)		
		L	A	J	N	A ₁	A ₂	A ₀	B	S	A ₄	A ₅	A ₆	A ₇	No.		Basic load rating (N)		Cover with rubber seal (End cover)		Cover with rubber seal (End cover)	standard	with steel cover	with cast cover				
																	Cr	Cor										
12	UCF201	86	25.5	64	12	12	15	33.3	31	12.7	43	46	8	6	M10	UC201	12800	6600	F204	UCF201C(E)	CUCF201C(CE)	0.64	0.67	1.0				
15	UCF202	86	25.5	64	12	12	15	33.3	31	12.7	43	46	8	6	M10	UC202	12800	6600	F204	UCF202C(E)	CUCF202C(CE)	0.62	0.65	1.0				
17	UCF203	86	25.5	64	12	12	15	33.3	31	12.7	43	46	8	6	M10	UC203	12800	6600	F204	UCF203C(E)	CUCF203C(CE)	0.61	0.64	1.0				
20	UCF204	86	25.5	64	12	12	15	33.3	31	12.7	43	46	8	6	M10	UC204	12800	6600	F204	UCF204C(E)	CUCF204C(CE)	0.59	0.62	1.0				
25	UCF205	95	27	70	12	14	16	35.7	34	14.3	48	51	11	9	M10	UC205	14000	7900	F205	UCF205C(E)	CUCF205C(CE)	0.82	0.86	1.2				
	UCFX05	108	30	83	12	13	18	40.2	38.1	15.9	51	—	9	—	M10	UCX05	19600	11300	FX05	UCFX05C(E)	—	1.1	1.2	—				
	UCF305	110	29	80	16	13	16	39	38	15	—	55	—	10	M14	UC305	21300	10900	F305	—	CUCF305C(CE)	1.2	—	1.6				
30	UCF206	108	31	83	12	14	18	40.2	38.1	15.9	51	55	9	8	M10	UC206	19600	11300	F206	UCF206C(E)	CUCF206C(CE)	1.1	1.2	1.6				
	UCFX06	117	34	92	16	14	19	44.4	42.9	17.5	54	—	8	—	M14	UCX06	25900	15400	FX06	UCFX06C(E)	—	1.3	1.3	—				
	UCF306	125	32	95	16	15	18	44	43	17	—	60	—	10	M14	UC306	26800	15000	F306	—	CUCF306C(CE)	1.7	—	2.1				
35	UCF207	117	34	92	14	16	19	44.4	42.9	17.5	54	59	8	8	M12	UC207	25900	15400	F207	UCF207C(E)	CUCF207C(CE)	1.5	1.6	2.1				
	UCFX07	130	38	102	16	14	21	51.2	49.2	19	63	—	10	—	M14	UCX07	29300	17900	FX07	UCFX07C(E)	—	1.8	1.8	—				
	UCF307	135	36	100	19	16	20	49	48	19	—	65	—	10	M16	UC307	33500	19200	F307	—	CUCF307C(CE)	2.1	—	2.6				
40	UCF208	130	36	102	16	16	21	51.2	49.2	19	62	66	10	8	M14	UC208	29300	17900	F208	UCF208C(E)	CUCF208C(CE)	2.0	2.1	2.7				
	UCFX08	137	40	105	19	14	22	52.2	49.2	19	63	—	10	—	M16	UCX08	33000	20500	FX08	UCFX08C(E)	—	1.8	1.8	—				
	UCF308	150	40	112	19	17	23	56	52	19	—	73	—	11	M16	UC308	40500	23900	F308	—	CUCF308C(CE)	2.9	—	3.4				
45	UCF209	137	38	105	16	18	22	52.2	49.2	19	63	67	10	8	M14	UC209	33000	20500	F209	UCF209C(E)	CUCF209C(CE)	2.4	2.5	3.1				
	UCFX09	143	40	111	19	14	23	55.6	51.6	19	67	—	9	—	M16	UCX09	35500	23200	FX09	UCFX09C(E)	—	2.4	2.5	—				
	UCF309	160	44	125	19	18	25	60	57	22	—	78	—	12	M16	UC309	51500	29500	F309	—	CUCF309C(CE)	3.6	—	4.3				
50	UCF210	143	40	111	16	18	22	54.6	51.6	19	66	71	9	10	M14	UC210	35500	23200	F210	UCF210C(E)	CUCF210C(CE)	2.5	2.6	3.6				
	UCFX10	162	44	130	19	20	26	59.4	55.6	22.2	70	—	9	—	M16	UCX10	43000	29400	FX10	UCFX10C(E)	—	3.6	3.7	—				
	UCF310	175	48	132	23	19	28	67	61	22	—	85	—	12	M20	UC310	61500	38200	F310	—	CUCF310C(CE)	4.7	—	5.5				
55	UCF211	162	43	130	19	20	25	58.4	55.6	22.2	69	75	9	10	M16	UC211	43000	29400	F211	UCF211C(E)	CUCF211C(CE)	3.4	3.6	4.6				
	UCFX11	175	49	143	19	20	29	68.7	65.1	25.4	79	—	9	—	M16	UCX11	52500	36100	FX11	UCFX11C(E)	—	4.5	4.6	—				
	UCF311	185	52	140	23	20	30	71	66	25	—	90	—	13	M20	UC311	71500	44800	F311	—	CUCF311C(CE)	5.7	—	6.7				
60	UCF212	175	48	143	19	20	29	68.7	65.1	25.4	80	86	10	11	M16	UC212	52500	36100	F212	UCF212C(E)	CUCF212C(CE)	4.6	4.8	5.9				
	UCFX12	187	59	149	19	21	34	73.7	65.1	25.4	86	—	11	—	M16	UCX12	57500	40000	FX12	UCFX12C(E)	—	5.3	5.5	—				
	UCF312	195	56	150	23	22	33	78	71	26	—	98	—	14	M20	UC312	81500	52000	F312	—	CUCF312C(CE)	6.8	—	7.7				

Remarks: 1. Grease nipple : 1/4-28UNF

Remarks: 2. Examples of unit numbers with cover:

- With steel cover { Cover with rubber seal :UCF210C
End cover :UCF210E
- With cast cover { Cover with rubber seal :CUCF210C
End cover :CUCF210CE

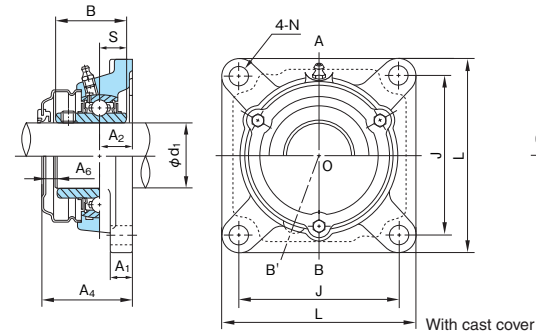
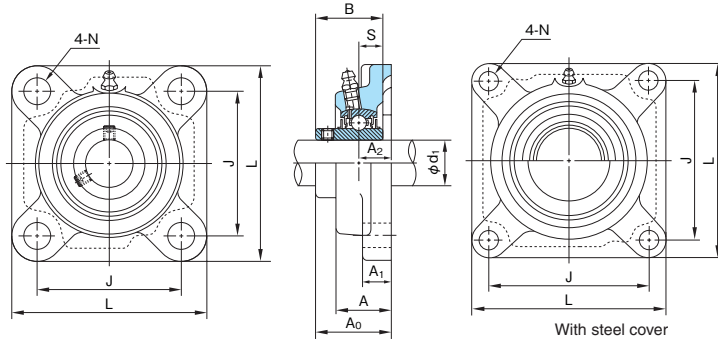
■ Square Flange Units

UCF type

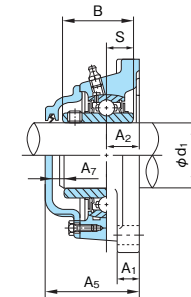
With set screws

Cylindrical bore

Shaft dia.:
65~140mm



Section A-O-B



(Note) Section A-O-B': CUCF200C (CE) series
Section A-O-B: CUCF300C (CE) series

1N=0.102kgf

Shaft dia. d ₁ (mm)	Unit No.	Boundary dimensions (mm)													Bolt size	Bearings			Housing No.	Unit No. with steel cover Cover with rubber seal (End cover)	Unit No. with cast cover Cover with rubber seal (End cover)	Mass of Unit (kg)		
		L	A	J	N	A ₁	A ₂	A ₀	B	S	A ₄	A ₅	A ₆	A ₇		No.	Basic load rating (N)					standard	With steel cover	With cast cover
																	Cr	Cor						
65	UCF213	187	50	149	19	20	30	69.7	65.1	25.4	81	89	10	13	M16	UC213	57500	40000	F213	UCF213C(E)	CUCF213C(CE)	5.5	5.8	7.1
	UCFX13	187	59	149	19	21	34	78.4	74.6	30.2	—	—	—	—	M16	UCX13	62000	44000	FX13	—	—	5.5	—	—
	UCF313	208	58	166	23	22	33	78	75	30	—	103	—	17	M20	UC313	92500	59700	F313	—	CUCF313C(CE)	7.8	—	11.5
70	UCF214	193	54	152	19	24	31	75.4	74.6	30.2	—	98	—	16	M16	UC214	62000	44000	F214	—	CUCF214C(CE)	6.1	—	7.8
	UCFX14	197	60	152	23	24	37	81.5	77.8	33.3	—	—	—	—	M20	UCX14	66000	48200	FX14	—	—	7.7	—	—
	UCF314	226	61	178	25	25	36	81	78	33	—	106	—	17	M22	UC314	104000	68000	F314	—	CUCF314C(CE)	9.6	—	12.1
75	UCF215	200	56	159	19	24	34	78.5	77.8	33.3	—	102	—	17	M16	UC215	66000	48200	F215	—	CUCF215C(CE)	6.9	—	8.6
	UCFX15	197	68	152	23	24	40	89.3	82.6	33.3	—	—	—	—	M20	UCX15	72500	53000	FX15	—	—	7.7	—	—
	UCF315	236	66	184	25	25	39	89	82	32	—	114	—	17	M22	UC315	114000	76900	F315	—	CUCF315C(CE)	11.7	—	13.6
80	UCF216	208	58	165	23	24	34	83.3	82.6	33.3	—	107	—	15	M20	UC216	72500	53000	F216	—	CUCF216C(CE)	7.8	—	10.0
	UCFX16	214	70	171	23	24	40	91.6	85.7	34.1	—	—	—	—	M20	UCX16	83500	61800	FX16	—	—	10.2	—	—
	UCF316	250	68	196	31	27	38	90	86	34	—	115	—	17	M27	UC316	123000	86400	F316	—	CUCF316C(CE)	13.7	—	15.9
85	UCF217	220	63	175	23	26	36	87.6	85.7	34.1	—	111	—	15	M20	UC217	83500	61800	F217	—	CUCF217C(CE)	9.3	—	11.8
	UCFX17	214	70	171	23	24	40	96.3	96	39.7	—	—	—	—	M20	UCX17	95500	71400	FX17	—	—	10.2	—	—
	UCF317	260	74	204	31	27	44	100	96	40	—	126	—	18	M27	UC317	132000	96500	F317	—	CUCF317C(CE)	15.2	—	18.4
90	UCF218	235	68	187	23	26	40	96.3	96	39.7	—	122	—	17	M20	UC218	95500	71400	F218	—	CUCF218C(CE)	11.3	—	14.9
	UCFX18	214	76	171	23	24	45	106.1	104	42.9	—	—	—	—	M20	UCX18	109000	81600	FX18	—	—	10.6	—	—
	UCF318	280	76	216	35	30	44	100	96	40	—	128	—	20	M30	UC318	143000	107200	F318	—	CUCF318C(CE)	18.8	—	21.5
95	UCF319	290	94	228	35	30	59	121	103	41	—	149	—	20	M30	UC319	153000	118400	F319	—	CUCF319C(CE)	20.7	—	24.2
	UCFX20	268	97	211	31	31	59	127.3	117.5	49.2	—	—	—	—	M27	UCX20	134000	104700	FX20	—	—	16.8	—	—
100	UCF320	310	94	242	38	32	59	125	108	42	—	154	—	21	M33	UC320	173000	140400	F320	—	CUCF320C(CE)	24.8	—	29.6
	UCF321	310	94	242	38	32	59	127	112	44	—	156	—	21	M33	UC321	183000	153100	F321	—	CUCF321C(CE)	25.6	—	32.2
110	UCF322	340	96	266	41	35	60	131	117	46	—	165	—	26	M36	UC322	205000	178800	F322	—	CUCF322C(CE)	34.7	—	38.7
120	UCF324	370	110	290	41	40	65	140	126	51	—	175	—	25	M36	UC324	207000	184800	F324	—	CUCF324C(CE)	47.2	—	52.3
130	UCF326	410	115	320	41	45	65	146	135	54	—	180	—	24	M36	UC326	229000	214300	F326	—	CUCF326C(CE)	62.7	—	67.3
140	UCF328	450	125	350	41	55	75	161	145	59	—	195	—	24	M36	UC328	255000	246000	F328	—	CUCF328C(CE)	87.0	—	89.4

Remarks: 1. Grease nipple : 1/4-28UNF for bore number 13 and under
PF1/8 for bore number 14 and over

Remarks: 2. Examples of unit numbers with cover:

With steel cover { Cover with rubber seal :UCF213C
End cover :UCF213E
With cast cover { Cover with rubber seal :CUCF213C
End cover :CUCF213CE

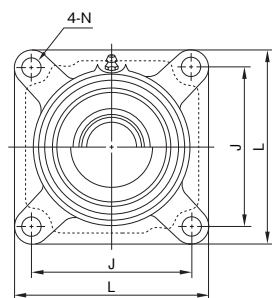
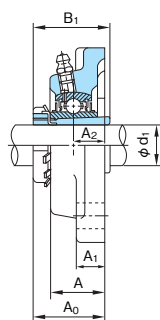
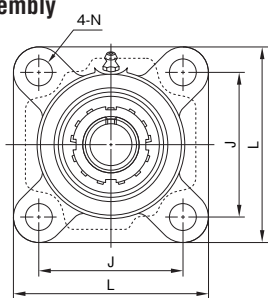
Square Flange Units

UKF+H type

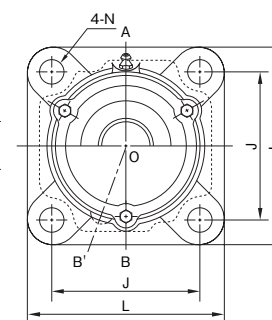
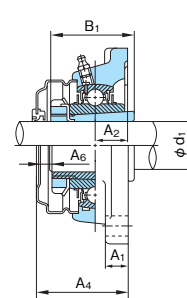
With adapter assembly

Tapered bore

Shaft dia.:
20~60mm

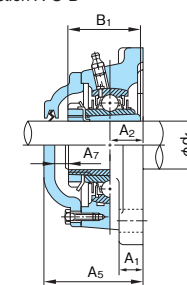


With steel cover



With cast cover

Section A-O-B



(Note) Section A-O-B': CUKF200C (CE) series+H series
Section A-O-B: CUKF300C (CE) series+H series

1N=0.102kgf

Shaft dia. d ₁ (mm)	Unit No.	Boundary dimensions (mm)												Bolt size	Bearings			Housing No.	Unit No. with steel cover Cover with rubber seal (End cover)	Unit No. with cast cover Cover with rubber seal (End cover)	Mass of Unit (kg)		
		L	A	J	N	A ₁	A ₂	A ₀	B ₁	A ₄	A ₅	A ₆	A ₇		No.	Basic load rating (N)					standard	With steel cover	with cast cover
																Cr	Cor						
20	UKF205+H2305	95	27	70	12	14	16	35.5	35	48	51	11	9	M10	UK205+H2305	14000	7900	F205	UKF205C(E)+H2305	CUKF205C(CE)+H2305	0.87	0.91	1.3
	UKFX05+H2305	108	30	83	12	13	18	39	35	51	—	10	—	M10	UKX05+H2305	19600	11300	FX05	UKFX05C(E)+H2305	—	1.1	1.2	—
	UKF305+H2305	110	29	80	16	13	16	37	35	—	55	—	12	M14	UK305+H2305	21300	10900	F305	—	CUKF305C(CE)+H2305	1.2	—	1.7
25	UKF206+H2306	108	31	83	12	14	18	39	38	51	55	10	10	M10	UK206+H2306	19600	11300	F206	UKF206C(E)+H2306	CUKF206C(CE)+H2306	1.2	1.3	1.7
	UKFX06+H2306	117	34	92	16	14	19	40.5	38	54	—	12	—	M14	UKX06+H2306	25900	15400	FX06	UKFX06C(E)+H2306	—	1.4	1.4	—
	UKF306+H2306	125	32	95	16	15	18	40.5	38	—	60	—	13	M14	UK306+H2306	26800	15000	F306	—	CUKF306C(CE)+H2306	1.7	—	2.2
30	UKF207+H2307	117	34	92	14	16	19	41.5	43	54	59	11	11	M12	UK207+H2307	25900	15400	F207	UKF207C(E)+H2307	CUKF207C(CE)+H2307	1.5	1.7	2.2
	UKFX07+H2307	130	38	102	16	14	21	44.5	43	63	—	17	—	M14	UKX07+H2307	29300	17900	FX07	UKFX07C(E)+H2307	—	1.8	1.8	—
	UKF307+H2307	135	36	100	19	16	20	44.5	43	—	65	—	14	M16	UK307+H2307	33500	19200	F307	—	CUKF307C(CE)+H2307	2.1	—	2.7
35	UKF208+H2308	130	36	102	16	16	21	45.5	46	62	66	15	14	M14	UK208+H2308	29300	17900	F208	UKF208C(E)+H2308	CUKF208C(CE)+H2308	2.1	2.2	2.8
	UKFX08+H2308	137	40	105	19	14	22	47	46	63	—	15	—	M16	UKX08+H2308	33000	20500	FX08	UKFX08C(E)+H2308	—	1.8	1.8	—
	UKF308+H2308	150	40	112	19	17	23	50	46	—	73	—	17	M16	UK308+H2308	40500	23900	F308	—	CUKF308C(CE)+H2308	3.0	—	3.5
40	UKF209+H2309	137	38	105	16	18	22	48	50	63	67	14	13	M14	UK209+H2309	33000	20500	F209	UKF209C(E)+H2309	CUKF209C(CE)+H2309	2.5	2.6	3.2
	UKFX09+H2309	143	40	111	19	14	23	49.5	50	67	—	16	—	M16	UKX09+H2309	35500	23200	FX09	UKFX09C(E)+H2309	—	2.4	2.5	—
	UKF309+H2309	160	44	125	19	18	25	54.5	50	—	78	—	17	M16	UK309+H2309	51500	29500	F309	—	CUKF309C(CE)+H2309	3.6	—	4.4
45	UKF210+H2310	143	40	111	16	18	22	49.5	55	66	71	15	15	M14	UK210+H2310	35500	23200	F210	UKF210C(E)+H2310	CUKF210C(CE)+H2310	2.7	2.8	3.8
	UKFX10+H2310	162	44	130	19	20	26	54.5	55	70	—	14	—	M16	UKX10+H2310	43000	29400	FX10	UKFX10C(E)+H2310	—	3.6	3.7	—
	UKF310+H2310	175	48	132	23	19	28	60	55	—	85	—	19	M20	UK310+H2310	61500	38200	F310	—	CUKF310C(CE)+H2310	4.8	—	5.8
50	UKF211+H2311	162	43	130	19	20	25	53.5	59	69	75	14	15	M16	UK211+H2311	43000	29400	F211	UKF211C(E)+H2311	CUKF211C(CE)+H2311	3.6	3.8	4.8
	UKFX11+H2311	175	49	143	19	20	29	59	59	79	—	19	—	M16	UKX11+H2311	52500	36100	FX11	UKFX11C(E)+H2311	—	4.3	4.4	—
	UKF311+H2311	185	52	140	23	20	30	63.5	59	—	90	—	20	M20	UK311+H2311	71500	44800	F311	—	CUKF311C(CE)+H2311	5.7	—	6.8
55	UKF212+H2312	175	48	143	19	20	29	60	62	80	86	19	20	M16	UK212+H2312	52500	36100	F212	UKF212C(E)+H2312	CUKF212C(CE)+H2312	4.6	4.9	6.0
	UKFX12+H2312	187	59	149	19	21	34	66	62	86	—	19	—	M16	UKX12+H2312	57500	40000	FX12	UKFX12C(E)+H2312	—	5.3	5.4	—
	UKF312+H2312	195	56	150	23	22	33	69	62	—	98	—	23	M20	UK312+H2312	81500	52000	F312	—	CUKF312C(CE)+H2312	6.7	—	7.8
60	UKF213+H2313	187	50	149	19	20	30	63	65	81	89	17	20	M16	UK213+H2313	57500	40000	F213	UKF213C(E)+H2313	CUKF213C(CE)+H2313	5.7	6.0	7.2
	UKFX13+H2313	187	59	149	19	21	34	68	65	—	—	—	—	M16	UKX13+H2313	62000	44000	FX13	—	—	5.2	—	—
	UKF313+H2313	208	58	166	23	22	33	71	65	—	103	—	24	M20	UK313+H2313	92500	59700	F313	—	CUKF313C(CE)+H2313	7.7	—	11.5

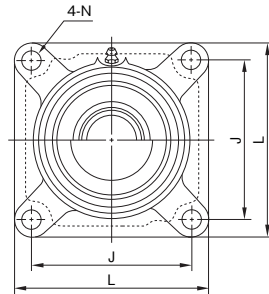
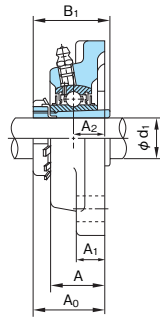
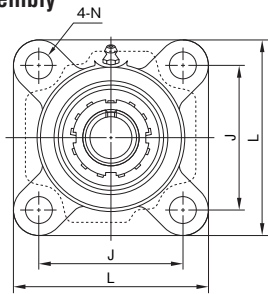
Remarks: 1. Grease nipple: 1/4-28UNF

Remarks: 2. Examples of unit numbers with cover:

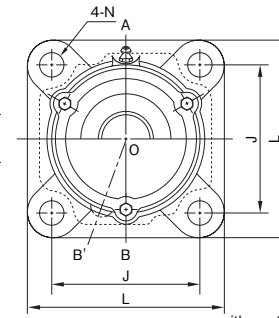
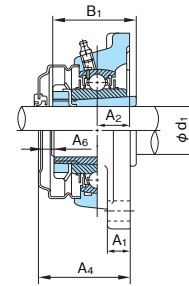
With steel cover { Cover with rubber seal :UKF210C+H2310
End cover :UKF210E+H2310
with cast cover { Cover with rubber seal :CUKF210C+H2310
End cover :CUKF210CE+H2310

Square Flange Units

UKF+H type
With adapter assembly
Tapered bore
 Shaft dia.:
 65~125mm

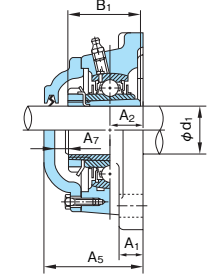


With steel cover



with cast cover

Section A-O-B



(Note) Section A-O-B': CUKF200C (CE) series+H series
 Section A-O-B: CUKF300C (CE) series+H series

1N=0.102kgf

Shaft dia. d ₁ (mm)	Unit No.	Boundary dimensions (mm)												Bolt size	Bearings			Housing No.	Unit No. with steel cover Cover with rubber seal (End cover)	Unit No. with cast cover Cover with rubber seal (End cover)	Mass of Unit (kg)		
		L	A	J	N	A ₁	A ₂	A ₀	B ₁	A ₄	A ₅	A ₆	A ₇		No.	Basic load rating (N)					standard	With steel cover	with cast cover
																Cr	Cor						
65	UKF215+H2315	200	56	159	19	24	34	69.5	73	—	102	—	26	M16	UK215+H2315	66000	48200	F215	—	CUKF215C(CE)+H2315	7.3	—	9.0
	UKFX15+H2315	197	68	152	23	24	40	77	73	—	—	—	M20	UKX15+H2315	72500	53000	FX15	—	—	7.7	—	—	
	UKF315+H2315	236	66	184	25	25	39	81	73	—	114	—	25	M22	UK315+H2315	114000	76900	F315	—	CUKF315C(CE)+H2315	11.8	—	14.0
70	UKF216+H2316	208	58	165	23	24	34	73	78	—	107	—	26	M20	UK216+H2316	72500	53000	F216	—	CUKF216C(CE)+H2316	8.2	—	10.4
	UKFX16+H2316	214	70	171	23	24	40	80	78	—	—	—	M20	UKX16+H2316	83500	61800	FX16	—	—	10.2	—	—	
	UKF316+H2316	250	68	196	31	27	38	83.5	78	—	115	—	23	M27	UK316+H2316	123000	86400	F316	—	CUKF316C(CE)+H2316	13.9	—	16.3
75	UKF217+H2317	220	63	175	23	26	36	77	82	—	111	—	26	M20	UK217+H2317	83500	61800	F217	—	CUKF217C(CE)+H2317	9.8	—	12.4
	UKFX17+H2317	214	70	171	23	24	40	82.5	82	—	—	—	M20	UKX17+H2317	95500	71400	FX17	—	—	10.1	—	—	
	UKF317+H2317	260	74	204	31	27	44	92	82	—	126	—	26	M27	UK317+H2317	132000	96500	F317	—	CUKF317C(CE)+H2317	15.1	—	18.6
80	UKF218+H2318	235	68	187	23	26	40	82.5	86	—	122	—	31	M20	UK218+H2318	95500	71400	F218	—	CUKF218C(CE)+H2318	11.7	—	15.3
	UKFX18+H2318	214	76	171	23	24	45	89	86	—	—	—	M20	UKX18+H2318	109000	81600	FX18	—	—	10.2	—	—	
	UKF318+H2318	280	76	216	35	30	44	93.5	86	—	128	—	26	M30	UK318+H2318	143000	107200	F318	—	CUKF318C(CE)+H2318	19.0	—	22.5
85	UKF319+H2319	290	94	228	35	30	59	111	90	—	149	—	30	M30	UK319+H2319	153000	118400	F319	—	CUKF319C(CE)+H2319	20.8	—	24.4
90	UKFX20+H2320	268	97	211	31	31	59	108	97	—	—	—	M27	UKX20+H2320	134000	104700	FX20	—	—	15.9	—	—	
	UKF320+H2320	310	94	242	38	32	59	115	97	—	154	—	31	M33	UK320+H2320	173000	140400	F320	—	CUKF320C(CE)+H2320	24.8	—	30.2
100	UKF322+H2322	340	96	266	41	35	60	121	105	—	165	—	36	M36	UK322+H2322	205000	178800	F322	—	CUKF322C(CE)+H2322	34.8	—	39.4
110	UKF324+H2324	370	110	290	41	40	65	130	112	—	175	—	35	M36	UK324+H2324	207000	184800	F324	—	CUKF324C(CE)+H2324	46.7	—	52.5
115	UKF326+H2326	410	115	320	41	45	65	134	121	—	180	—	36	M36	UK326+H2326	229000	214300	F326	—	CUKF326C(CE)+H2326	63.0	—	68.8
125	UKF328+H2328	450	125	350	41	55	75	148	131	—	195	—	37	M36	UK328+H2328	255000	246000	F328	—	CUKF328C(CE)+H2328	87.3	—	90.9

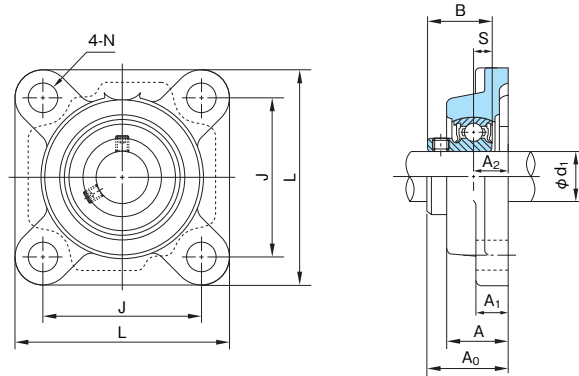
Remarks: 1. Grease nipple : PF1/8

Remarks: 2. Examples of unit numbers with cover:

With cast cover { Cover with rubber seal :CUKF215C+H2315
 End cover :CUKF215CE+H2315

Square Flange Units

BF type
 With set screws
 Cylindrical bore
 Shaft dia.: 20~35mm

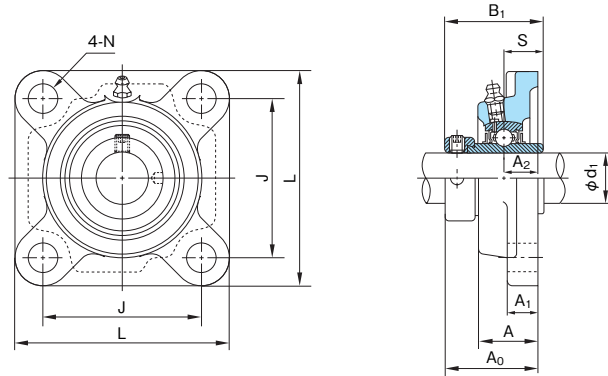


1N=0.102kgf

Shaft dia. d ₁ (mm)	Unit No.	Boundary dimensions (mm)										Bolt size	Bearings			Housing No.	Mass of Unit (kg)
		L	A	J	N	A ₁	A ₂	A ₀	B	S	No.		Basic load rating (N)				
													C _r	C _{or}			
20	BF204	86	25.5	64	12	12	15	32.7	24.7	7	M10	B4	12800	6600	F204 G00	0.55	
25	BF205	95	27	70	12	14	16	36.2	27	7.5	M10	B5	14000	7900	F205 G00	0.79	
30	BF206	108	31	83	12	14	18	40.3	30.3	8	M10	B6	19600	11300	F206 G00	1.1	
35	BF207	117	34	92	14	16	19	43.4	32.9	8.5	M12	B7	25900	15400	F207 G00	1.5	

Square Flange Units

UGF type
With eccentric collar
Cylindrical bore
 Shaft dia.: 20~60mm



1N=0.102kgf

Shaft dia. d ₁ (mm)	Unit No.	Boundary dimensions (mm)									Bolt size	Bearings			Housing No.	Mass of Unit (kg)
		L	A	J	N	A ₁	A ₂	A ₀	B ₁	S		No.	Basic load rating (N)			
													C _r	C _{or}		
20	UGF204	86	25.5	64	12	12	15	41.6	43.7	17.1	M10	UG204+ER	12800	6600	F204	0.63
25	UGF205	95	27	70	12	14	16	42.9	44.4	17.5	M10	UG205+ER	14000	7900	F205	0.76
30	UGF206	108	31	83	12	14	18	48.1	48.4	18.3	M10	UG206+ER	19600	11300	F206	1.1
35	UGF207	117	34	92	14	16	19	51.3	51.1	18.8	M12	UG207+ER	25900	15400	F207	1.5
40	UGF208	130	36	102	16	16	21	55.9	56.3	21.4	M14	UG208+ER	29300	17900	F208	1.9
45	UGF209	137	38	105	16	18	22	56.9	56.3	21.4	M14	UG209+ER	33000	20500	F209	2.9
50	UGF210	143	40	111	16	18	22	60.1	62.7	24.6	M14	UG210+ER	35500	23200	F210	2.5
55	UGF211	162	43	130	19	20	25	68.6	71.4	27.8	M16	UG211+ER	43000	29400	F211	3.6
60	UGF212	175	48	143	19	20	29	75.8	77.8	31	M16	UG212+ER	52500	36100	F212	4.3

Remark: Grease nipple: 1/4-28UNF

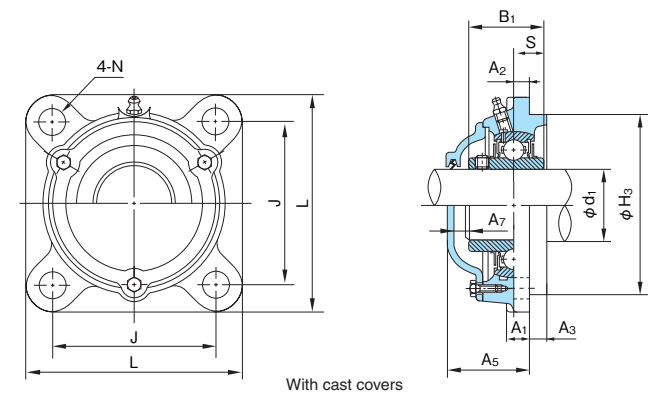
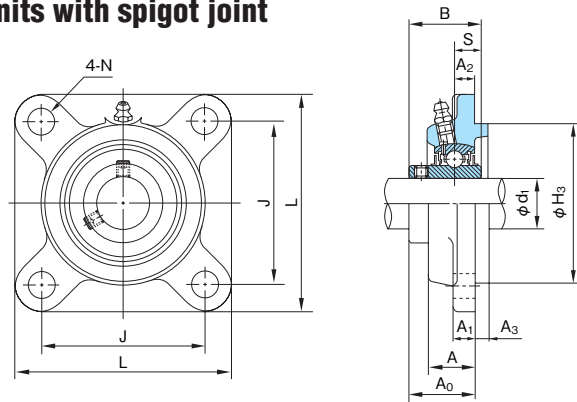
Square Flange Units with spigot joint

UCFS type

With set screws

Cylindrical bore

Shaft dia.: 25~140mm



1N=0.102kgf

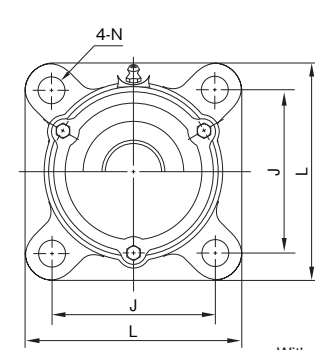
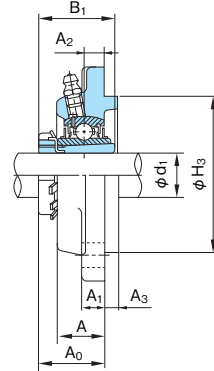
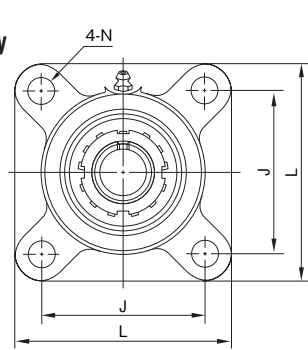
Shaft dia. d ₁ (mm)	Unit No.	Boundary dimensions (mm)													Bolt size	Bearings			Housing No.	Unit No. with cast cover		Mass of Unit (kg)	
		L	A	J	N	A ₁	A ₂	A ₃	H ₃	A ₀	B	S	A ₅	A ₇		No.	Basic load rating (N)			Cover with rubber seal (End cover)	standard	With cast cover	
																	Cr	Cor					
25	UCFS305	110	22	80	16	13	9	7	80	32	38	15	48	10	M14	UC305	21300	10900	FS305	CUCFS305C(CE)	1.4	1.7	
30	UCFS306	125	24	95	16	15	10	8	90	36	43	17	52	10	M14	UC306	26800	15000	FS306	CUCFS306C(CE)	1.9	2.3	
35	UCFS307	135	27	100	19	16	11	9	100	40	48	19	56	10	M16	UC307	33500	19200	FS307	CUCFS307C(CE)	2.4	2.8	
40	UCFS308	150	30	112	19	17	13	10	115	46	52	19	63	11	M16	UC308	40500	23900	FS308	CUCFS308C(CE)	3.3	3.8	
45	UCFS309	160	33	125	19	18	14	11	125	49	57	22	67	12	M16	UC309	51500	29500	FS309	CUCFS309C(CE)	4.0	4.8	
50	UCFS310	175	36	132	23	19	16	12	140	55	61	22	73	12	M20	UC310	61500	38200	FS310	CUCFS310C(CE)	5.3	6.1	
55	UCFS311	185	39	140	23	20	17	13	150	58	66	25	77	13	M20	UC311	71500	44800	FS311	CUCFS311C(CE)	6.2	8.2	
60	UCFS312	195	42	150	23	22	19	14	160	64	71	26	84	14	M20	UC312	81500	52000	FS312	CUCFS312C(CE)	7.4	8.5	
65	UCFS313	208	40	166	23	22	15	18	175	60	75	30	85	17	M20	UC313	92500	59700	FS313	CUCFS313C(CE)	8.6	10.6	
70	UCFS314	226	43	178	25	25	18	18	185	63	78	33	88	17	M22	UC314	104000	68000	FS314	CUCFS314C(CE)	11.2	13.0	
75	UCFS315	236	48	184	25	25	21	18	200	71	82	32	96	17	M22	UC315	114000	76900	FS315	CUCFS315C(CE)	12.7	15.5	
80	UCFS316	250	48	196	31	27	18	20	210	70	86	34	95	17	M27	UC316	123000	86400	FS316	CUCFS316C(CE)	14.3	17.6	
85	UCFS317	260	54	204	31	27	24	20	220	80	96	40	106	18	M27	UC317	132000	96500	FS317	CUCFS317C(CE)	17.2	20.7	
90	UCFS318	280	56	216	35	30	24	20	240	80	96	40	108	20	M30	UC318	143000	107200	FS318	CUCFS318C(CE)	20.4	24.9	
95	UCFS319	290	74	228	35	30	39	20	250	101	103	41	129	20	M30	UC319	153000	118400	FS319	CUCFS319C(CE)	23.9	27.4	
100	UCFS320	310	74	242	38	32	39	20	260	105	108	42	134	21	M33	UC320	173000	140400	FS320	CUCFS320C(CE)	27.1	33.9	
105	UCFS321	310	74	242	38	32	39	20	260	107	112	44	136	21	M33	UC321	183000	153100	FS321	CUCFS321C(CE)	28.5	35.7	
110	UCFS322	340	71	266	41	35	35	25	300	106	117	46	140	26	M36	UC322	205000	178800	FS322	CUCFS322C(CE)	36.8	43.6	
120	UCFS324	370	80	290	41	40	35	30	330	110	126	51	145	25	M36	UC324	207000	184800	FS324	CUCFS324C(CE)	50.6	58.6	
130	UCFS326	410	85	320	41	45	35	30	360	116	135	54	150	24	M36	UC326	229000	214300	FS326	CUCFS326C(CE)	67.8	75.7	
140	UCFS328	450	95	350	41	55	45	30	400	131	145	59	165	24	M36	UC328	255000	246000	FS328	CUCFS328C(CE)	96.3	100	

Remarks: 1. Grease nipple: 1/4-28UNF for bore number 13 and under
PF1/8 for bore number 14 and over

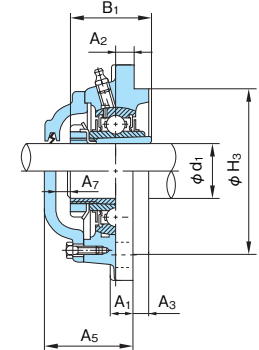
Remarks: 2. Examples of unit numbers with cover:
With cast cover { Cover with rubber seal :CUCFS310C
End cover :CUCFS310CE

Square Flange Units with spigot joint

UKFS+H type
With adapter assembly
Tapered bore
 Shaft dia. : 20~125mm



With cast covers



1N=0.102kgf

Shaft dia. d ₁ (mm)	Unit No.	Boundary dimensions (mm)													Bolt size	Bearings			Housing No.	Unit No. with cast cover		Mass of Unit (kg)	
		L	A	J	N	A ₁	A ₂	A ₃	H ₃	A ₀	B ₁	A ₅	A ₇	No.		Basic load rating (N)		Cover with rubber seal (End cover)		standard	With cast cover		
																Cr	Cor						
20	UKFS305+H2305	110	22	80	16	13	9	7	80	30	35	48	12	M14	UK305+H2305	21300	10900	FS305	CUKFS305C(CE)+H2305	1.4	1.8		
25	UKFS306+H2306	125	24	95	16	15	10	8	90	32.5	38	52	13	M14	UK306+H2306	26800	15000	FS306	CUKFS306C(CE)+H2306	1.9	2.4		
30	UKFS307+H2307	135	27	100	19	16	11	9	100	35.5	43	56	14	M16	UK307+H2307	33500	19200	FS307	CUKFS307C(CE)+H2307	2.4	2.9		
35	UKFS308+H2308	150	30	112	19	17	13	10	115	40	46	63	17	M16	UK308+H2308	40500	23900	FS308	CUKFS308C(CE)+H2308	3.3	3.9		
40	UKFS309+H2309	160	33	125	19	18	14	11	125	43.5	50	67	17	M16	UK309+H2309	51500	29500	FS309	CUKFS309C(CE)+H2309	4.0	4.9		
45	UKFS310+H2310	175	36	132	23	19	16	12	140	48	55	73	19	M20	UK310+H2310	61500	38200	FS310	CUKFS310C(CE)+H2310	5.3	6.4		
50	UKFS311+H2311	185	39	140	23	20	17	13	150	50.5	59	77	20	M20	UK311+H2311	71500	44800	FS311	CUKFS311C(CE)+H2311	6.2	8.3		
55	UKFS312+H2312	195	42	150	23	22	19	14	160	55	62	84	23	M20	UK312+H2312	81500	52000	FS312	CUKFS312C(CE)+H2312	7.4	8.6		
60	UKFS313+H2313	208	40	166	23	22	15	18	175	53	65	85	24	M20	UK313+H2313	92500	59700	FS313	CUKFS313C(CE)+H2313	8.5	10.6		
65	UKFS315+H2315	236	48	184	25	25	21	18	200	63	73	96	25	M22	UK315+H2315	114000	76900	FS315	CUKFS315C(CE)+H2315	12.8	15.9		
70	UKFS316+H2316	250	48	196	31	27	18	20	210	63.5	78	95	23	M27	UK316+H2316	123000	86400	FS316	CUKFS316C(CE)+H2316	14.5	18.0		
75	UKFS317+H2317	260	54	204	31	27	24	20	220	72	82	106	26	M27	UK317+H2317	132000	96500	FS317	CUKFS317C(CE)+H2317	17.2	20.9		
80	UKFS318+H2318	280	56	216	35	30	24	20	240	73.5	86	108	26	M30	UK318+H2318	143000	107200	FS318	CUKFS318C(CE)+H2318	20.6	25.9		
85	UKFS319+H2319	290	74	228	35	30	39	20	250	91	90	129	30	M30	UK319+H2319	153000	118400	FS319	CUKFS319C(CE)+H2319	23.9	27.6		
90	UKFS320+H2320	310	74	242	38	32	39	20	260	95	97	134	31	M33	UK320+H2320	173000	140400	FS320	CUKFS320C(CE)+H2320	27.1	34.5		
100	UKFS322+H2322	340	71	266	41	35	35	25	300	96	105	140	36	M36	UK322+H2322	205000	178800	FS322	CUKFS322C(CE)+H2322	36.7	44.3		
110	UKFS324+H2324	370	80	290	41	40	35	30	330	100	112	145	35	M36	UK324+H2324	207000	184800	FS324	CUKFS324C(CE)+H2324	50.1	58.8		
115	UKFS326+H2326	410	85	320	41	45	35	30	360	104	121	150	36	M36	UK326+H2326	229000	214300	FS326	CUKFS326C(CE)+H2326	68.1	77.2		
125	UKFS328+H2328	450	95	350	41	55	45	30	400	118	131	165	37	M36	UK238+H2328	255000	246000	FS328	CUKFS328C(CE)+H2328	96.6	102.0		

Remarks: 1. Grease nipple: 1/4-28UNF for bore number 13 and under
 PF1/8 for bore number 14 and over

Remarks: 2. Examples of unit numbers with cover:

With cast cover { Cover with rubber seal :CUKFS310C+H2310
 End cover :CUKFS310CE+H2310

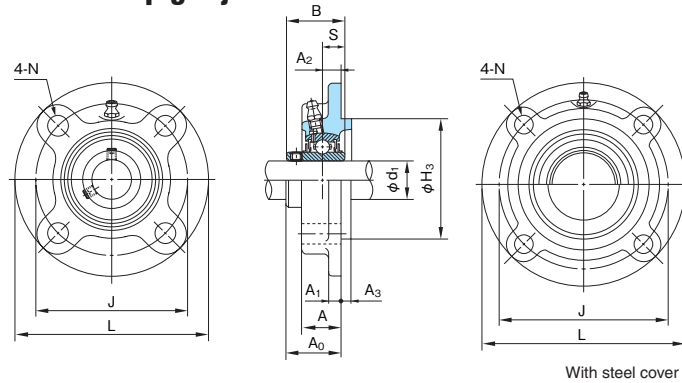
Round Flange Units with spigot joint

UCFC type

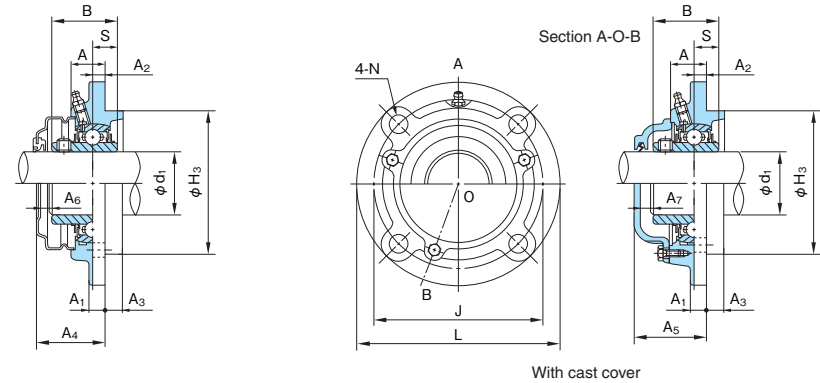
With set screws

Cylindrical bore

Shaft dia.: 12~70mm



With steel cover



With cast cover

1N=0.102kgf

Shaft dia. d ₁ (mm)	Unit No.	Boundary dimensions (mm)															Bolt size	Bearings			Housing No.	Unit No. with steel cover Cover with rubber seal (End cover)	Unit No. with cast cover Cover with rubber seal (End cover)	Mass of Unit (kg)		
		L	A	J	N	A ₁	A ₂	A ₃	H ₃	A ₀	B	S	A ₄	A ₅	A ₆	A ₇		No.	Basic load rating (N)					standard	With steel cover	With cast cover
																			Cr	Cor						
12	UCFC201	100	20.5	78	12	7	10	5	62	28.3	31	12.7	38	41	8	6	M10	UC201	12800	6600	FC204	UCFC201C(E)	CUCFC201C(CE)	0.89	0.92	1.2
15	UCFC202	100	20.5	78	12	7	10	5	62	28.3	31	12.7	38	41	8	6	M10	UC202	12800	6600	FC204	UCFC202C(E)	CUCFC202C(CE)	0.87	0.90	1.2
17	UCFC203	100	20.5	78	12	7	10	5	62	28.3	31	12.7	38	41	8	6	M10	UC203	12800	6600	FC204	UCFC203C(E)	CUCFC203C(CE)	0.86	0.89	1.2
20	UCFC204	100	20.5	78	12	7	10	5	62	28.3	31	12.7	38	41	8	6	M10	UC204	12800	6600	FC204	UCFC204C(E)	CUCFC204C(CE)	0.84	0.87	1.2
25	UCFC205	115	21	90	12	7	10	6	70	29.7	34	14.3	42	45	11	9	M10	UC205	14000	7900	FC205	UCFC205C(E)	CUCFC205C(CE)	1.1	1.1	1.5
	UCFCX05	111	24	92	9.5	9.5	10	6	76	32.2	38.1	15.9	43	—	9	—	M 8	UCX05	19600	11300	FCX05	UCFCX05C(E)	—	1.1	1.1	—
30	UCFC206	125	23	100	12	8	10	8	80	32.2	38.1	15.9	43	47	9	8	M10	UC206	19600	11300	FC206	UCFC206C(E)	CUCFC206C(CE)	1.5	1.5	2.0
	UCFCX06	127	22.5	105	12	9.5	8	9.5	85	33.4	42.9	17.5	43	—	8	—	M10	UCX06	25900	15400	FCX06	UCFCX06C(E)	—	1.4	1.4	—
35	UCFC207	135	26	110	14	9	11	8	90	36.4	42.9	17.5	46	51	8	8	M12	UC207	25900	15400	FC207	UCFC207C(E)	CUCFC207C(CE)	1.7	1.8	2.4
	UCFCX07	133	26	111	12	11	9	11	92	39.2	49.2	19	48	—	7	—	M10	UCX07	29300	17900	FCX07	UCFCX07C(E)	—	1.8	1.8	—
40	UCFC208	145	26	120	14	9	11	10	100	41.2	49.2	19	52	56	10	8	M12	UC208	29300	17900	FC208	UCFC208C(E)	CUCFC208C(CE)	2.1	2.1	2.8
	UCFCX08	133	26	111	12	11	9	11	92	39.2	49.2	19	50	—	10	—	M10	UCX08	33000	20500	FCX08	UCFCX08C(E)	—	1.8	1.8	—
45	UCFC209	160	26	132	16	14	10	12	105	40.2	49.2	19	51	55	10	8	M14	UC209	33000	20500	FC309	UCFC209C(E)	CUCFC209C(CE)	3.0	3.1	3.7
	UCFCX09	155	25	130	14	11	8	12	108	40.6	51.6	19	52	—	10	—	M12	UCX09	35500	23200	FCX09	UCFCX09C(E)	—	2.5	2.6	—
50	UCFC210	165	28	138	16	14	10	12	110	42.6	51.6	19	54	59	9	10	M14	UC210	35500	23200	FC210	UCFC210C(E)	CUCFC210C(CE)	3.1	3.3	4.2
	UCFCX10	162	25	136	14	11	7	16	118	40.4	55.6	22.2	51	—	9	—	M12	UCX10	43000	29400	FCX10	UCFCX10C(E)	—	2.9	3.0	—
55	UCFC211	185	31	150	19	15	13	12	125	46.4	55.6	22.2	57	63	9	10	M16	UC211	43000	29400	FC211	UCFC211C(E)	CUCFC211C(CE)	3.9	4.0	5.0
	UCFCX11	180	26	152	16	13	4	22	127	43.7	65.1	25.4	54	—	9	—	M14	UCX11	52500	36100	FCX11	UCFCX11C(E)	—	4.0	4.2	—
60	UCFC212	195	36	160	19	15	17	12	135	56.7	65.1	25.4	68	74	10	11	M16	UC212	52500	36100	FC212	UCFC212C(E)	CUCFC212C(CE)	4.4	4.6	6.0
	UCFCX12	194	33	165	16	14	11	20	140	50.7	65.1	25.4	63	—	11	—	M14	UCX12	57500	40000	FCX12	UCFCX12C(E)	—	4.6	4.8	—
65	UCFC213	205	36	170	19	15	16	14	145	55.7	65.1	25.4	67	75	10	13	M16	UC213	57500	40000	FC213	UCFC213C(E)	CUCFC213C(CE)	5.3	5.5	7.0
	UCFCX13	194	33	165	16	14	11	20	140	55.4	74.6	30.2	—	—	—	—	M14	UCX13	62000	44000	FCX13	—	—	4.9	—	—
70	UCFC214	215	40	177	19	18	17	14	150	61.4	74.6	30.2	—	84	—	16	M16	UC214	62000	44000	FC214	—	CUCFC214C(CE)	6.8	—	8.2
	UCFCX14	222	36	190	19	14	14	20	164	58.5	77.8	33.3	—	—	—	—	M16	UCX14	66000	48200	FCX14	—	—	7.4	—	—

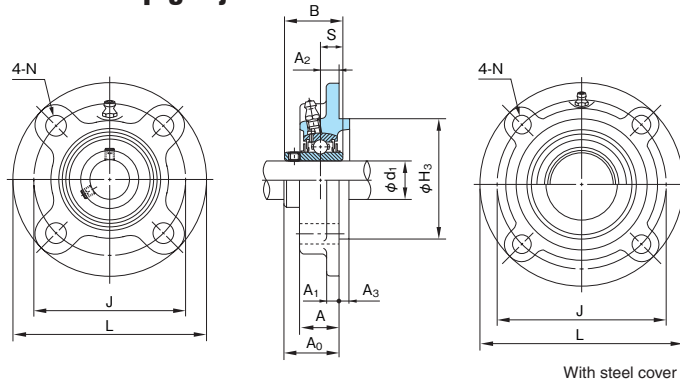
Remarks: 1. Grease nipple: 1/4-28UNF for bore number 13 and under
PF-1/8 for bore number 14 and over

Remarks: 2. Examples of unit numbers with cover:

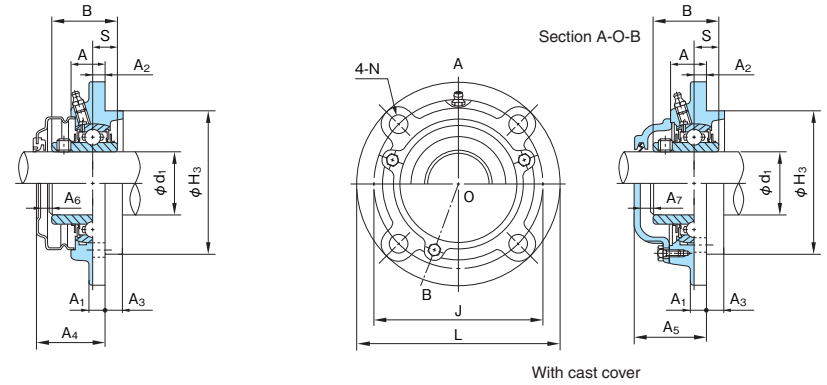
With steel cover { Cover with rubber seal :UCFC210C
End cover :UCFC210E
With cast cover { Cover with rubber seal :CUCFC210C
End cover :CUCFC210CE

Round Flange Units with spigot joint

UCFC type
With set screws
Cylindrical bore
 Shaft dia.: 75~100mm



With steel cover



With cast cover

Shaft dia. d ₁ (mm)	Unit No.	Boundary dimensions (mm)																	Bolt size	Bearings			Housing No.	Unit No. with steel cover Cover with rubber seal (End cover)	Unit No. with cast cover Cover with rubber seal (End cover)	Mass of Unit (kg)		
		L	A	J	N	A ₁	A ₂	A ₃	H ₃	A ₀	B	S	A ₄	A ₅	A ₆	A ₇	No.	Basic load rating (N)		standard	With steel cover	With cast cover						
		Cr	Cor																									
75	UCFC215	220	40	184	19	18	18	16	160	62.5	77.8	33.3	—	86	—	17	M16	UC215	66000	48200	FC215	—	CUCFC215C(CE)	7.4	—	8.8		
	UCFCX15	222	35	190	19	16	12	22	164	61.3	82.6	33.3	—	—	—	—	M16	UCX15	72500	53000	FCX15	—	—	7.4	—	—		
80	UCFC216	240	42	200	23	18	18	16	170	67.3	82.6	33.3	—	91	—	15	M20	UC216	72500	53000	FC216	—	CUCFC216C(CE)	9.2	—	11.3		
	UCFCX16	260	36	219	23	19	10	25	186	61.6	85.7	34.1	—	—	—	—	M20	UCX16	83500	61800	FCX16	—	—	11.5	—	—		
85	UCFC217	250	45	208	23	20	18	18	180	69.6	85.7	34.1	—	93	—	15	M20	UC217	83500	61800	FC217	—	CUCFC217C(CE)	10.6	—	12.8		
	UCFCX17	260	36	219	23	19	10	25	186	66.3	96	39.7	—	—	—	—	M20	UCX17	95500	71400	FCX17	—	—	11.1	—	—		
90	UCFC218	265	50	220	23	20	22	18	190	78.3	96	39.7	—	104	—	17	M20	UC218	95500	71400	FC218	—	CUCFC218C(CE)	12.7	—	15.9		
	UCFCX18	260	43	219	23	19	12	28	186	73.1	104	42.9	—	—	—	—	M20	UCX18	109000	81600	FCX18	—	—	11.3	—	—		
100	UCFCX20	276	66	238	23	22	22	28	206	90.3	117.5	49.2	—	—	—	—	M20	UCX20	134000	104700	FCX20	—	—	15.9	—	—		

Remarks: 1. Grease nipple: PF1/8

Remarks: 2. Examples of unit numbers with cover:

With cast cover { Cover with rubber seal :CUCFC215C
 End cover :CUCFC215CE

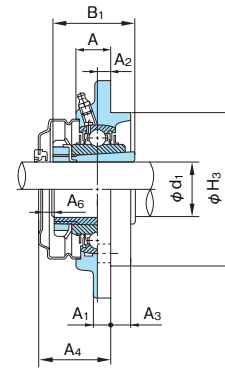
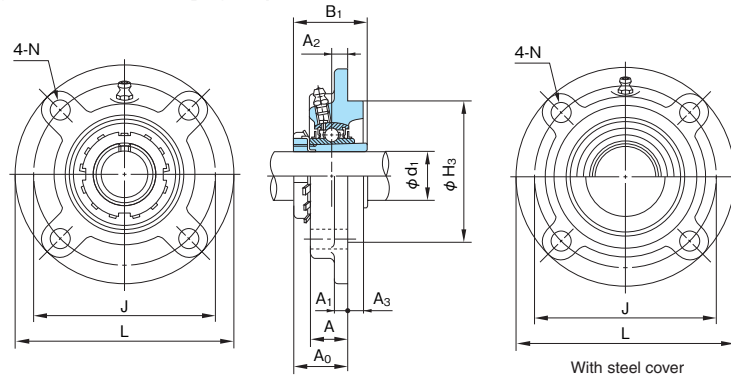
Round Flange Units with spigot joint

UKFC+H type

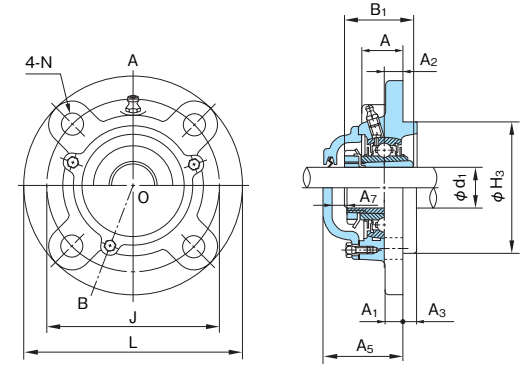
With adapter assembly

Tapered bore

Shaft dia.:
20~90mm



With steel cover



With cast cover

1N=0.102kgf

Shaft dia. d ₁ (mm)	Unit No.	Boundary dimensions (mm)															Bolt size	Bearings			Housing No.	Unit No. with steel cover		Unit No. with cast cover		Mass of Unit (kg)	
		L	A	J	N	A ₁	A ₂	A ₃	H ₃	A ₀	B ₁	A ₄	A ₅	A ₆	A ₇	No.		Basic load rating (N)		Cover with rubber seal (End cover)		Cover with rubber seal (End cover)	standard	With steel cover	With cast cover		
		Cr	Cor	—	—	—	—	—	—	—	—	—	—	—	—	—		—	—	—		—	—	—	—		
20	UKFC205+H2305	115	21	90	12	7	10	6	70	29.5	35	42	45	11	9	M10	UK205+H2305	14000	7900	FC205	UKFC205C(E)+H2305	CUKFC205C(CE)+H2305	1.1	1.2	1.6		
	UKFCX05+H2305	111	24	92	9.5	9.5	10	6	76	31	35	43	—	10	—	M 8	UKX05+H2305	19600	11300	FCX05	UKFCX05C(E)+H2305	—	1.1	1.1	—		
25	UKFC206+H2306	125	23	100	12	8	10	8	80	31	38	43	47	10	10	M10	UK206+H2306	19600	11300	FC206	UKFC206C(E)+H2306	CUKFC206C(CE)+H2306	1.6	1.6	2.1		
	UKFCX06+H2306	127	22.5	105	12	9.5	8	9.5	85	29.5	38	43	—	12	—	M10	UKX06+H2306	25900	15400	FCX06	UKFCX06C(E)+H2306	—	1.5	1.5	—		
30	UKFC207+H2307	135	26	110	14	9	11	8	90	33.5	43	46	51	11	11	M12	UK207+H2307	25900	15400	FC207	UKFC207C(E)+H2307	CUKFC207C(CE)+H2307	1.8	1.9	2.5		
	UKFCX07+H2307	133	26	111	12	11	9	11	92	32.5	43	48	—	14	—	M10	UKX07+H2307	29300	17900	FCX07	UKFCX07C(E)+H2307	—	1.8	1.8	—		
35	UKFC208+H2308	145	26	120	14	9	11	10	100	35.5	46	52	56	15	14	M12	UK208+H2308	29300	17900	FC208	UKFC208C(E)+H2308	CUKFC208C(CE)+H2308	2.2	2.2	2.9		
	UKFCX08+H2308	133	26	111	12	11	9	11	92	34	46	50	—	15	—	M10	UKX08+H2308	33000	20500	FCX08	UKFCX08C(E)+H2308	—	1.8	1.8	—		
40	UKFC209+H2309	160	26	132	16	14	10	12	105	36	50	51	55	14	13	M14	UK209+H2309	33000	20500	FC209	UKFC209C(E)+H2309	CUKFC209C(CE)+H2309	3.1	3.2	3.8		
	UKFCX09+H2309	155	25	130	14	11	8	12	108	34.5	50	52	—	16	—	M12	UKX09+H2309	35500	23200	FCX09	UKFCX09C(E)+H2309	—	2.5	2.6	—		
45	UKFC210+H2310	165	28	138	16	14	10	12	110	37.5	55	54	59	15	15	M14	UK210+H2310	35500	23200	FC210	UKFC210C(E)+H2310	CUKFC210C(CE)+H2310	3.3	3.5	4.4		
	UKFCX10+H2310	162	25	136	14	11	7	16	118	35.5	55	51	—	14	—	M12	UKX10+H2310	43000	29400	FCX10	UKFCX10C(E)+H2310	—	2.9	3.0	—		
50	UKFC211+H2311	185	31	150	19	15	13	12	125	41.5	59	57	63	14	15	M16	UK211+H2311	43000	29400	FC211	UKFC211C(E)+H2311	CUKFC211C(CE)+H2311	4.0	4.2	5.2		
	UKFCX11+H2311	180	26	152	16	13	4	22	127	34	59	54	—	19	—	M14	UKX11+H2311	52500	36100	FCX11	UKFCX11C(E)+H2311	—	3.9	4.0	—		
55	UKFC212+H2312	195	36	160	19	15	17	12	135	48	62	68	74	19	20	M16	UK212+H2312	52500	36100	FC212	UKFC212C(E)+H2312	CUKFC212C(CE)+H2312	4.4	4.7	6.1		
	UKFCX12+H2312	194	33	165	16	14	11	20	140	43	62	63	—	19	—	M14	UKX12+H2312	57500	40000	FCX12	UKFCX12C(E)+H2312	—	4.6	4.7	—		
60	UKFC213+H2313	205	36	170	19	15	16	14	145	49	65	67	75	17	20	M16	UK213+H2313	57500	40000	FC213	UKFC213C(E)+H2313	CUKFC213C(CE)+H2313	5.4	5.7	7.2		
	UKFCX13+H2313	194	33	165	16	14	11	20	140	45	65	—	—	—	—	M14	UKX13+H2313	62000	44000	FCX13	—	—	4.7	—	—		
65	UKFC215+H2315	220	40	184	19	18	18	16	160	53.5	73	—	86	—	26	M16	UK215+H2315	66000	48200	FC215	—	CUKFC215C(CE)+H2315	7.8	—	9.2		
	UKFCX15+H2315	222	35	190	19	16	12	22	164	49	73	—	—	—	—	M16	UKX15+H2315	72500	53000	FCX15	—	—	7.4	—	—		
70	UKFC216+H2316	240	42	200	23	18	18	16	170	57	78	—	91	—	26	M20	UK216+H2316	72500	53000	FC216	—	CUKFC216C(CE)+H2316	9.6	—	11.7		
	UKFCX16+H2316	260	36	219	23	19	10	25	186	50	78	—	—	—	—	M20	UKX16+H2316	83500	61800	FCX16	—	—	11.6	—	—		
75	UKFC217+H2317	250	45	208	23	20	18	18	180	59	82	—	93	—	26	M20	UK217+H2317	83500	61800	FC217	—	CUKFC217C(CE)+H2317	11.1	—	13.4		
	UKFCX17+H2317	260	36	219	23	19	10	25	186	52.5	82	—	—	—	—	M20	UKX17+H2317	95500	71400	FCX17	—	—	11.0	—	—		
80	UKFC218+H2318	265	50	220	23	20	22	18	190	64.5	86	—	104	—	31	M20	UK218+H2318	95500	71400	FC218	—	CUKFC218C(CE)+H2318	13.1	—	16.3		
	UKFCX18+H2318	260	43																								

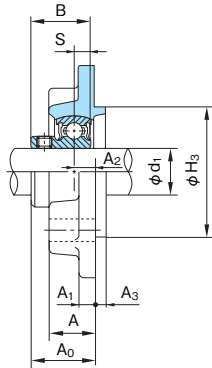
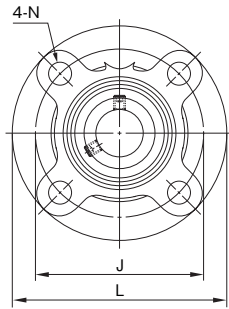
Round Flange Units with spigot joint

BFC type

With set screws

Cylindrical bore

Shaft dia.: 20~35mm

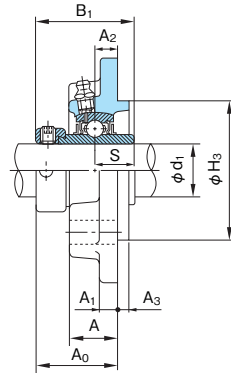
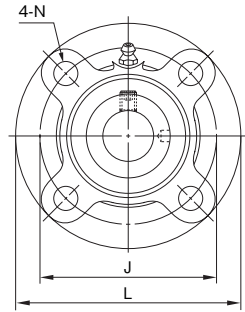


1N=0.102kgf

Shaft dia. d ₁ (mm)	Unit No.	Boundary dimensions (mm)											Bolt size	Bearings			Housing No.	Mass of Unit (kg)
		L	A	J	N	A ₁	A ₂	A ₃	H ₃	A ₀	B	S		No.	Basic load rating (N)			
															C _r	C _{or}		
20	BFC204	100	20.5	78	12	7	10	5	62	27.7	24.7	7	M10	B4	12800	6600	FC204 G00	0.8
25	BFC205	115	21	90	12	7	10	6	70	30.2	27	7.5	M10	B5	14000	7900	FC205 G00	1.0
30	BFC206	125	23	100	12	8	10	8	80	32.3	30.3	8	M10	B6	19600	11300	FC206 G00	1.4
35	BFC207	135	26	110	14	9	11	8	90	35.4	32.9	8.5	M12	B7	25900	15400	FC207 G00	1.7

Round Flange Units with spigot joint

UGF type
With eccentric collar
Cylindrical bore
Shaft dia.: 20~60mm



1N=0.102kgf

Shaft dia. d_1 (mm)	Unit No.	Boundary dimensions (mm)											Bolt size	Bearings			Housing No.	Mass of Unit (kg)
		L	A	J	N	A ₁	A ₂	A ₃	H ₃	A ₀	B ₁	S		No.	Basic load rating (N)			
															C _r	C _{or}		
20	UGFC204	100	20.5	78	12	7	10	5	62	36.6	43.7	17.1	M10	UG204+ER	12800	6600	FC204	0.89
25	UGFC205	115	21	90	12	7	10	6	70	36.9	44.4	17.5	M10	UG205+ER	14000	7900	FC205	1.0
30	UGFC206	125	23	100	12	8	10	8	80	40.1	48.4	18.3	M10	UG206+ER	19600	11300	FC206	1.2
35	UGFC207	135	26	110	14	9	11	8	90	43.3	51.1	18.8	M12	UG207+ER	25900	15400	FC207	1.7
40	UGFC208	145	26	120	14	9	11	10	100	45.9	56.3	21.4	M12	UG208+ER	29300	17900	FC208	2.0
45	UGFC209	160	26	132	16	14	10	12	105	44.9	56.3	21.4	M14	UG209+ER	33000	20500	FC209	2.5
50	UGFC210	165	28	138	16	14	10	12	110	48.1	62.7	24.6	M14	UG210+ER	35500	23200	FC210	2.8
55	UGFC211	185	31	150	19	15	13	12	125	56.6	71.4	27.8	M16	UG211+ER	43000	29400	FC211	4.1
60	UGFC212	195	36	160	19	15	17	12	135	63.8	77.8	31	M16	UG212+ER	52500	36100	FC212	4.8

Remark: Grease nipple: 1/4-28UNF

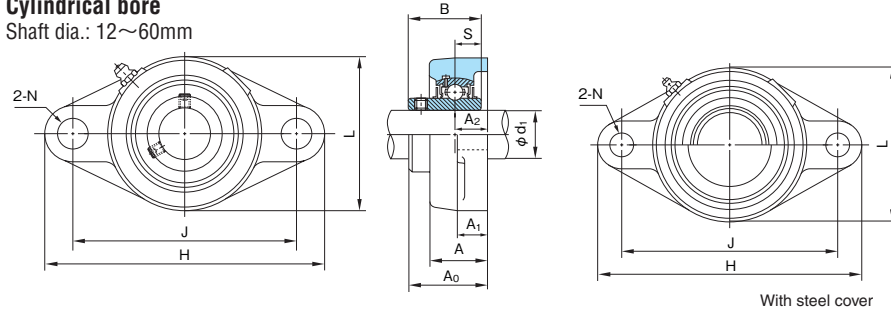
Rhombic Flange Units

UCFL type

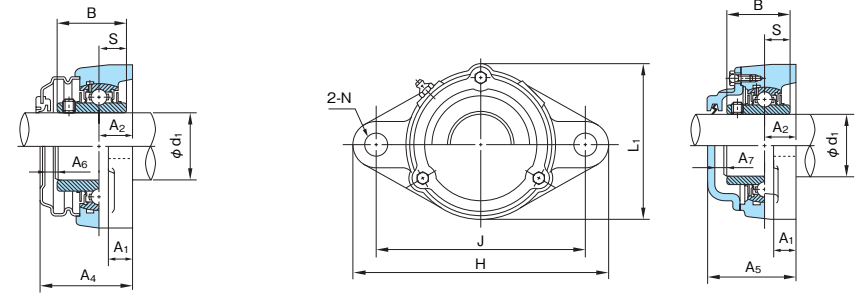
With set screws

Cylindrical bore

Shaft dia.: 12~60mm



With steel cover



With cast cover

1N=0.102kgf

Shaft dia. d ₁ (mm)	Unit No.	Boundary dimensions (mm)															Bolt size	Bearings			Unit No. with steel cover		Unit No. with cast cover		Mass of Unit (kg)		
		H	L	L ₁	A	J	N	A ₁	A ₂	A ₀	B	S	A ₄	A ₅	A ₆	A ₇		No.	Basic load rating (N)		Housing No.	Cover with rubber seal (End cover)	Cover with rubber seal (End cover)	standard	With steel cover	With cast cover	
		Cr	Cor																								
12	UCFL201	113	60	66	25.5	90	12	12	15	33.3	31	12.7	43	46	8	6	M10	UC201	12800	6600	FL204	UCFL201C(E)	CUCFL201C(CE)	0.50	0.53	0.8	
15	UCFL202	113	60	66	25.5	90	12	12	15	33.3	31	12.7	43	46	8	6	M10	UC202	12800	6600	FL204	UCFL202C(E)	CUCFL202C(CE)	0.48	0.51	0.8	
17	UCFL203	113	60	66	25.5	90	12	12	15	33.3	31	12.7	43	46	8	6	M10	UC203	12800	6600	FL204	UCFL203C(E)	CUCFL203C(CE)	0.47	0.50	0.8	
20	UCFL204	113	60	66	25.5	90	12	12	15	33.3	31	12.7	43	46	8	6	M10	UC204	12800	6600	FL204	UCFL204C(E)	CUCFL204C(CE)	0.45	0.48	0.8	
25	UCFL205	130	68	73	27	99	16	14	16	35.7	34	14.3	47	51	10	9	M14	UC205	14000	7900	FL205	UCFL205C(E)	CUCFL205C(CE)	0.63	0.67	1.0	
	UCFLX05	141	83	—	30	117	12	13	18	40.2	38.1	15.9	51	—	8	—	M10	UCX05	19600	11300	FLX05	UCFLX05C(E)	—	1.0	1.0	—	
	UCFL305	150	80	84	29	113	19	13	16	39	38	15	—	55	—	10	M16	UC305	21300	10900	FL305	—	CUCFL305C(CE)	1.1	—	1.4	
30	UCFL206	148	80	84	31	117	16	14	18	40.2	38.1	15.9	49	55	8	8	M14	UC206	19600	11300	FL206	UCFL206C(E)	CUCFL206C(CE)	0.96	1.0	1.5	
	UCFLX06	156	95	—	34	130	16	14	19	44.4	42.9	17.5	54	—	8	—	M14	UCX06	25900	15400	FLX06	UCFLX06C(E)	—	1.4	1.4	—	
	UCFL306	180	90	94	32	134	23	15	18	44	43	17	—	60	—	10	M20	UC306	26800	15000	FL306	—	CUCFL306C(CE)	1.5	—	1.9	
35	UCFL207	161	90	94	34	130	16	16	19	44.4	42.9	17.5	54	59	8	8	M14	UC207	25900	15400	FL207	UCFL207C(E)	CUCFL207C(CE)	1.2	1.3	1.9	
	UCFLX07	171	105	—	38	144	16	14	21	51.2	49.2	19	63	—	10	—	M14	UCX07	29300	17900	FLX07	UCFLX07C(E)	—	1.9	2.0	—	
	UCFL307	185	100	104	36	141	23	16	20	49	48	19	—	65	—	10	M20	UC307	33500	19200	FL307	—	CUCFL307C(CE)	1.8	—	2.3	
40	UCFL208	175	100	104	36	144	16	16	21	51.2	49.2	19	61	66	9	8	M14	UC208	29300	17900	FL208	UCFL208C(E)	CUCFL208C(CE)	1.6	1.7	2.3	
	UCFLX08	179	111	—	40	148	16	14	22	52.2	49.2	19	63	—	10	—	M14	UCX08	33000	20500	FLX08	UCFLX08C(E)	—	2.0	2.1	—	
	UCFL308	200	112	118	40	158	23	17	23	56	52	19	—	73	—	11	M20	UC308	40500	23900	FL308	—	CUCFL308C(CE)	2.4	—	2.9	
45	UCFL209	188	108	113	38	148	19	18	22	52.2	49.2	19	63	67	10	8	M16	UC209	33000	20500	FL209	UCFL209C(E)	CUCFL209C(CE)	1.9	2.0	2.7	
	UCFLX09	189	116	—	40	157	16	14	23	55.6	51.6	19	67	—	9	—	M14	UCX09	35500	23200	FLX09	UCFLX09C(E)	—	2.4	2.5	—	
	UCFL309	230	125	132	44	177	25	18	25	60	57	22	—	78	—	12	M22	UC309	51500	29500	FL309	—	CUCFL309C(CE)	3.4	—	4.2	
50	UCFL210	197	115	120	40	157	19	18	22	54.6	51.6	19	66	71	9	10	M16	UC210	35500	23200	FL210	UCFL210C(E)	CUCFL210C(CE)	2.2	2.3	3.2	
	UCFLX10	216	133	—	44	184	19	20	26	59.4	55.6	22.2	70	—	9	—	M16	UCX10	43000	29400	FLX10	UCFLX10C(E)	—	3.6	3.7	—	
	UCFL310	240	140	144	48	187	25	19	28	67	61	22	—	85	—	12	M22	UC310	61500	38200	FL310	—	CUCFL310C(CE)	4.3	—	5.2	
55	UCFL211	224	130	134	43	184	19	20	25	58.4	55.6	22.2	69	75	9	10	M16	UC211	43000	29400	FL211	UCFL211C(E)	CUCFL211C(CE)	3.2	3.3	4.3	
	UCFL311	250	150	154	52	198	25	20	30	71	66	25	—	90	—	13	M22	UC311	71500	44800	FL311	—	CUCFL311C(CE)	5.1	—	6.0	
	UCFL212	250	140	144	48	202	23	20	29	68.7	65.1	25.4	80	86	10	11	M20	UC212	52500	36100	FL212	UCFL212C(E)	CUCFL212C(CE)	4.1	4.3	5.4	
60	UCFL312	270	160	164	56	212	31	22	33	78	71	26	—	98	—	14	M27	UC312	81500	52000	FL312	—	CUCFL312C(CE)	6.2	—	7.3	

Remarks: 1. Grease nipple: 1/4-28UNF

Remarks: 2. Examples of unit numbers with cover:

- With steel cover { Cover with rubber seal :UCFL210C
- { End cover :UCFL210E
- With cast cover { Cover with rubber seal :CUCFL210C
- { End cover :CUCFL210CE

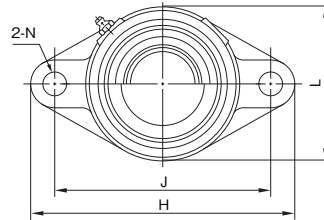
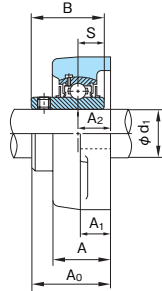
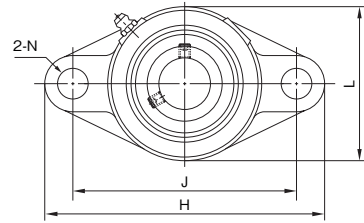
Rhombic Flange Units

UCFL type

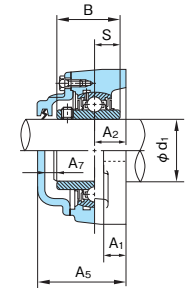
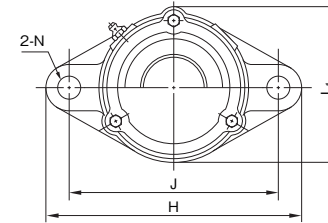
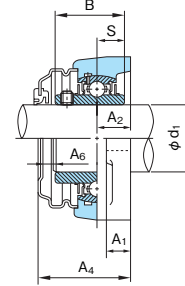
With set screws

Cylindrical bore

Shaft dia.: 65~140mm



With steel cover



With cast cover

1N=0.102kgf

Shaft dia. d ₁ (mm)	Unit No.	Boundary dimensions (mm)															Bolt size	Bearings			Housing No.	Unit No. with steel cover		Unit No. with cast cover			Mass of Unit (kg)		
		H	L	L ₁	A	J	N	A ₁	A ₂	A ₀	B	S	A ₄	A ₅	A ₆	A ₇		No.	Basic load rating (N)			Cover with rubber seal (End cover)	Cover with rubber seal (End cover)	standard	With steel cover	With cast cover			
		Cr	Cor	Cor																									
65	UCFL213	258	155	157	50	210	23	24	30	69.7	65.1	25.4	81	89	10	13	M20	UC213	57500	40000	FL213	UCFL213C(E)	CUCFL213C(CE)	5.1	5.3	6.7			
	UCFL313	295	175	186	58	240	31	25	33	78	75	30	—	103	—	17	M27	UC313	92500	59700	FL313	—	CUCFL313C(CE)	7.4	—	9.4			
70	UCFL214	265	160	163	54	216	23	24	31	75.4	74.6	30.2	—	98	—	16	M20	UC214	62000	44000	FL214	—	CUCFL214C(CE)	6.0	—	7.4			
	UCFL314	315	185	196	61	250	35	28	36	81	78	33	—	106	—	17	M30	UC314	104000	68000	FL314	—	CUCFL314C(CE)	9.0	—	11.8			
75	UCFL215	275	165	168	56	225	23	24	34	78.5	77.8	33.3	—	102	—	17	M20	UC215	66000	48200	FL215	—	CUCFL215C(CE)	6.5	—	7.9			
	UCFL315	320	195	206	66	260	35	30	39	89	82	32	—	114	—	17	M30	UC315	114000	76900	FL315	—	CUCFL315C(CE)	10.0	—	12.2			
80	UCFL216	290	180	188	58	233	25	24	34	83.3	82.6	33.3	—	107	—	15	M22	UC216	72500	53000	FL216	—	CUCFL216C(CE)	8.0	—	10.2			
	UCFL316	355	210	218	68	285	38	32	38	90	86	34	—	115	—	17	M33	UC316	123000	86400	FL316	—	CUCFL316C(CE)	12.6	—	15.5			
85	UCFL217	305	190	198	63	248	25	26	36	87.6	85.7	34.1	—	111	—	15	M22	UC217	83500	61800	FL217	—	CUCFL217C(CE)	9.5	—	11.8			
	UCFL317	370	220	232	74	300	38	32	44	100	96	40	—	126	—	18	M33	UC317	132000	96500	FL317	—	CUCFL317C(CE)	14.5	—	18.2			
90	UCFL218	320	205	211	68	265	25	26	40	96.3	96	39.7	—	122	—	17	M22	UC218	95500	71400	FL218	—	CUCFL218C(CE)	11.9	—	15.0			
	UCFL318	385	235	245	76	315	38	36	44	100	96	40	—	128	—	20	M33	UC318	143000	107200	FL318	—	CUCFL318C(CE)	17.1	—	20.7			
95	UCFL319	405	250	257	94	330	41	40	59	121	103	41	—	149	—	20	M36	UC319	153000	118400	FL319	—	CUCFL319C(CE)	21.8	—	25.8			
100	UCFL320	440	270	277	94	360	44	40	59	125	108	42	—	154	—	21	M39	UC320	173000	140400	FL320	—	CUCFL320C(CE)	26.5	—	30.6			
105	UCFL321	440	270	282	94	360	44	40	59	127	112	44	—	156	—	21	M39	UC321	183000	153100	FL321	—	CUCFL321C(CE)	28.2	—	31.9			
110	UCFL322	470	300	305	96	390	44	42	60	131	117	46	—	165	—	26	M39	UC322	205000	178800	FL322	—	CUCFL322C(CE)	33.1	—	38.7			
120	UCFL324	520	330	333	110	430	47	48	65	140	126	51	—	175	—	25	M42	UC324	207000	184800	FL324	—	CUCFL324C(CE)	45.7	—	52.4			
130	UCFL326	550	360	360	115	460	47	50	65	146	135	54	—	180	—	24	M42	UC326	229000	214300	FL326	—	CUCFL326C(CE)	57.5	—	64.4			
140	UCFL328	600	400	400	125	500	51	60	75	161	145	59	—	195	—	24	M45	UC328	255000	246000	FL328	—	CUCFL328C(CE)	79.7	—	86.3			

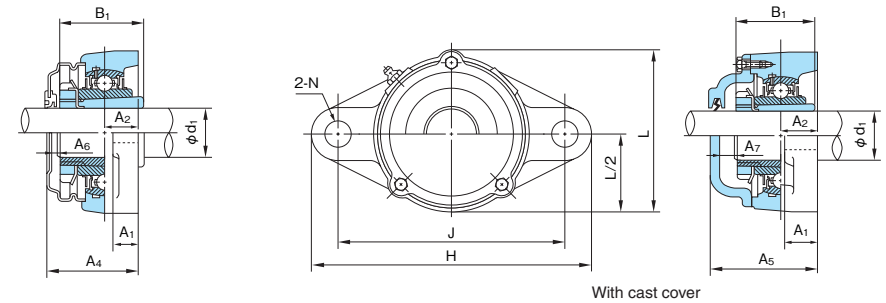
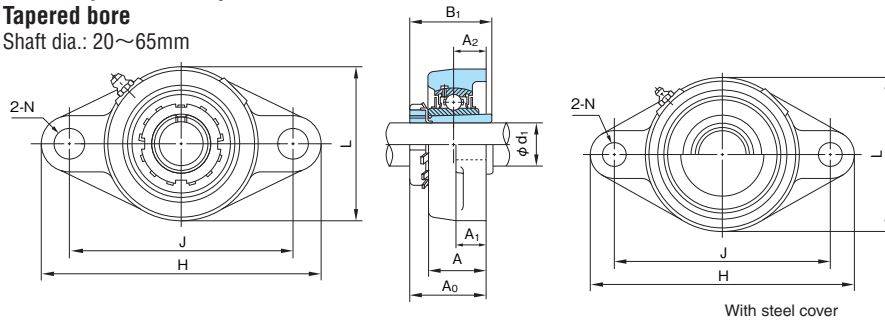
Remarks: 1. Grease nipple: 1/4-28UNF for bore number 13 and under
PF1/8 for bore number 14 and over

Remarks: 2. Examples of unit numbers with cover:

With steel cover { Cover with rubber seal :UCFL213C
End cover :UCFL213E
With cast cover { Cover with rubber seal :CUCFL213C
End cover :CUCFL213CE

Rhombic Flange Units

UKFL+H type
With adapter assembly
Tapered bore
 Shaft dia.: 20~65mm



1N=0.102kgf

Shaft dia. d ₁ (mm)	Unit No.	Boundary dimensions (mm)															Bolt size	Bearings			Housing No.	Unit No. with steel cover Cover with rubber seal (End cover)	Unit No. with cast cover Cover with rubber seal (End cover)	Mass of Unit (kg)		
		H	L	L ₁	A	J	N	A ₁	A ₂	A ₀	B ₁	A ₄	A ₅	A ₆	A ₇	No.		Basic load rating (N)		standard				With steel cover	With cast cover	
		Cr	Cor																							
20	UKFL205+H2305	130	68	73	27	99	16	14	16	35.5	35	47	51	10	9	M14	UK205+H2305	14000	7900	FL205	UKFL205C(E)+H2305	CUKFL205C(CE)+H2305	0.68	0.72	1.1	
	UKFLX05+H2305	141	83	—	30	117	12	13	18	39	35	51	—	9	—	M10	UKX05+H2305	19600	11300	FLX05	UKFLX05C(E)+H2305	—	1.0	1.0	—	
	UKFL305+H2305	150	80	84	29	113	19	13	16	37	35	—	55	—	12	M16	UK305+H2305	21300	10900	FL305	—	CUKFL305C(CE)+H2305	1.1	—	1.5	
25	UKFL206+H2306	148	80	84	31	117	16	14	18	39	38	49	55	9	10	M14	UK206+H2306	19600	11300	FL206	UKFL206C(E)+H2306	CUKFL206C(CE)+H2306	1.0	1.1	1.6	
	UKFLX06+H2306	156	95	—	34	130	16	14	19	40.5	38	54	—	12	—	M14	UKX06+H2306	25900	15400	FLX06	UKFLX06C(E)+H2306	—	1.5	1.5	—	
	UKFL306+H2306	180	90	94	32	134	23	15	18	40.5	38	—	60	—	13	M20	UK306+H2306	26800	15000	FL306	—	CUKFL306C(CE)+H2306	1.5	—	2.0	
30	UKFL207+H2307	161	90	94	34	130	16	16	19	41.5	43	54	59	11	11	M14	UK207+H2307	25900	15400	FL207	UKFL207C(E)+H2307	CUKFL207C(CE)+H2307	1.3	1.4	2.0	
	UKFLX07+H2307	171	105	—	38	144	16	14	21	44.5	43	63	—	17	—	M14	UKX07+H2307	29300	17900	FLX07	UKFLX07C(E)+H2307	—	1.9	2.0	—	
	UKFL307+H2307	185	100	104	36	141	23	16	20	44.5	43	—	65	—	14	M20	UK307+H2307	33500	19200	FL307	—	CUKFL307C(CE)+H2307	1.9	—	2.4	
35	UKFL208+H2308	175	100	104	36	144	16	16	21	45.5	46	61	66	14	14	M14	UK208+H2308	29300	17900	FL208	UKFL208C(E)+H2308	CUKFL208C(CE)+H2308	1.7	1.8	2.4	
	UKFLX08+H2308	179	111	—	40	148	16	14	22	47	46	63	—	15	—	M14	UKX08+H2308	33000	20500	FLX08	UKFLX08C(E)+H2308	—	2.1	2.1	—	
	UKFL308+H2308	200	112	118	40	158	23	17	23	50	46	—	73	—	17	M20	UK308+H2308	40500	23900	FL308	—	CUKFL308C(CE)+H2308	2.5	—	3.0	
40	UKFL209+H2309	188	108	113	38	148	19	18	22	48	50	63	67	14	13	M16	UK209+H2309	33000	20500	FL209	UKFL209C(E)+H2309	CUKFL209C(CE)+H2309	2.0	2.1	2.8	
	UKFLX09+H2309	189	116	—	40	157	16	14	23	49.5	50	67	—	16	—	M14	UKX09+H2309	35500	23200	FLX09	UKFLX09C(E)+H2309	—	2.4	2.5	—	
	UKFL309+H2309	230	125	132	44	177	25	18	25	54.5	50	—	78	—	17	M22	UK309+H2309	51500	29500	FL309	—	CUKFL309C(CE)+H2309	3.4	—	4.3	
45	UKFL210+H2310	197	115	120	40	157	19	18	22	49.5	55	66	71	15	15	M16	UK210+H2310	35500	23200	FL210	UKFL210C(E)+H2310	CUKFL210C(CE)+H2310	2.3	2.5	3.4	
	UKFLX10+H2310	216	133	—	44	184	19	20	26	54.5	55	70	—	14	—	M16	UKX10+H2310	43000	29400	FLX10	UKFLX10C(E)+H2310	—	3.6	3.7	—	
	UKFL310+H2310	240	140	144	48	187	25	19	28	60	55	—	85	—	19	M22	UK310+H2310	61500	38200	FL310	—	CUKFL310C(CE)+H2310	4.4	—	5.5	
50	UKFL211+H2311	224	130	134	43	184	19	20	25	53.5	59	69	75	14	15	M16	UK211+H2311	43000	29400	FL211	UKFL211C(E)+H2311	CUKFL211C(CE)+H2311	3.3	3.5	4.5	
	UKFL311+H2311	250	150	154	52	198	25	20	30	63.5	59	—	90	—	20	M22	UK311+H2311	71500	44800	FL311	—	CUKFL311C(CE)+H2311	5.1	—	6.1	
	UKFL212+H2312	250	140	144	48	202	23	20	29	60	62	80	86	19	20	M20	UK212+H2312	52500	36100	FL212	UKFL212C(E)+H2312	CUKFL212C(CE)+H2312	4.1	4.4	5.5	
55	UKFL312+H2312	270	160	164	56	212	31	22	33	69	62	—	98	—	23	M27	UK312+H2312	81500	52000	FL312	—	CUKFL312C(CE)+H2312	6.1	—	7.4	
	UKFL213+H2313	258	155	157	50	210	23	24	30	63	65	81	89	17	20	M20	UK213+H2313	57500	40000	FL213	UKFL213C(E)+H2313	CUKFL213C(CE)+H2313	5.2	5.5	6.9	
	UKFL313+H2313	295	175	186	58	240	31	25	33	71	65	—	103	—	24	M27	UK313+H2313	92500	59700	FL313	—	CUKFL313C(CE)+H2313	7.4	—	9.4	
60	UKFL215+H2315	275	165	168	56	225	23	24	34	69.5	73	—	102	—	26	M20	UK215+H2315	66000	48200	FL215	—	CUKFL215C(CE)+H2315	6.8	—	8.3	
	UKFL315+H2315	320	195	206	66	260	35	30	39	81	73	—	114	—	25	M30	UK315+H2315	11400	76900	FL315	—	CUKFL315C(CE)+H2315	10.2	—	12.6	

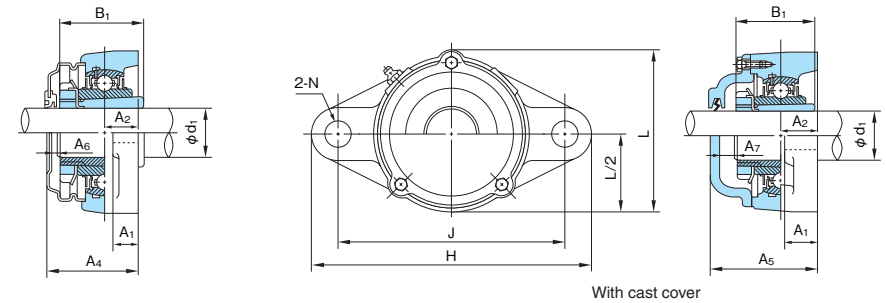
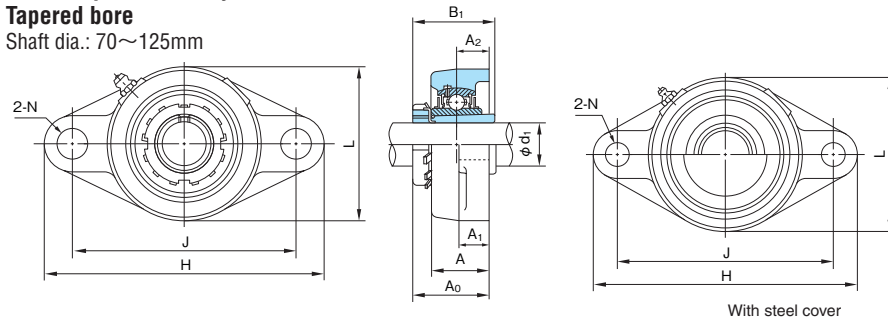
Remarks: 1. Grease nipple: 1/4-28UNF for bore number 13 and under
 PF-1/8 for bore number 14 and over

Remarks: 2. Examples of unit numbers with cover:

With steel cover { Cover with rubber seal :UKFL210C+H2310
 End cover :UKFL210E+H2310
 With cast cover { Cover with rubber seal :CUKFL210C+H2310
 End cover :CUKFL210CE+H2310

Rhombic Flange Units

UKFL+H type
With adapter assembly
Tapered bore
 Shaft dia.: 70~125mm



1N=0.102kgf

Shaft dia. d ₁ (mm)	Unit No.	Boundary dimensions (mm)															Bolt size	Bearings			Housing No.	Unit No. with steel cover		Unit No. with cast cover			Mass of Unit (kg)		
		H	L	L ₁	A	J	N	A ₁	A ₂	A ₀	B ₁	A ₄	A ₅	A ₆	A ₇	No.		Basic load rating (N)		Unit No. with steel cover		Unit No. with cast cover	standard	With steel cover	With cast cover				
		Cr	Cor	Cover with rubber seal (End cover)	Cover with rubber seal (End cover)																								
70	UKFL216+H2316	290	180	188	58	233	25	24	34	73	78	—	107	—	26	M22	UK216+H2316	72500	53000	FL216	—	CUKFL216C(CE)+H2316	8.4	—	10.6				
	UKFL316+H2316	355	210	218	68	285	38	32	38	83.5	78	—	115	—	23	M33	UK316+H2316	123000	86400	FL316	—	CUKFL316C(CE)+H2316	12.8	—	15.9				
75	UKFL217+H2317	305	190	198	63	248	25	26	36	77	82	—	111	—	26	M22	UK217+H2317	83500	61800	FL217	—	CUKFL217C(CE)+H2317	10.0	—	12.4				
	UKFL317+H2317	370	220	232	74	300	38	32	44	92	82	—	126	—	26	M33	UK317+H2317	132000	96500	FL317	—	CUKFL317C(CE)+H2317	14.5	—	18.4				
80	UKFL218+H2318	320	205	211	68	265	25	26	40	82.5	86	—	122	—	31	M22	UK218+H2318	95500	71400	FL218	—	CUKFL218C(CE)+H2318	12.3	—	15.4				
	UKFL318+H2318	385	235	245	76	315	38	36	44	93.5	86	—	128	—	26	M33	UK318+H2318	143000	107200	FL318	—	CUKFL318C(CE)+H2318	17.2	—	21.7				
85	UKFL319+H2319	405	250	257	94	330	41	40	59	111	90	—	149	—	30	M36	UK319+H2319	153000	118400	FL319	—	CUKFL319C(CE)+H2319	21.8	—	26.0				
	UKFL320+H2320	440	270	277	94	360	44	40	59	115	97	—	154	—	31	M39	UK320+H2320	173000	140400	FL320	—	CUKFL320C(CE)+H2320	26.5	—	31.2				
100	UKFL322+H2322	470	300	305	96	390	44	42	60	121	105	—	165	—	36	M39	UK322+H2322	205000	178800	FL322	—	CUKFL322C(CE)+H2322	33.2	—	39.4				
110	UKFL324+H2324	520	330	333	110	430	47	48	65	130	112	—	175	—	35	M42	UK324+H2324	207000	184800	FL324	—	CUKFL324C(CE)+H2324	45.2	—	52.6				
115	UKFL326+H2326	550	360	360	115	460	47	50	65	134	121	—	180	—	36	M42	UK326+H2326	229000	214300	FL326	—	CUKFL326C(CE)+H2326	57.8	—	65.9				
125	UKFL328+H2328	600	400	400	125	500	51	60	75	148	131	—	195	—	37	M45	UK328+H2328	255000	246000	FL328	—	CUKFL328C(CE)+H2328	80.0	—	87.8				

Remarks: 1. Grease nipple: PF1/8

Remarks: 2. Examples of unit numbers with cover:

With cast cover { Cover with rubber seal :CUKFL320C+H2320
 End cover :CUKFL320CE+H2320

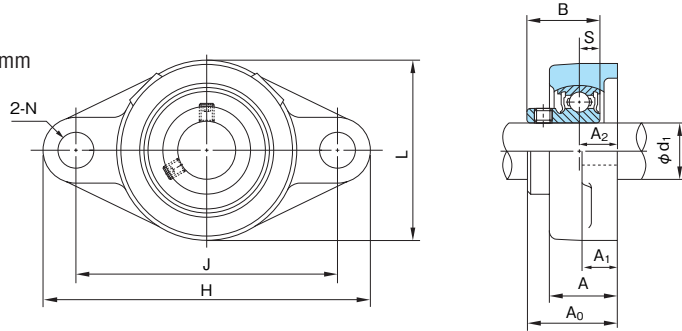
Rhombic Flange Units

BFL type

With set screws

Cylindrical bore

Shaft dia.: 20~35mm

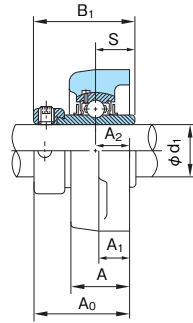
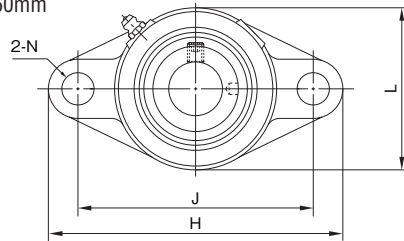


1N=0.102kgf

Shaft dia. d ₁ (mm)	Unit No.	Boundary dimensions (mm)										Bolt size	Bearings			Housing No.	Mass of Unit (kg)
		H	L	A	J	N	A ₁	A ₂	A ₀	B	S		No.	Basic load rating (N)			
														C _r	C _{or}		
20	BFL204	113	60	25.5	90	12	12	15	32.7	24.7	7	M10	B4	12800	6600	FL204 G00	0.41
25	BFL205	130	68	27	99	16	14	16	36.2	27	7.5	M14	B5	14000	7900	FL205 G00	0.60
30	BFL206	148	80	31	117	16	14	18	40.3	30.3	8	M14	B6	19600	11300	FL206 G00	0.88
35	BFL207	161	90	34	130	16	16	19	43.4	32.9	8.5	M14	B7	25900	15400	FL207 G00	1.2

Rhombic Flange Units

UGFL type
With eccentric collar
Cylindrical bore
Shaft dia.: 20~60mm



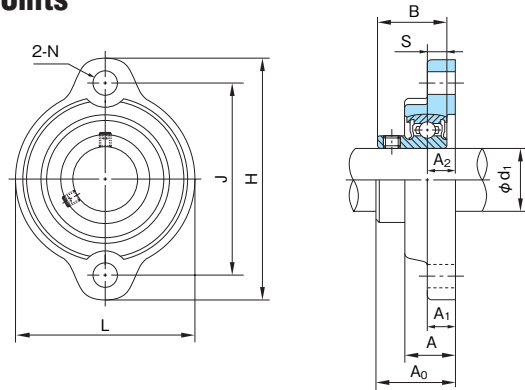
1N=0.102kgf

Shaft dia. d ₁ (mm)	Unit No.	Boundary dimensions (mm)										Bolt size	Bearings			Housing No.	Mass of Unit (kg)
		H	L	A	J	N	A ₁	A ₂	A ₀	B ₁	S		No.	Basic load rating (N)			
														Cr	Cor		
20	UGFL204	113	60	25.5	90	12	12	15	41.6	43.7	17.1	M10	UG204+ER	12800	6600	FL204	0.47
25	UGFL205	130	68	27	99	16	14	16	42.9	44.4	17.5	M14	UG205+ER	14000	7900	FL205	0.63
30	UGFL206	148	80	31	117	16	14	18	48.1	48.4	18.3	M14	UG206+ER	19600	11300	FL206	0.96
35	UGFL207	161	90	34	130	16	16	19	51.3	51.1	18.8	M14	UG207+ER	25900	15400	FL207	1.3
40	UGFL208	175	100	36	144	16	16	21	55.9	56.3	21.4	M14	UG208+ER	29300	17900	FL208	1.7
45	UGFL209	188	108	38	148	19	18	22	56.9	56.3	21.4	M16	UG209+ER	33000	20500	FL209	2.0
50	UGFL210	197	115	40	157	19	18	22	60.1	62.7	24.6	M16	UG210+ER	35500	23200	FL210	2.3
55	UGFL211	224	130	43	184	19	20	25	68.6	71.4	27.8	M16	UG211+ER	43000	29400	FL211	3.4
60	UGFL212	250	140	48	202	23	20	29	75.8	77.8	31	M20	UG212+ER	52500	36100	FL212	4.4

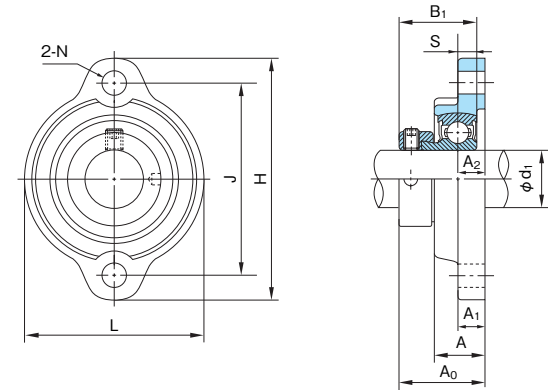
Remark: Grease nipple: 1/4-28UNF

Rhombic Flange Units

BLFL type
 With set screws
 Cylindrical bore
 Shaft dia.: 12~35mm



KHLFL type
 With eccentric collar
 Cylindrical bore
 Shaft dia.: 12~35mm



BLFL type

1N=0.102kgf

Shaft dia. d ₁ (mm)	Unit No.	Boundary dimensions (mm)										Bolt size	Bearings			Housing No.	Mass of Unit (kg)
		H	L	A	J	N	A ₁	A ₂	A ₀	B	S		No.	Basic load rating (N)			
		Cr	Cor														
12	BLFL1J	81	56	18	63.5	7	9.5	9.5	25.5	22	6	M 6	B1	9550	4800	LFL3J	0.28
15	BLFL2J	81	56	18	63.5	7	9.5	9.5	25.5	22	6	M 6	B2	9550	4800	LFL3J	0.27
17	BLFL3J	81	56	18	63.5	7	9.5	9.5	25.5	22	6	M 6	B3	9550	4800	LFL3J	0.25
20	BLFL4J	90	63	20	71.5	10	11	11	28.7	24.7	7	M 8	B4	12800	6600	LFL4J	0.30
25	BLFL5J	95	69	20	76	10	11	11	31.2	27	7.5	M 8	B5	14000	7900	LFL5J	0.40
30	BLFL6J	113	79	22.5	90.5	12	12	12	34.3	30.3	8	M10	B6	19600	11300	LFL6J	0.58
35	BLFL7J	122	89	24	100	12	13	13	37.4	32.9	8.5	M10	B7	25900	15400	LFL7J	0.81

Remark: Spherical bearing seating diameter of housing is applied tolerance class J7.

KHLFL type

1N=0.102kgf

Shaft dia. d ₁ (mm)	Unit No.	Boundary dimensions (mm)										Bolt size	Bearings			Housing No.	Mass of Unit (kg)
		H	L	A	J	N	A ₁	A ₂	A ₀	B ₁	S		No.	Basic load rating (N)			
		Cr	Cor														
12	KHLFL201AJ	81	56	18	63.5	7	9.5	9.5	31.6	28.6	6.5	M 6	KH201AE	9550	4800	LFL3J	0.30
15	KHLFL202AJ	81	56	18	63.5	7	9.5	9.5	31.6	28.6	6.5	M 6	KH202AE	9550	4800	LFL3J	0.29
17	KHLFL203AJ	81	56	18	63.5	7	9.5	9.5	31.6	28.6	6.5	M 6	KH203AE	9550	4800	LFL3J	0.28
20	KHLFL204AJ	90	63	20	71.5	10	11	11	34.5	31	7.5	M 8	KH204AE	12800	6600	LFL4J	0.34
25	KHLFL205AJ	95	69	20	76	10	11	11	34.5	31	7.5	M 8	KH205AE	14000	7900	LFL5J	0.44
30	KHLFL206AJ	113	79	22.5	90.5	12	12	12	38.7	35.7	9	M10	KH206AE	19600	11300	LFL6J	0.64
35	KHLFL207AJ	122	89	24	100	12	13	13	42.4	38.9	9.5	M10	KH207AE	25900	15400	LFL7J	0.92

Remark: Spherical bearing seating diameter of housing is applied tolerance class J7.

Rhombic Flange Units

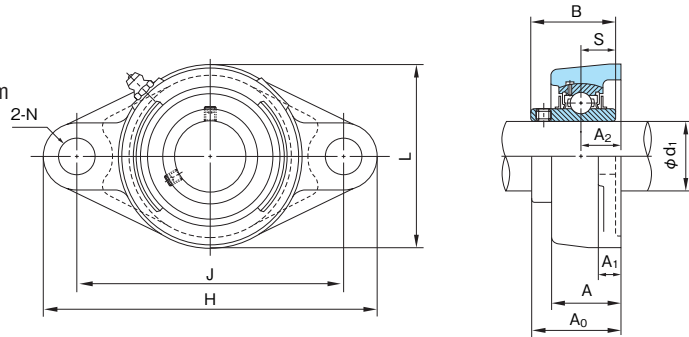
Cast Stainless Steel

MUCFL type

With set screws

Cylindrical bore

Shaft dia.: 20~50mm



1N=0.102kgf

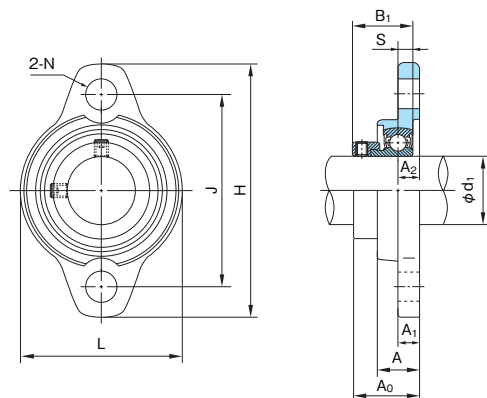
Shaft dia. d ₁ (mm)	Unit No.	Boundary dimensions (mm)										Bolt size	Bearings			Housing No.	Mass of Unit (kg)
		H	L	A	J	N	A ₁	A ₂	A ₀	B	S		No.	Basic load rating (N)			
														Cr	Cor		
20	MUCFL204	113	60	25.5	90	12	10	15	33.3	31	12.7	M10	MUC204	10900	5300	MFL204	0.35
25	MUCFL205	130	68	27	99	16	10	16	35.7	34	14.3	M14	MUC205	11900	6300	MFL205	0.50
30	MUCFL206	148	80	31	117	16	10	18	40.2	38.1	15.9	M14	MUC206	16700	9050	MFL206	0.80
35	MUCFL207	161	90	34	130	16	11	19	44.4	42.9	17.5	M14	MUC207	22000	12300	MFL207	1.05
40	MUCFL208	175	100	36	144	16	11	21	51.2	49.2	19	M14	MUC208	24900	14300	MFL208	1.35
45	MUCFL209	188	108	38	148	19	13	22	52.2	49.2	19	M16	MUC204	28100	16400	MFL209	1.65
50	MUCFL210	197	115	40	157	19	13	22	54.6	51.6	19	M16	MUC210	30200	18600	MFL210	1.90

Remark: Grease nipple: 1/4-28UNF

Silver series

Rhombic Flange Units

UFL type
 With eccentric collar
 Cylindrical bore
 Shaft dia.: 8~30mm



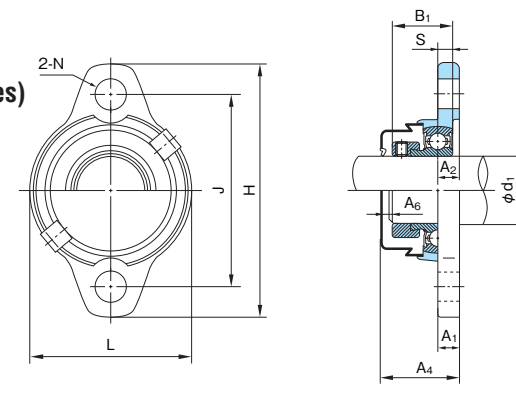
UFL type

Shaft dia. d ₁ (mm)	Unit No.	Boundary dimensions (mm)												Bolt size
		H	L	A	J	N	A ₁	A ₂	A ₀	B ₁	S	A ₄	A ₆	
10	UFL000	60	36	11.5	45	7	5.5	5.5	19	17.5	4	22	2	M 6
12	UFL001	63	38	11.5	48	7	5.5	5.5	19	17.5	4	22	2	M 6
15	UFL002	67	42	13	53	7	6.5	6.5	20.5	18.5	4.5	24	2	M 6
17	UFL003	71	46	14	56	7	7	7	22.5	20.5	5	26	2	M 6
20	UFL004	90	55	16	71	10	8	8	26.5	24.5	6	31	3	M 8
25	UFL005	95	60	16	75	10	8	8	27.5	25.5	6	32	3	M 8
30	UFL006	112	70	18	85	13	9	9	29	26.5	6.5	34	4	M10

Note: (!) Set screw type U08X is also available. Inner ring width B of U08X is 12mm. Dimension A₀ with U08X is 13mm.

MUFL type (Stainless Silver Series)

With eccentric collar
 Cylindrical bore
 Shaft dia.: 10~30mm



With steel covers

1N=0.102kgf

Shaft dia. d ₁ (mm)	Unit No.	Boundary dimensions (mm)												Bolt size	Bearings			Housing No.	Unit No. with covers		Cover No. (Reference)			Mass of Unit (kg)	
		No.	Basic load rating (N)		Cover with rubber seal (End cover)	Cover with rubber seal	Side end cover	standard	with cover																
			Cr	Cor																					
10	U000+ER	60	36	11.5	45	7	5.5	5.5	19	17.5	4	22	2	M 6	U000+ER	4600	2000	FL000	UFL000C(E)	000CP10	000CPE	60	65		
12	U001+ER	63	38	11.5	48	7	5.5	5.5	19	17.5	4	22	2	M 6	U001+ER	5100	2400	FL001	UFL001C(E)	001CP12	001CPE	76	80		
15	U002+ER	67	42	13	53	7	6.5	6.5	20.5	18.5	4.5	24	2	M 6	U002+ER	5600	2800	FL002	UFL002C(E)	002CP15	002CPE	100	105		
17	U003+ER	71	46	14	56	7	7	7	22.5	20.5	5	26	2	M 6	U003+ER	6000	3300	FL003	UFL003C(E)	003CP17	003CPE	129	135		
20	U004+ER	90	55	16	71	10	8	8	26.5	24.5	6	31	3	M 8	U004+ER	9350	5100	FL04-5	UFL004C(E)	04-5CP20	04-5CPE	205	215		
25	U005+ER	95	60	16	75	10	8	8	27.5	25.5	6	32	3	M 8	U005+ER	10100	5800	FL05-6	UFL005C(E)	05-6CP25	05-6CPE	244	255		
30	U006+ER	112	70	18	85	13	9	9	29	26.5	6.5	34	4	M10	U006+ER	13200	8300	FL06-7	UFL006C(E)	06-7CP30	06-7CPE	354	370		

Remark: Examples of unit numbers with cover: Both covers with rubber seal : UFL005C
 One side end cover : UFL005E

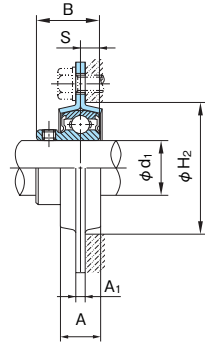
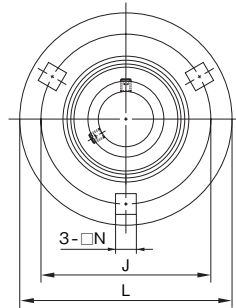
MUFL type (Stainless Silver Series)

Shaft dia. d ₁ (mm)	Unit No.	Boundary dimensions (mm)												Bolt size
		H	L	A	J	N	A ₁	A ₂	A ₀	B ₁	S	A ₄	A ₆	
10	MUFL000	60	36	11.5	45	7	5.5	5.5	19	17.5	4	22	2	M 6
12	MUFL001	63	38	11.5	48	7	5.5	5.5	19	17.5	4	22	2	M 6
15	MUFL002	67	42	13	53	7	6.5	6.5	20.5	18.5	4.5	24	2	M 6
17	MUFL003	71	46	14	56	7	7	7	22.5	20.5	5	26	2	M 6
20	MUFL004	90	55	16	71	10	8	8	26.5	24.5	6	31	3	M 8
25	MUFL005	95	60	16	75	10	8	8	27.5	25.5	6	32	3	M 8
30	MUFL006	112	70	18	85	13	9	9	29	26.5	6.5	34	4	M10

Remark: Examples of unit numbers with cover: Cover with rubber seal : MUFL005C
 One side end cover : MUFL005E

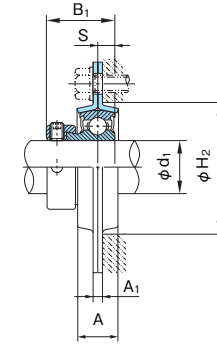
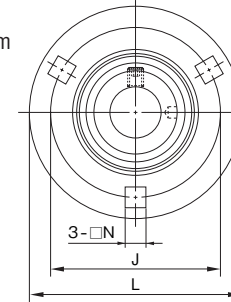
Pressed Steel Round Flange Units

BPF type
 With set screws
 Cylindrical bore
 Shaft dia.: 12~35mm



BPF type

KHPF type
 With eccentric collar
 Cylindrical bore
 Shaft dia.: 12~35mm



1N=0.102kgf

Shaft dia. d ₁ (mm)	Unit No.	Boundary dimensions (mm)									Bolt size	Bearings			Housing No.	Mass of Unit (kg)	Limiting load (N)	
		L	A	J	N	A ₁	H ₂ (Min)	B	S	No.		Basic load rating (N)		Radial			Axial	
												Cr	Cor					
12	BPF1	81	14	63.5	7	4	49	22	6	M 6	B1	9550	4800	PF3	0.21	2650	1320	
15	BPF2	81	14	63.5	7	4	49	22	6	M 6	B2	9550	4800	PF3	0.20	2650	1320	
17	BPF3	81	14	63.5	7	4	49	22	6	M 6	B3	9550	4800	PF3	0.18	2650	1320	
20	BPF4	90	16	71.5	9	4	56	24.7	7	M 8	B4	12800	6600	PF4	0.25	3100	1520	
25	BPF5	95	18	76	9	4	60	27	7.5	M 8	B5	14000	7900	PF5	0.35	3550	1750	
30	BPF6	113	18	90.5	11	5.2	71	30.3	8	M10	B6	19600	11300	PF6	0.54	4900	2450	
35	BPF7	122	20	100	11	5.2	81	32.9	8.5	M10	B7	25900	15400	PF7	0.71	6200	3100	

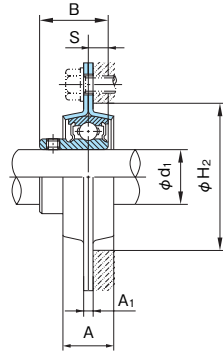
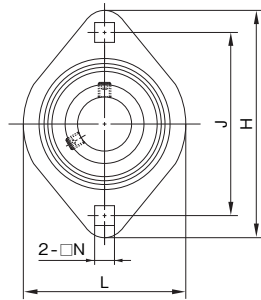
KHPF type

1N=0.102kgf

Shaft dia. d ₁ (mm)	Unit No.	Boundary dimensions (mm)									Bolt size	Bearings			Housing No.	Mass of Unit (kg)	Limiting load (N)	
		L	A	J	N	A ₁	H ₂ (Min)	B ₁	S	No.		Basic load rating (N)		Radial			Axial	
												Cr	Cor					
12	KHPF201A	81	14	63.5	7	4	49	28.6	6.5	M 6	KH201AE	9550	4800	PF3	0.23	2650	1320	
15	KHPF202A	81	14	63.5	7	4	49	28.6	6.5	M 6	KH202AE	9550	4800	PF3	0.22	2650	1320	
17	KHPF203A	81	14	63.5	7	4	49	28.6	6.5	M 6	KH203AE	9550	4800	PF3	0.21	2650	1320	
20	KHPF204A	90	16	71.5	9	4	56	31	7.5	M 8	KH204AE	12800	6600	PF4	0.29	3100	1520	
25	KHPF205A	95	18	76	9	4	60	31	7.5	M 8	KH205AE	14000	7900	PF5	0.39	3550	1750	
30	KHPF206A	113	18	90.5	11	5.2	71	35.7	9	M10	KH206AE	19600	11300	PF6	0.60	4900	2450	
35	KHPF207A	122	20	100	11	5.2	81	38.9	9.5	M10	KH207AE	25900	15400	PF7	0.82	6200	3100	

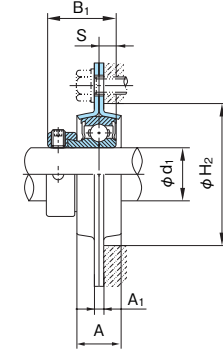
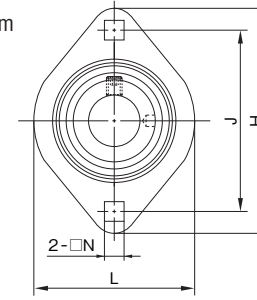
Pressed Steel Rhombic Flange Units

BPFL type
 With set screws
 Cylindrical bore
 Shaft dia.: 12~35mm



BPFL type

KHPFL type
 With eccentric collar
 Cylindrical bore
 Shaft dia.: 12~35mm



1N=0.102kgf

Shaft dia. d ₁ (mm)	Unit No.	Boundary dimensions (mm)									Bolt size	Bearings			Housing No.	Mass of Unit (kg)	Limiting load (N)	
		H	L	A	J	N	A ₁	H ₂	B	S		No.	Basic load rating (N)				Radial	Axial
													Cr	Cor				
12	BPFL1	81	59	14	63.5	7	4	49	22	6	M 6	B1	9550	4800	PFL3	0.25	2650	640
15	BPFL2	81	59	14	63.5	7	4	49	22	6	M 6	B2	9550	4800	PFL3	0.24	2650	640
17	BPFL3	81	59	14	63.5	7	4	49	22	6	M 6	B3	9550	4800	PFL3	0.22	2650	640
20	BPFL4	90	67	16	71.5	9	4	56	24.7	7	M 8	B4	12800	6600	PFL4	0.29	3100	740
25	BPFL5	95	71	18	76	9	4	60	27	7.5	M 8	B5	14000	7900	PFL5	0.36	3550	900
30	BPFL6	113	84	18	90.5	11	5.2	71	30.3	8	M10	B6	19600	11300	PFL6	0.56	4900	1200
35	BPFL7	125	94	20	100	11	5.2	81	32.9	8.5	M10	B7	25900	15400	PFL7	0.70	6200	1500

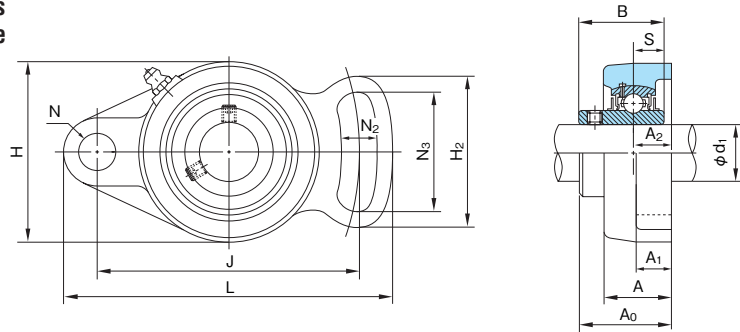
KHPFL type

1N=0.102kgf

Shaft dia. d ₁ (mm)	Unit No.	Boundary dimensions (mm)									Bolt size	Bearings			Housing No.	Mass of Unit (kg)	Limiting load (N)	
		H	L	A	J	N	A ₁	H ₂	B ₁	S		No.	Basic load rating (N)				Radial	Axial
													Cr	Cor				
12	KHPFL201A	81	59	14	63.5	7	4	49	28.6	6.5	M 6	KH201AE	9550	4800	PFL3	0.27	2650	640
15	KHPFL202A	81	59	14	63.5	7	4	49	28.6	6.5	M 6	KH202AE	9550	4800	PFL3	0.26	2650	640
17	KHPFL203A	81	59	14	63.5	7	4	49	28.6	6.5	M 6	KH203AE	9550	4800	PFL3	0.25	2650	640
20	KHPFL204A	90	67	16	71.5	9	4	56	31	7.5	M 8	KH204AE	12800	6600	PFL4	0.33	3100	740
25	KHPFL205A	95	71	18	76	9	4	60	31	7.5	M 8	KH205AE	14000	7900	PFL5	0.40	3550	900
30	KHPFL206A	113	84	18	90.5	11	5.2	71	35.7	9	M10	KH206AE	19600	11300	PFL6	0.62	4900	1200
35	KHPFL207A	125	94	20	100	11	5.2	81	38.9	9.5	M10	KH207AE	25900	15400	PFL7	0.81	6200	1500

Transformed Rhombic Flange Units

UCFA type
With set screws
Cylindrical bore
Shaft dia.:
12~55mm



1N=0.102kgf

Shaft dia. d ₁ (mm)	Unit No.	Boundary dimensions (mm)													Bolt size	Bearings			Housing No.	Mass of Unit (kg)
		H	H ₂	L	A	J	N	N ₂	N ₃	A ₁	A ₂	A ₀	B	S		No.	Basic load rating (N)			
																	Cr	Cor		
12	UCFA201	60	54	102	25.5	78	10	10	40	12	15	33.3	31	12.7	M 8	UC201	12800	6600	FA204	0.50
15	UCFA202	60	54	102	25.5	78	10	10	40	12	15	33.3	31	12.7	M 8	UC202	12800	6600	FA204	0.49
17	UCFA203	60	54	102	25.5	78	10	10	40	12	15	33.3	31	12.7	M 8	UC203	12800	6600	FA204	0.48
20	UCFA204	60	54	102	25.5	78	10	10	40	12	15	33.3	31	12.7	M 8	UC204	12800	6600	FA204	0.46
25	UCFA205	68	65	125	27	98	12	13	51	14	16	35.7	34	14.3	M10	UC205	14000	7900	FA205	0.66
30	UCFA206	80	72	144	31	117	12	13	58	14	18	40.2	38.1	15.9	M10	UC206	19600	11300	FA206	1.0
35	UCFA207	90	82	161	34	130	14	15	66	16	19	44.4	42.9	17.5	M12	UC207	25900	15400	FA207	1.4
40	UCFA208	100	87	175	36	144	14	15	71	16	21	51.2	49.2	19	M12	UC208	29300	17900	FA208	1.7
45	UCFA209	108	90	181	38	148	16	17	72	18	22	52.2	49.2	19	M14	UC209	33000	20500	FA209	2.0
50	UCFA210	115	94	190	40	157	16	17	76	18	22	54.6	51.6	19	M14	UC210	35500	23200	FA210	2.4
55	UCFA211	130	104	219	43	184	16	17	86	20	25	58.4	55.6	22.2	M14	UC211	43000	29400	FA211	3.4

Remark: Grease nipple: 1/4-28UNF

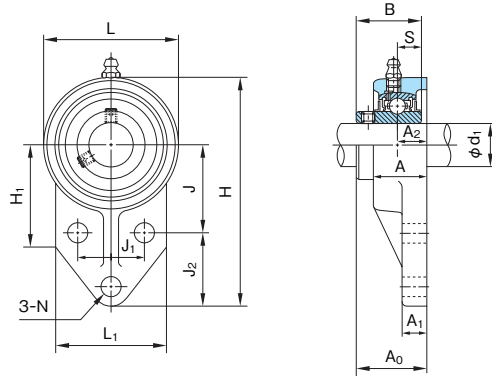
Flange Units

UCFK type

With set screws

Cylindrical bore

Shaft dia.: 12~50mm



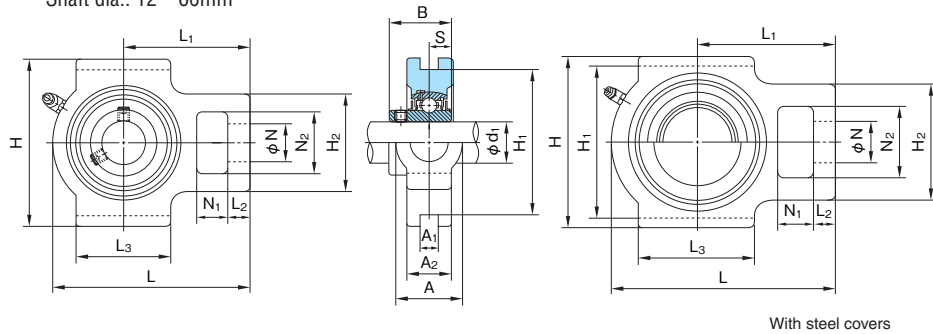
1N=0.102kgf

Shaft dia. d ₁ (mm)	Unit No.	Boundary dimensions (mm)															Bolt size	Bearings			Housing No.	Mass of Unit (kg)
		H	H ₁	L	L ₁	A	J	J ₁	J ₂	N	A ₁	A ₂	A ₀	B	S	No.		Basic load rating (N)				
		Cr	Cor																			
12	UCFK201	110	52	62	52	25.5	42	32	27	10	13	15	33.3	31	12.7	M 8	UC201	12800	6600	FK204	0.60	
15	UCFK202	110	52	62	52	25.5	42	32	27	10	13	15	33.3	31	12.7	M 8	UC202	12800	6600	FK204	0.58	
17	UCFK203	110	52	62	52	25.5	42	32	27	10	13	15	33.3	31	12.7	M 8	UC203	12800	6600	FK204	0.57	
20	UCFK204	110	52	62	52	25.5	42	32	27	10	13	15	33.3	31	12.7	M 8	UC204	12800	6600	FK204	0.55	
25	UCFK205	116	52	68	56	27	45	34	27	10	13	16	35.7	34	14.3	M 8	UC205	14000	7900	FK205	0.66	
30	UCFK206	130	55	78	65	31	50	40	29	10	13	18	40.2	38.1	15.9	M 8	UC206	19600	11300	FK206	0.93	
35	UCFK207	144	62	90	70	34	55	46	32	10	15	19	44.4	42.9	17.5	M 8	UC207	25900	15400	FK207	1.3	
40	UCFK208	164	72	100	78	36	60	50	41	12	16	21	51.2	49.2	19	M10	UC208	29300	17900	FK208	1.7	
45	UCFK209	174	76	106	80	38	65	54	43	12	18	22	52.2	49.2	19	M10	UC209	33000	20500	FK209	1.9	
50	UCFK210	184	82	112	86	40	68	58	46	12	18	22	54.6	51.6	19	M10	UC210	35500	23200	FK210	2.2	

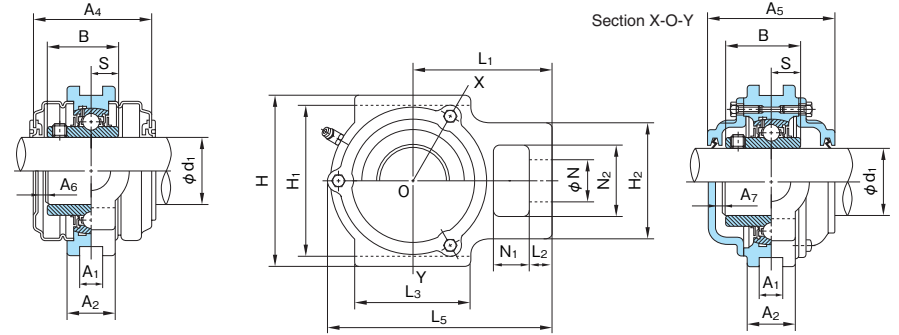
Remark: Grease nipple: 1/4-28UNF

Take-up Units

UCT type With set screws Cylindrical bore
Shaft dia.: 12~60mm



With steel covers



With cast covers

1N=0.102kgf

Shaft dia. d ₁ (mm)	Unit No.	Boundary dimensions (mm)																				Bearings			Housing No.	Unit No. with steel covers		Unit No. with cast covers		Mass of Unit (kg)		
		A	A ₁	A ₂	H	H ₁	H ₂	L	L ₅	L ₁	L ₂	L ₃	N	N ₁	N ₂	B	S	A ₄	A ₅	A ₆	A ₇	No.	Basic load rating (N)			Covers with rubber seal (End cover on one side)	Covers with rubber seal (End cover on one side)	standard	With steel cover	With cast cover		
		Cr	Cor	Cr	Cor																											
12	UCT201	32	12	21	89	76	51	94	96	61	10	51	19	16	32	31	12.7	56	62	8	6	UC201	12800	6600	T204	UCT201C(E)	CUCT201C(CE)	0.79	0.85	1.2		
15	UCT202	32	12	21	89	76	51	94	96	61	10	51	19	16	32	31	12.7	56	62	8	6	UC202	12800	6600	T204	UCT202C(E)	CUCT202C(CE)	0.77	0.83	1.2		
17	UCT203	32	12	21	89	76	51	94	96	61	10	51	19	16	32	31	12.7	56	62	8	6	UC203	12800	6600	T204	UCT203C(E)	CUCT203C(CE)	0.76	0.82	1.2		
20	UCT204	32	12	21	89	76	51	94	96	61	10	51	19	16	32	31	12.7	56	62	8	6	UC204	12800	6600	T204	UCT204C(E)	CUCT204C(CE)	0.74	0.80	1.2		
25	UCT205	32	12	24	89	76	51	97	100	62	10	51	19	16	32	34	14.3	63	70	11	9	UC205	14000	7900	T205	UCT205C(E)	CUCT205C(CE)	0.82	0.89	1.5		
	UCTX05	37	12	28	102	89	56	113	—	70	10	57	22	16	37	38.1	15.9	65	—	9	—	UCX05	19600	11300	TX05	UCTX05C(E)	—	1.3	1.3	—		
	UCT305	36	12	26	89	80	62	122	122	76	12	65	26	16	36	38	15	—	78	—	10	UC305	21300	10900	T305	—	CUCT305C(CE)	1.4	—	2.0		
30	UCT206	37	12	28	102	89	56	113	113	70	10	57	22	16	37	38.1	15.9	65	74	9	8	UC206	19600	11300	T206	UCT206C(E)	CUCT206C(CE)	1.3	1.4	2.0		
	UCTX06	37	12	30	102	89	64	129	—	78	13	64	22	16	37	42.9	17.5	70	—	8	—	UCX06	25900	15400	TX06	UCTX06C(E)	—	1.6	1.6	—		
	UCT306	41	16	28	100	90	70	137	137	85	14	74	28	18	41	43	17	—	84	—	10	UC306	26800	15000	T306	—	CUCT306C(CE)	1.8	—	2.5		
35	UCT207	37	12	30	102	89	64	129	129	78	13	64	22	16	37	42.9	17.5	70	80	8	8	UC207	25900	15400	T207	UCT207C(E)	CUCT207C(CE)	1.6	1.8	2.6		
	UCTX07	49	16	36	114	102	83	144	—	88	15	83	29	19	49	49.2	19	83	—	10	—	UCX07	29300	17900	TX07	UCTX07C(E)	—	2.6	2.6	—		
	UCT307	45	16	32	111	100	75	150	150	94	15	80	30	20	45	48	19	—	90	—	10	UC307	33500	19200	T307	—	CUCT307C(CE)	2.4	—	3.3		
40	UCT208	49	16	33	114	102	83	144	144	88	16	83	29	19	49	49.2	19	82	90	10	8	UC208	29300	17900	T208	UCT208C(E)	CUCT208C(CE)	2.4	2.5	3.4		
	UCTX08	49	16	36	117	102	83	144	—	87	15	83	29	19	49	49.2	19	82	—	10	—	UCX08	33000	20500	TX08	UCTX08C(E)	—	2.6	2.6	—		
	UCT308	50	18	34	124	112	83	162	162	100	17	89	32	22	50	52	19	—	100	—	11	UC308	40500	23900	T308	—	CUCT308C(CE)	3.0	—	4.0		
45	UCT209	49	16	35	117	102	83	144	145	87	16	83	29	19	49	49.2	19	82	90	10	8	UC209	33000	20500	T209	UCT209C(E)	CUCT209C(CE)	2.4	2.6	3.6		
	UCTX09	49	16	38	117	102	83	149	—	90	16	86	29	19	49	51.6	19	87	—	9	—	UCX09	35500	23200	TX09	UCTX09C(E)	—	2.8	3.0	—		
	UCT309	55	18	38	138	125	90	178	178	110	18	97	34	24	55	57	22	—	106	—	12	UC309	51500	29500	T309	—	CUCT309C(CE)	4.1	—	5.5		
50	UCT210	49	16	37	117	102	83	149	151	90	16	86	29	19	49	51.6	19	87	98	9	10	UC210	35500	23200	T210	UCT210C(E)	CUCT210C(CE)	2.5	2.8	4.1		
	UCTX10	64	22	42	146	130	102	171	—	106	19	95	35	25	64	55.6	22.2	88	—	9	—	UCX10	43000	29400	TX10	UCTX10C(E)	—	4.4	4.6	—		
	UCT310	61	20	40	151	140	98	191	191	117	20	106	37	27	61	61	22	—	114	—	12	UC310	61500	38200	T310	—	CUCT310C(CE)	5.2	—	6.8		
55	UCT211	64	22	38	146	130	102	171	174	106	19	95	35	25	64	55.6	22.2	88	100	9	10	UC211	43000	29400	T211	UCT211C(E)	CUCT211C(CE)	4.0	4.3	5.6		
	UCTX11	64	22	44	146	130	102	194	—	119	19	102	35	32	64	65.1	25.4	100	—	9	—	UCX11	52500	36100	TX11	UCTX11C(E)	—	5.2	5.5	—		
	UCT311	66	22	44	163	150	105	207	207	127	21	115	39	29	66	66	25	—	120	—	13	UC311	71500	44800	T311	—	CUCT311C(CE)	6.4	—	8.3		
60	UCT212	64	22	42	146	130	102	194	194	119	19	102	35	32	64	65.1	25.4	102	114	10	11	UC212	52500	36100	T212	UCT212C(E)	CUCT212C(CE)	5.1	5.5	7.0		
	UCTX12	70	26	48	167	151	111	224	—	137	21	121	41	32	70	65.1	25.4	104	—	11	—	UCX12	57500	40000	TX12	UCTX12C(E)	—	7.2	7.4	—		
	UCT312	71	22	46	178	160	113	220	220	135	23	123	41	31	71	71	26	—	130	—	14	UC312	81500	52000	T312	—	CUCT312C(CE)	7.6	—	10.7		

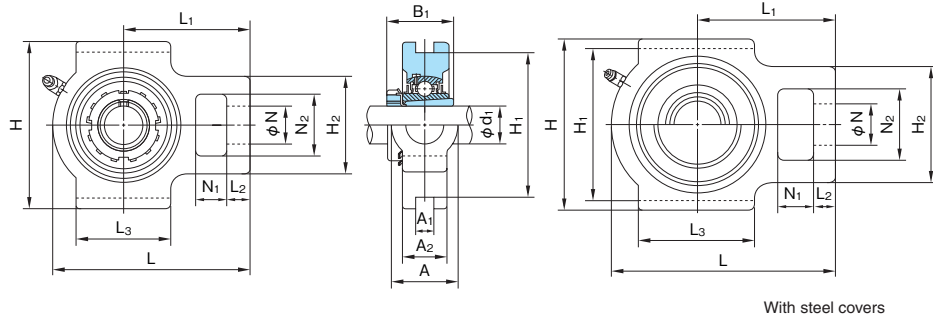
Remarks: 1. Grease nipple: 1/4-28UNF

Remarks: 2. Examples of unit numbers with covers:

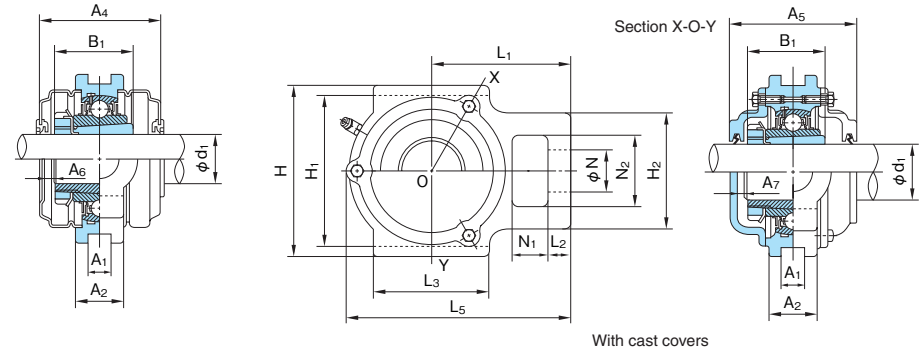
- With steel cover { Covers with rubber seal on both sides :UCT210C
An end cover and a cover with rubber seal :UCT210E
- With cast cover { Covers with rubber seal on both sides :CUCT210C
An end cover and a cover with rubber seal :CUCT210CE

Take-up Units

UKT+H type With adapter assembly Tapered bore
 Shaft dia.: 20~60mm



With steel covers



With cast covers

1N=0.102kgf

Shaft dia. d ₁ (mm)	Unit No.	Boundary dimensions (mm)																				Bearings			Housing No.	Unit No. with steel covers	Unit No. with cast covers	Mass of Unit (kg)			
		A	A ₁	A ₂	H	H ₁	H ₂	L	L ₅	L ₁	L ₂	L ₃	N	N ₁	N ₂	B ₁	A ₄	A ₅	A ₆	A ₇	No.	Basic load rating (N)		Covers with rubber seal (End cover on one side)				Covers with rubber seal (End cover on one side)	standard	With steel cover	With cast cover
		Cr	Cor	Cr	Cor																										
20	UKT205+H2305	32	12	24	89	76	51	97	100	62	10	51	19	16	32	35	63	70	11	9	UK205+H2305	14000	7900	T205	UKT205C(E)+H2305	CUKT205C(CE)+H2305	0.83	0.94	1.6		
	UKTX05+H2305	37	12	28	102	89	56	113	—	70	10	57	22	16	37	35	65	—	10	—	UKX05+H2305	19600	11300	TX05	UKTX05C(E)+H2305	—	1.3	1.3	—		
	UKT305+H2305	36	12	26	89	80	62	122	122	76	12	65	26	16	36	35	—	78	—	12	UK305+H2305	21300	10900	T305	—	CUKT305C(CE)+H2305	1.4	—	2.1		
25	UKT206+H2306	37	12	28	102	89	56	113	113	70	10	57	22	16	37	38	65	74	10	10	UK206+H2306	19600	11300	T206	UKT206C(E)+H2306	CUKT206C(CE)+H2306	1.4	1.5	2.1		
	UKTX06+H2306	37	12	30	102	89	64	129	—	78	13	64	22	16	37	38	70	—	12	—	UKX06+H2306	25900	15400	TX06	UKTX06C(E)+H2306	—	1.7	1.7	—		
	UKT306+H2306	41	16	28	100	90	70	137	137	85	14	74	28	18	41	38	—	84	—	13	UK306+H2306	26800	15000	T306	—	CUKT306C(CE)+H2306	1.8	—	2.6		
30	UKT207+H2307	37	12	30	102	89	64	129	129	78	13	64	22	16	37	43	70	80	11	11	UK207+H2307	25900	15400	T207	UKT207C(E)+H2307	CUKT207C(CE)+H2307	1.7	1.9	2.7		
	UKTX07+H2307	49	16	36	114	102	83	144	—	88	15	83	29	19	49	43	83	—	17	—	UKX07+H2307	29300	17900	TX07	UKTX07C(E)+H2307	—	2.6	2.6	—		
	UKT307+H2307	45	16	32	111	100	75	150	150	94	15	80	30	20	45	43	—	90	—	14	UK307+H2307	33500	19200	T307	—	CUKT307C(CE)+H2307	2.5	—	3.4		
35	UKT208+H2308	49	16	33	114	102	83	144	144	88	16	83	29	19	49	46	82	90	15	14	UK208+H2308	29300	17900	T208	UKT208C(E)+H2308	CUKT208C(CE)+H2308	2.5	2.6	3.5		
	UKTX08+H2308	49	16	36	117	102	83	144	—	87	15	83	29	19	49	46	82	—	15	—	UKX08+H2308	33000	20500	TX08	UKTX08C(E)+H2308	—	2.6	2.6	—		
	UKT308+H2308	50	18	34	124	112	83	162	162	100	17	89	32	22	50	46	—	100	—	17	UK308+H2308	40500	23900	T308	—	CUKT308C(CE)+H2308	3.1	—	4.1		
40	UKT209+H2309	49	16	35	117	102	83	144	145	87	16	83	29	19	49	50	82	90	14	13	UK209+H2309	33000	20500	T209	UKT209C(E)+H2309	CUKT209C(CE)+H2309	2.5	2.7	3.8		
	UKTX09+H2309	49	16	38	117	102	83	149	—	90	16	86	29	19	49	50	87	—	16	—	UKX09+H2309	35500	23200	TX09	UKTX09C(E)+H2309	—	2.8	3.0	—		
	UKT309+H2309	55	18	38	138	125	90	178	178	110	18	97	34	24	55	50	—	106	—	17	UK309+H2309	51500	29500	T309	—	CUKT309C(CE)+H2309	4.1	—	5.6		
45	UKT210+H2310	49	16	37	117	102	83	149	151	90	16	86	29	19	49	55	87	98	15	15	UK210+H2310	35500	23200	T210	UKT210C(E)+H2310	CUKT210C(CE)+H2310	2.7	3.0	4.3		
	UKTX10+H2310	64	22	42	146	130	102	171	—	106	19	95	35	25	64	55	88	—	14	—	UKX10+H2310	43000	29400	TX10	UKTX10C(E)+H2310	—	4.4	4.6	—		
	UKT310+H2310	61	20	40	151	140	98	191	191	117	20	106	37	27	61	55	—	114	—	19	UK310+H2310	61500	38200	T310	—	CUKT310C(CE)+H2310	5.3	—	7.1		
50	UKT211+H2311	64	22	38	146	130	102	171	174	106	19	95	35	25	64	59	88	100	14	15	UK211+H2311	43000	29400	T211	UKT211C(E)+H2311	CUKT211C(CE)+H2311	4.1	4.5	5.8		
	UKTX11+H2311	64	22	44	146	130	102	194	—	119	19	102	35	32	64	59	100	—	19	—	UKX11+H2311	52500	36100	TX11	UKTX11C(E)+H2311	—	5.1	5.3	—		
	UKT311+H2311	66	22	44	163	150	105	207	207	127	21	115	39	29	66	59	—	120	—	20	UK311+H2311	71500	44800	T311	—	CUKT311C(CE)+H2311	6.4	—	8.4		
55	UKT212+H2312	64	22	42	146	130	102	194	194	119	19	102	35	32	64	62	102	114	19	20	UK212+H2312	52500	36100	T212	UKT212C(E)+H2312	CUKT212C(CE)+H2312	5.1	5.6	7.2		
	UKTX12+H2312	70	26	48	167	151	111	224	—	137	21	121	41	32	70	62	104	—	19	—	UKX12+H2312	57500	40000	TX12	UKTX12C(E)+H2312	—	7.1	7.3	—		
	UKT312+H2312	71	22	46	178	160	113	220	220	135	23	123	41	31	71	62	—	130	—	23	UK312+H2312	81500	52000	T312	—	CUKT312C(CE)+H2312	7.6	—	10.8		
60	UKT213+H2313	70	26	44	167	151	111	224	224	137	21	121	41	32	70	65	102	118	17	20	UK213+H2313	57500	40000	T213	UKT213C(E)+H2313	CUKT213C(CE)+H2313	7.1	7.6	9.5		
	UKTX13+H2313	70	26	48	167	151	111	224	—	137	21	121	41	32	70	65	—	—	—	—	UKX13+H2313	62000	44000	TX13	—	—	7.2	—	—		
	UKT313+H2313	80	26	50	190	170	116	238	242	146	25	134	43	32	70	65	—	140	—	24	UK313+H2313	92500	59700	T313	—	CUKT313C(CE)+H2313	9.1	—	12.9		

Remarks: 1. Grease nipple: 1/4-28UNF

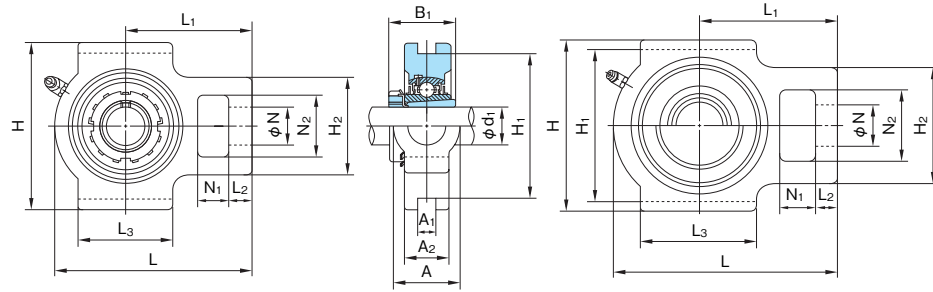
Remarks: 2. Examples of unit numbers with covers:

- With steel cover { Covers with rubber seal on both sides :UKP210C+H2310
- { An end cover and a cover with rubber seal :UKT210E+H2310
- With cast cover { Covers with rubber seal on both sides :UKP210C+H2310
- { An end cover and a cover with rubber seal :CUKT210CE+H2310

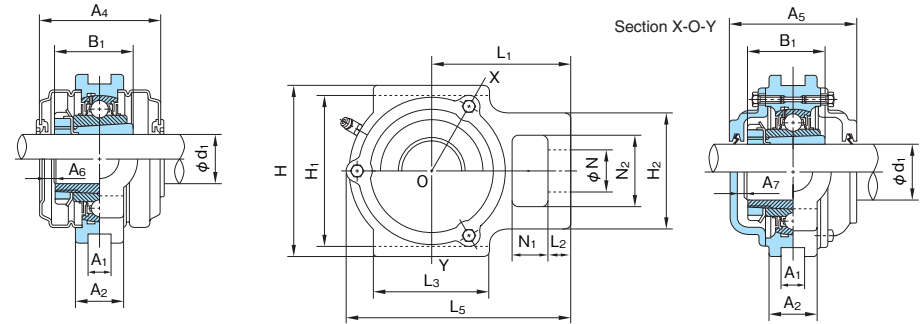
Take-up Units

UKT+H type With adapter assembly Tapered bore

Shaft dia.: 65~125mm



With steel covers



With cast covers

1N=0.102kgf

Shaft dia. d ₁ (mm)	Unit No.	Boundary dimensions (mm)																			Bearings			Housing No.	Unit No. with steel covers Covers with rubber seal (End cover on one side)	Unit No. with cast covers Covers with rubber seal (End cover on one side)	Mass of Unit (kg)		
		A	A ₁	A ₂	H	H ₁	H ₂	L	L ₅	L ₁	L ₂	L ₃	N	N ₁	N ₂	B ₁	A ₄	A ₅	A ₆	A ₇	No.	Basic load rating (N)					standard	With steel cover	With cast cover
		Cr	Cor																										
65	UKT215+H2315	70	26	48	167	151	111	232	232	140	21	121	41	32	70	73	—	136	—	26	UK215+H2315	66000	48200	T215	—	CUKT215C(CE)+H2315	7.9	—	10.7
	UKTX15+H2315	70	28	48	184	165	111	235	—	140	21	121	41	32	70	73	—	—	—	—	UKX15+H2315	72500	53000	TX15	—	—	8.4	—	—
	UKT315+H2315	90	26	55	216	192	132	262	266	160	25	150	46	36	85	73	—	150	—	25	UK315+H2315	114000	76900	T315	—	CUKT315C(CE)+H2315	13.1	—	17.6
70	UKT216+H2316	70	26	51	184	165	111	235	236	140	21	121	41	32	70	78	—	146	—	26	UK216+H2316	72500	53000	T216	—	CUKT216C(CE)+H2316	8.9	—	12.9
	UKTX16+H2316	73	28	54	198	173	124	260	—	162	28	157	48	38	73	78	—	—	—	—	UKX16+H2316	83500	61800	TX16	—	—	11.4	—	—
	UKT316+H2316	102	30	60	230	204	150	282	285	174	28	160	53	42	98	78	—	154	—	23	UK316+H2316	123000	86400	T316	—	CUKT316C(CE)+H2316	15.9	—	21.1
75	UKT217+H2317	73	30	54	198	173	124	260	264	162	29	157	48	38	73	82	—	150	—	26	UK217+H2317	83500	61800	T217	—	CUKT217C(CE)+H2317	11.7	—	16.1
	UKTX17+H2317	73	28	54	198	173	124	260	—	162	28	157	48	38	73	82	—	—	—	—	UKX17+H2317	95500	71400	TX17	—	—	10.9	—	—
	UKT317+H2317	102	32	64	240	214	152	298	302	183	30	170	53	42	98	82	—	164	—	26	UK317+H2317	132000	96500	T317	—	CUKT317C(CE)+H2317	19.3	—	24.6
80	UKT318+H2318	110	32	66	255	228	160	312	316	192	30	175	57	46	106	86	—	168	—	26	UK318+H2318	143000	107200	T318	—	CUKT318C(CE)+H2318	21.4	—	28.4
85	UKT319+H2319	110	35	72	270	240	165	322	326	197	31	180	57	46	106	90	—	180	—	30	UK319+H2319	153000	118400	T319	—	CUKT319C(CE)+H2319	24.4	—	31.5
90	UKT320+H2320	120	35	75	290	260	175	345	349	210	32	200	59	48	115	97	—	190	—	31	UK320+H2320	173000	140400	T320	—	CUKT320C(CE)+H2320	30.6	—	38.5
100	UKT322+H2322	130	38	80	320	285	185	385	387	235	38	215	65	52	125	105	—	210	—	36	UK322+H2322	205000	178800	T322	—	CUKT322C(CE)+H2322	38.9	—	48.9
110	UKT324+H2324	140	45	90	355	320	210	432	432	267	42	230	70	60	140	112	—	220	—	35	UK324+H2324	207000	184800	T324	—	CUKT324C(CE)+H2324	54.1	—	67.5
115	UKT326+H2326	150	50	100	385	350	220	465	465	285	45	240	75	65	150	121	—	230	—	36	UK326+H2326	229000	214300	T326	—	CUKT326C(CE)+H2326	68.7	—	85.0
125	UKT328+H2328	155	50	100	415	380	230	515	515	315	50	255	80	70	160	131	—	240	—	37	UK328+H2328	255000	246000	T328	—	CUKT328C(CE)+H2328	83.5	—	103

Remarks: 1. Grease nipple: PF1/8

Remarks: 2. Examples of unit numbers with covers:

With cast cover { Covers with rubber seal on both sides :CUKT315C+H2315
An end cover and a cover with rubber seal :CUKT315CE+H2315

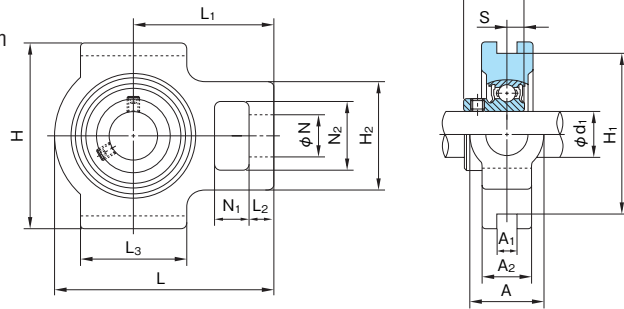
Take-up Units

BT200 type

With set screws

Cylindrical bore

Shaft dia.: 20~35mm



1N=0.102kgf

Shaft dia. d_1 (mm)	Unit No.	Boundary dimensions (mm)															Bearings			Housing No.	Mass of Unit (kg)
		A	A ₁	A ₂	H	H ₁	H ₂	L	L ₁	L ₂	L ₃	N	N ₁	N ₂	B	S	No.	Basic load rating (N)			
		Cr		Cor																	
20	BT204	32	12	21	89	76	51	94	61	10	51	19	16	32	24.7	7	B4	12800	6600	T204 G00	0.70
25	BT205	32	12	24	89	76	51	97	62	10	51	19	16	32	27	7.5	B5	14000	7900	T205 G00	0.79
30	BT206	37	12	28	102	89	56	113	70	10	57	22	16	37	30.3	8	B6	19600	11300	T206 G00	1.2
35	BT207	37	12	30	102	89	64	129	78	13	64	22	16	37	32.9	8.5	B7	25900	15400	T207 G00	1.6

Take-up Units

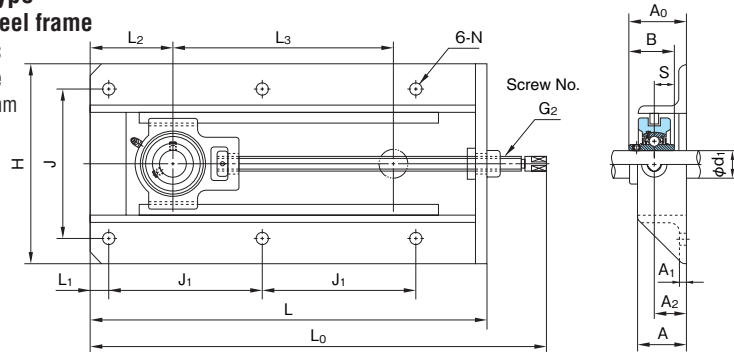
UCT200+WB type

With pressed steel frame

With set screws

Cylindrical bore

Shaft dia.: 12~65mm



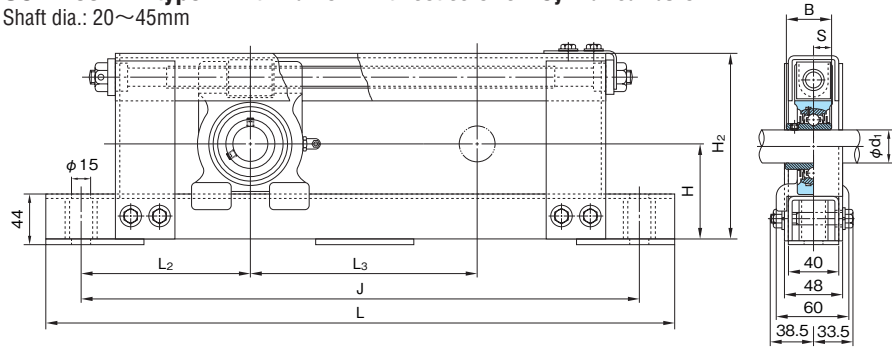
1N=0.102kgf

Shaft dia. d ₁ (mm)	Unit No.	Boundary dimensions (mm)																Bolt size	Frame No.	Bearings		Mass of Unit (kg)	
		H	L	J	J ₁	N	L ₁	L ₂	L ₃	G ₂	L ₀	A	A ₁	A ₂	A ₀	B	S			No.	Basic load rating (N)		
		Cr	Cor																				
12	UCT201+WB	199	317	154	117	12	19	83	150	Tr16	367	50	29	6	47.3	31	12.7	M10	WB205	UC201	12800	6600	5.0
15	UCT202+WB	199	317	154	117	12	19	83	150	Tr16	367	50	29	6	47.3	31	12.7	M10	WB205	UC202	12800	6600	5.0
17	UCT203+WB	199	317	154	117	12	19	83	150	Tr16	367	50	29	6	47.3	31	12.7	M10	WB205	UC203	12800	6600	5.0
20	UCT204+WB	199	317	154	117	12	19	83	150	Tr16	367	50	29	6	47.3	31	12.7	M10	WB205	UC204	12800	6600	5.0
25	UCT205+WB	199	317	154	117	12	19	83	150	Tr16	368	50	29	6	48.7	34	14.3	M10	WB205	UC205	14000	7900	5.0
30	UCT206+WB	212	337	166	127	12	19	95	150	Tr18	396	50	30	6	52.2	38.1	15.9	M10	WB206	UC206	19600	11300	5.9
35	UCT207+WB	212	429	166	173	12	19	99	230	Tr18	490	50	30	6	55.4	42.9	17.5	M10	WB207	UC207	25900	15400	7.9
40	UCT208+WB	233	520	192	219	15	22	108	300	Tr26	591	50	30	6	60.2	49.2	19	M12	WB210	UC208	29300	17900	11.1
45	UCT209+WB	233	520	192	219	15	22	108	300	Tr26	590	50	30	6	60.2	49.2	19	M12	WB210	UC209	33000	20500	11.1
50	UCT210+WB	233	520	192	219	15	22	108	300	Tr26	593	50	30	6	62.6	51.6	19	M12	WB210	UC210	35500	23200	11.2
55	UCT211+WB	301	542	240	230	15	22	114	300	Tr30	631	65	38	6	71.4	55.6	22.2	M12	WB211	UC211	43000	29400	17.3
60	UCT212+WB	301	568	240	243	15	22	127	300	Tr30	657	65	38	6	77.7	65.1	25.4	M12	WB212	UC212	52500	36100	18.7
65	UCT213+WB	322	606	260	260	15	22	144	300	Tr36	699	65	38	6	77.7	65.1	25.4	M12	WB213	UC213	57500	40000	23.4

Remark: Grease nipple: 1/4-28UNF

Take-up Units

UCTL200+WL type With frame With set screws Cylindrical bore
 Shaft dia.: 20~45mm

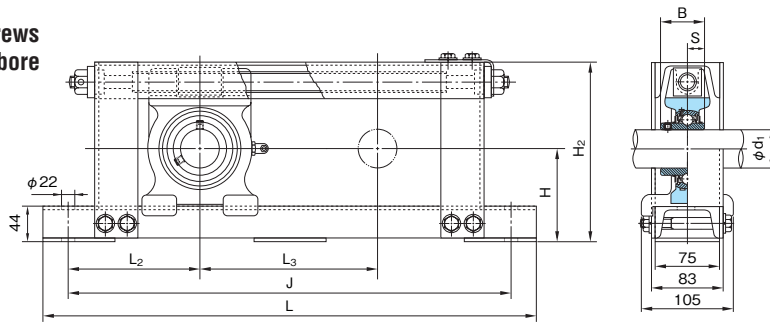


1N=0.102kgf

Shaft dia. d ₁ (mm)	Unit No.	Boundary dimensions (mm)								Bolt size	Bearings			Housing No.	Frame No.	Mass of Unit (kg)
		H	H ₂	L	J	L ₂	L ₃	B	S		No.	Basic load rating (N)				
												Cr	Cor			
20	<i>UCTL204+WL100</i>	77	146	430	370	135	100	31	12.7	M12	UC204	12800	6600	TL204	<i>WL204-100</i>	5.6
	<i>UCTL204+WL200</i>			530	470		200								<i>WL204-200</i>	6.3
	<i>UCTL204+WL300</i>			630	570		300								<i>WL204-300</i>	7.0
	<i>UCTL204+WL400</i>			730	670		400								<i>WL204-400</i>	7.7
25	<i>UCTL205+WL100</i>	82	156	440	380	140	100	34	14.3	M12	UC205	14000	7900	TL205	<i>WL205-100</i>	6.0
	<i>UCTL205+WL200</i>			540	480		200								<i>WL205-200</i>	6.7
	<i>UCTL205+WL300</i>			640	580		300								<i>WL205-300</i>	7.4
	<i>UCTL205+WL400</i>			740	680		400								<i>WL205-400</i>	8.1
30	<i>UCTL206+WL100</i>	87	166	450	390	145	100	38.1	15.9	M12	UC206	19600	11300	TL206	<i>WL206-100</i>	6.5
	<i>UCTL206+WL200</i>			550	490		200								<i>WL206-200</i>	7.2
	<i>UCTL206+WL300</i>			650	590		300								<i>WL206-300</i>	7.9
	<i>UCTL206+WL400</i>			750	690		400								<i>WL206-400</i>	8.6
35	<i>UCTL207+WL100</i>	92	176	460	400	150	100	42.9	17.5	M12	UC207	25900	15400	TL207	<i>WL207-100</i>	7.1
	<i>UCTL207+WL200</i>			560	500		200								<i>WL207-200</i>	7.8
	<i>UCTL207+WL300</i>			660	600		300								<i>WL207-300</i>	8.5
	<i>UCTL207+WL400</i>			760	700		400								<i>WL207-400</i>	9.2
40	<i>UCTL208+WL100</i>	97	186	470	410	155	100	49.2	19	M12	UC208	29300	17900	TL208	<i>WL208-100</i>	7.8
	<i>UCTL208+WL200</i>			570	510		200								<i>WL208-200</i>	8.5
	<i>UCTL208+WL300</i>			670	610		300								<i>WL208-300</i>	9.2
	<i>UCTL208+WL400</i>			770	710		400								<i>WL208-400</i>	9.9
45	<i>UCTL209+WL100</i>	100	192	480	420	160	100	49.2	19	M12	UC209	33000	20500	TL209	<i>WL209-100</i>	8.2
	<i>UCTL209+WL200</i>			580	520		200								<i>WL209-200</i>	8.9
	<i>UCTL209+WL300</i>			680	620		300								<i>WL209-300</i>	9.6
	<i>UCTL209+WL400</i>			780	720		400								<i>WL209-400</i>	10.3

Remarks: 1. Please contact NACHI for unit numbers appearing in italic.
 2. Grease nipple: PF1/8

Take-up Units
UCTU200+WU type
 With frame
 With set screws
 Cylindrical bore
 Shaft dia.:
 40~60mm

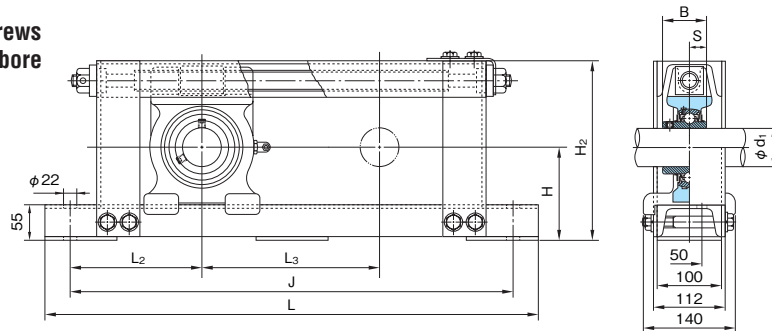


1N=0.102kgf

Shaft dia. d ₁ (mm)	Unit No.	Boundary dimensions (mm)								Bolt size	Bearings		Housing No.	Frame No.	Mass of Unit (kg)	
		H	H ₂	L	J	L ₂	L ₃	B	S		No.	Basic load rating (N)				
												Cr				Cor
40	<i>UCTU208+WU500</i>	97	190	870	810	155	500	49.2	19	M18	UC208	29300	17900	TC208	<i>WU208-500</i>	19.0
	<i>UCTU208+WU600</i>			970	910		600								<i>WU208-600</i>	20.6
	<i>UCTU208+WU700</i>			1070	1010		700								<i>WU208-700</i>	22.2
	<i>UCTU208+WU800</i>			1170	1110		800								<i>WU208-800</i>	23.8
	<i>UCTU208+WU900</i>			1270	1210		900								<i>WU208-900</i>	25.3
45	<i>UCTU209+WU500</i>	102	200	880	820	160	500	19.2	19	M18	UC209	33000	20500	TC209	<i>WU209-500</i>	19.7
	<i>UCTU209+WU600</i>			980	920		600								<i>WU209-600</i>	21.3
	<i>UCTU209+WU700</i>			1080	1020		700								<i>WU209-700</i>	22.9
	<i>UCTU209+WU800</i>			1180	1120		800								<i>WU209-800</i>	24.5
	<i>UCTU209+WU900</i>			1280	1220		900								<i>WU209-900</i>	26.1
50	<i>UCTU210+WU500</i>	107	210	890	830	165	500	51.6	19	M18	UC210	35500	23200	TC210	<i>WU210-500</i>	20.5
	<i>UCTU210+WU600</i>			990	930		600								<i>WU210-600</i>	22.2
	<i>UCTU210+WU700</i>			1090	1030		700								<i>WU210-700</i>	23.8
	<i>UCTU210+WU800</i>			1190	1130		800								<i>WU210-800</i>	25.4
	<i>UCTU210+WU900</i>			1290	1230		900								<i>WU210-900</i>	27.0
55	<i>UCTU211+WU500</i>	115	230	910	850	175	500	55.6	22.2	M18	UC211	43000	29400	TC211	<i>WU211-500</i>	22.4
	<i>UCTU211+WU600</i>			1010	950		600								<i>WU211-600</i>	23.7
	<i>UCTU211+WU700</i>			1110	1050		700								<i>WU211-700</i>	25.8
	<i>UCTU211+WU800</i>			1210	1150		800								<i>WU211-800</i>	27.4
	<i>UCTU211+WU900</i>			1310	1250		900								<i>WU211-900</i>	29.1
60	<i>UCTU212+WU500</i>	120	240	920	860	180	500	65.1	25.4	M18	UC212	52500	36100	TC212	<i>WU212-500</i>	23.9
	<i>UCTU212+WU600</i>			1020	960		600								<i>WU212-600</i>	25.6
	<i>UCTU212+WU700</i>			1120	1060		700								<i>WU212-700</i>	27.2
	<i>UCTU212+WU800</i>			1220	1160		800								<i>WU212-800</i>	28.9
	<i>UCTU212+WU900</i>			1320	1260		900								<i>WU212-900</i>	30.6

Remarks: 1. Please contact NACHI for unit numbers appearing in italic.
 2. Grease nipple: PF1/8

Take-up Units
UCTU300+WU type
 With frame
 With set screws
 Cylindrical bore
 Shaft dia.:
 65~90mm



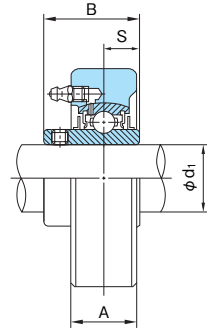
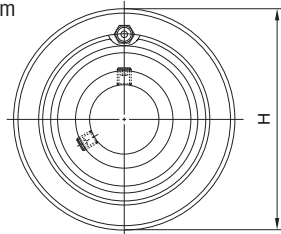
1N=0.102kgf

Shaft dia. d ₁ (mm)	Unit No.	Boundary dimensions (mm)								Bolt size	Bearings			Housing No.	Frame No.	Mass of Unit (kg)
		H	H ₂	L	J	L ₂	L ₃	B	S		No.	Basic load rating (N)				
												Cr	Cor			
65	<i>UCTU313+WU500</i>	145	285	940	880	190	500	75	30	M18	UC313	92500	59700	TU313	<i>WU313-500</i>	38.3
	<i>UCTU313+WU600</i>			1040	980		600								<i>WU313-600</i>	40.6
	<i>UCTU313+WU700</i>			1140	1080		700								<i>WU313-700</i>	42.9
	<i>UCTU313+WU800</i>			1240	1180		800								<i>WU313-800</i>	45.3
	<i>UCTU313+WU900</i>			1340	1280		900								<i>WU313-900</i>	47.6
70	<i>UCTU314+WU500</i>	150	295	960	900	200	500	78	33	M18	UC314	104000	68000	TU314	<i>WU314-500</i>	40.8
	<i>UCTU314+WU600</i>			1060	1000		600								<i>WU314-600</i>	43.1
	<i>UCTU314+WU700</i>			1160	1100		700								<i>WU314-700</i>	45.4
	<i>UCTU314+WU800</i>			1260	1200		800								<i>WU314-800</i>	47.8
	<i>UCTU314+WU900</i>			1360	1300		900								<i>WU314-900</i>	50.1
75	<i>UCTU315+WU500</i>	155	305	980	920	210	500	82	32	M18	UC315	114000	76900	TU315	<i>WU315-500</i>	43.6
	<i>UCTU315+WU600</i>			1080	1020		600								<i>WU315-600</i>	45.9
	<i>UCTU315+WU700</i>			1180	1120		700								<i>WU315-700</i>	48.3
	<i>UCTU315+WU800</i>			1280	1220		800								<i>WU315-800</i>	50.6
	<i>UCTU315+WU900</i>			1380	1320		900								<i>WU315-900</i>	52.9
80	<i>UCTU316+WU500</i>	160	315	1000	940	220	500	86	34	M18	UC316	123000	86400	TU316	<i>WU316-500</i>	45.1
	<i>UCTU316+WU600</i>			1100	1040		600								<i>WU316-600</i>	47.4
	<i>UCTU316+WU700</i>			1200	1140		700								<i>WU316-700</i>	49.7
	<i>UCTU316+WU800</i>			1300	1240		800								<i>WU316-800</i>	52.0
	<i>UCTU316+WU900</i>			1400	1340		900								<i>WU316-900</i>	54.4
85	<i>UCTU317+WU500</i>	165	325	1020	960	230	500	96	40	M18	UC317	132000	96500	TU317	<i>WU317-500</i>	49.8
	<i>UCTU317+WU600</i>			1120	1060		600								<i>WU317-600</i>	52.1
	<i>UCTU317+WU700</i>			1220	1160		700								<i>WU317-700</i>	54.4
	<i>UCTU317+WU800</i>			1320	1260		800								<i>WU317-800</i>	56.7
	<i>UCTU317+WU900</i>			1420	1360		900								<i>WU317-900</i>	59.0
90	<i>UCTU318+WU500</i>	170	335	1050	990	245	500	96	40	M18	UC318	143000	107200	TU318	<i>WU318-500</i>	53.1
	<i>UCTU318+WU600</i>			1150	1090		600								<i>WU318-600</i>	55.4
	<i>UCTU318+WU700</i>			1250	1190		700								<i>WU318-700</i>	57.7
	<i>UCTU318+WU800</i>			1350	1290		800								<i>WU318-800</i>	60.1
	<i>UCTU318+WU900</i>			1450	1390		900								<i>WU318-900</i>	62.4

Remarks: 1. Please contact NACHI for unit numbers appearing in italic.
 2. Grease nipple: PF1/8

Cylindrical Cartridge Units

UCC type
With set screws
Cylindrical bore
 Shaft dia.: 12~140mm



1N=0.102kgf

Shaft dia. d ₁ (mm)	Unit No.	Boundary dimensions (mm)				Bearings			Housing No.	Mass of Unit (kg)
		H	A	B	S	No.	Basic load rating (N)			
							Cr	Cor		
12	UCC201	72	20	31	12.7	UC201	12800	6600	C204	0.54
15	UCC202	72	20	31	12.7	UC202	12800	6600	C204	0.52
17	UCC203	72	20	31	12.7	UC203	12800	6600	C204	0.51
20	UCC204	72	20	31	12.7	UC204	12800	6600	C204	0.49
25	UCC205	80	22	34	14.3	UC205	14000	7900	C205	0.65
	UCCX05	90	27	38.1	15.9	UCX05	19600	11300	CX05	1.0
	UCC305	90	26	38	15	UC305	21300	10900	C305	1.1
30	UCC206	85	27	38.1	15.9	UC206	19600	11300	C206	0.82
	UCCX06	100	30	42.9	17.5	UCX06	25900	15400	CX06	1.3
	UCC306	100	28	43	17	UC306	26800	15000	C306	1.3
35	UCC207	90	28	42.9	17.5	UC207	25900	15400	C207	0.93
	UCCX07	110	34	49.2	19	UCX07	29300	17900	CX07	1.9
	UCC307	110	32	48	19	UC307	33500	19200	C307	1.8
40	UCC208	100	30	49.2	19	UC208	29300	17900	C208	1.2
	UCCX08	120	38	49.2	19	UCX08	33000	20500	CX08	2.3
	UCC308	120	34	52	19	UC308	40500	23900	C308	2.2
45	UCC209	110	31	49.2	19	UC209	33000	20500	C209	1.5
	UCCX09	120	38	51.6	19	UCX09	35500	23200	CX09	2.3
	UCC309	130	38	57	22	UC309	51500	29500	C309	2.7
50	UCC210	120	33	51.6	19	UC210	35500	23200	C210	1.9
	UCCX10	130	40	55.6	22.2	UCX10	43000	29400	CX10	2.8
	UCC310	140	40	61	22	UC310	61500	38200	C310	3.3
55	UCC211	125	35	55.6	22.2	UC211	43000	29400	C211	2.1
	UCCX11	150	42	65.1	25.4	UCX11	52500	36100	CX11	4.7
	UCC311	150	44	66	25	UC311	71500	44800	C311	3.9
60	UCC212	130	38	65.1	25.4	UC212	52500	36100	C212	2.5
	UCCX12	160	44	65.1	25.4	UCX12	57500	40000	CX12	5.1
	UCC312	160	46	71	26	UC312	81500	52000	C312	4.8
65	UCC213	140	40	65.1	25.4	UC213	57500	40000	C213	3.0
	UCC313	170	50	75	30	UC313	92500	59700	C313	5.7
	70	UCC314	180	52	78	33	UC314	104000	68000	C314
UCC315		190	55	82	32	UC315	114000	76900	C315	7.7
UCC316		200	60	86	34	UC316	123000	86400	C316	8.9
85	UCC317	215	64	96	40	UC317	132000	96500	C317	11.2
90	UCC318	225	66	96	40	UC318	143000	107200	C318	12.3
95	UCC319	240	72	103	41	UC319	153000	118400	C319	15.2

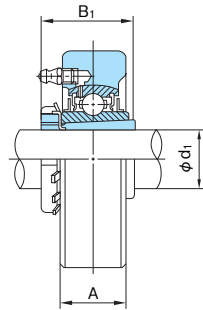
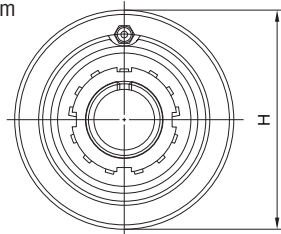
1N=0.102kgf

Shaft dia. d ₁ (mm)	Unit No.	Boundary dimensions (mm)				Bearings			Housing No.	Mass of Unit (kg)
		H	A	B	S	No.	Basic load rating (N)			
							Cr	Cor		
100	UCC320	260	75	108	42	UC320	173000	140400	C320	19.2
105	UCC321	260	75	112	44	UC321	183000	153100	C321	18.9
110	UCC322	300	80	117	46	UC322	205000	178800	C322	28.1
120	UCC324	320	90	126	51	UC324	207000	184800	C324	35.0
130	UCC326	340	100	135	54	UC326	229000	214300	C326	42.2
140	UCC328	360	100	145	59	UC328	255000	246000	C328	48.9

Remark: Grease nipple: 1/4-28UNF for bore number 13 and under
 PF1/8 for bore number 14 and over

Cylindrical Cartridge Units

UKC+H type
With adapter assembly
Tapered bore
Shaft dia.: 20~125mm



1N=0.102kgf

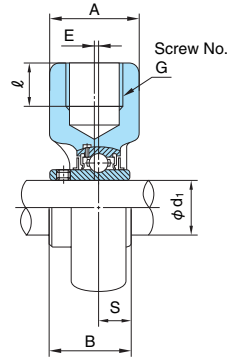
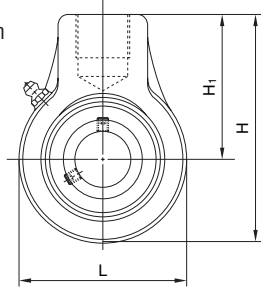
Shaft dia. d ₁ (mm)	Unit No.	Boundary dimensions (mm)			Bearings			Housing No.	Mass of Unit (kg)
		H	A	B ₁	No.	Basic load rating (N)			
						Cr	Cor		
20	UKC205+H2305	80	22	35	UK205+H2305	14000	7900	C205	0.70
	UKCX05+H2305	90	27	35	UKX05+H2305	19600	11300	CX05	1.0
	UKC305+H2305	90	26	35	UK305+H2305	21300	10900	C305	1.1
25	UKC206+H2306	85	27	38	UK206+H2306	19600	11300	C206	0.90
	UKCX06+H2306	100	30	38	UKX06+H2306	25900	15400	CX06	1.4
	UKC306+H2306	100	28	38	UK306+H2306	26800	15000	C306	1.4
30	UKC207+H2307	90	28	43	UK207+H2307	25900	15400	C207	0.99
	UKCX07+H2307	110	34	43	UKX07+H2307	29300	17900	CX07	1.8
	UKC307+H2307	110	32	43	UK307+H2307	33500	19200	C307	1.8
35	UKC208+H2308	100	30	46	UK208+H2308	29300	17900	C208	1.3
	UKCX08+H2308	120	38	46	UKX08+H2308	33000	20500	CX08	2.3
	UKC308+H2308	120	34	46	UK308+H2308	40500	23900	C308	2.2
40	UKC209+H2309	110	31	50	UK209+H2309	33000	20500	C209	1.7
	UKCX09+H2309	120	38	50	UKX09+H2309	35500	23200	CX09	2.3
	UKC309+H2309	130	38	50	UK309+H2309	51500	29500	C309	2.7
45	UKC210+H2310	120	33	55	UK210+H2310	35500	23200	C210	2.1
	UKCX10+H2310	130	40	55	UKX10+H2310	43000	29400	CX10	2.8
	UKC310+H2310	140	40	55	UK310+H2310	61500	38200	C310	3.3
50	UKC211+H2311	125	35	59	UK211+H2311	43000	29400	C211	2.3
	UKCX11+H2311	150	42	59	UKX11+H2311	52500	36100	CX11	4.6
	UKC311+H2311	150	44	59	UK311+H2311	71500	44800	C311	3.9
55	UKC212+H2312	130	38	62	UK212+H2312	52500	36100	C212	2.6
	UKCX12+H2312	160	44	62	UKX12+H2312	57500	40000	CX12	5.1
	UKC312+H2312	160	46	62	UK312+H2312	81500	52000	C312	4.7
60	UKC213+H2313	140	40	65	UK213+H2313	57500	40000	C213	3.1
	UKC313+H2313	170	50	65	UK313+H2313	92500	59700	C313	5.6
65	UKC315+H2315	190	55	73	UK315+H2315	114000	76900	C315	7.8
70	UKC316+H2316	200	60	78	UK316+H2316	123000	86400	C316	9.1
75	UKC317+H2317	215	64	82	UK317+H2317	132000	96500	C317	11.2
80	UKC318+H2318	225	66	86	UK318+H2318	143000	107200	C318	12.5
85	UKC319+H2319	240	72	90	UK319+H2319	153000	118400	C319	15.2
90	UKC320+H2320	260	75	97	UK320+H2320	173000	140400	C320	19.2

1N=0.102kgf

Shaft dia. d ₁ (mm)	Unit No.	Boundary dimensions (mm)			Bearings			Housing No.	Mass of Unit (kg)
		H	A	B ₁	No.	Basic load rating (N)			
						Cr	Cor		
100	UKC322+H2322	300	80	105	UK322+H2322	205000	178800	C322	28.2
110	UKC324+H2324	320	90	112	UK324+H2324	207000	184800	C324	34.5
115	UKC326+H2326	340	100	121	UK326+H2326	229000	214300	C326	42.5
125	UKC328+H2328	360	100	131	UK328+H2328	255000	246000	C328	49.2

Remark: Grease nipple: 1/4-28UNF for bore number 13 and under
PF1/8 for bore number 14 and over

Hanger Units
UCECH type
 With set screws
 Cylindrical bore
 Shaft dia.: 12~60mm



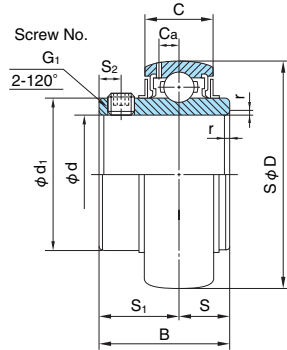
1N=0.102kgf

Shaft dia. d ₁ (mm)	Unit No.	Boundary dimensions (mm)										Bearings			Housing No.	Mass of Unit (kg)
		H	L	H ₁	A	G	l	B	S	E	No.	Basic load rating (N)				
												Cr	Cor			
12	UCECH201	96	64	64	40	PF3/4	19	31	12.7	0	UC201	12800	6600	ECH204	0.85	
15	UCECH202	96	64	64	40	PF3/4	19	31	12.7	0	UC202	12800	6600	ECH204	0.83	
17	UCECH203	96	64	64	40	PF3/4	19	31	12.7	0	UC203	12800	6600	ECH204	0.82	
20	UCECH204	96	64	64	40	PF3/4	19	31	12.7	0	UC204	12800	6600	ECH204	0.80	
25	UCECH205	99	70	64	40	PF3/4	19	34	14.3	0	UC205	14000	7900	ECH205	0.74	
30	UCECH206	104	80	64	40	PF3/4	19	38.1	15.9	0	UC206	19600	11300	ECH206	0.91	
35	UCECH207	116	92	70	40	PF3/4	19	42.9	17.5	0	UC207	25900	15400	ECH207	1.2	
40	UCECH208	121	96	73	40	PF3/4	19	49.2	19	2	UC208	29300	17900	ECH208	1.4	
45	UCECH209	136	108	82	48	PF1	21	49.2	19	4	UC209	33000	20500	ECH209	1.8	
50	UCECH210	140	114	83	48	PF1	21	51.6	19	5	UC210	35500	23200	ECH210	1.9	
55	UCECH211	160	126	97	60	PF1 1/4	28	55.6	22.2	6	UC211	43000	29400	ECH211	2.3	
60	UCECH212	173	142	102	60	PF1 1/4	28	65.1	25.4	9	UC212	52500	36100	ECH212	4.2	

Remark: Grease nipple: 1/4-28UNF

Ball Bearings for Units

UC type
With set screws
Cylindrical bore
 Shaft dia.: 12~140mm



1N=0.102kgf

Shaft dia. (mm)	Ball Bearing No.	Boundary dimensions (mm)											Basic load rating (N)		Mass (kg)
		d	D	B	C	r	S	S ₁	S ₂	G ₁	Ca	d ₁	Cr	Cor	
12	UC201	12	47	31	17	1	12.7	18.3	4.5	M 6×0.75	4.5	29	12800	6600	0.21
15	UC202	15	47	31	17	1	12.7	18.3	4.5	M 6×0.75	4.5	29	12800	6600	0.19
17	UC203	17	47	31	17	1	12.7	18.3	4.5	M 6×0.75	4.5	29	12800	6600	0.18
20	UC204	20	47	31	17	1.5	12.7	18.3	4.5	M 6×0.75	4.5	29	12800	6600	0.16
25	UC205	25	52	34	17	1.5	14.3	19.7	5	M 6×0.75	4.5	34	14000	7900	0.19
	UCX05	25	62	38.1	19	1.5	15.9	22.2	5	M 6×0.75	5.1	40.5	19600	11300	0.37
	UC305	25	62	38	21	2	15	23	6	M 6×0.75	6.1	36.9	21300	10900	0.44
30	UC206	30	62	38.1	19	1.5	15.9	22.2	5	M 6×0.75	5.1	40.5	19600	11300	0.31
	UCX06	30	72	42.9	20	1.5	17.5	25.4	6	M 8×1	5.8	48	25900	15400	0.46
	UC306	30	72	43	23	2	17	26	6	M 6×0.75	6.7	45	26800	15000	0.56
35	UC207	35	72	42.9	20	2	17.5	25.4	6	M 8×1	5.8	48	25900	15400	0.48
	UCX07	35	80	49.2	21	2	19	30.2	8	M 8×1	6.2	53	29300	17900	0.74
	UC307	35	80	48	25	2.5	19	29	8	M 8×1	7.4	50.5	33500	19200	0.71
40	UC208	40	80	49.2	21	2	19	30.2	8	M 8×1	6.2	53	29300	17900	0.62
	UCX08	40	85	49.2	22	2	19	30.2	8	M 8×1	6.5	57.3	33000	20500	0.80
	UC308	40	90	52	27	2.5	19	33	10	M10×1.25	8.2	56	40500	23900	1.00
45	UC209	45	85	49.2	22	2	19	30.2	8	M 8×1	6.5	57.3	33000	20500	0.67
	UCX09	45	90	51.6	23	2	19	32.6	9	M10×1.25	6.5	63	35500	23200	0.92
	UC309	45	100	57	30	2.5	22	35	10	M10×1.25	9	63	51500	29500	1.28
50	UC210	50	90	51.6	23	2	19	32.6	9	M10×1.25	6.5	63	35500	23200	0.78
	UCX10	50	100	55.6	24	2	22.2	33.4	9	M10×1.25	7.3	70	43000	29400	1.21
	UC310	50	110	61	32	3	22	39	12	M12×1.5	10	70.5	61500	38200	1.65
55	UC211	55	100	55.6	24	2.5	22.2	33.4	9	M10×1.25	7.3	70	43000	29400	1.03
	UCX11	55	110	65.1	26	2.5	25.4	39.7	10	M10×1.25	7.7	77	52500	36100	1.72
	UC311	55	120	66	34	3	25	41	12	M12×1.5	10.7	76.5	71500	44800	2.07
60	UC212	60	110	65.1	26	2.5	25.4	39.7	10	M10×1.25	7.7	77	52500	36100	1.45
	UCX12	60	120	65.1	27	2.5	25.4	39.7	10	M10×1.25	8.3	82.1	57500	40000	1.97
	UC312	60	130	71	36	3.5	26	45	12	M12×1.5	11.5	82.5	81500	52000	2.59
65	UC213	65	120	65.1	27	2.5	25.4	39.7	10	M10×1.25	8.3	82.1	57500	40000	1.71
	UCX13	65	125	74.6	29	2.5	30.2	44.4	12	M12×1.5	8.7	87	62000	44000	2.33
	UC313	65	140	75	38	3.5	30	45	12	M12×1.5	12.2	88.5	92500	59700	3.15
70	UC214	70	125	74.6	29	2.5	30.2	44.4	12	M12×1.5	8.7	87	62000	44000	2.06
	UCX14	70	130	77.8	30	2.5	33.3	44.5	12	M12×1.5	9.2	91.5	66000	48200	2.57
	UC314	70	150	78	40	3.5	33	45	12	M12×1.5	13	95.2	104000	68000	3.83

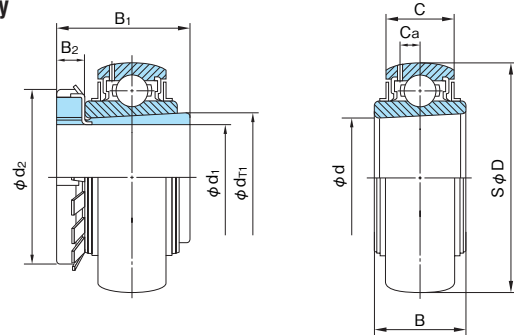
1N=0.102kgf

Shaft dia. (mm)	Ball Bearing No.	Boundary dimensions (mm)											Basic load rating (N)		Mass (kg)
		d	D	B	C	r	S	S ₁	S ₂	G ₁	Ca	d ₁	Cr	Cor	
75	UC215	75	130	77.8	30	2.5	33.3	44.5	14	M12×1.5	9.2	91.5	66000	48200	2.22
	UCX15	75	140	82.6	32	2.5	33.3	49.3	12	M12×1.5	9.6	98.5	72500	53000	3.22
	UC315	75	160	82	42	3.5	32	50	14	M14×1.5	13.8	101.5	114000	76900	4.59
80	UC216	80	140	82.6	32	3	33.3	49.3	14	M12×1.5	9.6	98.5	72500	53000	2.82
	UCX16	80	150	85.7	34	3	34.1	51.6	12	M12×1.5	10.5	105	83500	61800	3.81
	UC316	80	170	86	44	3.5	34	52	14	M14×1.5	14.5	108	123000	86400	5.40
85	UC217	85	150	85.7	34	3	34.1	51.6	14	M12×1.5	10.5	105	83500	61800	3.38
	UCX17	85	160	96	36	3	39.7	56.3	12	M12×1.5	11.1	111.5	95500	71400	4.83
	UC317	85	180	96	46	4	40	56	16	M16×1.5	15	114.5	132000	96500	6.58
90	UC218	90	160	96	36	3	39.7	56.3	15	M12×1.5	11.1	111.5	95500	71400	4.34
	UCX18	90	170	104	38	3	42.9	61.1	14	M14×1.5	11.9	118	109000	81600	5.49
	UC318	90	190	96	48	4	40	56	16	M16×1.5	15.9	121	143000	107200	7.34
95	UC319	95	200	103	50	4	41	62	16	M16×1.5	16.7	127.5	153000	118400	8.70
100	UC219	100	170	104	38	3	42.9	61.1	14	M14×1.5	11.9	118	109000	81600	5.49
	UCX20	100	190	96	48	4	40	56	16	M16×1.5	15.9	121	143000	107200	7.34
	UC320	100	215	108	54	4	42	66	18	M18×1.5	18	135.5	173000	140400	10.8
105	UC321	105	225	112	56	4	44	68	18	M18×1.5	19	142	183000	153100	12.2
110	UC322	110	240	117	60	4	46	71	18	M18×1.5	21	152	205000	178800	14.3
120	UC324	120	260	126	64	4	51	75	18	M18×1.5	22	165	207000	184800	18.5
130	UC326	130	280	135	68	5	54	81	20	M20×1.5	23	178	229000	214300	23.0
140	UC328	140	300	145	73	5	59	86	20	M20×1.5	25	191.5	255000	246000	28.5

Remark: Chamfer dimensions "r" shown in the table are nominal dimension.

Ball Bearings for Units

UK+H type
With adapter assembly
Tapered bore
Shaft dia.: 20~125mm



1N=0.102kgf

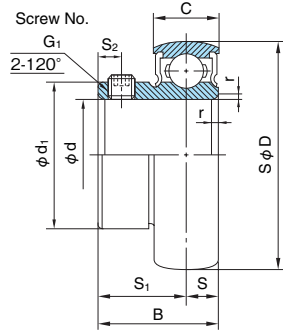
Shaft dia. (mm)	Ball Bearing No.	Boundary dimensions (mm)										Basic load rating (N)		Mass (kg)
		d ₁	D	B ₁	d	B	C	C _a	B ₂	d ₂	d _{r1}	Cr	Cor	
20	UK205+H2305	20	52	35	25	23	17	4.5	8	38	27.5	14000	7900	0.24
	UKX05+H2305	20	62	35	25	26	19	5.1	8	38	27.5	19600	11300	0.37
	UK305+H2305	20	62	35	25	26	21	6.1	8	38	27.5	21300	10900	0.48
25	UK206+H2306	25	62	38	30	26	19	5.1	8	45	32.5	19600	11300	0.40
	UKX06+H2306	25	72	38	30	27	20	5.8	8	45	32.5	25900	15400	0.54
	UK306+H2306	25	72	38	30	29	23	6.7	8	45	32.5	26800	15000	0.59
30	UK207+H2307	30	72	43	35	27	20	5.8	9	52	38	25900	15400	0.53
	UKX07+H2307	30	80	43	35	29	21	6.2	9	52	38	29300	17900	0.70
	UK307+H2307	30	80	43	35	31	25	7.4	9	52	38	33500	19200	0.74
35	UK208+H2308	35	80	46	40	29	21	6.2	10	58	43	29300	17900	0.69
	UKX08+H2308	35	85	46	40	30	22	6.5	10	58	43	33000	20500	0.81
	UK308+H2308	35	90	46	40	34	27	8.2	10	58	43	40500	23900	1.01
40	UK209+H2309	40	85	50	45	30	22	6.5	11	65	48.5	33000	20500	0.77
	UKX09+H2309	40	90	50	45	31	23	6.5	11	65	48.5	35500	23200	0.94
	UK309+H2309	40	100	50	45	37	30	9	11	65	48.5	51500	29500	1.31
45	UK210+H2310	45	90	55	50	31	23	6.5	12	70	54	35500	23200	0.93
	UKX10+H2310	45	100	55	50	33	24	7.3	12	70	54	43000	29400	1.22
	UK310+H2310	45	110	55	50	40	32	10	12	70	54	61500	38200	1.68
50	UK211+H2311	50	100	59	55	33	24	7.3	12	75	59	43000	29400	1.16
	UKX11+H2311	50	110	59	55	36	26	7.7	12	75	59	52500	36100	1.54
	UK311+H2311	50	120	59	55	43	34	10.7	12	75	59	71500	44800	2.06
55	UK212+H2312	55	110	62	60	36	26	7.7	13	80	64.5	52500	36100	1.47
	UKX12+H2312	55	120	62	60	38	27	8.3	13	80	64.5	57500	40000	1.89
	UK312+H2312	55	130	62	60	46	36	11.5	13	80	64.5	81500	52000	2.53
60	UK213+H2313	60	120	65	65	38	27	8.3	14	85	69.5	57500	40000	1.82
	UKX13+H2313	60	125	65	65	40	29	8.7	14	85	69.5	62000	44000	2.09
	UK313+H2313	60	140	65	65	48	38	12.2	14	85	69.5	92500	59700	3.07
65	UK215+H2315	65	130	73	75	41	30	9.2	15	98	80	66000	48200	2.59
	UKX15+H2315	65	140	73	75	44	32	9.6	15	98	80	72500	53000	3.25
	UK315+H2315	65	160	73	75	54	42	13.8	15	98	80	114000	76900	4.74
70	UK216+H2316	70	140	78	80	44	32	9.6	17	105	85.5	72500	53000	3.27
	UKX16+H2316	70	150	78	80	46	34	10.5	17	105	85.5	83500	61800	3.86
	UK316+H2316	70	170	78	80	57	44	14.5	17	105	85.5	123000	86400	5.62
75	UK217+H2317	75	150	82	85	46	34	10.5	18	110	90.5	83500	61800	3.92
	UKX17+H2317	75	160	82	85	49	36	11.1	18	110	90.5	95500	71400	4.72
	UK317+H2317	75	180	82	85	60	46	15	18	110	90.5	132000	96500	6.56

1N=0.102kgf

Shaft dia. (mm)	Ball Bearing No.	Boundary dimensions (mm)										Basic load rating (N)		Mass (kg)
		d ₁	D	B ₁	d	B	C	C _a	B ₂	d ₂	d _{r1}	Cr	Cor	
80	UK218+H2318	80	160	86	90	49	36	11.1	18	120	96	95500	71400	4.68
	UKX18+H2318	80	170	86	90	52	38	11.9	18	120	96	109000	81600	5.11
	UK318+H2318	80	190	86	90	63	48	15.9	18	120	96	143000	107200	7.52
85	UK319+H2319	85	200	90	95	66	50	16.7	19	125	101	153000	118400	8.72
90	UKX20+H2320	90	190	97	100	58	42	13	20	130	106.5	134000	104700	8.10
	UK320+H2320	90	215	97	100	72	54	18	20	130	106.5	173000	140400	10.8
100	UK322+H2322	100	240	105	110	80	60	21	21	145	117	205000	178800	14.4
	UK324+H2324	110	260	112	120	86	64	22	22	155	127.5	207000	184800	18.0
115	UK326+H2326	115	280	121	130	92	68	23	23	165	138.5	229000	214300	23.3
125	UK328+H2328	125	300	131	140	98	73	25	24	180	149	255000	246000	28.8

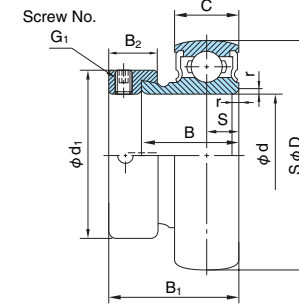
Ball Bearings for Units

B type
 With set screws
 Cylindrical bore
 Shaft dia.: 12~35mm



B type

KHAE type
 With eccentric collar
 Cylindrical bore
 Shaft dia.: 12~35mm



1N=0.102kgf

Shaft dia. (mm)	Ball Bearing No.	Boundary dimensions (mm)										Basic load rating (N)		Mass (kg)
		d	D	B	C	r	S	S ₁	S ₂	G ₁	d ₁	Cr	Cor	
		12	B1	12	40	22	12	1	6	16	4	M5×0.8	24.7	
15	B2	15	40	22	12	1	6	16	4	M5×0.8	24.7	9550	4800	0.09
17	B3	17	40	22	12	1	6	16	4	M5×0.8	24.7	9550	4800	0.07
20	B4	20	47	24.7	14	1.5	7	17.7	4.5	M5×0.8	29	12800	6600	0.12
25	B5	25	52	27	15	1.5	7.5	19.5	5	M6×0.75	34	14000	7900	0.16
30	B6	30	62	30.3	16	1.5	8	22.3	5	M6×0.75	40.5	19600	11300	0.25
35	B7	35	72	32.9	17	2	8.5	24.4	6	M8×1	48	25900	15400	0.38

Remark: Chamfer dimensions "r" shown in the table are nominal dimension.

KHAE type

1N=0.102kgf

Shaft dia. (mm)	Ball Bearing No.	Boundary dimensions (mm)										Basic load rating (N)		Mass (kg)
		d	D	B ₁	B	C	r	S	d ₁	B ₂	G	Cr	Cor	
		12	KH201AE	12	40	28.6	19.1	12	1	6.5	28.6	13.5	M 6×0.75	
15	KH202AE	15	40	28.6	19.1	12	1	6.5	28.6	13.5	M 6×0.75	9550	4800	0.11
17	KH203AE	17	40	28.6	19.1	12	1	6.5	28.6	13.5	M 6×0.75	9550	4800	0.10
20	KH204AE	20	47	31	21.5	14	1.5	7.5	33.3	13.5	M 6×0.75	12800	6600	0.16
25	KH205AE	25	52	31	21.5	15	1.5	7.5	38.1	13.5	M 6×0.75	14000	7900	0.20
30	KH206AE	30	62	35.7	23.8	16	1.5	9	44.5	15.9	M 8×1	19600	11300	0.31
35	KH207AE	35	72	38.9	25.4	17	2	9.5	55.6	17.5	M10×1.25	25900	15400	0.49

Remark: Chamfer dimensions "r" shown in the table are nominal dimension.

Silver series

Ball Bearings for Units

With eccentric collar

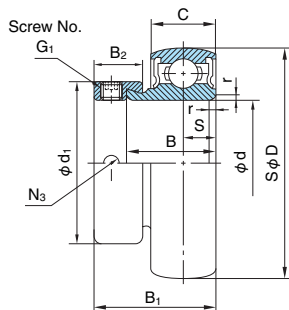
Cylindrical bore

U+ER type

Shaft dia.: 8~30mm

MU+ER type (Stainless Silver Series)

Shaft dia.: 10~30mm



U+ER type

1N=0.102kgf

Shaft dia. (mm)	Ball Bearing No.	Boundary dimensions (mm)											Basic load rating (N)		Mass (kg)
		d	D	B ₁	B	C	r	S	d ₁	B ₂	G ₁	N ₃	Cr	Cor	
		10	U000+ER	10	26	17.5	11	8	0.5	4	17	8.5	M4×0.7	3.5	
12	U001+ER	12	28	17.5	11	8	0.5	4	19	8.5	M4×0.7	3.5	5100	2400	36
15	U002+ER	15	32	18.5	12	9	0.5	4.5	22	8.5	M4×0.7	3.5	5600	2800	50
17	U003+ER	17	35	20.5	13.5	10	0.5	5	25	9.5	M4×0.7	3.5	6000	3300	62
20	U004+ER	20	42	24.5	16.5	12	1	6	30	11	M5×0.8	5	9350	5100	104
25	U005+ER	25	47	25.5	17.5	12	1	6	36	12	M5×0.8	5	10100	5800	133
30	U006+ER	30	55	26.5	18.5	13	1.5	6.5	42	12	M5×0.8	5	13200	8300	186
8	U 08+ER(1)	8	22	15	10	7	0.3	3.5	14	7	M3×0.5	2.5	3300	1360	16

Note: (1) U08X with set screws is available. U08X: B=12, d1=11.3, set screw 2-M3×0.5 S2=2.5 (side surface to set screw center)
Remark: Chamfer dimensions "r" shown in the table are nominal dimension.

MU+ER type (Stainless Silver Series)

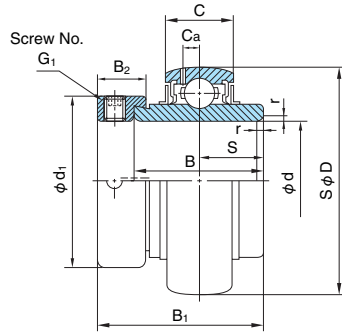
1N=0.102kgf

Shaft dia. (mm)	Ball Bearing No.	Boundary dimensions (mm)											Basic load rating (N)		Mass (kg)
		d	D	B ₁	B	C	r	S	d ₁	B ₂	G ₁	N ₃	Cr	Cor	
		10	MU000+ER	10	26	17.5	11	8	0.5	4	17	8.5	M4×0.7	3.5	
12	MU001+ER	12	28	17.5	11	8	0.5	4	19	8.5	M4×0.7	3.5	4300	1900	36
15	MU002+ER	15	32	18.5	12	9	0.5	4.5	22	8.5	M4×0.7	3.5	4750	2250	50
17	MU003+ER	17	35	20.5	13.5	10	0.5	5	25	9.5	M4×0.7	3.5	5100	2650	62
20	MU004+ER	20	42	24.5	16.5	12	1	6	30	11	M5×0.8	5	7900	4000	104
25	MU005+ER	25	47	25.5	17.5	12	1	6	36	12	M5×0.8	5	8600	4650	133
30	MU006+ER	30	55	26.5	18.5	13	1.5	6.5	42	12	M5×0.8	5	11300	6600	186

Remark: Chamfer dimensions "r" shown in the table are nominal dimension.

Ball Bearings for Units

UG+ER type
With eccentric collar
Cylindrical bore
 Shaft dia.: 20~60mm



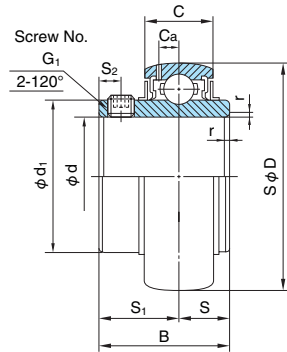
1N=0.102kgf

Shaft dia. (mm)	Ball Bearing No.	Boundary dimensions (mm)										Basic load rating (N)		Mass (kg)
		d	D	B ₁	B	C	r	S	d ₁	B ₂	G ₁	Cr	Cor	
		20	UG204+ER	20	47	43.7	34.2	17	1.5	17.1	33.3	13.5	M 6 × 0.75	
25	UG205+ER	25	52	44.4	34.9	17	1.5	17.5	38.1	13.5	M 6 × 0.75	14000	7900	0.23
30	UG206+ER	30	62	48.4	36.5	19	1.5	18.3	44.5	15.9	M 8 × 1	19600	11300	0.37
35	UG207+ER	35	72	51.1	37.6	20	2	18.8	55.6	17.5	M10 × 1.25	25900	15400	0.60
40	UG208+ER	40	80	56.3	42.8	21	2	21.4	60.3	18.3	M10 × 1.25	29300	17900	0.76
45	UG209+ER	45	85	56.3	42.8	22	2	21.4	63.5	18.3	M10 × 1.25	33000	20500	0.79
50	UG210+ER	50	90	62.7	49.2	23	2	24.6	69.9	18.3	M10 × 1.25	35500	23200	0.91
55	UG211+ER	55	100	71.4	55.5	24	2.5	27.8	76.2	20.7	M12 × 1.5	43000	29400	1.26
60	UG212+ER	60	110	77.8	61.9	26	2.5	31	84.2	22.3	M12 × 1.5	52500	36100	1.70

Remark: Chamfer dimensions "r" shown in the table are nominal dimension.

Ball Bearings for Units

With stainless
MUC type
With set screws
Cylindrical bore
Shaft dia.: 20~50mm



1N=0.102kgf

Shaft dia. (mm)	Ball Bearing No.	Boundary dimensions (mm)											Basic load rating (N)		Mass (kg)
		d	D	B	C	r	S	S ₁	S ₂	G ₁	C _a	d ₁	C _r	C _{or}	
20	MUC204	20	47	31	17	1.5	12.7	18.3	4.5	M 6×1	4.5	29	10900	5300	0.16
25	MUC205	25	52	34	17	1.5	14.3	19.7	5	M 6×1	4.5	34	11900	6300	0.19
30	MUC206	30	62	38.1	19	1.5	15.9	22.2	5	M 6×1	5.1	40.5	16700	9050	0.31
35	MUC207	35	72	42.9	20	2	17.5	25.4	6	M 8×1	5.8	48	22000	12300	0.48
40	MUC208	40	80	49.2	21	2	19	30.2	8	M 8×1	6.2	53	24900	14300	0.62
45	MUC209	45	85	49.2	22	2	19	30.2	8	M 8×1	6.5	57.3	28100	16400	0.67
50	MUC210	50	90	51.6	23	2	19	32.6	9	M10×1.25	6.5	63	30200	18600	0.78

Remark: Chamfer dimensions "r" shown in the table are nominal dimension.

Plummer Block Housings

Plummer Block housings ease to constitute bearing units by using with self-aligning ball bearings or spherical roller bearings.
 NACHI Plummer Block housing design is improved in term of accuracy, strength and rigidity.



● Features

- Wide range of sizes and configurations allows selection of optimal housing.
- Low weight to strength ratio.
- For straight shaft, the bearings with tapered bore and adapter can be mounted at any selected shaft position.
- For stepped-shaft, the bearings with cylindrical bore are fixed by shaft nut.

Remark: Housings not listed in the dimensions tables are also manufactured, consult NACHI for more information.

Table of contents

Type	Symbol	Bore diameter on both sides	Applicable Bearing	Shaft Dia. (mm)	Page
SN Standard type	SN5	Same	Tapered bore with adapter	20~140	page 545
	SN6			20~140	
	SN30			10~170	
	SN31			00~170	
SN Flat bottom type	SN5F	Same	Tapered bore with adapter	20~140	page 553
	SN6F			20~140	
SN Large bore dia on both sides	SN2	Same	Cylindrical bore	25~160	page 559
	SN3			25~ 85	
	SN2C	Difference	Cylindrical bore	25~160	
	SN3C			25~ 85	
SN Large bore dia on both sides Flat bottom	SN2F	Same	Cylindrical bore	25~160	page 565
	SN3F			25~ 85	
	SN2FC	Difference	Cylindrical bore	25~160	
	SN3FC			25~ 85	
SD Standard type	SD5	Same	Tapered bore with adapter	150~300	page 571
	SD6			150~260	
	SD30			150~300	
	SD31			150~300	
One-piece type	V	Same	Tapered bore with adapter	30~200	page 575
				Difference	Cylindrical bore

Remark: Please contact NACHI for housings not listed in table, special dimension, and with special accessories.

1. Materials for Plummer Block Housings

NACHI Plummer Blocks are made of gray cast iron FC200.

Spheroidal graphite iron castings FCD450 or carbon steel castings SC450 can be used for severe conditions such as vibration, shock and heavy load.

Materials for accessories are shown in right table.

Materials for Accessories

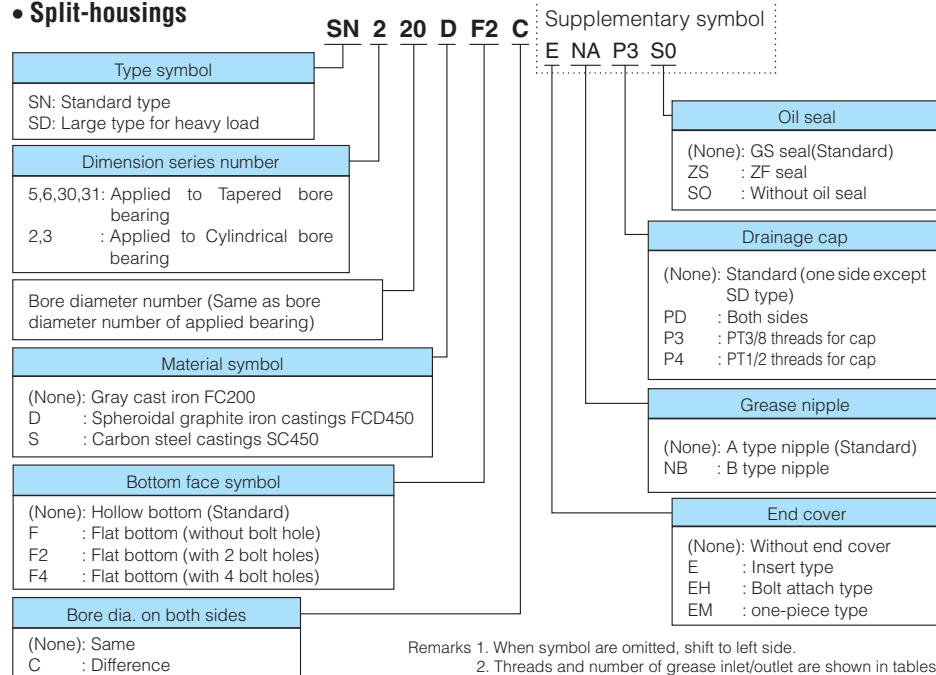
Accessory	Material	Symbol
Bolt	Rolled steels for general structure	SS400
Spring lock washer	High carbon steel wire rods	SWRH62B
Cover of V series	Gray iron castings	FC200
Oil seal	Nitrile rubber	NBR
Drainage plug	Carbon steels for machine structure use	S10C
Eyebolt	Rolled steels for general structure	SS400
Grease nipple	Free-cutting brass	C3604B
Locating ring	Gray iron castings	FC200
Adapter sleeve, Locknut, Lockplate	Carbon steels for machine structure use or Rolled steels for general structure	S25C or SS400
Plain washer	Rolled steels for general structure	SS400

2. Designations

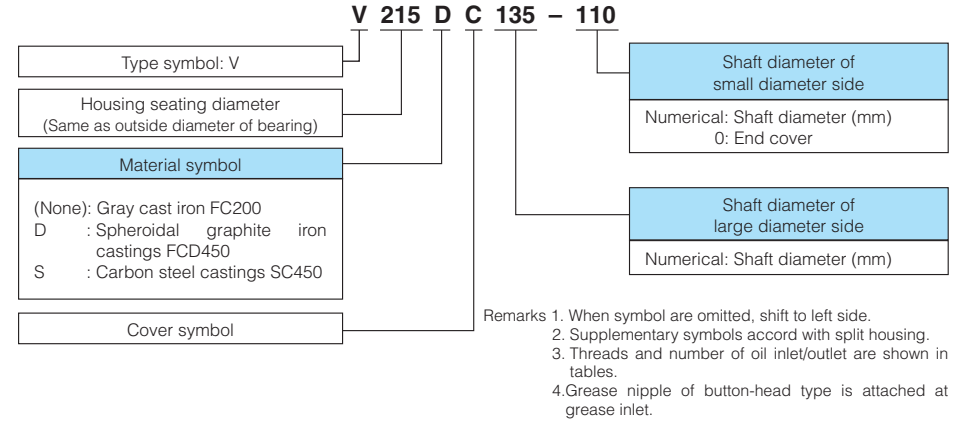
(1) Designations of Plummer Block Housings

Designations of Plummer Block Housings are shown as follows.

• Split-housings



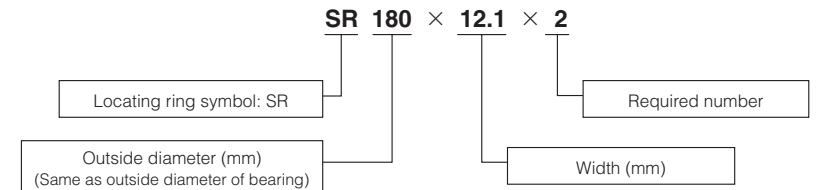
• One-piece housings



(2) Locating Rings

Locating ring for fixed side housing is identified as follows. locating ring should be prepared besides plummer block housings.

The dimension table show the designation and number of ring required for each bearing.



(3) Combination of Plummer Block Housing, Bearing, Adapter and Locating Ring

The designations of combination are obtained by adding each with '+' as following order.

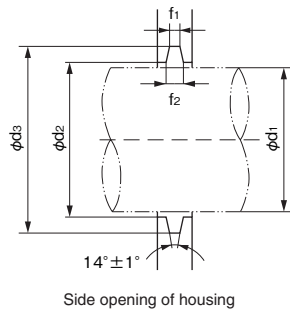


Remark: Designations for parts not required are omitted.

3. Tolerances for Plummer Block Housings

The tolerances of housing seating bore, width and height from mounting face to centerline of housing seating bore are shown in dimension tables.

The bore diameter and tolerance of the openings at both sides of housings are shown in right table.



Dimensions and Tolerances of Side Openings

Unit: mm

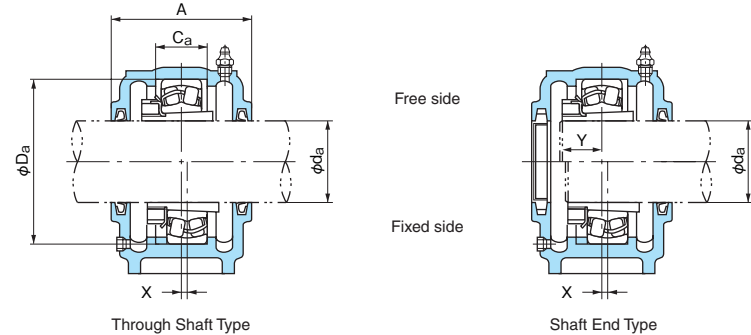
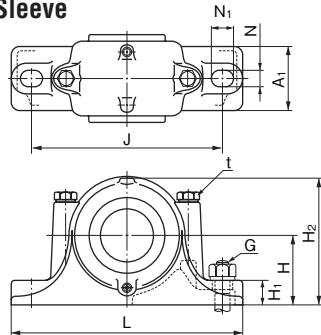
Shaft Dia d ₁	d ₂		d ₃		f ₁		f ₂		Oil seal (Ref.)
	Nominal	Tolerance (H12)	Nominal	Tolerance (H12)	Nominal	Tolerance (H13)	Nominal		
20	21.5	+0.210	31		3	+0.140	4.2	GS 5	
25	26.5	0	38	+0.250	4		5.4	GS 6	
30	31.5		43	0	4		5.4	GS 7	
35	36.5	+0.250	48		4		5.4	GS 8	
40	41.5	0	53		4		5.4	GS 9	
45	46.5		58		4		5.4	GS 10	
50	51.5		67	+0.300	5		6.9	GS 11	
55	56		72	0	5	+0.180	6.9	GS 12	
60	62	+0.300	77		5	0	6.9	GS 13	
65	67	0	82		5		6.8	GS 15	
70	72		89		6		8.1	GS 16	
75	77		94		6		8.1	GS 17	
80	82		99	+0.350	6		8.1	GS 18	
85	87		104	0	6		8.1	GS 19	
90	92		111		7		9.3	GS 20	
95	97	+0.350	116		7		9.3	GS 21	
100	102	0	125		8		10.8	GS 22	
105	107		130		8		10.8	GS 23	
110	113		135		8		10.7	GS 24	
115	118		140		8		10.7	GS 26	
120	123		145	+0.400	8		10.7	GS 27	
125	128		154	0	9		12.2	GS 28	
130	133		159		9		12.2	GS 29	
135	138		164		9		12.2	GS 30	
140	143	+0.400	173		00	+0.220	13.7	GS 32	
145	148	0	178		10		13.7	GS 33	
150	153		183		10		13.7	GS 34	
155	158		188		10		13.7	GS 35	
160	163		193		10		13.7	GS 36	
165	168		198		10		13.7	GS 37	
170	173		203	+0.460	10		13.7	GS 38	
175	178		208	0	10		13.7	GS 39	
180	183		213		10		13.7	GS 40	
190	193		223		10		13.7	GS 42	
200	203	+0.460	240		11		15.5	GS 44	
210	213	0	250		11		15.5	GS 46	
220	223		260		11		15.5	GS 48	
230	233		270		11		15.5	GS 50	
240	243		286	+0.520	12		17.3	GS 52	
250	253		296	0	12		17.3	GS 54	
260	263	+0.520	306		12		17.3	GS 56	
270	273	0	322		13		19	GS 58	
280	283		332		13	+0.270	19	GS 60	
300	303		352	+0.570	13	0	19	GS 64	
320	323		370	0	14		19.8	GS 68	
340	343	+0.570	390		14		19.8	GS 72	
360	363	0	412		13		19	GS 76	
380	383		432		13		19	GS 80	
400	403		452	+0.630	14		20	GS 84	
410	413		460	0	14		19.8	GS 88	
430	433	+0.630	480		14		19.8	GS 92	
450	453	0	505	+0.700	14		20.3	GS 96	

Remark: Number of oil seal is applicable to ZF seal with same number.

(Reference)

Housing type	Self-aligning Ball Bearings				Spherical Roller Bearings					
	12	22	13	23	230	231	222	232	213	223
SN5 SN5F	05K ~22K	05K ~22K	—	—	—	—	05K ~32K	18K ~32K	—	—
SN6 SN6F	—	—	05K ~22K	05K ~22K	—	—	—	—	05K ~22K	08K ~32K
SN30	—	—	—	—	24K ~38K	—	—	—	—	—
SN31	—	—	—	—	—	22K ~38K	—	—	—	—
SN2 SN2F	05 ~22	05 ~22	—	—	—	—	05 ~32	18 ~32	—	—
SN3 SN3F	—	—	05 ~17	05 ~17	—	—	—	—	05 ~17	08 ~17
SD5	—	—	—	—	—	—	34K ~64K	—	—	—
SD6	—	—	—	—	—	—	—	—	—	34K ~56K
SD30	—	—	—	—	34K ~64K	—	—	—	—	—
SD31	—	—	—	—	—	34K ~64K	—	—	—	—
V	08(K) ~22(K)	08(K) ~22(K)	07(K) ~22(K)	07(K) ~22(K)	22(K) ~44(K)	22(K) ~40(K)	08(K) ~38(K)	22(K) ~38(K)	07(K) ~22(K)	08(K) ~32(K)

Plummer Block Housings
SN5, SN6, SN30, SN31 Series
for Bearing with Adapter Sleeve
 Shaft Diameter: 20~55mm

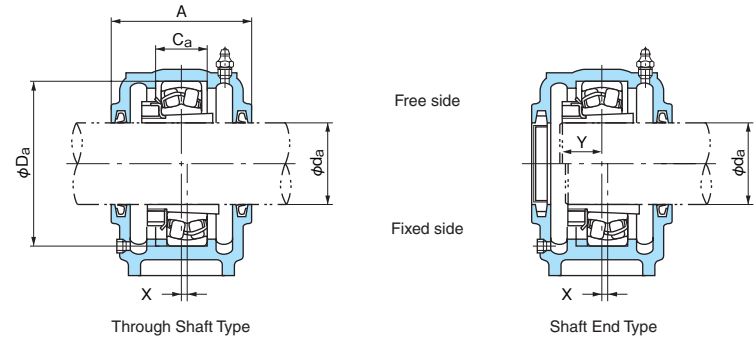
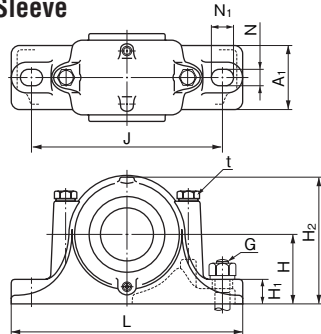


Shaft dia. da (mm)	Dimensions (mm)													Mass (kg) (Reference)	Designations		Applicable parts						Y (Reference)		
	Da (H8)	H (h13)	J	N	N1	A	L	A1	H1	H2	Ca (H13)	G (Nominal)	t (Nominal) (Reference)		Through Shaft Type	Shaft End Type	Self-aligning ball bearings	Spherical roller bearings	Adapter sleeve	Oil seal	Locating ring				
																					Designations	Q'ty			
20	52	40	130	15	20	67	165	46	22	75	25	M12	M 8	1.1	SN505	SN505E	1205K	—	H205X	GS 5	SR52×5	2	17		
																			2205K	22205EXK	H305X		SR52×7	1	19
	62	50	150	15	20	80	185	52	22	90	34	M12	M 8	1.6			SN605	SN605E	1305K	21305EK	H305X	GS 5	SR62×8.5	2	18
																			2305K	—	H2305X		SR62×10	1	22
25	62	50	150	15	20	77	185	52	22	90	30	M12	M 8	1.7	SN506	SN506E	1206K	—	H206X	GS 6	SR62×7	2	18		
																			2206K	22206EXK	H306X		SR62×10	1	20
	72	50	150	15	20	82	185	52	22	95	37	M12	M10	1.8	SN606	SN606E	1306K	21306EK	H306X	GS 6	SR72×9	2	19		
																			2306K	—	H2306X		SR72×10	1	23
30	72	50	150	15	20	82	185	52	22	95	33	M12	M10	1.9	SN507	SN507E	1207K	—	H207X	GS 7	SR72×8	2	19		
																			2207K	22207EXK	H307X		SR72×10	1	22
	80	60	170	15	20	90	205	60	25	110	41	M12	M10	2.6	SN607	SN607E	1307K	21307EK	H307X	GS 7	SR80×10	2	21		
																			2307K	—	H2307X		SR80×10	1	26
35	80	60	170	15	20	85	205	60	25	110	33	M12	M10	2.6	SN508	SN508E	1208K	—	H208X	GS 8	SR80×7.5	2	21		
																			2208K	22208EXK	H308X		SR80×10	1	23
	90	60	170	15	20	95	205	60	25	115	43	M12	M10	2.9	SN608	SN608E	1308K	21308EK	H308X	GS 8	SR90×10	2	23		
																			2308K	22308EXK	H2308X		SR90×10	1	28
40	85	60	170	15	20	85	205	60	25	112	31	M12	M10	2.8	SN509	SN509E	1209K	—	H209X	GS 9	SR85×6	2	22		
																			2209K	22209EXK	H309X		SR85×8	1	24
	100	70	210	18	23	105	255	70	28	130	46	M16	M12	4.1	SN609	SN609E	1309K	21309EK	H309X	GS 9	SR100×10.5	2	25		
																			2309K	22309EXK	H2309X		SR100×10	1	31
45	90	60	170	15	20	90	205	60	25	115	33	M12	M10	3.0	SN510	SN510E	1210K	—	H210X	GS10	SR90×6.5	2	24		
																			2210K	22210EXK	H310X		SR90×10	1	25
	110	70	210	18	23	115	255	70	30	135	50	M16	M12	4.7	SN610	SN610E	1310K	21310EK	H310X	GS10	SR110×11.5	2	27		
																			2310K	22310EXK	H2310X		SR110×10	1	34
50	100	70	210	18	23	95	255	70	28	130	33	M16	M12	4.5	SN511	SN511E	1211K	—	H211X	GS11	SR100×6	2	25		
																			2211K	22211EXK	H311X		SR100×8	1	27
	120	80	230	18	23	120	275	80	30	150	53	M16	M12	5.8	SN611	SN611E	1311K	21311EK	H311X	GS11	SR120×12	2	29		
																			2311K	22311EXK	H2311X		SR120×10	1	36
55	110	70	210	18	23	105	255	70	30	135	38	M16	M12	5.0	SN512	SN512E	1212K	—	H212X	GS12	SR110×8	2	26		
																			2212K	22212EXK	H312X		SR110×10	1	29
	130	80	230	18	23	125	280	80	30	155	56	M16	M12	6.5	SN612	SN612E	1312K	21312EK	H312X	GS12	SR130×12.5	2	31		
																			2312K	22312EXK	H2312X		SR130×10	1	39

Remarks: 1. Plummer block housings are housings with oil seals, a plug and a grease nipple only. To make a complete unit, please order the corresponding bearing, adapter sleeve and locating rings shown in the table additionally.
 2. The masses in the table do not include the bearing, adapter sleeve and locating rings but the bolts.
 3. H8, H13 and h13 in the table means tolerance classes specified in JIS B 0401.
 4. The tolerance of locating ring O.D. is h12, and 0 ~ -0.2 for the width.

5. When one locating ring is used for fixed-end, the offset (X dimension) of bearing center from the center of the plummer block housing is a half of the locating ring width.
 6. The threads for plugs are PT1/8. SN505 does not have a drain hole.
 7. ZF type oil seals are also available instead of GS type seals.
 8. The dimension Y indicates the distance from the bearing center to the outer side face of the nut.

Plummer Block Housings
SN5, SN6, SN30, SN31 Series
for Bearing with Adapter Sleeve
 Shaft Diameter: 60~90mm

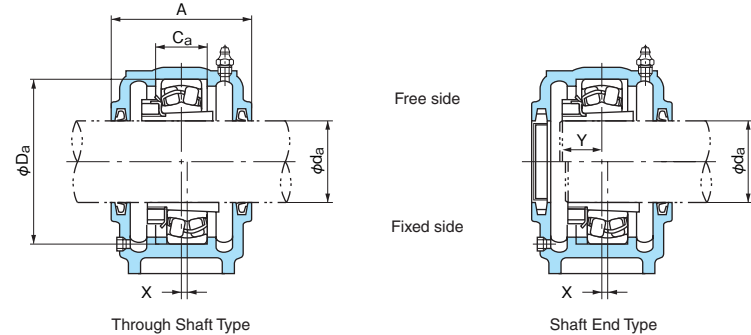
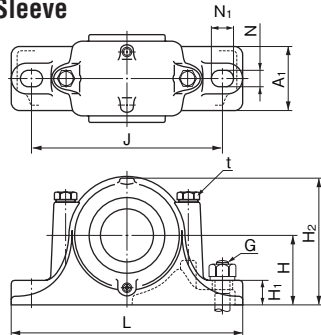


Shaft dia. da (mm)	Dimensions (mm)													Mass (kg) (Reference)	Designations		Applicable parts						Y (Reference)	
	Da (H8)	H (h13)	J	N	N1	A	L	A1	H1	H2	Ca (H13)	G (Nominal)	t (Nominal) (Reference)		Through Shaft Type	Shaft End Type	Self-aligning ball bearings	Spherical roller bearings	Adapter sleeve	Oil seal	Locating ring			
																					Designations	Q'ty		
60	120	80	230	18	23	110	275	80	30	150	43	M16	M12	SN513	SN513E	1213K	—	H213X	GS13	SR120×10	2	28		
																		2213K	22213EXK	H313X		SR120×12	1	32
	140	95	260	22	27	130	315	90	32	175	58	M20	M16			SN613	SN613E	1313K	21313EK	H313X	GS13	SR140×12.5	2	33
															2313K			22313EXK	H2313X		SR140×10	1	40	
65	130	80	230	18	23	115	280	80	30	155	41	M16	M12	SN515	SN515E	1215K	—	H215X	GS15	SR130×8	2	30		
																		2215K	22215EXK	H315X		SR130×10	1	33
	160	100	290	22	27	140	345	100	35	195	65	M20	M16			SN615	SN615E	1315K	21315EK	H315X	GS15	SR160×14	2	36
															2315K			22315EXK	H2315X		SR160×10	1	45	
70	140	95	260	22	27	120	315	90	32	175	43	M20	M16	SN516	SN516E	1216K	—	H216X	GS16	SR140×8.5	2	32		
																		2216K	22216EXK	H316X		SR140×10	1	36
	170	112	290	22	27	145	345	100	35	212	68	M20	M16			SN616	SN616E	1316K	21316EK	H316X	GS16	SR170×14.5	2	39
															2316K			22316EXK	H2316X		SR170×10	1	48	
75	150	95	260	22	27	125	320	90	32	185	46	M20	M16	SN517	SN517E	1217K	—	H217X	GS17	SR150×9	2	34		
																		2217K	22217EXK	H317X		SR150×10	1	38
	180	112	320	26	32	155	380	110	40	223	70	M24	M20			SN617	SN617E	1317K	21317EK	H317X	GS17	SR180×14.5	2	41
															2317K			22317EXK	H2317X		SR180×10	1	50	
80	160	100	290	22	27	145	345	100	35	195	62.4	M20	M16	SN518	SN518E	1218K	—	H218X	GS18	SR160×16.2	2	35		
																		2218K	22218EXK	H318X		SR160×11.2	2	40
																		—	23218EK	H2318X		SR160×10	1	46
	190	112	320	26	32	160	380	110	40	230	74	M24	M20	SN618	SN618E	1318K	21318EK	H318X	GS18	SR190×15.5	2	42		
																	2318K	22318EXK	H2318X		SR190×10	1	52	
85	170	112	290	22	27	140	345	100	35	210	53	M20	M16	SN519	SN519E	1219K	—	H219X	GS19	SR170×10.5	2	37		
																		2219K	22219EXK	H319X		SR170×10	1	43
	200	125	350	26	32	170	410	120	45	250	77	M24	M20			SN619	SN619E	1319K	21319EK	H319X	GS19	SR200×16	2	44
															2319K			22319EXK	H2319X		SR200×10	1	55	
90	180	112	320	26	32	160	380	110	40	218	70.3	M24	M20	SN520	SN520E	1220K	—	H220X	GS20	SR180×18.1	2	39		
																		2220K	22220EXK	H320X		SR180×12.1	2	45
																		—	23220EK	H2320X		SR180×10	1	52
	215	140	350	26	32	175	410	120	45	270	83	M24	M20	SN620	SN620E	1320K	21320EK	H320X	GS20	SR215×18	2	46		
																	2320K	22320EXK	H2320X		SR215×10	1	59	

Remarks: 1. Plummer block housings are housings with oil seals, a plug and a grease nipple only.
 To make a complete unit, please order the corresponding bearing, adapter sleeve and locating rings shown in the table additionally.
 2. The masses in the table do not include the bearing, adapter sleeve and locating rings but the bolts.
 3. H8, H13 and h13 in the table means tolerance classes specified in JIS B 0401.
 4. The tolerance of locating ring O.D. is h12, and 0 ~ -0.2 for the width.

5. Plummer block housings SN3028, SN3126, SN524, SN620 and larger are provided with eye bolts.
 6. When one locating ring is used for fixed-end, the offset (X dimension) of bearing center from the center of the plummer block housing is a half of the locating ring width.
 7. The threads for plugs are PT1/8 for SN519, SN616 and smaller, and PT1/4 for the others.
 8. ZF type oil seals are also available instead of GS type seals.
 9. The dimension Y indicates the distance from the bearing center to the outer side face of the nut.

Plummer Block Housings
SN5, SN6, SN30, SN31 Series
for Bearing with Adapter Sleeve
 Shaft Diameter: 100~135mm

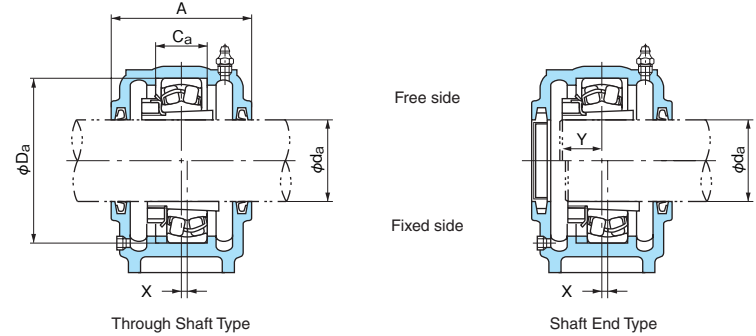
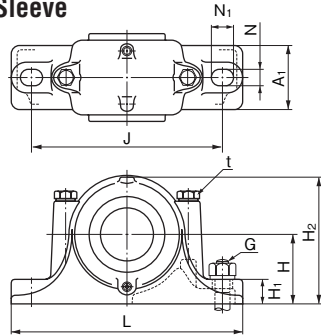


Shaft dia. da (mm)	Dimensions (mm)													Mass (kg) (Reference)	Designations		Applicable parts						Y (Reference)
	Da (H8)	H (h13)	J	N	N1	A	L	A1	H1	H2	Ca (H13)	G (Nominal)	t (Nominal) (Reference)		Through Shaft Type	Shaft End Type	Self-aligning ball bearings	Spherical roller bearings	Adapter sleeve	Oil seal	Locating ring		
																					Designations	Q'ty	
100	180	112	320	26	32	155	380	110	40	223	66	M24	M20	18	SN3122	SN3122E	—	23122EK	H3122X	GS22	SR180×10	1	51
	200	125	350	26	32	175	410	120	45	240	80	M24	M20	20	SN522	SN522E	1222K	—	H222X	GS22	SR200×21	2	42
																	2222K	22222EXK	H322X		SR200×13.5	2	50
																	—	23222EK	H2322X		SR200×10	1	58
110	240	150	390	28	36	190	450	130	50	300	90	M24	M24	32	SN622	SN622E	1322K	21322EK	H322X	GS22	SR240×20	2	48
																	2322K	22322EXK	H2322X		SR240×10	1	63
	180	112	320	26	32	150	380	110	40	223	56	M24	M20	16	SN3024	SN3024E	—	23024EK	H3024X	GS24	SR180×10	1	47
	200	125	350	26	32	165	410	120	45	245	72	M24	M20	20	SN3124	SN3124E	—	23124EK	H3124X	GS24	SR200×10	1	55
115	215	140	350	26	32	185	410	120	45	270	86	M24	M20	25	SN524	SN524E	—	22224EK	H3124X	GS24	SR215×14	2	53
																	—	23224EK	H2324X		SR215×10	1	62
	260	160	450	33	42	200	530	160	60	320	96	M30	M24	48	SN624	SN624E	—	22324EK	H2324X	GS24	SR260×10	1	67
																	—	23026EK	H3026	GS26	SR200×10	1	51
125	200	125	350	26	32	160	410	120	45	245	62	M24	M20	19	SN3026	SN3026E	—	23026EK	H3126	GS26	SR210×10	1	57
	210	140	350	26	32	170	410	120	45	270	74	M24	M20	26	SN3126	SN3126E	—	23126EK	H3126	GS26	SR210×10	1	57
	230	150	380	28	36	190	445	130	50	290	90	M24	M24	30	SN526	SN526E	—	22226EK	H3126	GS26	SR230×13	2	57
																	—	23226EK	H2326		SR230×10	1	65
135	280	170	470	33	42	210	550	160	60	340	103	M30	M24	56	SN626	SN626E	—	22326EK	H2326	GS26	SR280×10	1	72
	210	140	350	26	32	170	410	120	45	270	63	M24	M20	25	SN3028	SN3028E	—	23028EK	H3028	GS28	SR210×10	1	53
	225	150	380	28	36	180	445	130	50	290	78	M24	M24	32	SN3128	SN3128E	—	23128EK	H3128	GS28	SR225×10	1	60
	250	150	420	33	42	205	500	150	50	305	98	M30	M24	38	SN528	SN528E	—	22228EXK	H3128	GS28	SR250×15	2	60
135																	—	23228EK	H2328		SR250×10	1	70
	300	180	520	35	45	235	610	170	65	365	112	M30	M30	72	SN628	SN628E	—	22328EK	H2328	GS28	SR300×10	1	77
	225	150	380	28	36	175	445	130	50	290	66	M24	M24	29	SN3030	SN3030E	—	23030EK	H3030	GS30	SR225×10	1	56
	250	150	420	33	42	200	500	150	50	305	90	M30	M24	38	SN3130	SN3130E	—	23130EK	H3130	GS30	SR250×10	1	68
135	270	160	450	33	42	220	530	160	60	325	106	M30	M24	46	SN530	SN530E	—	22230EK	H3130	GS30	SR270×16.5	2	65
																	—	23230EK	H2330		SR270×10	1	76
	320	190	560	35	45	245	650	180	65	385	118	M30	M30	98	SN630	SN630E	—	22330EK	H2330	GS30	SR320×10	1	82
																	—	23230EK	H2330				

- Remarks: 1. Plummer block housings are housings with oil seals, a plug and a grease nipple only.
 To make a complete unit, please order the corresponding bearing, adapter sleeve and locating rings shown in the table additionally.
 2. The masses in the table do not include the bearing, adapter sleeve and locating rings but the bolts.
 3. H8, H13 and h13 in the table means tolerance classes specified in JIS B 0401.
 4. The tolerance of locating ring O.D. is h12, and 0 ~ -0.2 for the width.

5. Plummer block housings SN3028, SN3126, SN524, SN620 and larger are provided with eye bolts.
 6. When one locating ring is used for fixed-end, the offset (X dimension) of bearing center from the center of the plummer block housing is a half of the locating ring width.
 7. The threads for plugs are PT1/4.
 8. ZF type oil seals are also available instead of GS type seals.
 9. The dimension Y indicates the distance from the bearing center to the outer side face of the nut.

Plummer Block Housings
SN5, SN6, SN30, SN31 Series
for Bearing with Adapter Sleeve
 Shaft Diameter: 140~170mm

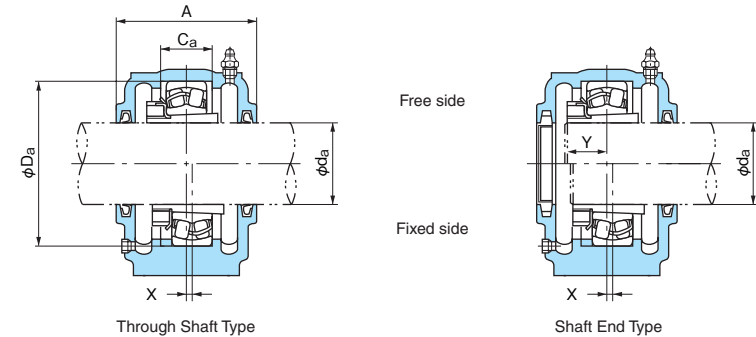
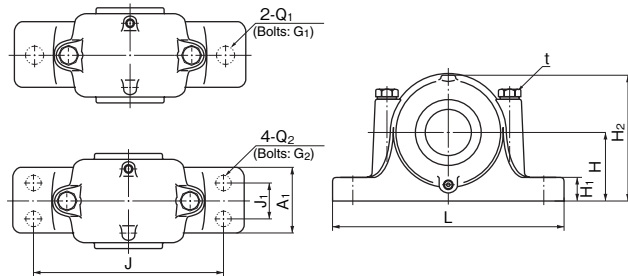


Shaft dia. da (mm)	Dimensions (mm)													Mass (kg) (Reference)	Designations		Applicable parts					Y (Reference)
	Da (H8)	H (h13)	J	N	N1	A	L	A1	H1	H2	Ca (H13)	G (Nominal)	t (Nominal) (Reference)		Through Shaft Type	Shaft End Type	Spherical roller bearings	Adapter sleeve	Oil seal	Locating ring		
																				Designations	Q'ty	
140	240	150	390	28	36	190	450	130	50	300	70	M24	M24	32	SN3032	SN3032E	23032EK	H3032	GS32	SR240 × 10	1	61
	270	160	450	33	42	215	530	160	60	325	96	M30	M24	48	SN3132	SN3132E	23132EK	H3132	GS32	SR270 × 10	1	74
	290	170	470	33	42	235	550	160	60	345	114	M30	M24	50	SN532	SN532E	22232EK	H3132	GS32	SR290 × 17	2	71
	340	200	580	42	50	255	680	190	70	405	124	M36	M30	115	SN632	SN632E	23232EK	H2332	GS32	SR290 × 10	1	83
150	260	160	450	33	42	200	530	160	60	320	77	M30	M24	40	SN3034	SN3034E	23034EK	H3034	GS34	SR260 × 10	1	66
	280	170	470	33	42	220	550	160	60	340	98	M30	M24	58	SN3134	SN3134E	23134EK	H3134	GS34	SR280 × 10	1	76
160	280	170	470	33	42	210	550	160	60	340	84	M30	M24	50	SN3036	SN3036E	23036EK	H3036	GS36	SR280 × 10	1	70
	300	180	520	35	45	230	610	170	65	365	106	M30	M30	70	SN3136	SN3136E	23136EK	H3136	GS36	SR300 × 10	1	81
170	290	170	470	33	42	210	550	160	60	345	85	M30	M24	55	SN3038	SN3038E	23038EK	H3038	GS38	SR290 × 10	1	72
	320	190	560	35	45	240	650	180	65	385	114	M30	M30	90	SN3138	SN3138E	23138EK	H3138	GS38	SR320 × 10	1	86

- Remarks: 1. Plummer block housings are housings with oil seals, a plug and a grease nipple only.
 To make a complete unit, please order the corresponding bearing, adapter sleeve and locating rings shown in the table additionally.
 2. The masses in the table do not include the bearing, adapter sleeve and locating rings but the bolts.
 3. H8, H13 and h13 in the table means tolerance classes specified in JIS B 0401.
 4. The tolerance of locating ring O.D. is h12, and 0 ~ -0.2 for the width.

5. Plummer block housings SN3028, SN3126, SN524, SN620 and larger are provided with eye bolts.
 6. When one locating ring is used for fixed-end, the offset (X dimension) of bearing center from the center of the plummer block housing is a half of the locating ring width.
 7. The threads for plugs are PT1/4.
 8. ZF type oil seals are also available instead of GS type seals.
 9. The dimension Y indicates the distance from the bearing center to the outer side face of the nut.

Plummer Block Housings
Flat Bottom Type SN5F, SN6F Series
for Bearing with Adapter Sleeve
 Shaft Diameter: 100~140mm



Shaft dia. da (mm)	Dimensions (mm)									Bolt holes (Reference)						t (Nominal) (Reference)	Mass (kg) (Reference)	Designations		Applicable parts						Y (Reference)
	Da (H8)	H (h13)	A	L	A1	H1	H2	Ca (H13)	J	Q1	G1 (Nominal)	J1	Q2	G2 (Nominal)	Through Shaft Type			Shaft End Type	Self-aligning ball bearings	Spherical roller bearings	Adapter sleeve	Oil seal	Locating ring			
																							Designations	Q'ty		
100	200	125	175	410	120	45	240	80	350	28	M24	70	24	M20	M20	28	SN522F	SN522FE	1222K	—	H222X	GS22	SR200×21	2	42	
																			2222K	22222EXK	H322X		SR200×13.5	2	50	
																			—	23222EK	H2322X		SR200×10	1	58	
	240	150	190	450	130	50	300	90	390	28	M24	70	28	M24	M24	45	SN622F	SN622FE	1322K	21322EK	H322X	GS22	SR240×20	2	48	
																			2322K	22322EXK	H2322X		SR240×10	1	63	
110	215	140	185	410	120	45	270	86	350	28	M24	70	24	M20	M20	35	SN524F	SN524FE	—	22224EXK	H3124X	GS24	SR215×14	2	53	
																			—	23224EK	H2324X		SR215×10	1	62	
115	260	160	200	530	160	60	320	96	450	35	M30	90	28	M24	M24	63	SN624F	SN624FE	—	22324EK	H2324X	GS24	SR260×10	1	67	
	230	150	190	445	130	50	290	90	380	28	M24	70	28	M24	M24	42	SN526F	SN526FE	—	22226EXK	H3126	GS26	SR230×13	2	57	
125																			—	23226EK	H2326		SR230×10	1	65	
	280	170	210	550	160	60	340	103	470	35	M30	90	28	M24	M24	74	SN626F	SN626FE	—	22326EK	H2326	GS26	SR280×10	1	72	
	250	150	205	500	150	50	305	98	420	35	M30	80	28	M24	M24	52	SN528F	SN528FE	—	22228EXK	H3128	GS28	SR250×15	2	60	
																			—	23228EK	H2328		SR250×10	1	70	
135	300	180	235	610	170	65	365	112	520	35	M30	100	28	M24	M30	92	SN628F	SN628FE	—	22328EK	H2328	GS28	SR300×10	1	77	
	270	160	220	530	160	60	325	106	450	35	M30	90	28	M24	M24	61	SN530F	SN530FE	—	22230EK	H3130	GS30	SR270×16.5	2	65	
140																			—	23230EK	H2330		SR270×10	1	76	
	320	190	245	650	180	65	385	118	560	35	M30	110	28	M24	M30	120	SN630F	SN630FE	—	22330EK	H2330	GS30	SR320×10	1	82	
140	290	170	235	550	160	60	345	114	470	35	M30	90	28	M24	M24	68	SN532F	SN532FE	—	22232EK	H3132	GS32	SR290×17	2	71	
																			—	23232EK	H2332		SR290×10	1	83	
	340	200	255	680	190	70	405	124	580	42	M36	110	35	M30	M30	140	SN632F	SN632FE	—	22332EK	H2332	GS32	SR340×10	1	88	

- Remarks: 1. Plummer block housings are housings with oil seals, a plug and a grease nipple only. To make a complete unit, please order the corresponding bearing, adapter sleeve and locating rings shown in the table additionally.
 2. The masses in the table do not include the bearing, adapter sleeve and locating rings but the bolts.
 3. H8, H13 and h13 in the table means tolerance classes specified in JIS B 0401.
 4. The tolerance of locating ring O.D. is h12, and 0 ~ -0.2 for the width.

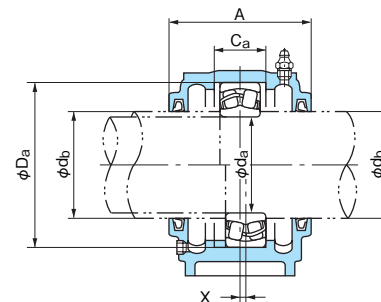
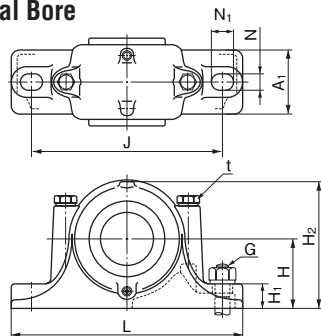
5. Plummer block housings SN524F, SN620F and larger are provided with eye bolts.
 6. When one locating ring is used for fixed-end, the offset (X dimension) of bearing center from the center of the plummer block housing is a half of the locating ring width.
 7. The threads for plugs are PT1/4.
 8. ZF type oil seals are also available instead of GS type seals.
 9. Please specify number of bolt holes.
 10. The dimension Y indicates the distance from the bearing center to the outer side face of the nut.

Plummer Block Housings

SN2, SN3 Series

for Bearing with Cylindrical Bore

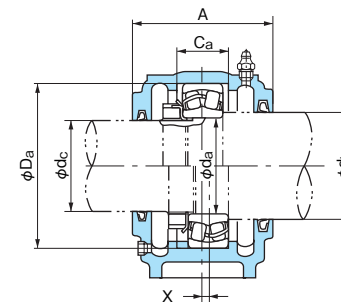
Shaft Diameter: 60~95mm



Same Bore Type

Free side

Fixed side



Different Bore Type

Shaft dia. (mm)			Dimensions (mm)													Mass (kg) (Reference)	Designations		Applicable parts							Y (Reference)	
da	db	dc	Da (H8)	H (h13)	J	N	N1	A	L	A1	H1	H2	Ca (H13)	G (Nominal)	t (Nominal Reference)		Same Bore Type	Different Bore Type	Self-aligning ball bearings	Spherical roller bearings	Nut	Locking washer	Oil seal		Locating ring		
																						db side	dc side	Designations	Q'ty		
60	70	55	110	70	210	18	23	105	255	70	30	135	38	M16	M12	5.0	SN212	SN212C	1212	—	AN12	AW12X	GS16	GS12	SR110×8	2	26
	70(1)	55	130	80	230	18	23	125	280	80	30	155	56	M16	M12	6.5	SN312	SN312C	2212	22212EX	AN12	AW12X	GS16	GS12	SR110×10	1	29
65	75	60	120	80	230	18	23	110	275	80	30	150	43	M16	M12	5.6	SN213	SN213C	1312	—	AN12	AW12X	GS16	GS12	SR130×12.5	2	31
	75(1)	60	140	95	260	22	27	130	315	90	32	175	58	M20	M16	8.7	SN313	SN313C	2312	22312EX	AN12	AW12X	GS16	GS12	SR130×10	1	39
70	80	65	125	80	230	18	23	115	275	80	30	155	44	M16	M12	6.2	SN214	SN214C	1213	—	AN13	AW13X	GS17	GS13	SR120×10	2	28
	80(1)	65	150	95	260	22	27	130	320	90	32	185	61	M20	M16	10	SN314	SN314C	2213	22213EX	AN13	AW13X	GS17	GS13	SR120×12	1	32
75	85	70	130	80	230	18	23	115	280	80	30	155	41	M16	M12	7.0	SN215	SN215C	1313	21313E	AN13	AW13X	GS17	GS13	SR140×12.5	2	33
	85(1)	70	160	100	290	22	27	140	345	100	35	195	65	M20	M16	11	SN315	SN315C	2313	22313EX	AN13	AW13X	GS17	GS13	SR140×10	1	40
80	90	75	140	95	260	22	27	120	315	90	32	175	43	M20	M16	9.0	SN216	SN216C	1214	—	AN14	AW14X	GS18	GS15	SR125×10	2	28
	90(1)	75	170	112	290	22	27	145	345	100	35	212	68	M20	M16	13	SN316	SN316C	2214	22214EX	AN14	AW14X	GS18	GS15	SR125×13	1	32
85	95	80	150	95	260	22	27	125	320	90	32	185	46	M20	M16	10	SN217	SN217C	1314	21314E	AN14	AW14X	GS18	GS15	SR150×13	2	34
	95(1)	80	180	112	320	26	32	155	380	110	40	223	70	M24	M20	15	SN317	SN317C	2314	22314EX	AN14	AW14X	GS18	GS15	SR150×10	1	42
90	100	85	160	100	290	22	27	145	345	100	35	195	62.4	M20	M16	13	SN218	SN218C	1215	—	AN15	AW15X	GS19	GS16	SR130×8	2	30
																		SN318	SN318C	2215	22215EX	AN15	AW15X	GS19	GS16	SR130×10	1
95	110	90	170	112	290	22	27	140	345	100	35	210	53	M20	M16	15	SN219	SN219C	1315	21315E	AN15	AW15X	GS19	GS16	SR160×14	2	36
																		SN319	SN319C	2315	22315EX	AN15	AW15X	GS19	GS16	SR160×10	1
95	110	90	170	112	290	22	27	140	345	100	35	210	53	M20	M16	15	SN219	SN219C	1216	—	AN16	AW16X	GS20	GS17	SR140×8.5	2	32
																		SN316	SN316C	2216	22216EX	AN16	AW16X	GS20	GS17	SR140×10	1
95	110	90	170	112	290	22	27	140	345	100	35	210	53	M20	M16	15	SN219	SN219C	1316	21316E	AN16	AW16X	GS20	GS17	SR170×14.5	2	39
																		SN316	SN316C	2316	22316EX	AN16	AW16X	GS20	GS17	SR170×10	1
95	110	90	170	112	290	22	27	140	345	100	35	210	53	M20	M16	15	SN219	SN219C	1217	—	AN17	AW17X	GS21	GS18	SR150×9	2	34
																		SN317	SN317C	2217	22217EX	AN17	AW17X	GS21	GS18	SR150×10	1
95	110	90	170	112	290	22	27	140	345	100	35	210	53	M20	M16	15	SN219	SN219C	1317	21317E	AN17	AW17X	GS21	GS18	SR180×14.5	2	41
																		SN317	SN317C	2317	22317EX	AN17	AW17X	GS21	GS18	SR180×10	1
95	110	90	170	112	290	22	27	140	345	100	35	210	53	M20	M16	15	SN219	SN219C	1218	—	AN18	AW18X	GS22	GS19	SR160×16.2	2	35
																		SN318	SN318C	2218	22218EX	AN18	AW18X	GS22	GS19	SR160×11.2	2
95	110	90	170	112	290	22	27	140	345	100	35	210	53	M20	M16	15	SN219	SN219C	—	23218E					SR160×10	1	46
																		SN219	SN219C	1219	—	AN19	AW19X	GS24	GS20	SR170×10.5	2
95	110	90	170	112	290	22	27	140	345	100	35	210	53	M20	M16	15	SN219	SN219C	2219	22219EX	AN19	AW19X	GS24	GS20	SR170×10	1	43

Note: (1) When heavy axial load is applied, a spacer with large O.D. and small inner chamfer must be used between the bearing and shaft shoulder to obtain a sufficient contact area.

Remarks: 1. Plummer block housings are housings with oil seals, a plug and a grease nipple only.

To make a complete unit, please order the corresponding bearing, adapter sleeve and locating rings shown in the table additionally.

2. The masses in the table do not include the bearing, nut and locating rings but the bolts.

3. H8, H13 and h13 in the table means tolerance classes specified in JIS B 0401.

4. The tolerance of locating ring O.D. is h12, and 0 ~ -0.2 for the width.

5. Plummer block housings SN224 and larger are provided with eye bolts.

6. The threads for plugs are PT1/8 for SN316F and smaller, and PT1/4 for the others.

7. When one locating ring is used for fixed-end, the offset (X dimension) of bearing center from the center of the plummer block housing is a half of the locating ring width.

8. ZF type oil seals are also available instead of GS type seals.

9. SNxxx type housings for different shaft diameters db or dc from the dimensions shown above are also available.

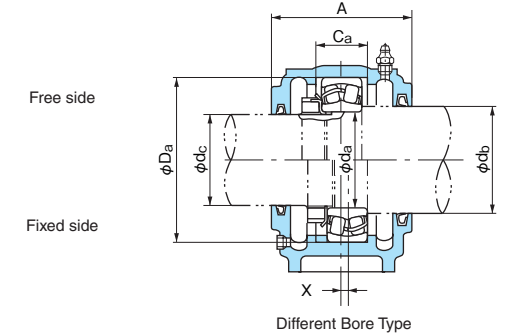
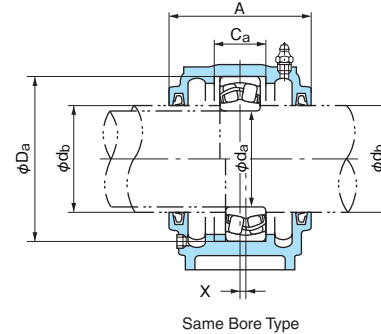
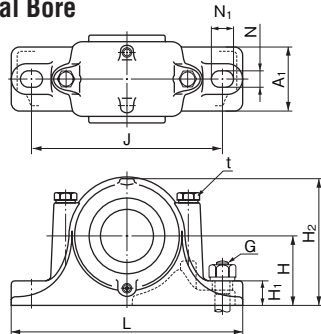
10. The dimension Y indicates the distance from the bearing center to the outer side face of the nut.

Plummer Block Housings

SN2, SN3 Series

for Bearing with Cylindrical Bore

Shaft Diameter: 100~160mm

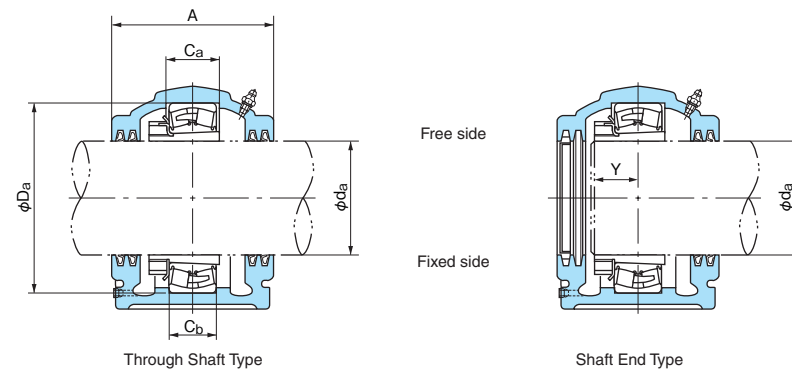
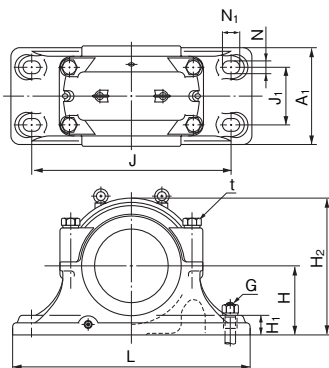


Shaft dia. (mm)			Dimensions (mm)												Mass (kg) (Reference)	Designations		Applicable parts								Y (Reference)		
da	db	dc	Da (H8)	H (h13)	J	N	N1	A	L	A1	H1	H2	Ca (H13)	G (Nominal)		t (Nominal Reference)	Same Bore Type	Different Bore Type	Self-aligning ball bearings	Spherical roller bearings	Nut	Locking washer	Oil seal		Locating ring			
																						db side	dc side	Designations	Q'ty			
100	115	95	180	112	320	26	32	160	380	110	40	218	70.3	M24	M20	19	SN220	SN220C	1220	—	AN20	AW20X	GS26	GS21	SR180×18.1	2	39	
																				2220	22220EX					SR180×12.1	2	45
																				—	23220E					SR180×10	1	52
110	125	105	200	125	350	26	32	175	410	120	45	240	80	M24	M20	20	SN222	SN222C	1222	—	AN22	AW22X	GS28	GS23	SR200×21	2	42	
																				2222	22222EX					SR200×13.5	2	50
																				—	23222E					SR200×10	1	58
120	135	115	215	140	350	26	32	185	410	120	45	270	86	M24	M20	25	SN224	SN224C	—	22224EX	AN24	AW24X	GS30	GS26	SR215×14	2	53	
																				—	23224E					SR215×10	1	62
130	145	125	230	150	380	28	36	190	445	130	50	290	90	M24	M24	30	SN226	SN226C	—	22226EX	AN26	AW26	GS33	GS28	SR230×13	2	57	
																				—	23226E					SR230×10	1	65
140	155	135	250	150	420	33	42	205	500	150	50	305	98	M30	M24	38	SN228	SN228C	—	22228EX	AN28	AW28	GS35	GS30	SR250×15	2	60	
																				—	23228E					SR250×10	1	70
150	165	145	270	160	450	33	42	220	530	160	60	325	106	M30	M24	46	SN230	SN230C	—	22230E	AN30	AW30	GS37	GS33	SR270×16.5	2	65	
																				—	23230E					SR270×10	1	76
160	175	150	290	170	470	33	42	235	550	160	60	345	114	M30	M24	50	SN232	SN232C	—	22232E	AN32	AW32	GS39	GS34	SR290×17	2	71	
																				—	23232E					SR290×10	1	83

- Remarks: 1. Plummer block housings are housings with oil seals, a plug and a grease nipple only.
To make a complete unit, please order the corresponding bearing, adapter sleeve and locating rings shown in the table additionally.
2. The masses in the table do not include the bearing, nut and locating rings but the bolts.
3. H8, H13 and h13 in the table means tolerance classes specified in JIS B 0401.
4. The tolerance of locating ring O.D. is h12, and 0 ~ -0.2 for the width.

5. Plummer block housings SN224 and larger are provided with eye bolts.
6. The threads for plugs are PT1/8 for SN316F and smaller, and PT1/4 for the others.
7. When one locating ring is used for fixed-end, the offset (X dimension) of bearing center from the center of the plummer block housing is a half of the locating ring width.
8. ZF type oil seals are also available instead of GS type seals.
9. SNxxx type housings for different shaft diameters db or dc from the dimensions shown above are also available.
10. The dimension Y indicates the distance from the bearing center to the outer side face of the nut.

Plummer Block Housings
SD5, SD6, SD30, SD31 Series
for Bearing with Adapter Sleeve
 Shaft Diameter: 150~240mm

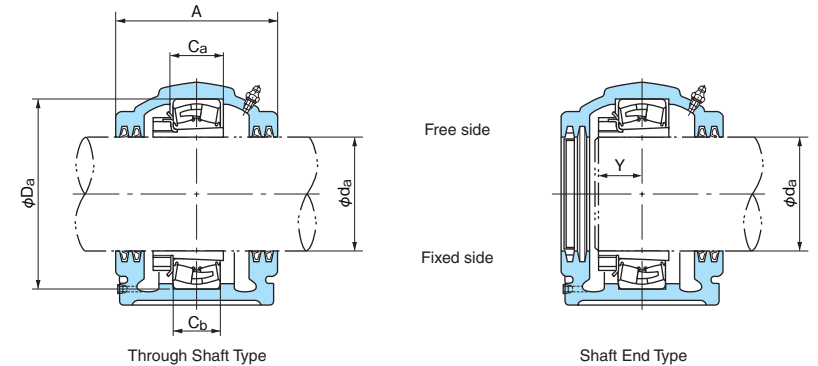
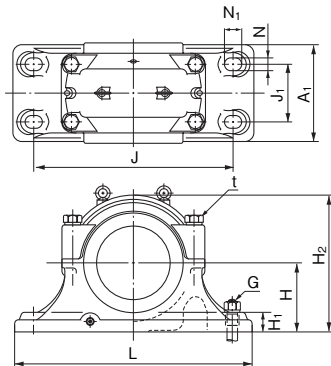


Shaft dia. da (mm)	Dimensions (mm)														Mass (kg) (Reference)	Designations		Applicable parts			Y (Reference)	
	Da (H8)	H (h13)	J	J1	N	N1	A	L	A1	H1	H2	Ca (H13)	Cb (H13)	G (Nominal)		t (Nominal)	Free side	Fixed side	Spherical roller bearings	Adapter sleeve		Oil seal
	150	260	160	450	110	36	46	230	540	200	50	315	77	67		M30	M24	70	SD3034	SD3034G		23034EK
	280	170	470	120	36	46	250	560	220	50	335	98	88	M30	M24	75	SD3134	SD3134G	23134EK	H3134	GS34	76
	310	180	510	140	36	46	270	620	250	60	360	96	86	M30	M24	100	SD534	SD534G	22234EK	H3134	GS34	75
	360	210	610	170	36	46	300	740	290	65	420	130	120	M30	M30	160	SD634	SD634G	22334EK	H2334	GS34	92
160	280	170	470	120	36	46	250	560	220	50	335	84	74	M30	M24	79	SD3036	SD3036G	23036EK	H3036	GS36	70
	300	180	520	140	36	46	270	630	250	55	355	106	96	M30	M24	94	SD3136	SD3136G	23136EK	H3136	GS36	81
	320	190	540	150	36	46	280	650	260	60	380	96	86	M30	M24	110	SD536	SD536G	22236EK	H3136	GS36	76
	380	225	640	180	43	59	320	780	310	70	450	136	126	M36	M30	195	SD636	SD636G	22336EK	H2336	GS36	96
170	290	170	470	120	36	46	250	560	220	50	340	85	75	M30	M24	87	SD3038	SD3038G	23038EK	H3038	GS38	72
	320	190	560	140	36	46	290	680	270	55	385	114	104	M30	M24	110	SD3138	SD3138G	23138EK	H3138	GS38	86
	340	200	570	160	36	46	290	700	280	65	400	102	92	M30	M30	130	SD538	SD538G	22238EK	H3138	GS38	80
	400	240	680	190	43	59	330	820	320	70	475	142	132	M36	M30	210	SD638	SD638G	22338EK	H2338	GS38	100
180	310	180	510	140	36	46	270	620	250	60	360	92	82	M30	M24	100	SD3040	SD3040G	23040EK	H3040	GS40	76
	340	200	570	160	36	46	310	700	280	65	400	122	112	M30	M30	130	SD3140	SD3140G	23140EK	H3140	GS40	91
	360	210	610	170	36	46	300	740	290	65	420	108	98	M30	M30	155	SD540	SD540G	22240EK	H3140	GS40	84
	420	250	710	200	43	59	350	860	340	85	500	148	138	M36	M36	240	SD640	SD640G	22340EK	H2340	GS40	104
200	340	200	570	160	36	46	290	700	280	65	400	100	90	M30	M30	130	SD3044	SD3044G	23044EK	H3044	GS44	79
	370	225	640	180	43	59	320	780	310	70	445	130	120	M36	M30	180	SD3144	SD3144G	23144EK	H3144	GS44	96
	400	240	680	190	43	59	330	820	320	70	475	118	108	M36	M30	205	SD544	SD544G	22244EK	H3144	GS44	90
	460	280	770	210	43	59	360	920	350	85	550	155	145	M36	M36	315	SD644	SD644G	22344EK	H2344	GS44	109
220	360	210	610	170	36	46	300	740	290	65	420	102	92	M30	M30	160	SD3048	SD3048G	23048EK	H3048	GS48	84
	400	240	680	190	43	59	330	820	320	70	475	138	128	M36	M30	210	SD3148	SD3148G	23148EK	H3148	GS48	102
	440	260	740	200	43	59	340	880	330	85	515	130	120	M36	M36	240	SD548	SD548G	22248EK	H3148	GS48	98
	500	300	830	230	50	67	390	990	380	100	590	165	155	M42	M36	405	SD648	SD648G	22348EK	H2348	GS48	116
240	400	240	680	190	43	59	340	820	320	70	475	114	104	M36	M30	210	SD3052	SD3052G	23052EK	H3052	GS52	90
	440	260	740	200	43	59	360	880	350	85	515	154	144	M36	M36	240	SD3152	SD3152G	23152EK	H3152	GS52	112
	480	280	790	210	43	59	370	940	360	85	560	140	130	M36	M36	315	SD552	SD552G	22252EK	H3152	GS52	105
	540	325	890	250	50	67	410	1060	400	100	640	175	165	M42	M36	480	SD652	SD652G	22352EK	H2352	GS52	123

- Remarks: 1. Plummer block housings are housings with oil seals, a plug and a grease nipple only. To make a complete unit, please order the corresponding bearing, adapter sleeve and locating rings shown in the table additionally.
 2. Dimension Ca is for the free side housings and dimension Cb for the fixed side housings. (Locating rings are not required in the fixed side housings.)
 3. The masses in the table do not include the bearing and adapter sleeve but the bolts.
 4. H8, H13 and h13 in the table means tolerance classes specified in JIS B 0401.
 5. The thread for a grease nipple is PT1/4, and the threads for tow drain plugs are PT3/8.

6. Plummer block housings listed in the above table are provided with eye bolts.
 7. Designations of shaft end type housings have suffix "E" at the end.
 8. The dimension Y indicates the distance from the bearing center to the outer side face of the nut.

Plummer Block Housings
SD5, SD6, SD30, SD31 Series
for Bearing with Adapter Sleeve
 Shaft Diameter: 260~300mm



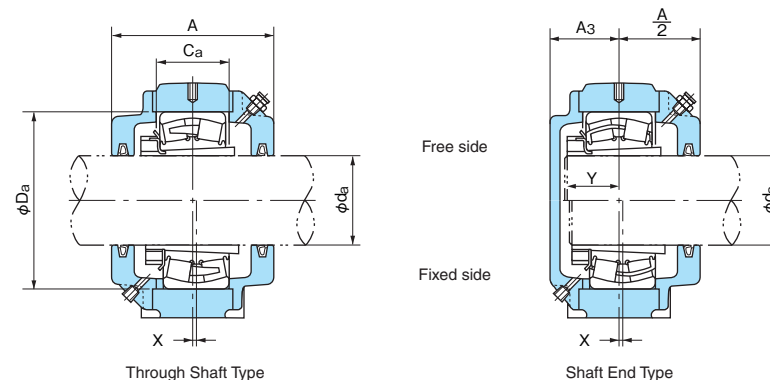
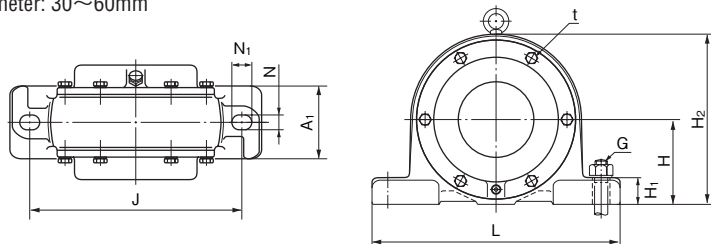
Shaft dia. da (mm)	Dimensions (mm)															Mass (kg) (Reference)	Designations		Applicable parts			Y (Reference)
	Da (H8)	H (h13)	J	J1	N	N1	A	L	A1	H1	H2	Ca (H13)	Cb (H13)	G (Nominal)	t (Nominal) (Reference)		Free side	Fixed side	Spherical roller bearings	Adapter sleeve	Oil seal	
	260	420	250	710	200	43	59	350	860	340	85	500	116	106	M36		M36	240	SD3056	SD3056G	23056EK	
460		280	770	210	43	59	360	920	350	85	550	156	146	M36	M36	315	SD3156	SD3156G	23156EK	H3156	GS56	115
500		300	830	230	50	67	390	990	380	100	590	140	130	M42	M36	390	SD556	SD556G	22256EK	H3156	GS56	107
580		355	930	270	57	77	440	1110	430	110	690	185	175	M48	M42	610	SD656	SD656G	22356EK	H2356	GS56	130
280	460	280	770	210	43	59	360	920	350	85	550	128	118	M36	M36	300	SD3060	SD3060G	23060EK	H3060	GS60	105
	500	300	830	230	50	67	390	990	380	100	590	170	160	M42	M36	405	SD3160	SD3160G	23160EK	H3160	GS60	124
	540	325	890	250	50	67	410	1060	400	100	640	150	140	M42	M36	465	SD560	SD560G	22260EK	H3160	GS60	114
300	480	280	790	210	43	59	380	940	360	85	560	131	121	M36	M36	320	SD3064	SD3064G	23064EK	H3064	GS64	108
	540	325	890	250	50	67	430	1060	400	100	640	186	176	M42	M36	480	SD3164	SD3164G	23164EK	H3164	GS64	135
	580	355	930	270	57	77	440	1110	430	110	690	160	150	M48	M42	595	SD564	SD564G	22264EK	H3164	GS64	122

- Remarks: 1. Plummer block housings are housings with oil seals, a plug and a grease nipple only.
 To make a complete unit, please order the corresponding bearing, adapter sleeve and locating rings shown in the table additionally.
 2. Dimension Ca is for the free side housings and dimension Cb for the fixed side housings. (Locating rings are not required in the fixed side housings.)
 3. The masses in the table do not include the bearing and adapter sleeve but the bolts.
 4. H8, H13 and h13 in the table means tolerance classes specified in JIS B 0401.
 5. The thread for a grease nipple is PT1/4, and the threads for tow drain plugs are PT3/8.

6. Plummer block housings listed in the above table are provided with eye bolts.
 7. Designations of shaft end type housings have suffix "E" at the end.
 8. The dimension Y indicates the distance from the bearing center to the outer side face of the nut.

One piece type Plummer Block Housings

V Series
for Bearing with Adapter Sleeve
Shaft Diameter: 30~60mm



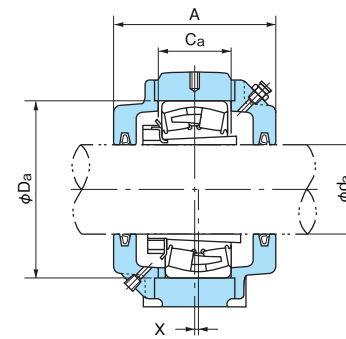
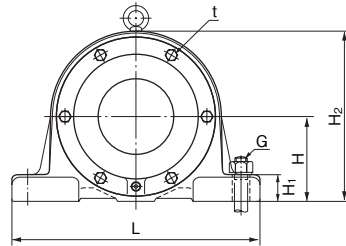
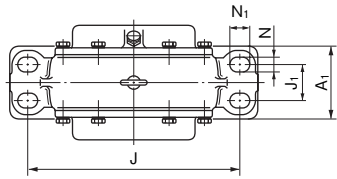
Shaft dia. da (mm)	Dimensions (mm)														Mass (kg) (Reference)	Designations		Applicable parts						Y (Reference)
	Da (H7)	H (h11)	J	N	N1	A	L	A1	A3	H1	H2	Ca	G (Nominal)	t (Nominal) (Reference)		Through Shaft Type	Shaft End Type	Self-aligning ball bearings	Spherical roller bearings	Adapter sleeve	Oil seal	Locating ring		
																						Designations	Q'ty	
30	80	60	170	16	20	95	205	60	40.5	25	118	37	M14	M6	4.8	V080C30-30	V080C30-0	1307K	21307EK	H307X	GS 7	SR80 × 8	2	21
																		2307K	—	H2307X	—	SR80 × 6	1	26
35	80	60	170	16	20	95	205	60	40.5	25	118	37	M14	M6	4.3	V080C35-35	V080C35-0	1208K	—	H208X	GS 8	SR80 × 9.5	2	21
																		2208K	22208EXK	H308X	—	SR80 × 7	2	23
35	90	67	170	16	20	100	205	60	42.5	25	128	39	M14	M6	5.1	V090C35-35	V090C35-0	1308K	21308EK	H308X	GS 8	SR90 × 8	2	23
																		2308K	22308EXK	H2308X	—	SR90 × 6	1	28
40	85	63	170	16	20	98	205	60	42.5	25	125	39	M14	M6	4.7	V085C40-40	V085C40-0	1209K	—	H209X	GS 9	SR85 × 10	2	22
																		2209K	22209EXK	H309X	—	SR85 × 8	2	24
40	100	71	210	16	23	106	255	70	47	28	140	42	M14	M6	6.9	V100C40-40	V100C40-0	1309K	21309EK	H309X	GS 9	SR100 × 8.5	2	25
																		2309K	22309EXK	H2309X	—	SR100 × 6	1	31
45	90	67	170	16	20	100	205	60	42.5	25	128	39	M14	M6	4.6	V090C45-45	V090C45-0	1210K	—	H210X	GS10	SR90 × 9.5	2	24
																		2210K	22210EXK	H310X	—	SR90 × 8	2	25
45	110	80	210	21	25	112	255	70	47	30	155	46	M18	M6	8.9	V110C45-45	V110C45-0	1310K	21310EK	H310X	GS10	SR110 × 9.5	2	27
																		2310K	22310EXK	H2310X	—	SR110 × 6	1	34
50	100	71	210	16	23	106	255	70	47	28	140	42	M14	M6	6.4	V100C50-50	V100C50-0	1211K	—	H211X	GS11	SR100 × 10.5	2	25
																		2211K	22211EXK	H311X	—	SR100 × 8.5	2	27
50	120	85	230	21	25	118	275	80	50	30	165	49	M18	M6	11	V120C50-50	V120C50-0	1311K	21311EK	H311X	GS11	SR120 × 10	2	29
																		2311K	22311EXK	H2311X	—	SR120 × 6	1	36
55	110	80	210	21	25	112	255	70	47	30	155	46	M18	M6	8.0	V110C55-55	V110C55-0	1212K	—	H212X	GS12	SR110 × 12	2	26
																		2212K	22212EXK	H312X	—	SR110 × 9	2	29
55	130	90	230	21	25	118	280	80	50	30	175	50	M18	M6	12	V130C55-55	V130C55-0	1312K	21312EK	H312X	GS12	SR130 × 9.5	2	31
																		2312K	22312EXK	H2312X	—	SR130 × 4	1	39
60	120	85	230	21	25	118	275	80	50	30	165	49	M18	M6	10	V120C60-60	V120C60-0	1213K	—	H213X	GS13	SR120 × 13	2	28
																		2213K	22213EXK	H313X	—	SR120 × 9	2	32
60	125	90	230	21	25	118	280	80	50	30	175	50	M18	M6	11	V125C60-60	V125C60-0	—	22214EXK	H314X	GS13	SR125 × 9.5	2	32
																		1313K	21313EK	H313X	GS13	SR140 × 11.5	2	33
60	140	100	260	25	30	136	315	90	58	32	195	56	M22	M8	18	V140C60-60	V140C60-0	2313K	22313EXK	H2313X	—	SR140 × 8	1	40
																		—	21314EK	H314X	GS13	SR150 × 10.5	2	34
60	150	100	260	25	30	140	315	90	60	32	195	56	M22	M8	16	V150C60-60	V150C60-0	—	22314EXK	H2314X	—	SR150 × 5	1	42
																		—	—	—	—	—	—	—

Remarks: 1. Plummer block housings are housings with oil seals, a plug and a grease nipple only. To make a complete unit, please order the corresponding bearing, adapter sleeve and locating rings shown in the table additionally.
2. The masses in the table do not include the bearing, adapter sleeve and locating rings.
3. H7 and h11 in the table means tolerance classes specified in JIS B 0401.
4. The tolerance of locating ring O.D. is h12, and 0 ~ -0.2 for the width.

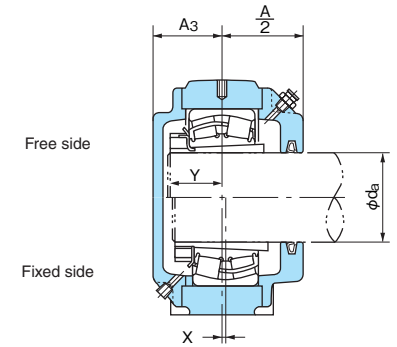
5. Plummer block housings V180 and larger are provided with eye bolts.
6. The threads for plugs and grease nipples are PT1/8 for V170 and smaller, and PT1/4 for V180 and larger.
7. When one locating ring is used for fixed-end, the offset (X dimension) of bearing center from the center of the housing is a half of the locating ring width.
8. ZF type oil seals are also available instead of GS type seals.
9. The dimension Y indicates the distance from the bearing center to the outer side face of the nut.

One piece type Plummer Block Housings

V Series
for Bearing with Adapter Sleeve
Shaft dia.: 65~90mm



Through Shaft Type



Free side

Fixed side

Shaft End Type

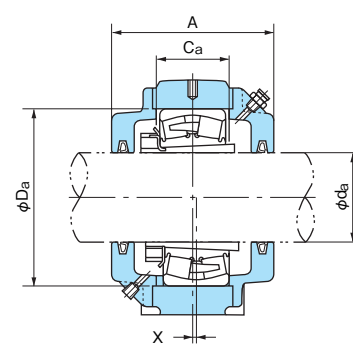
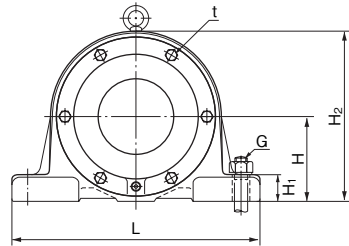
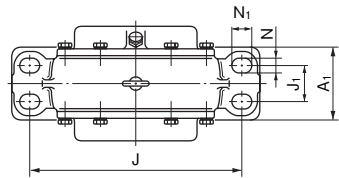
Shaft dia. da (mm)	Dimensions (mm)														Mass (kg) (Reference)	Designations		Applicable parts						Y (Reference)	
	Da (H7)	H (h11)	J	J1	N	N1	A	L	A1	A3	H1	H2	Ca	G (Nominal)		t (Nominal) (Reference)	Through Shaft Type	Shaft End Type	Self-aligning ball bearings	Spherical roller bearings	Adapter sleeve	Oil seal	Locating ring		
																							Designations		Q'ty
65	130	90	230	—	21	25	118	280	80	50	30	175	50	M18	M 6	11	V130C65-65	V130C65-0	1215K	—	H215X	GS15	SR130×12.5	2	30
65	160	112	290	—	25	30	150	345	100	65	35	224	62	M22	M 8	24	V160C65-65	V160C65-0	2215K	22215EXK	H315X	GS15	SR130×9.5	2	33
70	140	100	260	—	25	30	136	315	90	58	32	195	56	M22	M 8	17	V140C70-70	V140C70-0	1315K	21315EK	H315X	GS15	SR160×12.5	2	36
70	170	112	290	—	25	30	165	345	100	72.5	35	224	62	M22	M 8	22	V170C70-70	V170C70-0	2315K	22315EXK	H2315X	GS15	SR160×7	1	45
75	140	100	260	—	25	30	136	315	90	58	32	195	56	M22	M 8	17	V140C70-70	V140C70-0	1216K	—	H216X	GS16	SR140×15	2	32
75	170	112	290	—	25	30	165	345	100	72.5	35	224	62	M22	M 8	22	V170C70-70	V170C70-0	2216K	22216EXK	H316X	GS16	SR140×11.5	2	36
75	150	100	260	—	25	30	140	315	90	60	32	195	56	M22	M 8	16	V150C75-75	V150C75-0	1316K	21316EK	H316X	GS16	SR170×11.5	2	39
75	180	125	320	56	23	32	170	380	110	75	40	243	70	M20	M 8	29	V180C75-75	V180C75-0	2316K	22316EXK	H2316X	GS16	SR170×4	1	48
80	150	100	260	—	25	30	140	315	90	60	32	195	56	M22	M 8	16	V150C75-75	V150C75-0	1217K	—	H217X	GS17	SR150×14	2	34
80	180	125	320	56	23	32	170	380	110	75	40	243	70	M20	M 8	29	V180C75-75	V180C75-0	2217K	22217EXK	H317X	GS17	SR150×10	2	38
80	160	112	290	—	25	30	150	345	100	65	35	224	62	M22	M 8	24	V160C80-80	V160C80-0	1317K	21317EK	H317X	GS17	SR180×14.5	2	41
80	190	125	320	56	23	32	170	380	110	75	40	243	70	M20	M 8	26	V190C80-80	V190C80-0	2317K	22317EXK	H2317X	GS17	SR180×10	1	50
85	160	112	290	—	25	30	150	345	100	65	35	224	62	M22	M 8	24	V160C80-80	V160C80-0	1218K	—	H218X	GS18	SR160×16	2	35
85	190	125	320	56	23	32	170	380	110	75	40	243	70	M20	M 8	26	V190C80-80	V190C80-0	2218K	22218EXK	H318X	GS18	SR160×11	2	40
85	170	112	290	—	25	30	165	345	100	72.5	35	224	62	M22	M 8	22	V170C85-85	V170C85-0	1318K	21318EK	H318X	GS18	SR190×13.5	2	42
85	200	132	350	60	23	32	190	410	120	82	45	265	82	M20	M10	40	V200C85-85	V200C85-0	2318K	22318EXK	H2318X	GS18	SR190×6	1	52
90	170	112	290	—	25	30	165	345	100	72.5	35	224	62	M22	M 8	22	V170C85-85	V170C85-0	1219K	—	H219X	GS19	SR170×15	2	37
90	200	132	350	60	23	32	190	410	120	82	45	265	82	M20	M10	40	V200C85-85	V200C85-0	2219K	22219EXK	H319X	GS19	SR170×9.5	2	43
90	180	125	320	56	23	32	170	380	110	75	40	243	70	M20	M 8	28	V180C90-90	V180C90-0	1319K	21319EK	H319X	GS19	SR200×18.5	2	44
90	215	140	350	60	23	32	190	410	120	82	45	280	82	M20	M10	42	V215C90-90	V215C90-0	2319K	22319EXK	H2319X	GS19	SR200×15	1	55
90	180	125	320	56	23	32	170	380	110	75	40	243	70	M20	M 8	28	V180C90-90	V180C90-0	1220K	—	H220X	GS20	SR180×18	2	39
90	215	140	350	60	23	32	190	410	120	82	45	280	82	M20	M10	42	V215C90-90	V215C90-0	2220K	22220EXK	H320X	GS20	SR180×12	2	45
90	180	125	320	56	23	32	170	380	110	75	40	243	70	M20	M 8	28	V180C90-90	V180C90-0	1320K	21320EK	H320X	GS20	SR215×17.5	2	46
90	215	140	350	60	23	32	190	410	120	82	45	280	82	M20	M10	42	V215C90-90	V215C90-0	2320K	22320EXK	H2320X	GS20	SR215×9	1	59

Remarks: 1. Plummer block housings are housings with oil seals, a plug and a grease nipple only. To make a complete unit, please order the corresponding bearing, adapter sleeve and locating rings shown in the table additionally.
2. The masses in the table do not include the bearing, adapter sleeve and locating rings.
3. H7 and h11 in the table means tolerance classes specified in JIS B 0401.
4. The tolerance of locating ring O.D. is h12, and 0 ~ -0.2 for the width.

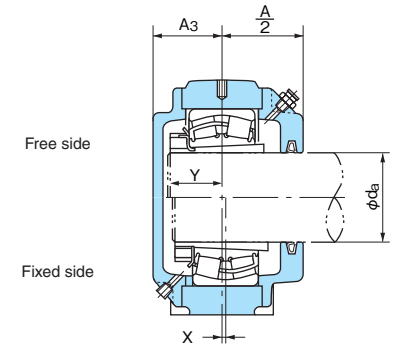
5. Plummer block housings V180 and larger are provided with eye bolts.
6. The threads for plugs and grease nipples are PT1/8 for V170 and smaller, and PT1/4 for V180 and larger.
7. When one locating ring is used for fixed-end, the offset (X dimension) of bearing center from the center of the housing is a half of the locating ring width.
8. ZF type oil seals are also available instead of GS type seals.
9. The dimension Y indicates the distance from the bearing center to the outer side face of the nut.

One piece type Plummer Block Housings

V Series
for Bearing with Adapter Sleeve
Shaft Diameter: 100~135mm



Through Shaft Type



Free side

Fixed side

Shaft End Type

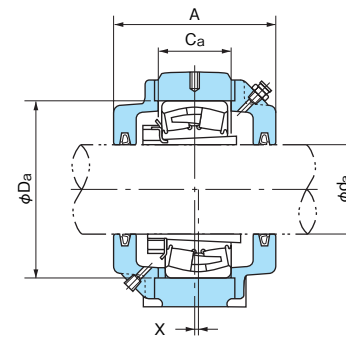
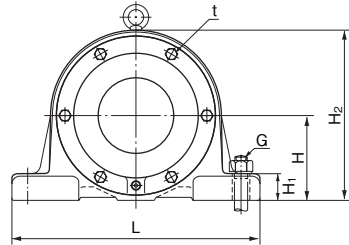
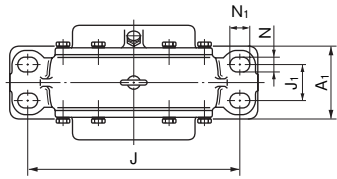
Shaft dia. da (mm)	Dimensions (mm)															Mass (kg) (Reference)	Designations		Applicable parts						Y (Reference)
	Da (H7)	H (h11)	J	J1	N	N1	A	L	A1	A3	H1	H2	Ca	G (Nominal)	t (Nominal) (Reference)		Through Shaft Type	Shaft End Type	Self-aligning ball bearings	Spherical roller bearings	Adapter sleeve	Oil seal	Locating ring		
																							Designations	Q'ty	
100	170	112	290	—	25	30	165	345	100	72.5	35	224	62	M22	M 8	20	V170C100-100	V170C100-0	—	23022EK	H322X	GS22	SR170×8.5	2	46
	180	125	320	56	23	32	170	380	110	75	40	243	70	M20	M 8	26	V180C100-100	V180C100-0	—	23122EK	H3122X	GS22	SR180×14	1	51
	200	132	350	60	23	32	190	410	120	82	45	265	82	M20	M10	39	V200C100-100	V200C100-0	1222K	—	H222X	GS22	SR200×22	2	42
																			2222K	22222EXK	H322X		SR200×14.5	2	50
	240	160	390	80	23	32	218	470	150	96	50	315	96	M20	M10	60	V240C100-100	V240C100-0	1322K	21322EK	H322X	GS22	SR240×23	2	48
																			2322K	22322EXK	H2322X		SR240×16	1	63
110	180	125	320	56	23	32	170	380	110	75	40	243	70	M20	M 8	25	V180C110-110	V180C110-0	—	23024EK	H3024X	GS24	SR180×12	2	47
	200	132	350	60	23	32	190	410	120	82	45	265	82	M20	M10	39	V200C110-110	V200C110-0	—	23124EK	H3124X	GS24	SR200×20	1	55
	215	140	350	60	23	32	190	410	120	82	45	280	82	M20	M10	41	V215C110-110	V215C110-0	—	22224EXK	H3124X	GS24	SR215×12	2	53
																			—	23224EK	H2324X		SR215×6	1	62
	260	170	450	92	29	42	236	540	160	105	60	335	103	M24	M10	72	V260C110-110	V260C110-0	—	22324EK	H2324X	GS24	SR260×17	1	67
115	200	132	350	60	23	32	190	410	120	82	45	265	82	M20	M10	38	V200C115-115	V200C115-0	—	23026EK	H3026	GS26	SR200×15	2	51
	210	140	350	60	23	32	190	410	120	82	45	280	82	M20	M10	42	V210C115-115	V210C115-0	—	23126EK	H3126	GS26	SR210×18	1	57
	230	150	380	65	23	32	200	450	130	87	50	300	86	M20	M10	50	V230C115-115	V230C115-0	—	22226EXK	H3126	GS26	SR230×11	2	57
																			—	23226EK	H2326		SR230×6	1	65
	280	180	470	92	29	42	243	560	160	108.5	60	355	108	M24	M10	82	V280C115-115	V280C115-0	—	22326EK	H2326	GS26	SR280×15	1	72
125	210	140	350	60	23	32	190	410	120	82	45	280	82	M20	M10	40	V210C125-125	V210C125-0	—	23028EK	H3028	GS28	SR210×14.5	2	53
	225	150	380	65	23	32	200	450	130	87	50	300	86	M20	M10	50	V225C125-125	V225C125-0	—	23128EK	H3128	GS28	SR225×18	1	60
	250	160	420	80	23	32	218	500	150	96	50	315	94	M20	M10	54	V250C125-125	V250C125-0	—	22228EXK	H3128	GS28	SR250×13	2	60
																			—	23228EK	H2328		SR250×6	1	70
	300	190	520	92	29	50	250	610	170	112	65	375	113	M24	M12	97	V300C125-125	V300C125-0	—	22328EK	H2328	GS28	SR300×11	1	77
135	225	150	380	65	23	32	200	450	130	87	50	300	86	M20	M10	50	V225C135-135	V225C135-0	—	23030EK	H3030	GS30	SR225×15	2	56
	250	160	420	80	23	32	218	500	150	96	50	315	94	M20	M10	52	V250C135-135	V250C135-0	—	23130EK	H3130	GS30	SR250×14	1	68
	270	170	450	92	29	42	236	540	160	105	60	335	103	M24	M10	64	V270C135-135	V270C135-0	—	22230EK	H3130	GS30	SR270×15	2	65
																			—	23230EK	H2330		SR270×7	1	76
	320	200	560	92	29	50	258	660	180	116	65	405	122	M24	M12	128	V320C135-135	V320C135-0	—	22330EK	H2330	GS30	SR320×14	1	82

- Remarks: 1. Plummer block housings are housings with oil seals, a plug and a grease nipple only.
 To make a complete unit, please order the corresponding bearing, adapter sleeve and locating rings shown in the table additionally.
 2. The masses in the table do not include the bearing, adapter sleeve and locating rings.
 3. H7 and h11 in the table means tolerance classes specified in JIS B 0401.
 4. The tolerance of locating ring O.D. is h12, and 0 ~ -0.2 for the width.

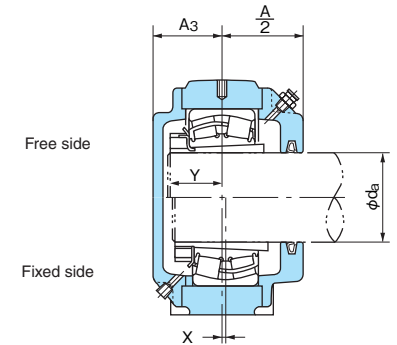
5. Plummer block housings V180 and larger are provided with eye bolts.
 6. The threads for plugs and grease nipples are PT1/8 for V170 and smaller, and PT1/4 for V180 and larger.
 7. When one locating ring is used for fixed-end, the offset (X dimension) of bearing center from the center of the housing is a half of the locating ring width.
 8. ZF type oil seals are also available instead of GS type seals.
 9. The dimension Y indicates the distance from the bearing center to the outer side face of the nut.

One piece type Plummer Block Housings

V Series
for Bearing with Adapter Sleeve
Shaft Diameter: 140~200mm



Through Shaft Type



Shaft End Type

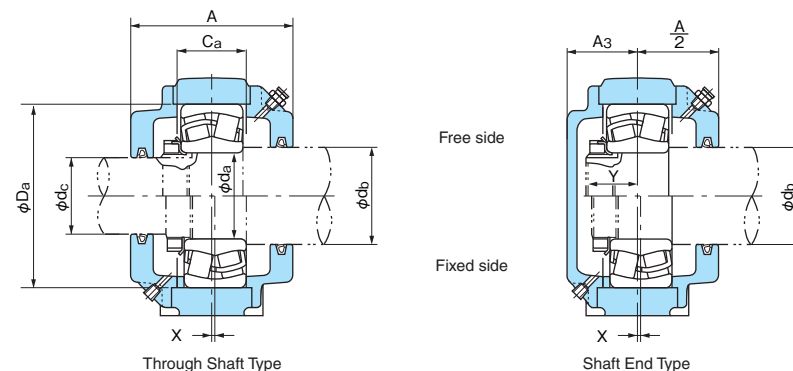
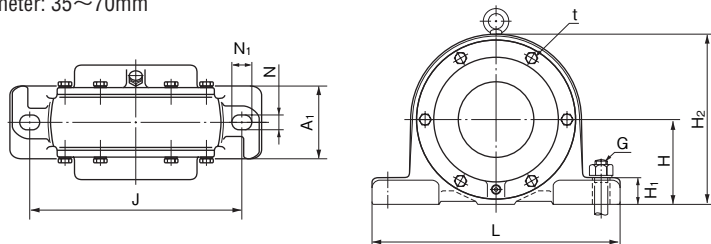
Shaft dia. da (mm)	Dimensions (mm)															Mass (kg) (Reference)	Designations		Applicable parts					Y (Reference)
	Da (H7)	H (h11)	J	J1	N	N1	A	L	A1	A3	H1	H2	Ca	G (Nominal)	t (Nominal) (Reference)		Through Shaft Type	Shaft End Type	Spherical roller bearings	Adapter sleeve	Oil seal	Locating ring		
																						Designations	Q'ty	
140	240	160	390	80	23	32	218	470	150	96	50	315	96	M20	M10	57	V240C140-140	V240C140-0	23032EK	H3032	GS32	SR240 × 18	2	61
	270	170	450	92	29	42	236	540	160	105	60	335	103	M24	M10	60	V270C140-140	V270C140-0	23132EK	H3132	GS32	SR270 × 17	1	74
	290	190	470	92	29	50	250	560	170	112	60	375	113	M24	M12	100	V290C140-140	V290C140-0	22232EK	H3132	GS32	SR290 × 16.5	2	71
	340	212	580	104	33	54	300	680	190	137	65	425	130	M27	M12	143	V340C140-140	V340C140-0	23232EK	H2332	GS32	SR290 × 9	1	83
150	260	170	450	92	29	42	236	540	160	105	60	335	103	M24	M10	69	V260C150-150	V260C150-0	23034EK	H3034	GS34	SR260 × 18	2	66
	280	180	470	92	29	42	243	560	160	108.5	60	355	108	M24	M10	80	V280C150-150	V280C150-0	23134EK	H3134	GS34	SR280 × 20	1	76
	310	200	560	92	29	50	258	660	180	116	65	405	122	M24	M12	120	V310C150-150	V310C150-0	22234EK	H3134	GS34	SR310 × 18	2	75
	320	200	560	92	29	50	258	660	180	116	65	405	122	M24	M12	115	V320C150-150	V320C150-0	23234EK	H2334	GS34	SR310 × 12	1	87
160	280	180	470	92	29	42	243	560	160	108.5	60	355	108	M24	M10	79	V280C160-160	V280C160-0	23036EK	H3036	GS36	SR280 × 17	2	70
	300	190	520	92	29	50	250	610	170	112	65	375	113	M24	M12	95	V300C160-160	V300C160-0	23136EK	H3136	GS36	SR300 × 17	1	81
	320	200	560	92	29	50	258	660	180	116	65	405	122	M24	M12	115	V320C160-160	V320C160-0	22236EK	H3136	GS36	SR320 × 18	2	76
	340	212	580	104	33	54	300	680	190	137	65	425	130	M27	M12	140	V340C160-160	V340C160-0	23236EK	H2336	GS36	SR320 × 10	1	89
170	290	190	470	92	29	50	250	560	170	112	60	375	113	M24	M12	94	V290C170-170	V290C170-0	23038EK	H3038	GS38	SR290 × 19	2	72
	320	200	560	92	29	50	258	660	180	116	65	405	122	M24	M12	124	V320C170-170	V320C170-0	23138EK	H3138	GS38	SR320 × 18	1	86
	340	212	580	104	33	54	300	680	190	137	65	425	130	M27	M12	140	V340C170-170	V340C170-0	22238EK	H3138	GS38	SR340 × 19	2	80
	340	212	580	104	33	54	300	680	190	137	65	425	130	M27	M12	138	V340C170-170	V340C170-0	23238EK	H2338	GS38	SR340 × 10	1	94
180	310	200	560	92	29	50	258	660	180	116	65	405	122	M24	M12	117	V310C180-180	V310C180-0	23040EK	H3040	GS40	SR310 × 20	2	76
	340	212	580	104	33	54	300	680	190	137	65	425	130	M27	M12	138	V340C180-180	V340C180-0	23140EK	H3140	GS40	SR340 × 18	1	91
200	340	212	580	104	33	54	300	680	190	137	65	425	130	M27	M12	136	V340C200-200	V340C200-0	23044EK	H3044	GS44	SR340 × 20	2	79

- Remarks: 1. Plummer block housings are housings with oil seals, a plug and a grease nipple only. To make a complete unit, please order the corresponding bearing, adapter sleeve and locating rings shown in the table additionally.
2. The masses in the table do not include the bearing, adapter sleeve and locating rings.
3. H7 and h11 in the table means tolerance classes specified in JIS B 0401.
4. The tolerance of locating ring O.D. is h12, and 0 ~ -0.2 for the width.

5. Plummer block housings V180 and larger are provided with eye bolts.
6. The threads for plugs and grease nipples are PT1/8 for V170 and smaller, and PT1/4 for V180 and larger.
7. When one locating ring is used for fixed-end, the offset (X dimension) of bearing center from the center of the housing is a half of the locating ring width.
8. ZF type oil seals are also available instead of GS type seals.
9. The dimension Y indicates the distance from the bearing center to the outer side face of the nut.

One piece type Plummer Block Housings

V Series
for Bearing with Cylindrical Bore
Shaft Diameter: 35~70mm



Shaft dia. (mm)	Dimensions (mm)																Mass (kg) (Reference)	Designations		Applicable parts							Y (Reference)		
	da	db	dc	Da (H7)	H (h11)	J	N	N1	A	L	A1	A3	H1	H2	Ca	G (Nominal)		t (Nominal) (Reference)	Through Shaft Type	Shaft End Type	Self-aligning ball bearings	Spherical roller bearings	Nut	Locking washer	Oil seal			Locating ring	
																									db side	dc side		Designations	Q'ty
35	45	30	80	60	170	16	20	95	205	60	40.5	25	118	37	M14	M6	4.5	V080C45-30	V080C45-0	1307	21307E	AN07	AW07X	GS10	GS 7	SR80×8	2	21	
																					2307	—					SR80×6	1	26
40	50	35	80	60	170	16	20	95	205	60	40.5	25	118	37	M14	M6	4.0	V080C50-35	V080C50-0	1208	—	AN08	AW08X	GS11	GS 8	SR80×9.5	2	21	
																					2208	22208EX					SR80×7	2	23
45	55	40	90	67	170	16	20	100	205	60	42.5	25	128	39	M14	M6	4.8	V090C50-35	V090C50-0	1308	21308E	AN08	AW08X	GS11	GS 8	SR90×8	2	23	
																					2308	22308EX					SR90×6	1	28
50	60	45	85	63	170	16	20	98	205	60	42.5	25	125	39	M14	M6	4.5	V085C55-40	V085C55-0	1209	—	AN09	AW09X	GS12	GS 9	SR85×10	2	22	
																					2209	22209EX					SR85×8	2	24
55	65	50	100	71	210	16	23	106	255	70	47	28	140	42	M14	M6	6.4	V100C55-40	V100C55-0	1309	21309E	AN09	AW09X	GS12	GS 9	SR100×8.5	2	25	
																					2309	22309EX					SR100×6	1	31
60	70(1)	55	90	67	170	16	20	100	205	60	42.5	25	128	39	M14	M6	4.3	V090C60-45	V090C60-0	1210	—	AN10	AW10X	GS13	GS10	SR90×9.5	2	24	
																					2210	22210EX					SR90×8	2	25
65	75(1)	60	110	80	210	21	25	112	255	70	47	30	155	46	M18	M6	7.8	V110C60-45	V110C60-0	1310	21310E	AN10	AW10X	GS13	GS10	SR110×9.5	2	27	
																					2310	22310EX					SR110×6	1	34
70	80(1)	60	100	71	210	16	23	106	255	70	47	28	140	42	M14	M6	6.0	V100C65-50	V100C65-0	1211	—	AN11	AW11X	GS15	GS11	SR100×10.5	2	25	
																					2211	22211EX					SR100×8.5	2	27
75	85(1)	65	120	85	230	21	25	118	275	80	50	30	165	49	M18	M6	10	V120C65-50	V120C65-0	1311	21311E	AN11	AW11X	GS15	GS11	SR120×10	2	29	
																					2311	22311EX					SR120×6	1	36
80	90(1)	70	130	90	230	21	25	118	280	80	50	30	175	50	M18	M6	11	V110C70-55	V110C70-0	1212	—	AN12	AW12X	GS16	GS12	SR110×12	2	26	
																					2212	22212EX					SR110×9	2	29
85	95(1)	75	1312	90	230	21	25	118	280	80	50	30	175	50	M18	M6	11	V130C70-55	V130C70-0	1312	21312E	AN12	AW12X	GS16	GS12	SR130×9.5	2	31	
																					2312	22312EX					SR130×4	1	39
90	100(1)	80	1213	85	230	21	25	118	275	80	50	30	165	49	M18	M6	9.6	V120C75-60	V120C75-0	1213	—	AN13	AW13X	GS17	GS13	SR120×13	2	28	
																					2213	22213EX					SR120×9	2	32
95	105(1)	85	140	100	260	25	30	136	315	90	58	32	195	56	M22	M8	17	V140C75-60	V140C75-0	1313	21313E	AN13	AW13X	GS17	GS13	SR140×11.5	2	33	
																					2313	22313EX					SR140×8	1	40
100	110(1)	90	1214	90	230	21	25	118	280	80	50	30	175	50	M18	M6	10	V125C80-60	V125C80-0	1214	—	AN14	AW14X	GS18	GS13	SR125×13	2	28	
																					2214	22214EX					SR125×9.5	2	32
105	115(1)	95	150	100	260	25	30	140	315	90	60	32	195	56	M22	M8	16	V150C80-60	V150C80-0	1314	21314E	AN14	AW14X	GS18	GS13	SR150×10.5	2	34	
																					2314	22314EX					SR150×5	1	42

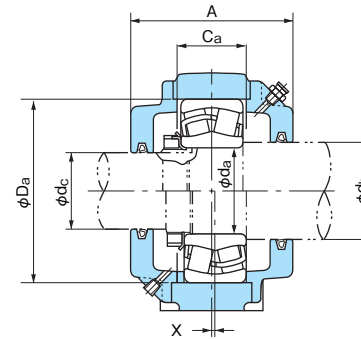
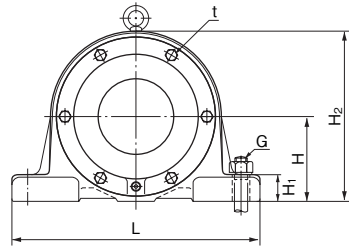
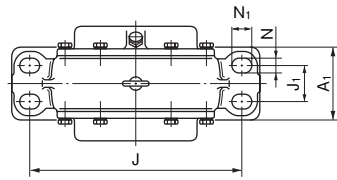
Note: (1) When heavy axial load is applied, a spacer with large O.D. and small inner chamfer must be used between the bearing and shaft shoulder to obtain a sufficient contact area.

- Remarks: 1. Plummer block housings are housings with oil seals, a plug and a grease nipple only.
To make a complete unit, please order the corresponding bearing, nuts and locating rings shown in the table additionally.
2. The masses in the table do not include the bearing, nuts and locating rings.
3. H7 and h11 in the table means tolerance classes specified in JIS B 0401.
4. The tolerance of locating ring O.D. is h12, and 0 ~ -0.2 for the width.

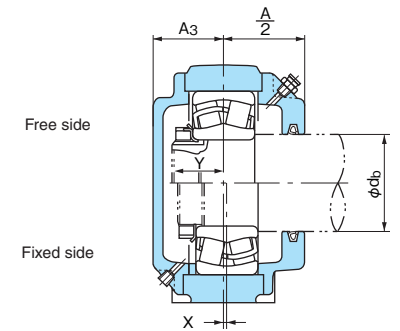
5. Plummer block housings V180 and larger are provided with eye bolts.
6. The threads for plugs and grease nipples are PT1/8 for V170 and smaller, and PT1/4 for V180 and larger.
7. When one locating ring is used for fixed-end, the offset (X dimension) of bearing center from the center of the housing is a half of the locating ring width.
8. ZF type oil seals are also available instead of GS type seals.
9. The dimension Y indicates the distance from the bearing center to the outer side face of the nut.

One piece type Plummer Block Housings

V Series
for Bearing with Cylindrical Bore
Shaft Diameter: 110~160mm



Through Shaft Type



Free side

Fixed side

Shaft End Type

Shaft dia. (mm)			Dimensions (mm)														Mass (kg) (Reference)	Designations		Applicable parts							Y (Reference)		
da	db	dc	Da (H7)	H (h11)	J	J1	N	N1	A	L	A1	A3	H1	H2	Ca	G (Nominal)		t (Nominal) (Reference)	Through Shaft Type	Shaft End Type	Self-aligning ball bearings	Spherical roller bearings	Nut	Locking washer	Oil seal			Locating ring	
																								db side	dc side	Designations	Q'ty		
110	120	100	170	112	290	—	25	30	165	345	100	72.5	35	224	62	M22	M 8	19	V170C120-100	V170C120-0	—	23022E	AN22	AW22X	GS27	GS22	SR170×8.5	2	46
			180	125	320	56	23	32	170	380	110	75	40	243	70	M20	M 8	25	V180C120-100	V180C120-0	—	23122E	AN22	AW22X	GS27	GS22	SR180×14	1	51
	125	100	200	132	350	60	23	32	190	410	120	82	45	265	82	M20	M10	38	V200C125-100	V200C125-0	1222	—	AN22	AW22X	GS28	GS22	SR200×22	2	42
																					2222	22222EX					SR200×14.5	2	50
																						—	23222E					SR200×12.2	1
			240	160	390	80	23	32	218	470	150	96	50	315	96	M20	M10	58	V240C125-100	V240C125-0	1322	21322E	AN22	AW22X	GS28	GS22	SR240×23	2	48
																				2322	22322EX					SR240×16	1	63	
120	130	110	180	125	320	56	23	32	170	380	110	75	40	243	70	M20	M 8	24	V180C130-110	V180C130-0	—	23024E	ANL24	AWL24X	GS29	GS24	SR180×12	2	47
			200	132	350	60	23	32	190	410	120	82	45	265	82	M20	M10	37	V200C130-110	V200C130-0	—	23124E	AN24	AW24X	GS29	GS24	SR200×20	1	55
	135	110	215	140	350	60	23	32	190	410	120	82	45	280	82	M20	M10	40	V215C135-110	V215C135-0	—	22224EX	AN24	AW24X	GS30	GS24	SR215×12	2	53
																					—	23224E					SR215×6	1	62
			260	170	450	92	29	42	236	540	160	105	60	335	103	M24	M10	64	V260C135-110	V260C135-0	—	22324E	AN24	AW24X	GS30	GS24	SR260×17	1	67
130	140	115	200	132	350	60	23	32	190	410	120	82	45	265	82	M20	M10	36	V200C140-115	V200C140-0	—	23026E	ANL26	AWL26	GS32	GS26	SR200×15	2	51
			210	140	350	60	23	32	190	410	120	82	45	280	82	M20	M10	40	V210C140-115	V210C140-0	—	23126E	AN26	AW26	GS32	GS26	SR210×18	1	57
	145	115	230	150	380	65	23	32	200	450	130	87	50	300	86	M20	M10	48	V230C145-115	V230C145-0	—	22226EX	AN26	AW26	GS33	GS26	SR230×11	2	57
																					—	23226E					SR230×6	1	65
			280	180	470	92	29	42	243	560	160	108.5	60	355	108	M24	M10	80	V280C150-115	V280C150-0	—	22326E	AN26	AW26	GS34	GS26	SR280×15	1	72
140	150	125	210	140	350	60	23	32	190	410	120	82	45	280	82	M20	M10	39	V210C150-125	V210C150-0	—	23028E	ANL28	AWL28	GS34	GS28	SR210×14.5	2	53
			225	150	380	65	23	32	200	450	130	87	50	300	86	M20	M10	48	V225C155-125	V225C155-0	—	23128E	AN28	AW28	GS35	GS28	SR225×18	1	60
	155	125	250	160	420	80	23	32	218	500	150	96	50	315	94	M20	M10	53	V250C155-125	V250C155-0	—	22228EX	AN28	AW28	GS35	GS28	SR250×13	2	60
																					—	23228E					SR250×6	1	70
			300	190	520	92	29	50	250	610	170	112	65	375	113	M24	M12	94	V300C160-125	V300C160-0	—	22328E	AN28	AW28	GS36	GS28	SR300×11	1	77
150	160 ⁽¹⁾	135	225	150	380	65	23	32	200	450	130	87	50	300	86	M20	M10	48	V225C160-135	V225C160-0	—	23030E	ANL30	AWL30	GS36	GS30	SR225×15	2	56
			250	160	420	80	23	32	218	500	150	96	50	315	94	M20	M10	50	V250C165-135	V250C165-0	—	23130E	AN30	AW30	GS37	GS30	SR250×14	1	68
	165	135	270	170	450	92	29	42	236	540	160	105	60	335	103	M24	M10	62	V270C165-135	V270C165-0	—	22230E	AN30	AW30	GS37	GS30	SR270×15	2	65
																					—	23230E					SR270×7	1	76
			320	200	560	92	29	50	258	660	180	116	65	405	122	M24	M12	113	V320C170-135	V320C170-0	—	22230E	AN30	AW30	GS38	GS30	SR320×14	1	82
160	170 ⁽¹⁾	140	240	160	390	80	23	32	218	470	150	96	50	315	96	M20	M10	55	V240C170-140	V240C170-0	—	23032E	ANL32	AWL32	GS38	GS32	SR240×18	2	61
			270	170	450	92	29	42	236	540	160	105	60	335	103	M24	M10	58	V270C175-140	V270C175-0	—	23132E	AN32	AW32	GS39	GS32	SR270×17	1	74
	175	140	290	190	470	92	29	50	250	560	170	112	60	375	113	M24	M12	96	V290C175-140	V290C175-0	—	22232E	AN32	AW32	GS39	GS32	SR290×16.5	2	71
																					—	23232E					SR290×9	1	83
			340	212	580	104	33	54	300	680	190	137	65	425	130	M27	M12	138	V340C180-140	V340C180-0	—	22332E	AN32	AW32	GS40	GS32	SR340×16	1	88

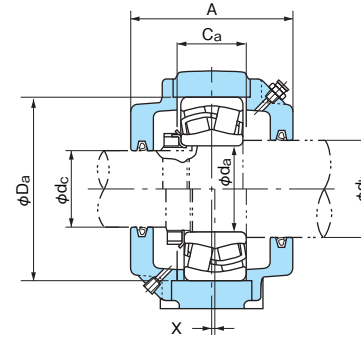
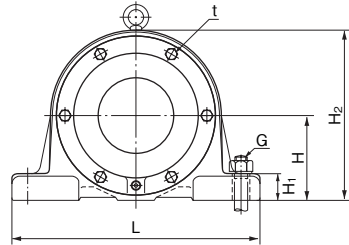
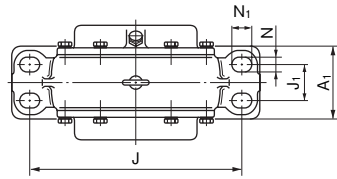
Note: (1) When heavy axial load is applied, a spacer with large O.D. and small inner chamfer must be used between the bearing and shaft shoulder to obtain a sufficient contact area.

- Remarks: 1. Plummer block housings are housings with oil seals, a plug and a grease nipple only.
To make a complete unit, please order the corresponding bearing, nuts and locating rings shown in the table additionally.
2. The masses in the table do not include the bearing, nuts and locating rings.
3. H7 and h11 in the table means tolerance classes specified in JIS B 0401.
4. The tolerance of locating ring O.D. is h12, and 0 ~ -0.2 for the width.

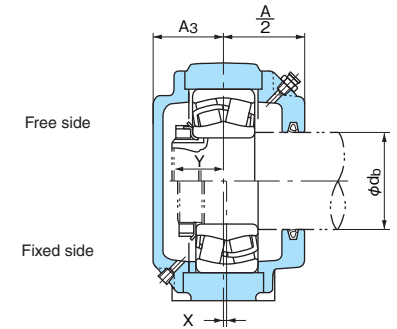
5. Plummer block housings V180 and larger are provided with eye bolts.
6. The threads for plugs and grease nipples are PT1/8 for V170 and smaller, and PT1/4 for V180 and larger.
7. When one locating ring is used for fixed-end, the offset (X dimension) of bearing center from the center of the housing is a half of the locating ring width.
8. ZF type oil seals are also available instead of GS type seals.
9. The dimension Y indicates the distance from the bearing center to the outer side face of the nut.

One piece type Plummer Block Housings

V Series
for Bearing with Cylindrical Bore
Shaft Diameter: 170~220mm



Through Shaft Type



Shaft End Type

Shaft dia. (mm)	Dimensions (mm)																	Mass (kg) (Reference)	Designations		Applicable parts							Y (Reference)	
	da	db	dc	Da (H7)	H (h11)	J	J1	N	N1	A	L	A1	A3	H1	H2	Ca	G (Nominal)		t (Nominal) (Reference)	Through Shaft Type	Shaft End Type	Spherical roller bearings	Nut	Locking washer	Oil seal		Locating ring		
																									db side	dc side	Designations		Q'ty
170	180 ⁽¹⁾	150		260	170	450	92	29	42	236	540	160	105	60	335	103	M24	M10	66	V260C180-150	V260C180-0	23034E	ANL34	AWL34	GS40	GS34	SR260×18	2	66
	190	150		280	180	470	92	29	42	243	560	160	108.5	60	355	108	M24	M10	78	V280C190-150	V280C190-0	23134E	AN34	AW34	GS42	GS34	SR280×20	1	76
				310	200	560	92	29	50	258	660	180	116	65	405	122	M24	M12	115	V310C190-150	V310C190-0	22234E	AN34	AW34	GS42	GS34	SR310×18	2	75
180	190 ⁽¹⁾	160		280	180	470	92	29	42	243	560	160	108.5	60	355	108	M24	M10	78	V280C190-160	V280C190-0	23036E	ANL36	AWL36	GS42	GS36	SR280×17	2	70
	200	160		300	190	520	92	29	50	250	610	170	112	65	375	113	M24	M12	92	V300C200-160	V300C200-0	23136E	AN36	AW36	GS44	GS36	SR300×17	1	81
				320	200	560	92	29	50	258	660	180	116	65	405	122	M24	M12	110	V320C200-160	V320C200-0	22236E	AN36	AW36	GS44	GS36	SR320×18	2	76
190	200 ⁽¹⁾	170		290	190	470	92	29	50	250	560	170	112	60	375	113	M24	M12	91	V290C200-170	V290C200-0	23038E	ANL38	AWL38	GS44	GS38	SR290×19	2	72
	210	170		320	200	560	92	29	50	258	660	180	116	65	405	122	M24	M12	120	V320C210-170	V320C210-0	23138E	AN38	AW38	GS46	GS38	SR320×18	1	86
				340	212	580	104	33	54	300	680	190	137	65	425	130	M27	M12	135	V340C210-170	V340C210-0	22238E	AN38	AW38	GS46	GS38	SR340×19	2	80
200	210 ⁽¹⁾	180		310	200	560	92	29	50	258	660	180	116	65	405	122	M24	M12	125	V310C210-180	V310C210-0	23040E	ANL40	AWL40	GS46	GS40	SR310×20	2	76
	220	180		340	212	580	104	33	54	300	680	190	137	65	425	130	M27	M12	135	V340C220-180	V340C220-0	23140E	AN40	AW40	GS48	GS40	SR340×18	1	91
	220	230 ⁽¹⁾	200	340	212	580	104	33	54	300	680	190	137	65	425	130	M27	M12	132	V340C230-200	V340C230-0	23044E	ANL44	ALL44	GS50	GS44	SR340×20	2	79

Note: (1) When heavy axial load is applied, a spacer with large O.D. and small inner chamfer must be used between the bearing and shaft shoulder to obtain a sufficient contact area.

Remarks: 1. Plummer block housings are housings with oil seals, a plug and a grease nipple only.

To make a complete unit, please order the corresponding bearing, nuts and locating rings shown in the table additionally.

2. The masses in the table do not include the bearing, nuts and locating rings.

3. H7 and h11 in the table means tolerance classes specified in JIS B 0401.

4. The tolerance of locating ring O.D. is h12, and 0 ~ -0.2 for the width.

5. Plummer block housings V180 and larger are provided with eye bolts.

6. The threads for plugs and grease nipples are PT1/8 for V170 and smaller, and PT1/4 for V180 and larger.

7. When one locating ring is used for fixed-end, the offset (X dimension) of bearing center from the center of the housing is a half of the locating ring width.

8. ZF type oil seals are also available instead of GS type seals.

9. The dimension Y indicates the distance from the bearing center to the outer side face of the nut.

Mounting Accessories

- Adapter Assemblies
- Withdrawal Sleeves
- Locknuts
- Lockwashers
- Lock plates

Adapter Assemblies and Applied Bearing Bore Numbers

Bearing		Adapter Assembly series					
		H30	H31	H2	H32	H3	H23
Self-aligning Ball Bearings	12 K			04~22			
	22 K					04~22	
	13 K					04~22	
	23 K						04~22
Spherical Roller Bearings	230 K	24~/500					
	231 K		22~/500				
	222 K		24~64			05~22	
	232 K				60~/500		18~56
	213 K					05~22	
	223 K						08~56
Ball Bearings for Bearing Units	UK2						05~18
	UKX						05~28
	UK3						05~20

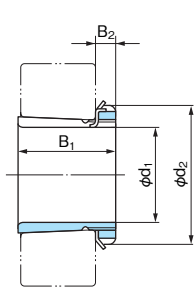
Withdrawal Sleeves and Applied Bearing Bore Numbers

Bearing		Withdrawal Sleeve series						
		AH30	AH31	AH2	AH22	AH32	AH3	AH23
Self-aligning Ball Bearings	12 K			08~22				
	22 K		22					08~20
	13 K						08~22	
	23 K							08~22
Spherical Roller Bearings	230 K	24~/500						
	231 K		22~/500					
	222 K		22~34		36~64		08~20	
	232 K					18~40 60~/500		44~56
	213 K						08~22	
	223 K							08~56

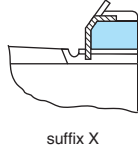
Note: In case of spherical roller bearings without outer rib on inner ring, locknut may have a larger bore than the outside diameter of the inner ring. Please check the dimensions.



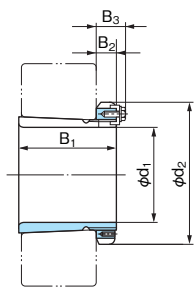
Adapter Assemblies
Series H30 / HE30



Adapter Ass'y with Lockwasher



suffix X



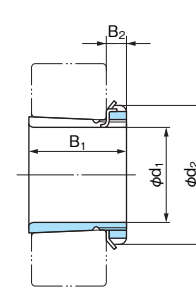
Adapter Ass'y with Lock Plate

Bearing bore No.	Dimensions (mm)						Mass ⁽¹⁾ (kg) (reference)	Adapter Ass'y No.		Part No.			
	d ₁		d ₂	B ₁	B ₂	B ₃		H	HE	Adapter ⁽²⁾ sleeve	Locknut	Lockwasher	Lock Plate
	H	HE											
24	110	107.95	145	72	22	—	1.96	H3024X	HE3024X	A3024X	ANL 24	AWL 24X	—
26	115	114.30	155	80	23	—	2.85	H3026	HE3026	A3026	ANL 26	AWL 26	—
28	125	127.00	165	82	24	—	3.18	H3028	HE3028	A3028	ANL 28	AWL 28	—
30	135	133.35	180	87	26	—	3.90	H3030	HE3030	A3030	ANL 30	AWL 30	—
32	140	139.70	190	93	28	—	5.20	H3032	HE3032	A3032	ANL 32	AWL 32	—
34	150	152.40	200	101	29	—	6.00	H3034	HE3034	A3034	ANL 34	AWL 34	—
36	160	165.10	210	109	30	—	6.85	H3036	HE3036	A3036	ANL 36	AWL 36	—
38	170	171.45	220	112	31	—	7.45	H3038	HE3038	A3038	ANL 38	AWL 38	—
40	180	177.80	240	120	32	—	9.20	H3040	HE3040	A3040	ANL 40	AWL 40	—
44	200	—	260	128	30	41	10.3	H3044	—	A3044	ANL 44	—	ALL 44
48	220	—	290	133	34	46	13.4	H3048	—	A3048	ANL 48	—	ALL 48
52	240	—	310	145	34	46	15.6	H3052	—	A3052	ANL 52	—	ALL 48
56	260	—	330	152	38	50	17.7	H3056	—	A3056	ANL 56	—	ALL 56
60	280	—	360	168	42	54	22.8	H3060	—	A3060	ANL 60	—	ALL 60
64	300	—	380	171	42	55	24.6	H3064	—	A3064	ANL 64	—	ALL 64
68	320	—	400	187	45	58	28.6	H3068	—	A3068	ANL 68	—	ALL 64
72	340	—	420	188	45	58	30.6	H3072	—	A3072	ANL 72	—	ALL 72
76	360	—	450	193	48	62	35.8	H3076	—	A3076	ANL 76	—	ALL 76
80	380	—	470	210	52	66	42.1	H3080	—	A3080	ANL 80	—	ALL 76
84	400	—	490	212	52	66	44.3	H3084	—	A3084	ANL 84	—	ALL 84
88	410	—	520	228	60	77	67.0	H3088	—	A3088	ANL 88	—	ALL 88
92	430	—	540	234	60	77	71.5	H3092	—	A3092	ANL 92	—	ALL 88
96	450	—	560	237	60	77	75.2	H3096	—	A3096	ANL 96	—	ALL 96
/500	470	—	580	247	68	85	81.8	H30/500	—	A30/500	ANL100	—	ALL 96

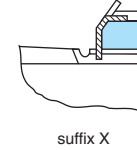
Notes: (1) The masses in the table are for H series.
(2) The numbers in the table mean sleeves for H series.
Sleeves for HE series have prefix AE instead of A.

Remark: Suffix X means narrow axial slot type. For this type sleeves, only lockwashers with straight inner tab can be used.

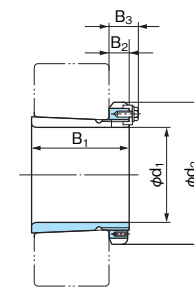
Adapter Assemblies
Series H31 / HE31



Adapter Ass'y with Lockwasher



suffix X



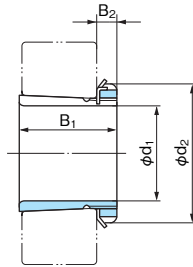
Adapter Ass'y with Lock Plate

Bearing bore No.	Dimensions (mm)						Mass ⁽¹⁾ (kg) (reference)	Adapter Ass'y No.		Part No.			
	d ₁		d ₂	B ₁	B ₂	B ₃		H	HE	Adapter ⁽²⁾ sleeve	Locknut	Lockwasher	Lock Plate
	H	HE											
22	100	101.60	145	81	21	—	2.25	H3122X	HE3122X	A3122X	AN 22	AW 22X	—
24	110	107.95	155	88	22	—	2.64	H3124X	HE3124X	A3124X	AN 24	AW 24X	—
26	115	114.30	165	92	23	—	3.66	H3126	HE3126	A3126	AN 26	AW 26	—
28	125	127.00	180	97	24	—	4.34	H3128	HE3128	A3128	AN 28	AW 28	—
30	135	133.35	195	111	26	—	5.54	H3130	HE3130	A3130	AN 30	AW 30	—
32	140	139.70	210	119	28	—	7.70	H3132	HE3132	A3132	AN 32	AW 32	—
34	150	152.40	220	122	29	—	8.40	H3134	HE3134	A3134	AN 34	AW 34	—
36	160	165.10	230	131	30	—	9.50	H3136	HE3136	A3136	AN 36	AW 36	—
38	170	171.45	240	141	31	—	10.8	H3138	HE3138	A3138	AN 38	AW 38	—
40	180	177.80	250	150	32	—	12.1	H3140	HE3140	A3140	AN 40	AW 40	—
44	200	—	280	158	32	44	14.7	H3144	—	A3144	AN 44	—	AL 44
48	220	—	300	169	34	46	17.3	H3148	—	A3148	AN 48	—	AL 44
52	240	—	330	187	36	49	22.0	H3152	—	A3152	AN 52	—	AL 52
56	260	—	350	192	38	51	24.5	H3156	—	A3156	AN 56	—	AL 52
60	280	—	380	208	40	53	30.3	H3160	—	A3160	AN 60	—	AL 60
64	300	—	400	226	42	56	35.0	H3164	—	A3164	AN 64	—	AL 64
68	320	—	440	254	55	72	49.5	H3168	—	A3168	AN 68	—	AL 68
72	340	—	460	259	58	75	54.5	H3172	—	A3172	AN 72	—	AL 68
76	360	—	490	264	60	77	61.6	H3176	—	A3176	AN 76	—	AL 76
80	380	—	520	272	62	82	70.1	H3180	—	A3180	AN 80	—	AL 80
84	400	—	540	304	70	90	84.0	H3184	—	A3184	AN 84	—	AL 80
88	410	—	560	307	70	90	103	H3188	—	A3188	AN 88	—	AL 88
92	430	—	580	326	75	95	116	H3192	—	A3192	AN 92	—	AL 88
96	450	—	620	335	75	95	133	H3196	—	A3196	AN 96	—	AL 96
/500	470	—	630	356	80	100	143	H31/500	—	A31/500	AN100	—	AL100

Notes: (1) The masses in the table are for H series.
(2) The numbers in the table mean sleeves for H series.
Sleeves for HE series have prefix AE instead of A.

Remark: Suffix X means narrow axial slot type. For this type sleeves, only lockwashers with straight inner tab can be used.

Adapter Assemblies
Series H2 / HE2 / HS2

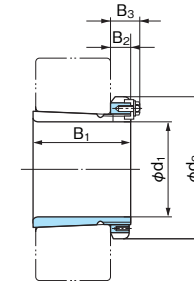


Bearing bore No.	Dimensions (mm)						Mass ⁽¹⁾ (kg) (reference)	Adapter Ass'y No.			Part No.		
	d ₁			d ₂	B ₁	B ₂		H	HE	HS	Adapter ⁽²⁾ sleeve	Locknut	Lockwasher
	H	HE	HS										
04	17	—	—	32	24	7	0.041	H204X	—	—	A204X	AN 04	AW 04X
05	20	19.050	—	38	26	8	0.070	H205X	HE205X	—	A205X	AN 05	AW 05X
06	25	25.400	22.225	45	27	8	0.099	H206X	HE206X	HS206X	A206X	AN 06	AW 06X
07	30	—	28.575	52	29	9	0.125	H207X	—	HS207X	A207X	AN 07	AW 07X
08	35	31.750	34.925	58	31	10	0.174	H208X	HE208X	HS208X	A208X	AN 08	AW 08X
09	40	38.100	—	65	33	11	0.226	H209X	HE209X	—	A209X	AN 09	AW 09X
10	45	44.450	41.275	70	35	12	0.274	H210X	HE210X	HS210X	A210X	AN 10	AW 10X
11	50	50.800	47.625	75	37	12	0.308	H211X	HE211X	HS211X	A211X	AN 11	AW 11X
12	55	—	53.975	80	38	13	0.346	H212X	—	HS212X	A212X	AN 12	AW 12X
13	60	57.150	60.325	85	40	14	0.401	H213X	HE213X	HS213X	A213X	AN 13	AW 13X
14	60	—	—	92	41	14	0.550	H214X	—	—	A214X	AN 14	AW 14X
15	65	63.500	66.675	98	43	15	0.708	H215X	HE215X	HS215X	A215X	AN 15	AW 15X
16	70	69.850	—	105	46	17	0.881	H216X	HE216X	—	A216X	AN 16	AW 16X
17	75	76.200	73.025	110	50	18	1.02	H217X	HE217X	HS217X	A217X	AN 17	AW 17X
18	80	—	79.375	120	52	18	1.18	H218X	—	HS218X	A218X	AN 18	AW 18X
19	85	82.550	85.725	125	55	19	1.37	H219X	HE219X	HS219X	A219X	AN 19	AW 19X
20	90	88.900	—	130	58	20	1.49	H220X	HE220X	—	A220X	AN 20	AW 20X
21	95	—	—	140	60	20	1.70	H221X	—	—	A221X	AN 21	AW 21X
22	100	101.600	—	145	63	21	1.93	H222X	HE222X	—	A222X	AN 22	AW 22X

Notes: ⁽¹⁾ The masses in the table are for H series.
⁽²⁾ The numbers in the table mean sleeves for H series.
Sleeves for HE or HS series have prefix AE or AS.

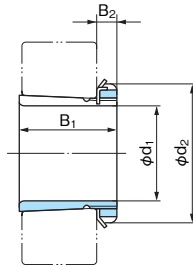
Remark: Suffix X means narrow axial slot type. For this type sleeves, only lockwashers with straight inner tab can be used.

Adapter Assemblies
Series H32



Bearing bore No.	Dimensions (mm)					Mass (kg) (reference)	Adapter Ass'y No.	Part No.		
	d ₁	d ₂	B ₁	B ₂	B ₃			Adapter sleeve	Locknut	Lockwasher
60	280	380	240	40	53	34.0	H3260	A3260	AN 60	AL 60
64	300	400	258	42	56	39.4	H3264	A3264	AN 64	AL 64
68	320	440	288	55	72	54.6	H3268	A3268	AN 68	AL 68
72	340	460	299	58	75	60.2	H3272	A3272	AN 72	AL 68
76	360	490	310	60	77	69.6	H3276	A3276	AN 76	AL 76
80	380	520	328	62	82	80.9	H3280	A3280	AN 80	AL 80
84	400	540	352	70	90	94.6	H3284	A3284	AN 84	AL 80
88	410	560	361	70	90	118	H3288	A3288	AN 88	AL 88
92	430	580	382	75	95	133	H3292	A3292	AN 92	AL 88
96	450	620	397	75	95	153	H3296	A3296	AN 96	AL 96
/500	470	630	428	80	100	166	H32/500	A32/500	AN100	AL100

Adapter Assemblies
Series H3 / HE3 / HS3



Bearing bore No.	Dimensions (mm)						Mass ⁽¹⁾ (kg) (reference)	Adapter Ass'y No.			Part No.		
	d ₁			d ₂	B ₁	B ₂		H	HE	HS	Adapter ⁽²⁾ sleeve	Locknut	Lockwasher
	H	HE	HS										
04	17	—	—	32	28	7	0.045	H304X	—	—	A304X	AN 04	AW 04X
05	20	19.050	—	38	29	8	0.075	H305X	HE305X	—	A305X	AN 05	AW 05X
06	25	25.400	22.225	45	31	8	0.109	H306X	HE306X	HS306X	A306X	AN 06	AW 06X
07	30	—	28.575	52	35	9	0.142	H307X	—	HS307X	A307X	AN 07	AW 07X
08	35	31.750	34.925	58	36	10	0.189	H308X	HE308X	HS308X	A308X	AN 08	AW 08X
09	40	38.100	—	65	39	11	0.248	H309X	HE309X	—	A309X	AN 09	AW 09X
10	45	44.450	41.275	70	42	12	0.302	H310X	HE310X	HS310X	A310X	AN 10	AW 10X
11	50	50.800	47.625	75	45	12	0.345	H311X	HE311X	HS311X	A311X	AN 11	AW 11X
12	55	—	53.975	80	47	13	0.393	H312X	—	HS312X	A312X	AN 12	AW 12X
13	60	57.150	60.325	85	50	14	0.459	H313X	HE313X	HS313X	A313X	AN 13	AW 13X
14	60	—	—	92	52	14	0.723	H314X	—	—	A314X	AN 14	AW 14X
15	65	63.500	66.675	98	55	15	0.830	H315X	HE315X	HS315X	A315X	AN 15	AW 15X
16	70	69.850	—	105	59	17	1.03	H316X	HE316X	—	A316X	AN 16	AW 16X
17	75	76.200	73.025	110	63	18	1.18	H317X	HE317X	HS317X	A317X	AN 17	AW 17X
18	80	—	79.375	120	65	18	1.37	H318X	—	HS318X	A318X	AN 18	AW 18X
19	85	82.550	85.725	125	68	19	1.56	H319X	HE319X	HS319X	A319X	AN 19	AW 19X
20	90	88.900	—	130	71	20	1.69	H320X	HE320X	—	A320X	AN 20	AW 20X
21	95	—	—	140	74	20	1.93	H321X	—	—	A321X	AN 21	AW 21X
22	100	101.600	—	145	77	21	2.18	H322X	HE322X	—	A322X	AN 22	AW 22X

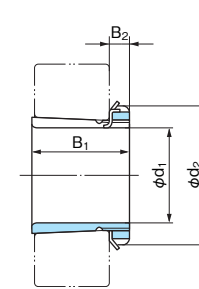
Notes: ⁽¹⁾ The masses in the table are for H series.

⁽²⁾ The numbers in the table mean sleeves for H series.

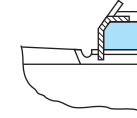
Sleeves for HE or HS series have prefix AE or AS.

Remark: Suffix X means narrow axial slot type. For this type sleeves, only lockwashers with straight inner tab can be used.

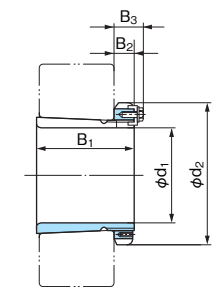
Adapter Assemblies
Series H23 / HE23



Adapter Ass'y with Lockwasher



suffix X



Adapter Ass'y with Lock Plate

Bearing bore No.	Dimensions (mm)							Mass ⁽¹⁾ (kg) (reference)	Adapter Ass'y No.		Part No.			
	d ₁		d ₂	B ₁	B ₂	B ₃	H		HE	Adapter ⁽²⁾ sleeve	Locknut	Lockwasher	Lock Plate	
	H	HE												
04	17	—	32	31	7	—	0.049	H2304X	—	A2304X	AN 04	AW 04X	—	
05	20	19.05	38	35	8	—	0.087	H2305X	HE2305X	A2305X	AN 05	AW 05X	—	
06	25	25.40	45	38	8	—	0.126	H2306X	HE2306X	A2306X	AN 06	AW 06X	—	
07	30	—	52	43	9	—	0.165	H2307X	—	A2307X	AN 07	AW 07X	—	
08	35	31.75	58	46	10	—	0.224	H2308X	HE2308X	A2308X	AN 08	AW 08X	—	
09	40	38.10	65	50	11	—	0.280	H2309X	HE2309X	A2309X	AN 09	AW 09X	—	
10	45	44.45	70	55	12	—	0.362	H2310X	HE2310X	A2310X	AN 10	AW 10X	—	
11	50	50.80	75	59	12	—	0.420	H2311X	HE2311X	A2311X	AN 11	AW 11X	—	
12	55	—	80	62	13	—	0.480	H2312X	—	A2312X	AN 12	AW 12X	—	
13	60	57.15	85	65	14	—	0.556	H2313X	HE2313X	A2313X	AN 13	AW 13X	—	
14	60	—	92	68	14	—	0.897	H2314X	—	A2314X	AN 14	AW 14X	—	
15	65	63.50	98	73	15	—	1.05	H2315X	HE2315X	A2315X	AN 15	AW 15X	—	
16	70	69.85	105	78	17	—	1.28	H2316X	HE2316X	A2316X	AN 16	AW 16X	—	
17	75	76.20	110	82	18	—	1.45	H2317X	HE2317X	A2317X	AN 17	AW 17X	—	
18	80	—	120	86	18	—	1.70	H2318X	—	A2318X	AN 18	AW 18X	—	
19	85	82.55	125	90	19	—	1.94	H2319X	HE2319X	A2319X	AN 19	AW 19X	—	
20	90	88.90	130	97	20	—	2.15	H2320X	HE2320X	A2320X	AN 20	AW 20X	—	
21	95	—	140	101	20	—	2.45	H2321X	—	A2321X	AN 21	AW 21X	—	
22	100	101.60	145	105	21	—	2.74	H2322X	HE2322X	A2322X	AN 22	AW 22X	—	
24	110	107.95	155	112	22	—	3.20	H2324X	HE2324X	A2324X	AN 24	AW 24X	—	
26	115	114.30	165	121	23	—	4.60	H2326	HE2326	A2326	AN 26	AW 26	—	
28	125	127.00	180	131	24	—	5.52	H2328	HE2328	A2328	AN 28	AW 28	—	
30	135	133.35	195	139	26	—	6.60	H2330	HE2330	A2330	AN 30	AW 30	—	
32	140	139.70	210	147	28	—	9.15	H2332	HE2332	A2332	AN 32	AW 32	—	
34	150	152.40	220	154	29	—	10.4	H2334	HE2334	A2334	AN 34	AW 34	—	
36	160	165.10	230	161	30	—	11.3	H2336	HE2336	A2336	AN 36	AW 36	—	
38	170	171.45	240	169	31	—	12.6	H2338	HE2338	A2338	AN 38	AW 38	—	
40	180	177.80	250	176	32	—	13.9	H2340	HE2340	A2340	AN 40	AW 40	—	
44	200	—	280	183	32	44	16.6	H2344	—	A2344	AN 44	—	AL 44	
48	220	—	300	196	34	46	19.7	H2348	—	A2348	AN 48	—	AL 44	
52	240	—	330	208	36	49	24.2	H2352	—	A2352	AN 52	—	AL 52	
56	260	—	350	221	38	51	27.8	H2356	—	A2356	AN 56	—	AL 52	

Notes: ⁽¹⁾ The masses in the table are for H series.

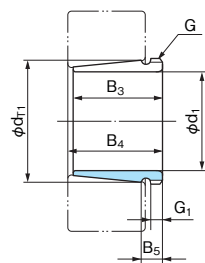
⁽²⁾ The numbers in the table mean sleeves for H series.

Sleeves for HE series have prefix AE instead of A.

Remarks: 1. Suffix X means narrow axial slot type. For this type sleeves, only lockwashers with straight inner tab can be used.

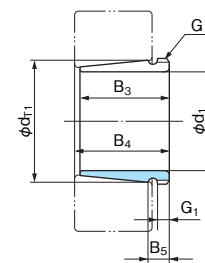
2. Inch bore type HS series is also available.

Withdrawal Sleeves
Series AH30 / AHX30



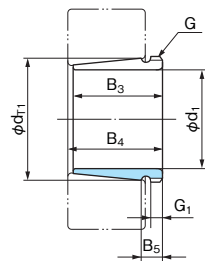
Bearing bore No.	Thread Nominal G	Dimensions (mm)						Mass (kg) (reference)	Withdrawal Sleeve No.	Locknut No.
		d ₁	B ₃	B ₄	d _{T1}	B ₅	G ₁			
24	M 130×2	115	60	64	124.00	16	13	0.75	AHX3024	AN 26
26	M 140×2	125	67	71	134.50	17	14	0.93	AHX3026	AN 28
28	M 150×2	135	68	73	144.67	17	14	1.01	AHX3028	AN 30
30	M 160×3	145	72	77	154.92	18	15	1.15	AHX3030	AN 32
32	M 170×3	150	77	82	165.25	19	16	2.10	AH 3032	AN 34
34	M 180×3	160	85	90	175.83	20	17	2.50	AH 3034	AN 36
36	M 190×3	170	92	98	186.08	25	17	2.90	AH 3036	AN 38
38	Tr 205×4	180	96	102	196.50	24	18	3.40	AH 3038	HNL 41
40	Tr 215×4	190	102	108	206.92	25	19	3.80	AH 3040	HNL 43
44	Tr 235×4	200	111	117	227.58	26	20	7.40	AH 3044	HNL 47
48	Tr 260×4	220	116	123	248.00	27	21	8.80	AH 3048	HNL 52
52	Tr 280×4	240	128	135	268.83	29	23	10.7	AH 3052	HNL 56
56	Tr 300×4	260	131	139	289.08	30	24	12.0	AH 3056	HNL 60
60	Tr 320×5	280	145	153	310.08	32	26	14.4	AH 3060	HNL 64
64	Tr 345×5	300	149	157	330.33	33	27	16.0	AH 3064	HNL 69
68	Tr 365×5	320	162	171	351.42	34	28	19.5	AH 3068	HNL 73
72	Tr 385×5	340	167	176	371.67	36	30	21.0	AH 3072	HNL 77
76	Tr 410×5	360	170	180	391.92	37	31	23.5	AH 3076	HNL 82
80	Tr 430×5	380	183	193	412.83	39	33	27.2	AH 3080	HNL 86
84	Tr 450×5	400	186	196	433.00	40	34	29.1	AH 3084	HNL 90
88	Tr 470×5	420	194	205	453.67	41	35	32.1	AHX3088	HNL 94
92	Tr 490×5	440	202	213	474.17	43	37	35.3	AHX3092	HNL 98
96	Tr 520×6	460	205	217	494.42	44	38	40.0	AHX3096	HNL104
/500	Tr 540×6	480	209	221	514.58	46	40	42.5	AHX30/500	HNL108

Withdrawal Sleeves
Series AH30 / AHX30



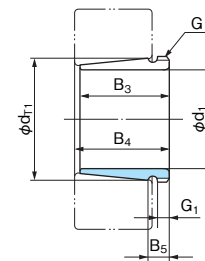
Bearing bore No.	Thread Nominal G	Dimensions (mm)						Mass (kg) (reference)	Withdrawal Sleeve No.	Locknut No.
		d ₁	B ₃	B ₄	d _{T1}	B ₅	G ₁			
22	M 120×2	105	68	72	114.83	14	11	0.76	AHX3122	AN 24
24	M 130×2	115	75	79	125.33	15	12	0.95	AHX3124	AN 26
26	M 140×2	125	78	82	135.58	15	12	1.08	AHX3126	AN 28
28	M 150×2	135	83	88	145.92	17	14	1.28	AHX3128	AN 30
30	M 165×3	145	96	101	156.92	18	15	1.79	AHX3130	AN 33
32	M 180×3	150	103	108	167.42	19	16	3.20	AH 3132	AN 36
34	M 190×3	160	104	109	177.50	19	16	3.50	AH 3134	AN 38
36	M 200×3	170	116	122	188.33	22	19	4.20	AH 3136	AN 40
38	Tr 210×4	180	125	131	198.75	26	20	4.90	AH 3138	HN 42
40	Tr 220×4	190	134	140	209.42	27	21	5.60	AH 3140	HN 44
44	Tr 240×4	200	145	151	230.17	29	23	10.4	AH 3144	HN 48
48	Tr 260×4	220	154	161	250.83	31	25	12.1	AH 3148	HN 52
52	Tr 290×4	240	172	179	272.25	32	26	16.2	AH 3152	HN 58
56	Tr 310×5	260	175	183	292.42	34	28	17.6	AH 3156	HN 62
60	Tr 330×5	280	192	200	313.67	36	30	21.0	AH 3160	HN 66
64	Tr 350×5	300	209	217	335.00	37	31	24.7	AH 3164	HN 70
68	Tr 370×5	320	225	234	356.25	39	33	29.0	AH 3168	HN 74
72	Tr 400×5	340	229	238	376.42	41	35	33.1	AH 3172	HN 80
76	Tr 420×5	360	232	242	396.67	42	36	35.8	AH 3176	HN 84
80	Tr 440×5	380	240	250	417.17	44	38	38.9	AH 3180	HN 88
84	Tr 460×5	400	266	276	439.17	46	40	46.0	AH 3184	HN 92
88	Tr 480×5	420	270	281	459.42	48	42	49.2	AHX3188	HN 96
92	Tr 510×6	440	285	296	480.58	49	43	57.7	AHX3192	HN102
96	Tr 530×6	460	295	307	501.33	51	45	63.1	AHX3196	HN106
/500	Tr 550×6	480	313	325	522.67	53	47	70.9	AHX31/500	HN110

Withdrawal Sleeves
Series AH2



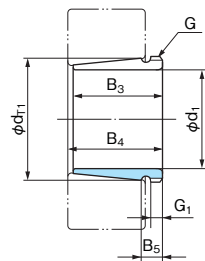
Bearing bore No.	Thread Nominal G	Dimensions (mm)						Mass (kg) (reference)	Withdrawal Sleeve No.	Locknut No.
		d ₁	B ₃	B ₄	d _{T1}	B ₅	G ₁ (reference)			
08	M 45×1.5	35	25	27	41.50	9	0.094	AH 208	AN 09	
09	M 50×1.5	40	26	29	46.67	9	0.104	AH 209	AN 10	
10	M 55×2	45	28	31	51.15	10	0.130	AH 210	AN 11	
11	M 60×2	50	29	32	56.83	10	0.167	AH 211	AN 12	
12	M 65×2	55	32	35	62.00	11	0.175	AH 212	AN 13	
13	M 75×2	60	32.5	36	67.08	11	0.242	AH 213	AN 15	
14	M 80×2	65	33.5	37	72.17	11	0.255	AH 214	AN 16	
15	M 85×2	70	34.5	38	77.25	11	0.280	AH 215	AN 17	
16	M 90×2	75	35.5	39	82.33	11	0.306	AH 216	AN 18	
17	M 95×2	80	38.5	42	87.50	12	0.353	AH 217	AN 19	
18	M 100×2	85	40	44	92.67	12	0.427	AH 218	AN 20	
19	M 105×2	90	43	47	97.83	13	0.486	AH 219	AN 21	
20	M 110×2	95	45	49	103.00	13	0.525	AH 220	AN 22	
21	M 115×2	100	47	51	108.08	14	0.580	AH 221	AN 23	
22	M 120×2	105	50	54	113.33	14	0.647	AH 222	AN 24	
24	M 130×2	115	53	57	123.50	15	0.755	AH 224	AN 26	
26	M 140×2	125	53	57	133.50	15	0.815	AH 226	AN 28	
28	M 150×2	135	56	61	143.75	16	1.00	AH 228	AN 30	
30	M 160×3	145	60	65	154.00	17	1.16	AH 230	AN 32	
32	M 170×3	150	64	69	164.25	18	1.91	AH 232	AN 34	
34	M 180×3	160	69	74	174.58	19	2.21	AH 234	AN 36	
36	M 190×3	170	69	74	184.58	19	2.34	AH 236	AN 38	
38	Tr 205×4	180	73	78	194.58	23	2.94	AH 238	HNL41	
40	Tr 215×4	190	77	82	204.83	24	3.12	AH 240	HNL43	
44	Tr 235×4	200	85	91	225.58	24	6.10	AH 244	HNL47	
48	Tr 260×4	220	96	102	246.17	28	8.16	AH 248	HNL52	
52	Tr 280×4	240	105	111	266.83	29	9.89	AH 252	HNL56	
56	Tr 300×4	260	105	113	287.00	29	10.4	AH 256	HNL60	

Withdrawal Sleeves
Series AH22 / AH32 / AHX32



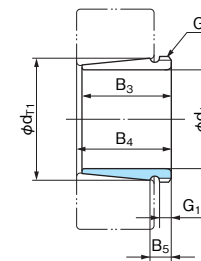
Bearing bore No.	Thread Nominal G	Dimensions (mm)						Mass (kg) (reference)	Withdrawal Sleeve No.	Locknut No.
		d ₁	B ₃	B ₄	d _{T1}	B ₅	G ₁ (reference)			
36	M 200×3	170	105	110	187.50	20	3.70	AH 2236	AN 40	
38	Tr 210×4	180	112	117	197.75	24	4.30	AH 2238	HN 42	
40	Tr 220×4	190	118	123	208.17	25	4.70	AH 2240	HN 44	
44	Tr 240×4	200	130	136	229.17	26	9.20	AH 2244	HN 48	
48	Tr 260×4	220	144	150	250.25	27	11.1	AH 2248	HN 52	
52	Tr 290×4	240	155	161	271.00	29	14.0	AH 2252	HN 58	
56	Tr 310×5	260	155	163	291.08	30	15.2	AH 2256	HN 62	
60	Tr 330×5	280	170	178	312.17	32	18.1	AH 2260	HN 66	
64	Tr 350×5	300	180	190	333.08	33	20.2	AH 2264	HN 70	
18	M 100×2	85	63	67	94.50	13	0.576	AHX3218	AN 20	
19	M 105×2	90	67	71	99.75	14	0.680	AH 3219	AN 21	
20	M 110×2	95	73	77	105.25	14	0.767	AHX3220	AN 22	
21	M 115×2	100	78	82	110.67	14	0.890	AH 3221	AN 23	
22	M 125×2	105	82	86	116.00	14	1.04	AHX3222	AN 25	
24	M 135×2	115	90	94	126.50	16	1.30	AHX3224	AN 27	
26	M 145×2	125	98	102	137.00	18	1.60	AHX3226	AN 29	
28	M 155×3	135	104	109	147.58	18	1.90	AHX3228	AN 31	
30	M 165×3	145	114	119	158.25	20	2.30	AHX3230	AN 33	
32	M 180×3	150	124	130	168.92	23	4.09	AH 3232	AN 36	
34	M 190×3	160	134	140	179.42	27	4.81	AH 3234	AN 38	
36	M 200×3	170	140	146	189.92	27	5.31	AH 3236	AN 40	
38	Tr 210×4	180	145	152	200.08	31	5.90	AH 3238	AN 42	
40	Tr 220×4	190	153	160	210.75	31	6.67	AH 3240	AN 44	
60	Tr 330×5	280	228	236	316.33	40	34	26.0	AH 3260	HN 66
64	Tr 350×5	300	246	254	337.67	42	36	30.6	AH 3264	HN 70
68	Tr 370×5	320	264	273	359.08	44	38	35.8	AH 3268	HN 74
72	Tr 400×5	340	274	283	379.75	46	40	41.6	AH 3272	HN 80
76	Tr 420×5	360	284	294	400.50	48	42	46.3	AH 3276	HN 84
80	Tr 440×5	380	302	312	421.83	50	44	52.5	AH 3280	HN 88
84	Tr 460×5	400	321	331	443.25	52	46	59.4	AH 3284	HN 92
88	Tr 480×5	420	330	341	463.92	54	48	64.7	AHX3288	HN 96
92	Tr 510×6	440	349	360	485.33	56	50	75.6	AHX3292	HN102
96	Tr 530×6	460	364	376	506.50	58	52	83.6	AHX3296	HN106
/500	Tr 550×6	480	393	405	528.75	60	54	94.7	AHX32/500	HN110

Withdrawal Sleeves
Series AH3 / AHX30



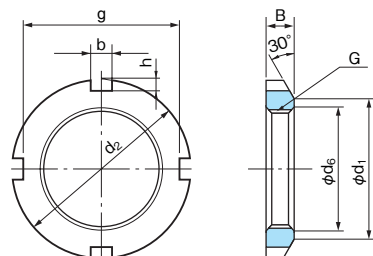
Bearing bore No.	Thread Nominal G	Dimensions (mm)						Mass (kg) (reference)	Withdrawal Sleeve No.	Locknut No.
		d ₁	B ₃	B ₄	d _{T1}	B ₅	G ₁ (reference)			
08	M 45×1.5	35	29	32	41.92	9	0.096	AH 308	AN 09	
09	M 50×1.5	40	31	34	47.08	9	0.109	AH 309	AN 10	
10	M 55×2	45	35	38	52.33	10	0.137	AHX310	AN 11	
11	M 60×2	50	37	40	57.38	11.5	0.161	AHX311	AN 12	
12	M 65×2	55	40	43	62.38	14.5	0.189	AHX312	AN 13	
13	M 75×2	60	42	45	67.83	11	0.253	AH 313	AN 15	
14	M 80×2	65	43	47	73.00	11	0.280	AH 314	AN 16	
15	M 85×2	70	45	49	78.17	11	0.313	AH 315	AN 17	
16	M 90×2	75	48	52	83.42	11	0.365	AH 316	AN 18	
17	M 95×2	80	52	56	88.67	12	0.429	AHX317	AN 19	
18	M 100×2	85	53	57	93.75	12	0.461	AHX318	AN 20	
19	M 105×2	90	57	61	99.00	13	0.532	AHX319	AN 21	
20	M 110×2	95	59	63	104.17	13	0.582	AHX320	AN 22	
21	M 115×2	100	62	66	109.25	15	0.600	AHX321	AN 23	
22	M 120×2	105	63	67	114.33	15	0.663	AHX322	AN 24	
24	M 130×2	115	69	73	124.75	16	0.875	AHX324	AN 26	
26	M 140×2	125	74	78	135.08	17	1.03	AHX326	AN 28	
28	M 150×2	135	77	82	145.42	17	1.15	AHX328	AN 30	
30	M 165×3	145	83	88	155.83	18	1.55	AHX330	AN 33	
32	M 180×3	150	88	93	166.17	19	2.73	AH 332	AN 36	
34	M 190×3	160	93	98	176.50	20	3.19	AH 334	AN 38	

Withdrawal Sleeves
Series AH23 / AHX23



Bearing bore No.	Thread Nominal G	Dimensions (mm)						Mass (kg) (reference)	Withdrawal Sleeve No.	Locknut No.
		d ₁	B ₃	B ₄	d _{T1}	B ₅	G ₁ (reference)			
08	M 45×1.5	35	40	43	42.75	10	0.128	AH 2308	AN 09	
09	M 50×1.5	40	44	47	48.00	11	0.164	AH 2309	AN 10	
10	M 55×2	45	50	53	53.17	15	0.209	AHX2310	AN 11	
11	M 60×2	50	54	57	58.42	16	0.253	AHX2311	AN 12	
12	M 65×2	55	58	61	63.63	17.5	0.297	AHX2312	AN 13	
13	M 75×2	60	61	64	69.08	15	0.395	AH 2313	AN 15	
14	M 80×2	65	64	68	74.42	15	0.466	AHX2314	AN 16	
15	M 85×2	70	68	72	79.75	15	0.534	AHX2315	AN 17	
16	M 90×2	75	71	75	85.00	15	0.597	AHX2316	AN 18	
17	M 95×2	80	74	78	90.17	16	0.670	AHX2317	AN 19	
18	M 100×2	85	79	83	95.50	17	0.779	AHX2318	AN 20	
19	M 105×2	90	85	89	100.83	19	0.886	AHX2319	AN 21	
20	M 110×2	95	90	94	106.25	19	0.988	AHX2320	AN 22	
21	—	—	—	—	—	—	—	—	—	
22	M 125×2	105	98	102	116.92	19	1.35	AHX2322	AN 25	
24	M 135×2	115	105	109	127.42	20	1.60	AHX2324	AN 27	
26	M 145×2	125	115	119	138.08	22	2.00	AHX2326	AN 29	
28	M 155×3	135	125	130	148.92	23	2.33	AHX2328	AN 31	
30	M 165×3	145	135	140	159.42	27	2.82	AHX2330	AN 33	
32	M 180×3	150	140	146	169.92	27	4.70	AH 2332	AN 36	
34	M 190×3	160	146	152	180.42	27	5.30	AH 2334	AN 38	
36	M 200×3	170	154	160	190.92	29	5.90	AH 2336	AN 40	
38	Tr 210×4	180	160	167	201.25	32	6.50	AH 2338	HN 42	
40	Tr 220×4	190	170	177	211.75	36	7.50	AH 2340	HN 44	
44	Tr 240×4	200	181	189	232.75	36	13.4	AH 2344	HN 48	
48	Tr 260×4	220	189	197	253.42	36	15.5	AH 2348	HN 52	
52	Tr 290×4	240	205	213	274.75	36	20.0	AH 2352	HN 58	
56	Tr 310×5	260	212	220	295.33	36	21.5	AH 2356	HN 62	

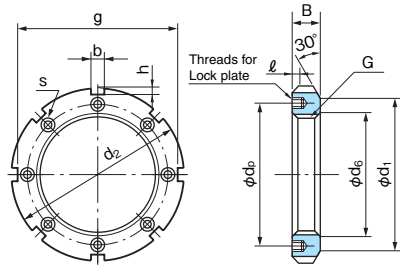
Locknuts
Series AN / ANL



No.	Thread Nominal G	Dimensions (mm)							Mass (kg) (reference)	Lockwasher No.
		d ₁	d ₂	B	b	h	g	d ₆		
AN 02	M 15×1	21	25	5	4	2	21	15.5	0.010	AW 02
AN 03	M 17×1	24	28	5	4	2	24	17.5	0.013	AW 03
AN 04	M 20×1	26	32	6	4	2	28	20.5	0.019	AW 04
AN 05	M 25×1.5	32	38	7	5	2	34	25.8	0.025	AW 05
AN 06	M 30×1.5	38	45	7	5	2	41	30.8	0.043	AW 06
AN 07	M 35×1.5	44	52	8	5	2	48	35.8	0.053	AW 07
AN 08	M 40×1.5	50	58	9	6	2.5	53	40.8	0.085	AW 08
AN 09	M 45×1.5	56	65	10	6	2.5	60	45.8	0.119	AW 09
AN 10	M 50×1.5	61	70	11	6	2.5	65	50.8	0.148	AW 10
AN 11	M 55×2	67	75	11	7	3	69	56	0.158	AW 11
AN 12	M 60×2	73	80	11	7	3	74	61	0.174	AW 12
AN 13	M 65×2	79	85	12	7	3	79	66	0.203	AW 13
AN 14	M 70×2	85	92	12	8	3.5	85	71	0.242	AW 14
AN 15	M 75×2	90	98	13	8	3.5	91	76	0.287	AW 15
AN 16	M 80×2	95	105	15	8	3.5	98	81	0.397	AW 16
AN 17	M 85×2	102	110	16	8	3.5	103	86	0.451	AW 17
AN 18	M 90×2	108	120	16	10	4	112	91	0.556	AW 18
AN 19	M 95×2	113	125	17	10	4	117	96	0.658	AW 19
AN 20	M 100×2	120	130	18	10	4	122	101	0.698	AW 20
AN 21	M 105×2	126	140	18	12	5	130	106	0.845	AW 21
AN 22	M 110×2	133	145	19	12	5	135	111	0.965	AW 22
AN 23	M 115×2	137	150	19	12	5	140	116	1.01	AW 23
AN 24	M 120×2	138	155	20	12	5	145	121	1.08	AW 24
AN 25	M 125×2	148	160	21	12	5	150	126	1.19	AW 25
AN 26	M 130×2	149	165	21	12	5	155	131	1.25	AW 26
AN 27	M 135×2	160	175	22	14	6	163	136	1.55	AW 27
AN 28	M 140×2	160	180	22	14	6	168	141	1.56	AW 28
AN 29	M 145×2	171	190	24	14	6	178	146	2.00	AW 29
AN 30	M 150×2	171	195	24	14	6	183	151	2.03	AW 30
AN 31	M 155×3	182	200	25	16	7	186	156.5	2.21	AW 31
AN 32	M 160×3	182	210	25	16	7	196	161.5	2.59	AW 32
AN 33	M 165×3	193	210	26	16	7	196	166.5	2.43	AW 33
AN 34	M 170×3	193	220	26	16	7	206	171.5	2.80	AW 34
AN 36	M 180×3	203	230	27	18	8	214	181.5	3.07	AW 36
AN 38	M 190×3	214	240	28	18	8	224	191.5	3.39	AW 38
AN 40	M 200×3	226	250	29	18	8	234	201.5	3.69	AW 40

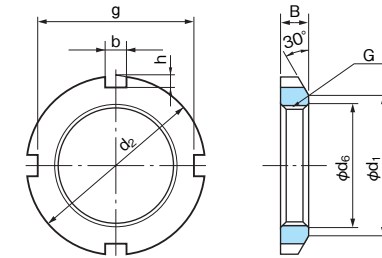
No.	Thread Nominal G	Dimensions (mm)							Mass (kg) (reference)	Lockwasher No.
		d ₁	d ₂	B	b	h	g	d ₆		
ANL 24	M 120×2	133	145	20	12	5	135	121	0.780	AWL24
ANL 26	M 130×2	143	155	21	12	5	145	131	0.880	AWL26
ANL 28	M 140×2	151	165	22	14	6	153	141	0.990	AWL28
ANL 30	M 150×2	164	180	24	14	6	168	151	1.38	AWL30
ANL 32	M 160×3	174	190	25	16	7	176	161.5	1.56	AWL32
ANL 34	M 170×3	184	200	26	16	7	186	171.5	1.72	AWL34
ANL 36	M 180×3	192	210	27	18	8	194	181.5	1.95	AWL36
ANL 38	M 190×3	202	220	28	18	8	204	191.5	2.08	AWL38
ANL 40	M 200×3	218	240	29	18	8	224	201.5	2.98	AWL40

Locknuts
Series AN / ANL



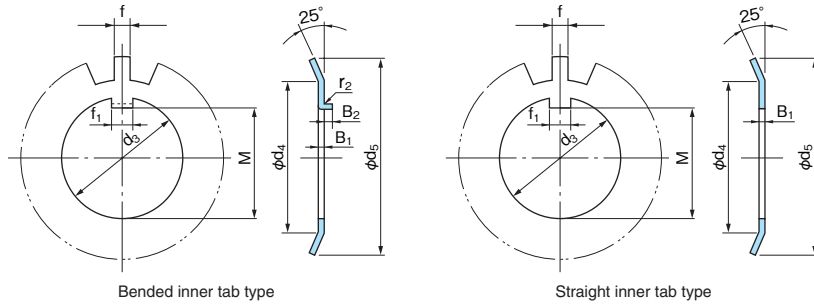
No.	Thread Nominal G	Dimensions (mm)										Mass (kg) (reference)	Lockwasher No.
		d ₁	d ₂	B	b	h	g	d ₆	l	s	d _p		
AN 44	Tr 220×4	250	280	32	20	10	260	222	15	M 8×1.25	238	5.20	AL 44
AN 48	Tr 240×4	270	300	34	20	10	280	242	15	M 8×1.25	258	5.95	AL 44
AN 52	Tr 260×4	300	330	36	24	12	306	262	18	M 10×1.5	281	8.05	AL 52
AN 56	Tr 280×4	320	350	38	24	12	326	282	18	M 10×1.5	301	9.05	AL 52
AN 60	Tr 300×4	340	380	40	24	12	356	302	18	M 10×1.5	326	11.8	AL 60
AN 64	Tr 320×5	360	400	42	24	12	376	322.5	18	M 10×1.5	345	13.1	AL 64
AN 68	Tr 340×5	400	440	55	28	15	410	342.5	21	M 12×1.75	372	23.1	AL 68
AN 72	Tr 360×5	420	460	58	28	15	430	362.5	21	M 12×1.75	392	25.1	AL 68
AN 76	Tr 380×5	450	490	60	32	18	454	382.5	21	M 12×1.75	414	30.9	AL 76
AN 80	Tr 400×5	470	520	62	32	18	484	402.5	27	M 16×2	439	36.9	AL 80
AN 84	Tr 420×5	490	540	70	32	18	504	422.5	27	M 16×2	459	43.5	AL 80
AN 88	Tr 440×5	510	560	70	36	20	520	442.5	27	M 16×2	477	45.3	AL 88
AN 92	Tr 460×5	540	580	75	36	20	540	462.5	27	M 16×2	497	50.4	AL 88
AN 96	Tr 480×5	560	620	75	36	20	580	482.5	27	M 16×2	527	62.2	AL 96
AN 100	Tr 500×5	580	630	80	40	23	584	502.5	27	M 16×2	539	63.3	AL 100
ANL 44	Tr 220×4	242	260	30	20	9	242	222	12	M 6×1	229	3.09	ALL 44
ANL 48	Tr 240×4	270	290	34	20	10	270	242	15	M 8×1.25	253	5.16	ALL 48
ANL 52	Tr 260×4	290	310	34	20	10	290	262	15	M 8×1.25	273	5.67	ALL 48
ANL 56	Tr 280×4	310	330	38	24	10	310	282	15	M 8×1.25	293	6.78	ALL 56
ANL 60	Tr 300×4	336	360	42	24	12	336	302	15	M 8×1.25	316	9.62	ALL 60
ANL 64	Tr 320×5	356	380	42	24	12	356	322.5	15	M 8×1.25	335	9.94	ALL 64
ANL 68	Tr 340×5	376	400	45	24	12	376	342.5	15	M 8×1.25	355	11.7	ALL 64
ANL 72	Tr 360×5	394	420	45	28	13	394	362.5	15	M 8×1.25	374	12.0	ALL 72
ANL 76	Tr 380×5	422	450	48	28	14	422	382.5	18	M 10×1.5	398	14.9	ALL 76
ANL 80	Tr 400×5	442	470	52	28	14	442	402.5	18	M 10×1.5	418	16.9	ALL 76
ANL 84	Tr 420×5	462	490	52	32	14	462	422.5	18	M 10×1.5	438	17.4	ALL 84
ANL 88	Tr 440×5	490	520	60	32	15	490	442.5	21	M 12×1.75	462	26.2	ALL 88
ANL 92	Tr 460×5	510	540	60	32	15	510	462.5	21	M 12×1.75	482	29.6	ALL 88
ANL 96	Tr 480×5	530	560	60	36	15	530	482.5	21	M 12×1.75	502	28.3	ALL 96
ANL100	Tr 500×5	550	580	68	36	15	550	502.5	21	M 12×1.75	522	33.6	ALL 96

Nuts for withdrawal sleeves
Series HN / HNL



No.	Thread Nominal G	Dimensions (mm)								Mass (kg) (reference)
		d ₁	d ₂	B	b	h	g	d ₆		
HN 42	Tr 210×4	238	270	30	20	10	250	212	4.75	
HN 44	Tr 220×4	250	280	32	20	10	260	222	5.35	
HN 48	Tr 240×4	270	300	34	20	10	280	242	6.20	
HN 52	Tr 260×4	300	330	36	24	12	306	262	8.55	
HN 58	Tr 290×4	330	370	40	24	12	346	292	11.8	
HN 62	Tr 310×5	350	390	42	24	12	366	312.5	13.4	
HN 66	Tr 330×5	380	420	52	28	15	390	332.5	20.4	
HN 70	Tr 350×5	410	450	55	28	15	420	352.5	25.2	
HN 74	Tr 370×5	430	470	58	28	15	440	372.5	28.2	
HN 80	Tr 400×5	470	520	62	32	18	484	402.5	40.0	
HN 84	Tr 420×5	490	540	70	32	18	504	422.5	46.9	
HN 88	Tr 440×5	510	560	70	36	20	520	442.5	48.5	
HN 92	Tr 460×5	540	580	75	36	20	540	462.5	55.0	
HN 96	Tr 480×5	560	620	75	36	20	580	482.5	67.0	
HN 102	Tr 510×6	590	650	80	40	23	604	513	69.0	
HN 106	Tr 530×6	610	670	80	40	23	624	533	78.0	
HN 110	Tr 550×6	640	700	80	40	23	654	553	92.5	
HNL 41	Tr 205×4	232	250	30	18	8	234	207	3.43	
HNL 43	Tr 215×4	242	260	30	20	9	242	217	3.72	
HNL 47	Tr 235×4	262	280	34	20	9	262	237	4.60	
HNL 52	Tr 260×4	290	310	34	20	10	290	262	5.80	
HNL 56	Tr 280×4	310	330	38	24	10	310	282	6.72	
HNL 60	Tr 300×4	336	360	42	24	12	336	302	9.60	
HNL 64	Tr 320×5	356	380	42	24	12	356	322.5	10.3	
HNL 69	Tr 345×5	384	410	45	28	13	384	347.5	11.5	
HNL 73	Tr 365×5	404	430	48	28	13	404	367.5	14.2	
HNL 77	Tr 385×5	422	450	48	28	14	422	387.5	15.0	
HNL 82	Tr 410×5	452	480	52	32	14	452	412.5	19.0	
HNL 86	Tr 430×5	472	500	52	32	14	472	432.5	19.8	
HNL 90	Tr 450×5	490	520	60	32	15	490	452.5	23.8	
HNL 94	Tr 470×5	510	540	60	32	15	510	472.5	25.0	
HNL 98	Tr 490×5	550	580	60	36	15	550	492.5	34.0	
HNL104	Tr 520×6	570	600	68	36	15	570	523	37.0	
HNL108	Tr 540×6	590	630	68	40	20	590	543	43.5	

Lockwashers
Series AW / AWL



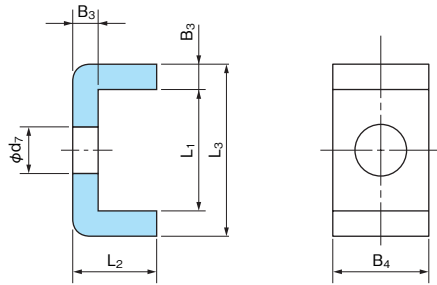
No.		Dimensions (mm)										No. of Teeth	Mass (kg/100pcs) (reference)	Locknut No.
Bended inner tab	Straight inner tab	d3	d4	d5	f1	M	B1	Bended inner tab		f				
								B2	r2					
AW 02	AW 02X	15	21	28	4	13.5	1	2.5	1	4	13	0.253	AN 02	
AW 03	AW 03X	17	24	32	4	15.5	1	2.5	1	4	13	0.313	AN 03	
AW 04	AW 04X	20	26	36	4	18.5	1	2.5	1	4	13	0.350	AN 04	
AW 05	AW 05X	25	32	42	5	23	1.2	2.5	1	5	13	0.640	AN 05	
AW 06	AW 06X	30	38	49	5	27.5	1.2	2.5	1	5	13	0.780	AN 06	
AW 07	AW 07X	35	44	57	6	32.5	1.2	2.5	1	5	15	1.04	AN 07	
AW 08	AW 08X	40	50	62	6	37.5	1.2	2.5	1	6	15	1.23	AN 08	
AW 09	AW 09X	45	56	69	6	42.5	1.2	2.5	1	6	17	1.52	AN 09	
AW 10	AW 10X	50	61	74	6	47.5	1.2	2.5	1	6	17	1.60	AN 10	
AW 11	AW 11X	55	67	81	8	52.5	1.2	4	1	7	17	1.96	AN 11	
AW 12	AW 12X	60	73	86	8	57.5	1.5	4	1.2	7	17	2.53	AN 12	
AW 13	AW 13X	65	79	92	8	62.5	1.5	4	1.2	7	19	2.90	AN 13	
AW 14	AW 14X	70	85	98	8	66.5	1.5	4	1.2	8	19	3.34	AN 14	
AW 15	AW 15X	75	90	104	8	71.5	1.5	4	1.2	8	19	3.56	AN 15	
AW 16	AW 16X	80	95	112	10	76.5	1.8	4	1.2	8	19	4.64	AN 16	
AW 17	AW 17X	85	102	119	10	81.5	1.8	4	1.2	8	19	5.24	AN 17	
AW 18	AW 18X	90	108	126	10	86.5	1.8	4	1.2	10	19	6.23	AN 18	
AW 19	AW 19X	95	113	133	10	91.5	1.8	4	1.2	10	19	6.70	AN 19	
AW 20	AW 20X	100	120	142	12	96.5	1.8	6	1.2	10	19	7.65	AN 20	
AW 21	AW 21X	105	126	145	12	100.5	1.8	6	1.2	12	19	8.26	AN 21	
AW 22	AW 22X	110	133	154	12	105.5	1.8	6	1.2	12	19	9.40	AN 22	
AW 23	AW 23X	115	137	159	12	110.5	2	6	1.5	12	19	10.8	AN 23	
AW 24	AW 24X	120	138	164	14	115	2	6	1.5	12	19	10.5	AN 24	
AW 25	AW 25X	125	148	170	14	120	2	6	1.5	12	19	11.8	AN 25	
AW 26	AW 26X	130	149	175	14	125	2	6	1.5	12	19	11.3	AN 26	
AW 27	AW 27X	135	160	185	14	130	2	6	1.5	14	19	14.4	AN 27	
AW 28	AW 28X	140	160	192	16	135	2	8	1.5	14	19	14.2	AN 28	
AW 29	AW 29X	145	171	202	16	140	2	8	1.5	14	19	16.8	AN 29	
AW 30	AW 30X	150	171	205	16	145	2	8	1.5	14	19	15.5	AN 30	
AW 31	AW 31X	155	182	212	16	147.5	2.5	8	1.5	16	19	20.9	AN 31	
AW 32	AW 32X	160	182	217	18	154	2.5	8	1.5	16	19	22.2	AN 32	
AW 33	AW 33X	165	193	222	18	157.5	2.5	8	1.5	16	19	24.1	AN 33	
AW 34	AW 34X	170	193	232	18	164	2.5	8	1.5	16	19	24.7	AN 34	
AW 36	AW 36X	180	203	242	20	174	2.5	8	1.5	18	19	26.8	AN 36	
AW 38	AW 38X	190	214	252	20	184	2.5	8	1.5	18	19	27.8	AN 38	
AW 40	AW 40X	200	226	262	20	194	2.5	8	1.5	18	19	29.3	AN 40	

No.		Dimensions (mm)										No. of Teeth	Mass (kg/100pcs) (reference)	Locknut No.
Bended inner tab	Straight inner tab	d3	d4	d5	f1	M	B1	Bended inner tab		f				
								B2	r2					
AWL 24	AWL 24X	120	133	155	14	115	2	6	1.5	12	19	7.70	ANL 24	
AWL 26	AWL 26X	130	143	165	14	125	2	6	1.5	12	19	8.70	ANL 26	
AWL 28	AWL 28X	140	151	175	16	135	2	8	1.5	14	19	10.9	ANL 28	
AWL 30	AWL 30X	150	164	190	16	145	2	8	1.5	14	19	11.3	ANL 30	
AWL 32	AWL 32X	160	174	200	18	154	2.5	8	1.5	16	19	16.2	ANL 32	
AWL 34	AWL 34X	170	184	210	18	164	2.5	8	1.5	16	19	19.0	ANL 34	
AWL 36	AWL 36X	180	192	220	20	174	2.5	8	1.5	18	19	18.0	ANL 36	
AWL 38	AWL 38X	190	202	230	20	184	2.5	8	1.5	18	19	20.5	ANL 38	
AWL 40	AWL 40X	200	218	250	20	194	2.5	8	1.5	18	19	21.4	ANL 40	

Remark: Narrow slot adapters with part numbers with an X suffix in the series H2, H3 and H23 use straight type inner tabs. Wide slot adapters with part numbers with an X suffix can use either bended or straight inner tabs.

Lock Plates

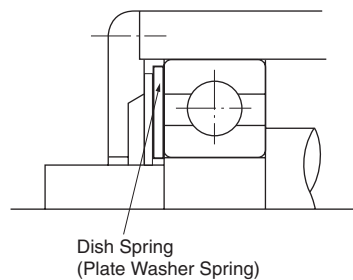
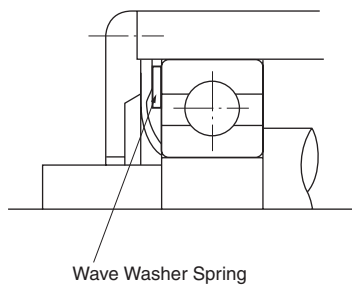
Series AL / ALL



No.	Dimensions (mm)						Mass (kg/100pcs) (reference)	Nut No.
	B_3	B_4	L_2	d_7	L_1	L_3		
AL 44	4	20	12	9	22.5	30.5	2.60	AN44 , AN48
AL 52	4	24	12	12	25.5	33.5	3.39	AN52 , AN56
AL 60	4	24	12	12	30.5	38.5	3.79	AN60
AL 64	5	24	15	12	31	41	5.35	AN64
AL 68	5	28	15	14	38	48	6.65	AN68 , AN72
AL 76	5	32	15	14	40	50	7.96	AN76
AL 80	5	32	15	18	45	55	8.20	AN80 , AN84
AL 88	5	36	15	18	43	53	9.00	AN88 , AN92
AL 96	5	36	15	18	53	63	10.4	AN96
AL 100	5	40	15	18	45	55	10.5	AN100
ALL 44	4	20	12	7	13.5	21.5	2.12	ANL44
ALL 48	4	20	12	9	17.5	25.5	2.29	ANL48, ANL52
ALL 56	4	24	12	9	17.5	25.5	2.92	ANL56
ALL 60	4	24	12	9	20.5	28.5	3.16	ANL60
ALL 64	5	24	15	9	21	31	4.56	ANL64, ANL68
ALL 72	5	28	15	9	20	30	5.03	ANL72
ALL 76	5	28	15	12	24	34	5.28	ANL76, ANL80
ALL 84	5	32	15	12	24	34	6.11	ANL84
ALL 88	5	32	15	14	28	38	6.45	ANL88, ANL92
ALL 96	5	36	15	14	28	38	7.29	ANL96, ANL100

■ Dish Spring for Bearings

Preload by Dish Springs for Bearings



The application for electrical motors may sometimes require that the bearings be provided with appropriate preload when assembled. In case of motors the residual clearance 0 after mounting is best for low noise. Preload has the following various purposes and effects.

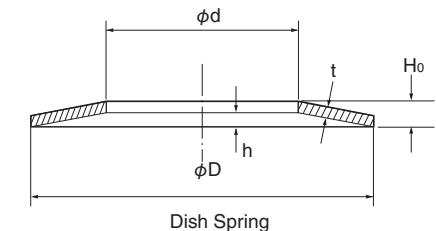
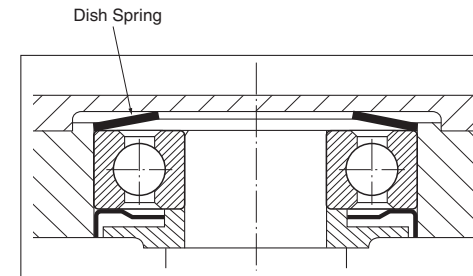
<Purpose of Preload>

- (1) Enhances rotating accuracy of shaft.
Minimizes axial movements and helps to prevent vibration and decrease noise.
- (2) Prevents fretting caused by external vibration.
- (3) Increases rigidity of a shaft (that is, preloading can help to decrease the deflection of shafting).

<Preloading method>

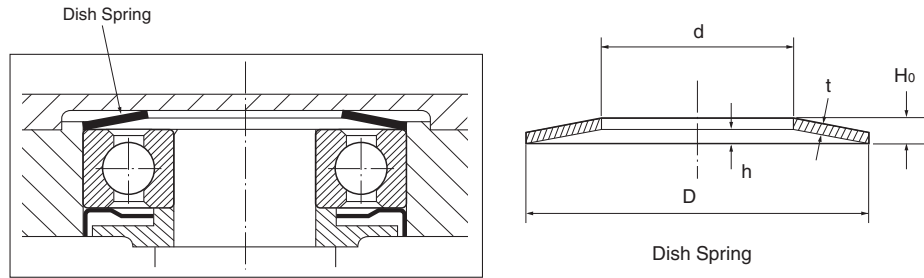
Use of springs (wave washer spring or dish spring) "Constant pressure" preloading. The preload for electrical motor bearings may be calculated by using the following equations.
 T_p =Preload Force (kgf) d =Inner Ring Bore Diameter(mm)

$$T_p=(0.4\sim 0.8)d \text{ or } T_p=0.6d-3$$



Bearing No.	Bearing I.D (dmm)	Spring No.	Target Preload (Tp N)		Recommended Preload (N)	Flexure (dmm)	Spring Hgt (Ho mm)
			$T_p=(0.4\sim 0.8)d$ Range	$T_p=0.6d-3$			
6001	12	HDS-28	47.0~94.1	41.2	88.7	0.25	0.75
6002	15	HDS-32	58.8~117.6	58.8	100.0	0.41	0.64
6003	17	HDS-35b	66.6~133.3	70.6	110.0	0.28	0.87
6004	20	HDS-42	78.4~156.8	88.2	116.0	0.38	0.97
6005	25	HDS-47	98.0~196.0	117.6	145.0	0.38	1.07
6006	30	HDS-55	117.6~235.2	147.0	163.0	0.56	0.89
6007	35	HDS-62	137.2~274.4	176.4	168.0	0.48	1.27
6008	40	HDS-68	156.8~313.6	205.8	183.0	0.64	1.01
6009	45	HDS-75	176.4~352.8	235.2	236.0	0.56	1.19
6010	50	HDS-80b	196.0~392.0	264.6	256.0	0.58	1.57
6011	55	HDS-90b	215.6~431.2	294.0	321.0	0.55	1.75
6200	10	HDS-30	39.2~78.4	29.4	84.2	0.28	0.77
6201	12	HDS-32	47.0~94.1	41.2	82.6	0.28	0.77
6202	15	HDS-35b	58.8~117.6	58.8	110.0	0.28	0.87
6203	17	HDS-40	66.6~133.3	70.6	107.0	0.33	0.92
6204	20	HDS-47	78.4~156.8	88.2	145.0	0.38	1.07
6205	25	HDS-52	98.0~196.0	117.6	128.0	0.38	1.07
6206	30	HDS-62	117.6~235.2	147.0	168.0	0.48	1.27
6207	35	HDS-72b	137.2~274.4	176.4	219.0	0.45	1.45
6208	40	HDS-80b	156.8~313.6	205.8	256.0	0.58	1.57
6209	45	HDS-85	176.4~352.8	235.2	344.0	0.55	1.75
6210	50	HDS-90b	196.0~392.0	264.6	321.0	0.55	1.75
6300	10	HDS-35a	39.2~78.4	29.4	62.0	0.28	0.77
6301	12	HDS-37	47.0~94.1	41.2	108.0	0.33	0.92
6302	15	HDS-42	58.8~117.6	58.8	116.0	0.38	0.97
6303	17	HDS-47	66.6~133.3	70.6	145.0	0.38	1.07
6304	20	HDS-52	78.4~156.8	88.2	128.0	0.38	1.07
6305	25	HDS-62	98.0~196.0	117.6	168.0	0.48	1.27
6306	30	HDS-72a	117.6~235.2	147.0	253.0	0.55	1.55
6307	35	HDS-80a	137.2~274.4	176.4	221.0	0.58	1.57
6308	40	HDS-90a	156.8~313.6	205.8	276.0	0.55	1.75
6309	45	HDS-100a	176.4~352.8	235.2	266.0	0.63	1.82
6310	50	HDS-110a	196.0~392.0	264.6	304.0	0.78	1.97

Dish Spring List for Bearings

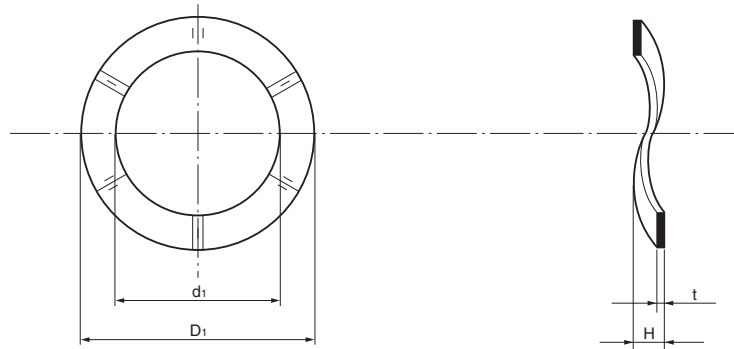


Size	Applicable Bearing No.	Dish Spring Size (mm)					Spring Load (N)				Unit (mm)	
							Flexure 0.5h		Flexure 0.75h		P	δ
		D	d	t	h	Ho	P	δ	P	δ	P	δ
HDS-10	EL3 623	9.8	6.2	0.20	0.20	0.40	18.40	0.10	23.20	0.15		
HDS-13	EL4 624	12.8	7.2	0.25	0.25	0.50	23.90	0.13	29.70	0.19		
HDS-16	R4 EL5 625 634	15.8	8.2		0.30	0.55	19.40	0.15	23.40	0.23		
HDS-19a	R5 EL6 626 635	18.8	9.2	0.30	0.65	26.60	0.18	31.50	0.26			
HDS-19b	EL7 607		10.2	0.70	41.20	50.80						
HDS-22	R7 EL8 608 627 636	21.8	12.3	0.40	0.75	38.40	0.20	46.60	0.30			
HDS-24	EL9 609 628	23.7	14.3	0.40	0.90	68.80	0.25	81.30	0.38			
HDS-26	R9 6000 629 637	25.7		0.50	1.00	54.30		64.10				
HDS-28	6001 638	27.7	17.3	0.50	1.00	88.70	0.28	113.00	0.41			
HDS-30	6200	29.7				84.20		102.00				
HDS-32	6002 6201	31.7	20.4	0.55	1.05	82.60	0.33	100.00	0.49			
HDS-35a	6300	34.6				62.70		76.00				
HDS-35b	6003 6202	34.6	22.4	0.60	1.15	110.00	0.38	139.00	0.56			
HDS-37	6301	36.6	20.4	0.65	1.25	108.00	0.48	132.00	0.71			
HDS-40	6203	39.6				107.00		131.00				
HDS-42	6004 6302	41.6	25.5	0.70	1.35	116.00	0.55	135.00	0.83			
HDS-47	6005 6204 6303	46.5	30.5	0.75	1.45	145.00		177.00				
HDS-52	6205 6304	51.5	35.5	0.80	1.75	128.00	0.63	156.00	0.94			
HDS-55	6006	54.5	40.5	0.85	1.65	133.00		163.00				
HDS-62	6007 6206 6305	61.5	45.5	0.90	1.90	168.00	0.78	200.00	1.16			
HDS-68	6008	67.5	50.5	1.10	2.10	148.00		183.00				
HDS-72a	6306	71.5	45.5	0.90	1.90	253.00	0.83	312.00	1.28			
HDS-72b	6207		50.5	0.90	1.90	219.00		286.00				
HDS-75	6009	74.5	55.5	1.00	1.75	177.00	0.38	236.00	0.56			
HDS-80a	6307	79.5	50.5	1.15	2.15	221.00	0.58	266.00	0.86			
HDS-80b	6010 6208	55.5	256.00	308.00								
HDS-85	6209	84.5	60.5	1.10	2.30	344.00	0.55	445.00	0.83			
HDS-90a	6308	89.5	276.00	357.00								
HDS-90b	6011 6210	65.5	321.00	416.00								
HDS-95	6012	94.5	75.5	0.85	2.05	260.00	0.43	351.00	0.64			
HDS-100a	6309	99.0	65.5	1.25	2.45	266.00	0.63	331.00	0.94			
HDS-100b	6013 6211	70.5	303.00	376.00								
HDS-110a	6310	109.0	75.5	1.55	2.75	304.00	0.78	353.00	1.16			
HDS-110b	6014 6212	339.00	393.00									
HDS-115	6015	114.0	90.5	1.30	2.50	321.00	0.65	396.00	0.98			
HDS-120a	6311	119.0	75.5	1.55	2.75	249.00	0.78	289.00	1.16			

Size	Applicable Bearing No.	Dish Spring Size (mm)					Spring Load (N)				Unit (mm)	
							Flexure 0.5h		Flexure 0.75h		P	δ
		D	d	t	h	Ho	P	δ	P	δ	P	δ
HDS-120b	6213	119.0	85.5	1.20	1.55	2.75	305.00	0.78	354.00	1.16		
HDS-125	6016 6214	124.0	90.5				291.00		337.00			
HDS-130a	6312	129.0	85.5	1.50	1.70	3.20	438.00	0.85	533.00	1.28		
HDS-130b	6017 6215		95.5				540.00		657.00			
HDS-140a	6313	139.0	90.5	1.60	1.75	3.25	368.00	0.88	448.00	1.31		
HDS-140b	6018 6216		101.0				469.00		563.00			
HDS-150a	6314	149.0	95.5	1.70	3.20	3.20	313.00	0.85	381.00	1.28		
HDS-150b	6217		106.0				371.00		452.00			
HDS-160a	6315	159.0	101.0	1.80	3.45	3.45	365.00	0.93	440.00	1.39		
HDS-160b	6218		111.0				422.00		508.00			
HDS-170a	6316	169.0	111.0	1.90	3.65	3.65	403.00	1.03	469.00	1.54		
HDS-170b	6219		121.0				467.00		544.00			
HDS-180a	6317	179.0	121.0	2.00	2.20	4.20	706.00	1.10	866.00	1.65		
HDS-180b	6220		126.0				758.00		930.00			
HDS-190a	6318	189.0	121.0	2.10	2.30	4.30	629.00	1.15	762.00	1.73		
HDS-190b	6221		131.0				711.00		861.00			
HDS-200a	6319	198.0	131.0	2.20	2.50	4.50	692.00	1.25	815.00	1.88		
HDS-200b	6222		141.0				786.00		925.00			
HDS-215a	6320	213.0	151.0	2.30	2.20	4.60	772.00	1.10	986.00	1.65		
HDS-225	6321		223.0				783.00		989.00			
HDS-230	6226	228.0	161.0	2.40	2.60	4.90	870.00	1.30	1060.00	1.95		
HDS-240	6322						238.0		864.00		1020.00	
HDS-250	6228	248.0	171.0	2.50	3.00	5.00	819.00	1.25	1030.00	1.88		
HDS-260	6324						258.0		951.00		1130.00	
HDS-270	6230	268.0	181.0	2.60	3.10	5.60	960.00	1.55	1130.00	2.33		
HDS-280	6326						278.0		917.00		1060.00	
HDS-290	6232	288.0	193.0	2.70	3.25	5.75	892.00	1.63	1030.00	2.44		
HDS-300	6328						298.0		791.00		917.00	
HDS-310	6234	308.0	202.0	2.80	3.10	6.10	1070.00	1.55	1330.00	2.33		
HDS-320a	6330						318.0		1070.00		1330.00	
HDS-340a	6332	338.0	212.0	3.00	3.60	6.60	1220.00	1.80	1450.00	2.70		
HDS-360a	6334						358.0		1210.00		1410.00	
HDS-380	6336	378.0	252.0	3.50	3.90	6.90	1060.00	1.95	1230.00	2.93		
HDS-400	6338						398.0		1060.00		1230.00	
HDS-420	6340	418.0	272.0	4.00	3.80	7.80	159.00	1.90	2030.00	2.85		

Material: Carbon spring steel between S65CM and S75CM (JIS)
Hardness: between HRC38 and HRC45

Wave Springs for Bearings (Reference)



$W=0.6d-3$ W : Preload(Kgf)/d: Bore diameter
 $L=(1.94 \times dm^3 \times W)/(E \times b \times t^3 \times N)$ (mm)
 L : elastic displacement (mm)
 $dm=(d1+D1)/2$ (mm) $b=(D1-d1)/2$ (mm)
 t : thickness of sheet (mm)
 $E=20000$ (kgf/mm²)
 N : wave number

Spring No.	Outside Diameter of Bearing (mm)	d ₁ : Bore Diameter of Spring (mm)	D ₁ : Outside Diameter of Spring (mm)	H: Height of Spring (mm)	t: Thickness of Sheet (mm)	Wave Number	Spring Constant (mm/kgf)	Applied Bearing No.						
W22	22	14.5	21	2.4	0.2	3	0.2576	6900						
W26	26	19.5	24.8	3.2	0.2	3	0.9139		6000					
W28	28	20.9	26.9	3	0.25	3	0.3488	6902	6001					
W30	30	22	28.5	4.1	0.25	3	0.3796	6903		6200				
W32	32	23.5	30.5	4	0.25	3	0.4310		6002	6201				
W35	35	26.4	33.9	3.5	0.3	3	0.3242		6003	6202	6300			
W40	40	29.8	38.3	5	0.3	3	0.4120		6203					
W42	42	30.1	40.6	4.5	0.3	3	0.3732	6905	6004			6302		
W47	47	33.7	45.5	5	0.3	3	0.4688	6906	6005	6204	6303			
W52	52	38.5	50	7.2	0.3	3	0.6683		6205	6304				
W62	62	47.2	60.2	6.5	0.4	3	0.4458	6908	6007	6206	6305	6403		
W72	72	55	70.5	7	0.45	3	0.4190	6910		6207	6306	6404		
W80	80	61.3	77.8	8.5	0.45	3	0.5359	6911	6010	6208	6307	6405		
W90	90	69	88.5	7	0.6	3	0.2777	6913	6011	6210	6308	6406		
W100	100	79.3	98.8	6.5	0.7	3	0.2529	6914	6013	6211	6309	6407		
W110	110	88.9	108.9	8	0.8	3	0.2263	6916	6014	6212	6310	6408		
W120	120	95.8	118.9	8.5	0.8	3	0.2505	6917		6213	6311	6409		
W130	130	108.3	128.3	11	0.8	3	0.3872	6919	6017	6215	6312	6410		
W140	140	112.4	138.4	11	0.8	3	0.3548	6920	6018	6216	6313	6411		

Material: Spring Steel (JIS G3311/JIS G3506)/HARDNESS: HRc40-50/SURFACE TREATMENT PHOSPHATE COATING

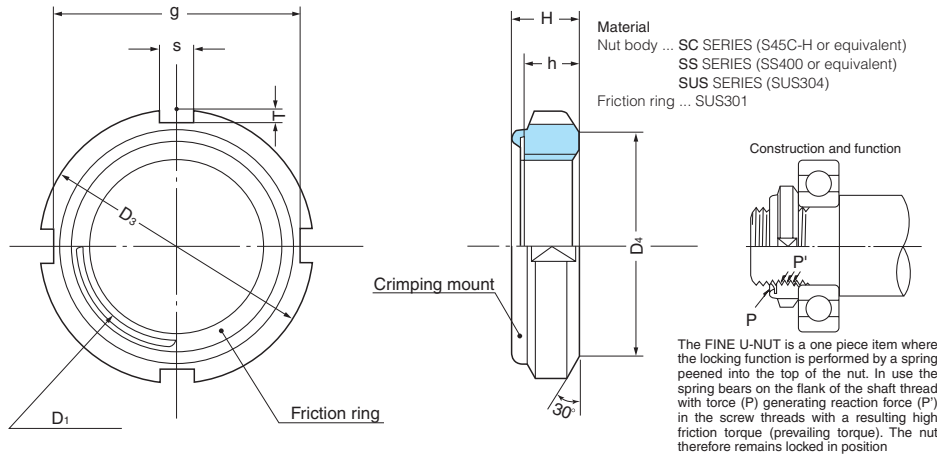
Notes: 1. 't' means thickness of raw sheet.

2. 'd₁' means inscribed circle and 'D₁' means circumscribed circle.

3. 'H' means the height of spring of which the tops of 3 waves indicate same height first of all when it is compressed between 2 parallel plates

Convenient Locking Nuts for Bearings

Dimension Table for Fine U-NUT



Thread accuracy: ISO6H(JIS CLASS2) Unit: mm

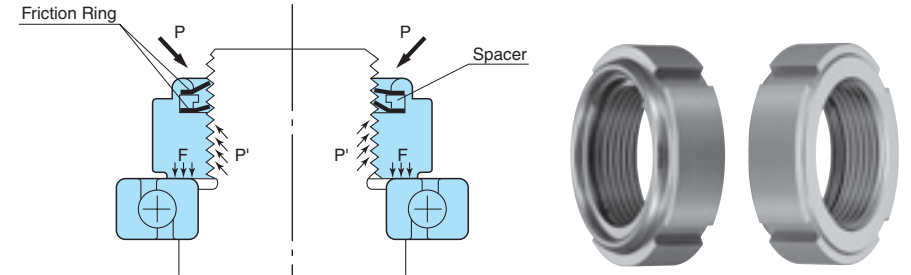
SC Series	SS Series	SUS Series	Designation of thread D ₁	D ₃	D ₄	g	T	S	h	H	Perpendicularity of bearing surface
FU00SC	FU00SS	FU00SUS	M10×0.75	18	13.5	14.4	1.8	3	4	5.2	± 0.3
FU01SC	FU01SS	FU01SUS	M12×1.0	22	17	18.4	1.8	3	4	5.4	0.05
FU02SC	FU02SS	FU02SUS	M15×1.0	25	21	21.4	1.8	4	5	6.5	
FU03SC	FU03SS	FU03SUS	M17×1.0	28	24	24.2	1.9	4	5	6.4	± 0.5
FU04SC	FU04SS	FU04SUS	M20×1.0	32	26	28.4	1.8	4	6	7.7	
FU05SC	FU05SS	FU05SUS	M25×1.5	38	32	34	2	5	7	9.1	± 0.8
FU06SC	FU06SS	FU06SUS	M30×1.5	45	38	41	2	5	7	9.1	
FU07SC	FU07SS	FU07SUS	M35×1.5	52	44	48	2	5	8	10.2	± 1.0
FU08SC	FU08SS	FU08SUS	M40×1.5	58	50	53	2.5	6	9	11.2	
FU09SC	FU09SS	FU09SUS	M45×1.5	65	56	60	2.5	6	10	12.5	± 1.5
FU10SC	FU10SS	FU10SUS	M50×1.5	70	61	65	2.5	6	11	13.5	
FU11SC	FU11SS	FU11SUS	M55×2.0	75	67	69	3	7	11	13.5	0.07
FU12SC	FU12SS	FU12SUS	M60×2.0	80	73	74	3	7	11	13.5	
FU13SC	FU13SS	FU13SUS	M65×2.0	85	79	79	3	7	12	15	± 1.5
FU14SC	FU14SS	FU14SUS	M70×2.0	92	85	85	3.5	8	12	15	
FU15SC	FU15SS	FU15SUS	M75×2.0	98	90	91	3.5	8	13	15.8	0.10
FU16SC	FU16SS	FU16SUS	M80×2.0	105	95	98	3.5	8	15	18.6	
FU17SC	FU17SS	FU17SUS	M85×2.0	110	102	103	3.5	8	16	19.2	± 1.5
FU18SC	FU18SS	FU18SUS	M90×2.0	120	108	112	4	10	16	20.3	
FU19SC	FU19SS	FU19SUS	M95×2.0	125	113	117	4	10	17	21.3	± 1.5
FU20SC	FU20SS	FU20SUS	M100×2.0	130	120	122	4	10	18	22.3	
FU21SC	—	—	M105×2.0	140	126	130	4	12	18	22.3	0.10
FU22SC	—	—	M110×2.0	145	133	135	5	12	19	23.3	
FU23SC	—	—	M115×2.0	150	137	140	5	12	19	23.3	± 0.3
FU24SC	—	—	M120×2.0	155	138	145	5	12	20	24.3	
FU25SC	—	—	M125×2.0	160	148	150	5	12	21	25.4	± 1.5
FU26SC	—	—	M130×2.0	165	149	155	5	12	21	25.4	
FU27SC	—	—	M135×2.0	175	160	163	6	14	22	26.6	± 1.5
FU28SC	—	—	M140×2.0	180	160	168	6	14	22	26.6	
FU29SC	—	—	M145×2.0	190	171	178	6	14	24	28.6	± 1.5
FU30SC	—	—	M150×2.0	195	171	183	6	14	24	28.3	

* Dimensions may be subject to change without notice due to our policy of product improvements.

Construction and Function

The TWIN FU-NUT has two friction rings and a spacer which are secured to the upper surface of the nut, as shown below. The two friction rings are arranged so that

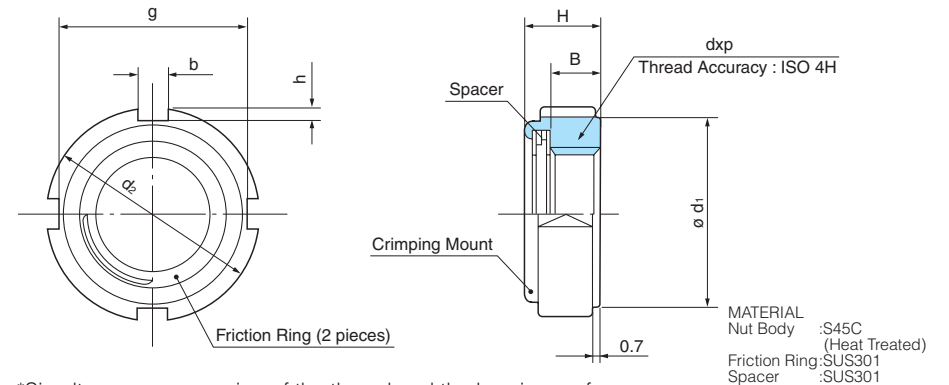
stress P generated by the spring action and the reaction P' act symmetrically about the shaft centre. This arrangement ensures an even contact force F around the contact face.



- Accuracy of thread is ISO 4H
- Excellent locking performance

- Bearing surface run out to thread form is held to within a few microns
- Simple assembly, as for a standard nut

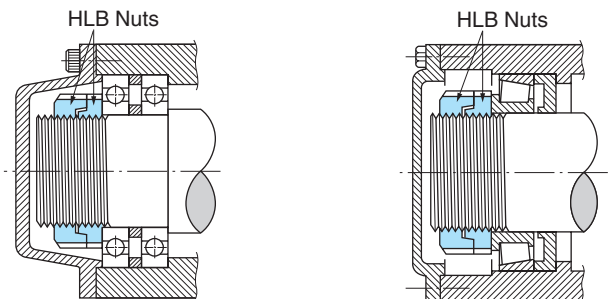
Dimension Table for Twin FU-NUT



*Simultaneous processing of the thread and the bearing surface.

Dimensions in millimeters											
Code No.	d×p	φ d ₁	d ₂	H	B	b	h	g	l _{min} =B+3.5p	Allowable axial dead load (KN)	
TFU02SC	M15 × 1	21	25	9.9	7	4	1.8	21.4	10.5	34.1	
TFU03SC	M17 × 1	23.5	28	10.1	7	4	2	24	10.5	38.6	
TFU04SC	M20 × 1	27	32	12.3	9	4	2	28	12.5	59.4	
TFU05SC	M25 × 1.5	33	38	14.2	10	5	2	34	15.3	80.8	
TFU06SC	M30 × 1.5	40	45	14.3	10	5	±0.2	2	41	15.3	97.0
TFU07SC	M35 × 1.5	47	52	16.5	12	5	2	48	17.3	137.8	
TFU08SC	M40 × 1.5	52	58	17.6	13	6	2.5	53	18.3	171.4	
TFU09SC	M45 × 1.5	59	65	19.7	15	6	2.5	60	20.3	224.5	
TFU10SC	M50 × 1.5	64	70	20.8	16	6	2.5	65	21.3	266.8	

Convenient HLB Locking Nuts for Bearings

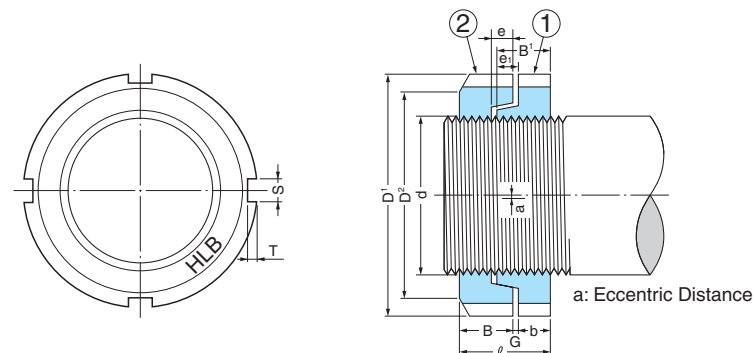


Structure and Function

Locking performance of HLB nuts is based on the principle of a wedge. After a lower nut is tightened, the upper nut is tightened by hand. In this case, there is the clearance(G) between the lower nut and the upper nut.

The clearance(G) generates strong force and this force works to prevent the nuts from loosening, when the upper nut is tightened up to 0 clearance.

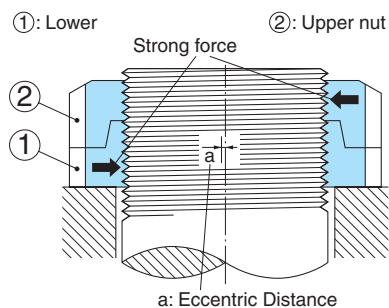
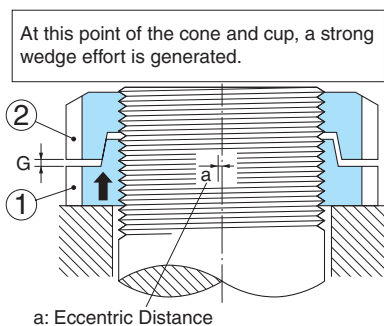
Because the cone of the lower nut and the cup of the upper nut are eccentric.



Material: SS400,S45C or SUS304
Outside shapes are standardized in JIS B 1554 and thread accuracy depends on ISO6H(JIS CLASS2).

Unit: mm

Nut No.	d × p	Nut ①				Nut ②				Common to ① and ②		Set High L		Perpendicularity of the base (max)	Weight of 1 set (g)
		D ¹	B ¹	e ₁	b	D ¹	D ²	B	e	S	T	(min)	(max)		
HLB-01	M12×1	22	6	2.5	3.5	22	17	6	2.7	3	2	9.5	10.5	0.05	17
HLB-02	M15×1	25	7	2.5	4.5	25	21	7	2.7	4	2	11.5	12.5	0.05	23
HLB-03	M17×1	28	7	2.5	4.5	28	24	7	2.7	4	2	11.5	12.5	0.05	29
HLB-04	M20×1	32	8	2.5	5.5	32	26	8	2.7	4	2	13.5	14.5	0.05	43
HLB-05	M25×1.5	38	10	4	6	38	32	10	4.2	5	2	16	17.5	0.05	72
HLB-06	M30×1.5	45	10	4	6	45	38	10	4.2	5	2	16	17.5	0.05	103
HLB-07	M35×1.5	52	11	4	7	52	44	11	4.2	5	2	18	19.5	0.05	150
HLB-08	M40×1.5	58	9	4	5	58	50	12	4.2	6	2.5	17	18.5	0.05	170
HLB-09	M45×1.5	65	10	4	6	65	56	13	4.2	6	2.5	19	20.5	0.05	240
HLB-10	M50×1.5	70	11	4	7	70	61	14	4.2	6	2.5	21	22.5	0.05	285
HLB-11	M55×2	75	11	5	6	75	67	15	5.2	7	3	21	23	0.07	310
HLB-12	M60×2	80	11	5	6	80	73	15	5.2	7	3	21	23	0.07	340
HLB-13	M65×2	85	12	5	7	85	79	12	5.2	7	3	19	21	0.07	330
HLB-14	M70×2	92	12	5	7	92	85	12	5.2	8	3.5	19	21	0.07	390
HLB-15	M75×2	98	13	5	8	98	90	13	5.2	8	3.5	21	23	0.07	480
HLB-16	M80×2	105	15	5	10	105	95	15	5.2	8	3.5	25	27	0.07	660
HLB-17	M85×2	110	16	5	11	110	102	16	5.2	8	3.5	27	29	0.07	760
HLB-18	M90×2	120	16	5	11	120	108	16	5.2	10	4	27	29	0.07	940
HLB-19	M95×2	125	17	5	12	125	113	17	5.2	10	4	29	31	0.07	1000
HLB-20	M100×2	130	18	5	13	130	120	18	5.2	10	4	31	33	0.07	1230
HLB-21	M105×2	140	18	6	12	140	126	18	6.5	12	5	30	32	0.1	1500
HLB-22	M110×2	145	19	6	13	145	133	19	6.5	12	5	32	34	0.1	1600
HLB-23	M115×2	150	19	6	13	150	137	19	6.5	12	5	32	34	0.1	1700
HLB-24	M120×2	155	20	7	13	155	138	20	7.5	12	5	33	35	0.1	1800
HLB-25	M125×2	160	21	7	14	160	148	21	7.5	12	5	35	37	0.1	1900
HLB-26	M130×2	165	21	7	14	165	149	21	7.5	12	5	35	37	0.1	2100
HLB-27	M135×2	175	22	7	15	175	160	22	7.5	14	6	37	39	0.1	2600
HLB-28	M140×2	180	22	7	15	180	160	22	7.5	14	6	37	39	0.1	2700
HLB-29	M145×2	190	24	8	16	190	171	24	8.5	14	6	40	43	0.1	3400
HLB-30	M150×2	195	24	8	16	195	171	24	8.5	14	6	40	43	0.1	3550
HLB-31	M155×3	200	25	8	17	200	182	25	8.5	16	7	42	45	0.1	3800
HLB-32	M160×3	210	25	8	17	210	182	25	8.5	16	7	42	45	0.1	4200
HLB-33	M165×3	210	26	9	17	210	193	26	9.5	16	7	43	46	0.1	4300
HLB-34	M170×3	220	26	9	17	220	193	26	9.5	16	7	43	46	0.1	4750
HLB-36	M180×3	230	27	9	18	230	203	27	9.5	18	8	45	48	0.1	5000
HLB-38	M190×3	240	28	9	18	240	214	28	9.5	18	8	46	49	0.1	5500
HLB-40	M200×3	250	29	9	19	250	226	29	9.5	18	8	48	51	0.1	6300



Hydraulic Nuts for Bearings

When larger bearings are mounted and dismantled, the work is considerably eased by using hydraulic nuts. See Fig.2 and Fig.3 in

case of mounting and Fig.4 and Fig.5 in case of dismantling.



1. Structure

with two hydraulic connection bores on OD and on end face

Hydraulic nuts consist of two basic components: an internally threaded steel cylinder (1) with a circular groove in one face, and an annular piston (2) which is inserted into the cylinder.

Two O-rings (3) between cylinder and piston serve as seals.

When oil is pumped into the pressure chamber (6), the force with which the piston is ejected is sufficient to mount or dismount bearings.

The hydraulic medium is oil and can be fed through two hydraulic connection bores G1/4(4) by a pressure source (e.g. a hand pump). The

connection bores are located on the end face and also on the OD. All hydraulic nuts are equipped with a nipple (5) for quick coupling to the oil supply; the threaded hole not being used is plugged by a closure nipple with ball, which is supplied with hydraulic nuts.

Unthreaded holes (8) are provided to take a drift of suitable length so that the screwing on of the nut is facilitated. Two of these holes are in the side faces and four around the circumference. The nut should be carefully turned until it abuts the bearing and the piston is fully retracted into the cylinder.

And another unthreaded hole (9) is provided to take an indicator to measure the stroke of the piston.

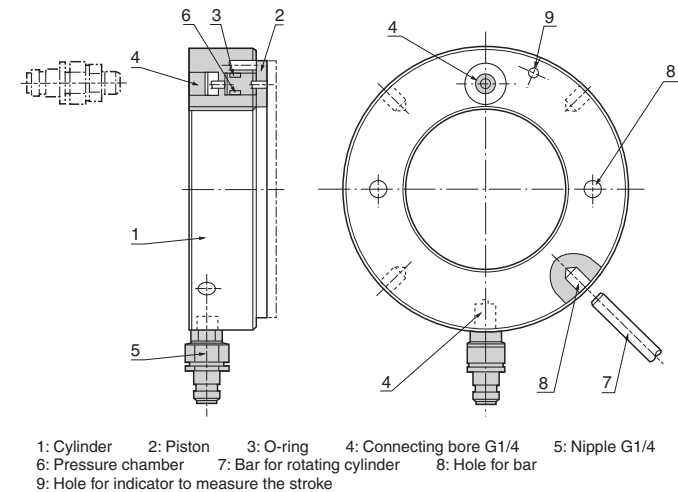


Fig.1. Structure

2. Threads

Hydraulic nuts up to and including size 40 have metric ISO threads to tolerance 6H(ISO 965/III-1980) and the larger nuts from size 41 have metric ISO trapezoidal threads to tolerance 7H(ISO 2901-1977).

The mating thread on the shaft should be made to tolerance 6g(ISO 2901-1977) for the sizes and tolerance 7e(ISO 2901-1977) for the sizes with trapezoidal thread.

3. Material

The cylinders of nuts up to and including size 58 are made of hardened steel and the matching pistons are made of carbon chromium (bearing) steel. From size 60 the cylinders and pistons are made of construction steel.

4. Maintenance

If hydraulic nuts are not to be used for some time, they should be protected against corrosion. The holes for the oil supply leads should also be plugged.

If oil leaves the hydraulic nut when the piston is operated, this generally means that the seal is torn or damaged and must be replaced. To do this, the piston should be pressed out of the ring. To facilitate this operation, three auxiliary holes with closure nipples are provided in the full face of the cylinder. Using pins, which are supplied with the nut, the piston can be pushed out of the cylinder.

5. How to use

5.1 Mounting

- (1) When mounting rolling bearings with a tapered bore on a tapered seating, adapter sleeve or withdrawal sleeve, the hydraulic nut is screwed on to a threaded section of the shaft or on to the sleeve thread until it abuts the bearing inner ring (Fig.2), or a special nut (Fig.3), or an end plate attached to the shaft end.
- (2) The piston is in the initial position, i.e. it is fully retracted.
- (3) A pump is used to inject pressurised oil into the nut. This displaces the piston axially and the bearing is pressed up on to the tapered seating. The permissible stroke (axial displacement) has been chosen to enable all bearings having bores with a taper of 1:12 or 1:30 to be mounted in a single operation.
- (4) After mounting has been completed, the return valve of the pump should be opened so that the pressurised oil can leave the nut. To completely empty the oil, the piston must be returned to its original position. This is most easily accomplished by screwing the nut further up the shaft or sleeve thread.

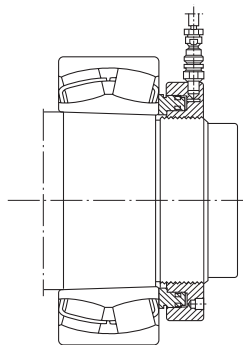


Fig.2. The threaded section of a shaft

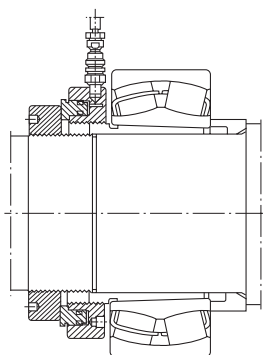


Fig.3. Sleeve thread

5.2 Dismounting

- (1) When dismounting rolling bearings from withdrawal or adapter sleeves, the hydraulic nut is screwed on to the sleeve thread until it rests against the bearing inner ring (Fig.4), or a special nut, or against a special supporting ring (Fig.5).
- (2) By displacing the piston, the sleeve will be withdrawn from the bearing bore, or the bearing will be pressed off the adapter sleeve.

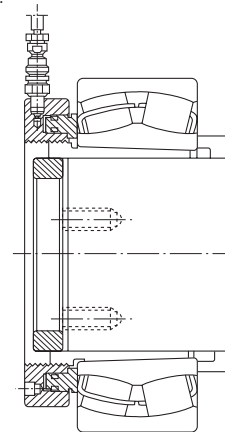


Fig.4. Sleeve thread

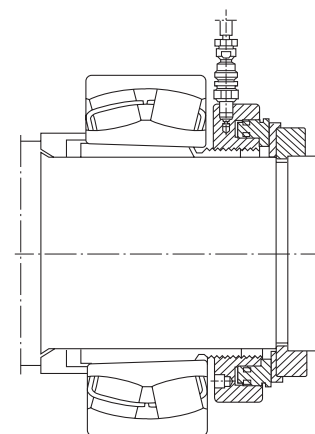


Fig.5. Sleeve thread and special supporting ring

6. Pumps

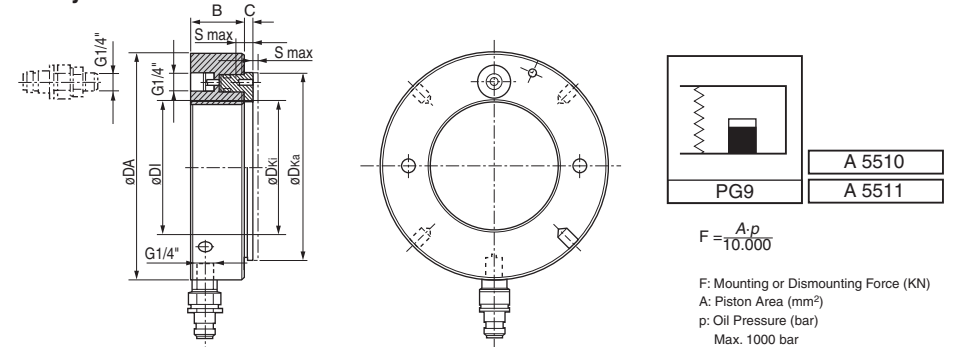
The pumps required to operate the hydraulic nuts should be suitable for pressures of 60 to 80 Mpa.

7. Pressure media

Normal machine oils having a viscosity of 300 mm²/s at the operating temperature are suitable pressure media. For mounting in the cold, less viscous oils should be used, e.g. oils for transformers.



Convenient HLB Locking Nuts for Bearings Hydraulic Nuts A 5500 and A 5501 with metric thread and Plain bore



Thread DI * (mm)	Article No.		Plain Bore DI (mm)	Article No. Bore	OD DA (mm)	Height B (mm)	Projecting Length C (mm)	Stroke Smax. (mm)	Ring Piston (mm)		Piston Area A _k (mm ²)	Weight (Steel) Ca. (kg)
	Right Hand	Left Hand							φD _{Ki}	φD _{Ka}		
TR 600 × 6	A 5501.2001	A 5501.2002	593.7	A 5501.2005	748	73	13	23	602	693	67.300	100
TR 630 × 6	A 5501.2601	A 5501.2602	623.7	A 5501.2605	782	74	14	23	632	726	72.900	110
TR 650 × 6	A 5501.3001	A 5501.3002	643.7	A 5501.3005	804	75	14	23	652	747	76.200	115
TR 670 × 6	A 5501.3401	A 5501.3402	663.7	A 5501.3405	826	76	14	24	672	768	79.500	120
TR 690 × 6	A 5501.3801	A 5501.3802	683.7	A 5501.3805	848	77	14	25	692	791	84.200	127
TR 710 × 7	A 5501.4201	A 5501.4202	702.7	A 5501.4205	870	78	15	25	712	812	87.700	135
TR 750 × 7	A 5501.5001	A 5501.5002	742.7	A 5501.5005	912	79	15	25	752	855	95.200	146
TR 800 × 7	A 5501.6001	A 5501.6002	792.7	A 5501.6005	965	80	16	25	802	908	103.900	161
TR 850 × 7	A 5501.7001	A 5501.7002	842.7	A 5501.7005	1020	83	16	26	852	962	114.600	181
TR 900 × 7	A 5501.8001	A 5501.8002	892.7	A 5501.8005	1075	86	17	30	902	1015	124.100	205
TR 950 × 8	A 5501.9001	A 5501.9002	941.7	A 5501.9005	1126	86	17	30	952	1069	135.700	218
TR 1000 × 8	A 5502.0001	A 5502.0002	991.7	A 5502.0005	1180	88	17	34	1002	1122	145.800	239

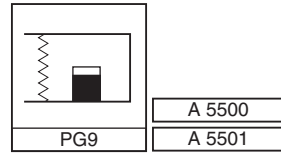
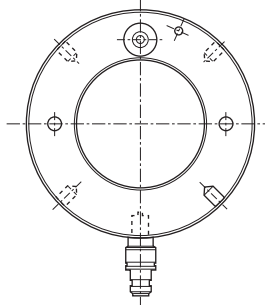
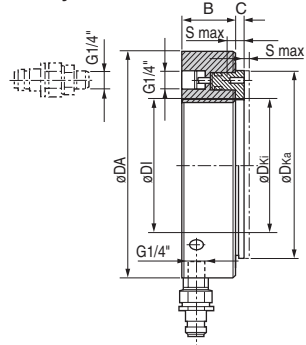
Thread DI * (mm)	Article No.		Plain Bore DI (mm)	Article No. Bore	OD DA (mm)	Height B (mm)	Projecting Length C (mm)	Stroke Smax. (mm)	Ring Piston (mm)		Piston Area A _k (mm ²)	Weight (Steel) Ca. (kg)
	Right Hand	Left Hand							φD _{Ki}	φD _{Ka}		
M 50 × 1.5	A 5510.1001	A 5510.1002	46.7	A 5510.1005	114	38	4	5	50.5	104	2.900	2.70
M 55 × 2	A 5510.1101	A 5510.1102	51.1	A 5510.1105	120	38	4	5	55.5	109	3.150	2.75
M 60 × 2	A 5510.1201	A 5510.1202	56.1	A 5510.1205	125	38	5	5	60.5	115	3.300	2.80
M 65 × 2	A 5510.1301	A 5510.1302	61.1	A 5510.1305	130	38	5	5	65.5	121	3.600	3.00
M 70 × 2	A 5510.1401	A 5510.1402	66.1	A 5510.1405	135	38	5	5	70.5	127	3.800	3.20
M 75 × 2	A 5510.1501	A 5510.1502	71.1	A 5510.1505	140	38	5	5	75.5	132	4.000	3.40
M 80 × 2	A 5510.1601	A 5510.1602	76.1	A 5510.1605	146	38	5	5	80.5	137	4.200	3.70
M 85 × 2	A 5510.1701	A 5510.1702	81.1	A 5510.1705	150	38	5	5	85.5	142	4.400	3.75
M 90 × 2	A 5510.1801	A 5510.1802	86.1	A 5510.1805	156	38	5	5	90.5	147	4.700	4.00
M 95 × 2	A 5510.1901	A 5510.1902	91.1	A 5510.1905	162	38	5	5	95.5	153	4.900	4.30
M 100 × 2	A 5510.2001	A 5510.2002	96.1	A 5510.2005	166	38	6	5	100.5	158	5.100	4.40
M 105 × 2	A 5510.2101	A 5510.2102	101.1	A 5510.2105	172	38	6	5	105.5	163	5.300	4.65
M 110 × 2	A 5510.2201	A 5510.2202	106.1	A 5510.2205	178	38	6	5	110.5	169	5.600	4.95
M 115 × 2	A 5510.2301	A 5510.2302	111.1	A 5510.2305	182	38	6	5	115.5	174	5.800	5.00
M 120 × 2	A 5510.2401	A 5510.2402	116.1	A 5510.2405	188	38	6	5	120.5	179	6.000	5.25
M 125 × 2	A 5510.2501	A 5510.2502	121.1	A 5510.2505	192	38	6	5	125.5	184	6.200	5.35
M 130 × 2	A 5510.2601	A 5510.2602	126.1	A 5510.2605	198	38	6	5	130.5	190	6.400	5.65
M 135 × 2	A 5510.2701	A 5510.2702	131.1	A 5510.2705	204	38	6	5	135.5	195	6.600	5.90
M 140 × 2	A 5510.2801	A 5510.2802	136.1	A 5510.2805	208	38	7	5	140.5	200	6.800	6.00
M 145 × 2	A 5510.2901	A 5510.2902	141.1	A 5510.2905	214	39	7	5	145.5	206	7.300	6.50
M 150 × 2	A 5510.3001	A 5510.3002	146.1	A 5510.3005	220	39	7	5	150.5	211	7.500	6.60
M 155 × 3	A 5510.3101	A 5510.3102	149.8	A 5510.3105	226	39	7	5	155.5	218	8.100	6.95
M 160 × 3	A 5510.3201	A 5510.3202	154.8	A 5510.3205	232	40	7	6	160.5	224	8.600	7.60
M 165 × 3	A 5510.3301	A 5510.3302	159.8	A 5510.3305	238	40	7	6	165.5	229	8.900	7.90
M 170 × 3	A 5510.3401	A 5510.3402	164.8	A 5510.3405	244	41	7	6	170.5	235	9.400	8.40
M 180 × 3	A 5510.3601	A 5510.3602	174.8	A 5510.3605	256	41	7	6	180.5	247	10.300	9.15
M 190 × 3	A 5510.3801	A 5510.3802	184.8	A 5510.3805	270	42	8	7	191	259	11.500	10.5
M 200 × 3	A 5510.4001	A 5510.4002	194.8	A 5510.4005	282	43	8	8	201	271	12.500	11.5
TR 205 × 4	A 5510.4101	A 5510.4102	200.2	A 5510.4105	288	43	8	8	207	276	12.800	12.0
TR 210 × 4	A 5510.4201	A 5510.4202	205.2	A 5510.4205	294	44	8	9	212	282	13.400	12.5
TR 215 × 4	A 5510.4301	A 5510.4302	210.2	A 5500.4305	300	44	8	9	217	287	13.700	13.0
TR 220 × 4	A 5510.4401	A 5510.4402	215.2	A 5510.4405	306	44	8	9	222	293	14.400	13.5
TR 225 × 4	A 5510.4501	A 5510.4502	220.2	A 5510.4505	312	45	8	9	227	300	15.200	14.5
TR 230 × 4	A 5510.4601	A 5510.4602	225.2	A 5510.4605	318	45	8	9	232	305	15.500	14.5
TR 235 × 4	A 5510.4701	A 5510.4702	230.2	A 5510.4705	326	46	8	10	237	311	16.200	16.0
TR 240 × 4	A 5510.4801	A 5510.4802	235.2	A 5510.4805	330	46	9	10	242	316	16.500	16.0

Thread DI * (mm)	Article No.		Plain Bore DI (mm)	Article No. Bore	OD DA (mm)	Height B (mm)	Projecting Length C (mm)	Stroke Smax. (mm)	Ring Piston (mm)		Piston Area A _k (mm ²)	Weight (Steel) Ca. (kg)
	Right Hand	Left Hand							φD _{Kl}	φD _{Ka}		
TR 250 × 4	A 5510.5001	A 5510.5002	245.2	A 5510.5005	342	46	9	10	252	329	17.600	17.5
TR 260 × 4	A 5510.5201	A 5510.5202	255.2	A 5510.5205	356	47	9	11	262	341	18.800	19.0
TR 270 × 4	A 5510.5401	A 5510.5402	265.2	A 5510.5405	368	48	9	12	272	352	19.800	20.5
TR 280 × 4	A 5510.5601	A 5510.5602	275.2	A 5510.5605	380	49	9	12	282	363	21.100	22.0
TR 290 × 4	A 5510.5801	A 5510.5802	285.2	A 5510.5805	390	49	9	13	292	375	22.400	22.5
TR 300 × 4	A 5510.6001	A 5510.6002	295.2	A 5510.6005	404	51	10	14	302	386	23.600	25.5
TR 310 × 5	A 5510.6201	A 5510.6202	304.7	A 5510.6205	416	52	10	14	312	397	24.900	27.0
TR 320 × 5	A 5510.6401	A 5510.6402	314.7	A 5510.6405	428	53	10	14	322	409	26.300	29.5
TR 330 × 5	A 5510.6601	A 5510.6602	324.7	A 5510.6605	438	53	10	14	332	419	27.000	30.0
TR 340 × 5	A 5510.6801	A 5510.6802	334.7	A 5510.6805	450	54	10	14	342	430	28.400	31.5
TR 345 × 5	A 5510.6901	A 5510.6902	339.7	A 5510.6905	456	54	10	14	347	436	29.400	32.5
TR 350 × 5	A 5510.7001	A 5510.7002	344.7	A 5510.7005	464	56	10	14	352	442	29.900	35.0
TR 360 × 5	A 5510.7201	A 5510.7202	354.7	A 5510.7205	472	56	10	15	362	455	31.300	35.5
TR 365 × 5	A 5510.7301	A 5510.7302	359.7	A 5510.7305	482	57	11	15	367	460	31.700	38.5
TR 370 × 5	A 5510.7401	A 5510.7402	364.7	A 5510.7405	486	57	11	16	372	466	32.800	39.0
TR 380 × 5	A 5510.7601	A 5510.7602	374.7	A 5510.7605	498	58	11	16	382	476	33.500	40.5
TR 385 × 5	A 5510.7701	A 5510.7702	379.7	A 5510.7705	504	58	11	16	387	483	34.700	41.0
TR 400 × 5	A 5510.8001	A 5510.8002	394.7	A 5510.8005	522	60	11	17	402	499	36.700	45.5
TR 410 × 5	A 5510.8201	A 5510.8202	404.7	A 5510.8205	534	61	11	17	412	510	38.300	48.0
TR 420 × 5	A 5510.8401	A 5510.8402	414.7	A 5510.8405	546	61	11	17	422	522	40.000	50.0
TR 430 × 5	A 5510.8601	A 5510.8602	424.7	A 5510.8605	556	62	11	17	432	532	40.800	52.5
TR 440 × 5	A 5510.8801	A 5510.8802	434.7	A 5510.8805	566	62	12	17	442	543	42.500	54.0
TR 450 × 5	A 5510.9001	A 5510.9002	444.7	A 5510.9005	580	64	12	17	452	554	44.100	57.5
TR 460 × 5	A 5510.9201	A 5510.9202	454.7	A 5510.9205	590	64	12	17	462	565	45.100	60
TR 470 × 5	A 5510.9401	A 5510.9402	464.7	A 5510.9405	602	65	12	18	472	576	46.900	62
TR 480 × 5	A 5500.9601	A 5500.9602	474.7	A 5500.9605	612	65	12	19	482	563	48.600	63
TR 490 × 5	A 5500.9801	A 5500.9802	484.7	A 5500.9805	624	66	12	19	492	573	49.500	66
TR 500 × 5	A 5501.0001	A 5501.0002	494.7	A 5501.0005	636	67	12	19	502	585	51.500	70
TR 510 × 6	A 5501.0201	A 5501.0202	503.7	A 5501.0205	648	68	12	20	512	595	53.300	74
TR 520 × 6	A 5501.0401	A 5501.0402	513.7	A 5501.0405	658	68	13	20	522	606	54.300	75
TR 530 × 6	A 5501.0601	A 5501.0602	523.7	A 5501.0605	670	69	13	21	532	617	56.200	79
TR 540 × 6	A 5501.0801	A 5501.0802	533.7	A 5501.0805	682	69	13	21	542	629	58.200	81
TR 550 × 6	A 5501.1001	A 5501.1002	543.7	A 5501.1005	693	70	13	21	552	639	59.200	84
TR 560 × 6	A 5501.1201	A 5501.1202	553.7	A 5501.1205	704	71	13	22	562	650	61.200	88
TR 570 × 6	A 5501.1401	A 5501.1402	563.7	A 5501.1405	716	72	13	23	572	661	63.200	91
TR 580 × 6	A 5501.1601	A 5501.1602	573.7	A 5501.1605	726	72	13	23	582	671	64.200	94

Thread DI * (mm)	Article No.		Plain Bore DI (mm)	Article No. Bore	OD DA (mm)	Height B (mm)	Projecting Length C (mm)	Stroke Smax. (mm)	Ring Piston (mm)		Piston Area A _k (mm ²)	Weight (Steel) Ca. (kg)
	Right Hand	Left Hand							φD _{Kl}	φD _{Ka}		
TR 600 × 6	A 5501.2001	A 5501.2002	593.7	A 5501.2005	748	73	13	23	602	693	67.300	100
TR 630 × 6	A 5501.2601	A 5501.2602	623.7	A 5501.2605	782	74	14	23	632	726	72.900	110
TR 650 × 6	A 5501.3001	A 5501.3002	643.7	A 5501.3005	804	75	14	23	652	747	76.200	115
TR 670 × 6	A 5501.3401	A 5501.3402	663.7	A 5501.3405	826	76	14	24	672	768	79.500	120
TR 690 × 6	A 5501.3801	A 5501.3802	683.7	A 5501.3805	848	77	14	25	692	791	84.200	127
TR 710 × 7	A 5501.4201	A 5501.4202	702.7	A 5501.4205	870	78	15	25	712	812	87.700	135
TR 750 × 7	A 5501.5001	A 5501.5002	742.7	A 5501.5005	912	79	15	25	752	855	95.200	146
TR 800 × 7	A 5501.6001	A 5501.6002	792.7	A 5501.6005	965	80	16	25	802	908	103.900	161
TR 850 × 7	A 5501.7001	A 5501.7002	842.7	A 5501.7005	1020	83	16	26	852	962	114.600	181
TR 900 × 7	A 5501.8001	A 5501.8002	892.7	A 5501.8005	1075	86	17	30	902	1015	124.100	205
TR 950 × 8	A 5501.9001	A 5501.9002	941.7	A 5501.9005	1126	86	17	30	952	1069	135.700	218
TR 1000 × 8	A 5502.0001	A 5502.0002	991.7	A 5502.0005	1180	88	17	34	1002	1122	145.800	239

Convenient HLB Locking Nuts for Bearings

Hydraulic Nuts A 5500 and A 5501 with imperial screw thread (UN or ACME thread form)



$$F = \frac{A \cdot p}{10.000}$$

F: Mounting or Dismounting Force (KN)
 A: Piston Area (mm²)
 p: Oil Pressure (bar)
 Max. 1000 bar

Thread DI (*)	Article No.		OD DA (mm)	Height B (mm)	Projecting Length C (mm)	Stroke Smax. (mm)	Ring Piston (mm)		Piston Area A _K (mm ²)	Weight (Steel) G _a (kg)
	Right Hand	Left Hand					φDKi	φDKa		
UN 1.967-18TPI	A 5500.1003	A 5500.1004	114	38	4	5	50.5	85	2.900	2.70
UN 2.157-18TPI	A 5500.1103	A 5500.1104	120	38	4	5	55.5	90	3.150	2.75
UN 2.360-18TPI	A 5500.1203	A 5500.1204	125	38	5	5	60.5	95	3.300	2.80
UN 2.548-18TPI	A 5500.1303	A 5500.1304	130	38	5	5	65.5	101	3.600	3.00
UN 2.751-18TPI	A 5500.1403	A 5500.1404	135	38	5	5	70.5	107	3.800	3.25
UN 2.933-12TPI	A 5500.1503	A 5500.1504	140	38	5	5	75.5	112	4.000	3.40
UN 3.137-12TPI	A 5500.1603	A 5500.1604	146	38	5	5	80.5	117	4.200	3.75
UN 3.340-12TPI	A 5500.1703	A 5500.1704	150	38	5	5	85.5	122	4.400	3.80
UN 3.527-12TPI	A 5500.1803	A 5500.1804	156	38	5	5	90.5	127	4.700	4.00
UN 3.730-12TPI	A 5500.1903	A 5500.1904	162	38	5	5	95.5	133	4.900	4.30
UN 3.918-12TPI	A 5500.2003	A 5500.2004	166	38	6	5	100.5	138	5.100	4.40
UN 4.122-12TPI	A 5500.2103	A 5500.2104	172	38	6	5	105.5	143	5.300	4.70
UN 4.325-12TPI	A 5500.2203	A 5500.2204	178	38	6	5	110.5	149	5.600	4.95
UN 4.716-12TPI	A 5500.2403	A 5500.2404	188	38	6	5	120.5	159	6.000	5.25
UN 5.106-12TPI	A 5500.2603	A 5500.2604	198	38	6	5	130.5	170	6.400	5.65
UN 5.497-12TPI	A 5500.2803	A 5500.2804	208	38	7	5	140.5	180	6.800	6.00
UN 5.888-12TPI	A 5500.3003	A 5500.3004	220	39	7	5	150.5	191	7.500	6.60
UN 6.284-8TPI	A 5500.3203	A 5500.3204	232	40	7	6	160.5	204	8.600	7.60
UN 6.659-8TPI	A 5500.3403	A 5500.3404	244	41	7	6	170.5	215	9.400	8.40
UN 7.066-8TPI	A 5500.3603	A 5500.3604	256	41	7	6	180.5	227	10.300	9.15
UN 7.472-8TPI	A 5500.3803	A 5500.3804	270	42	8	7	191	239	11.500	10.5
UN 7.847-8TPI	A 5500.4003	A 5500.4004	282	43	8	8	201	251	12.500	11.5
UN 8.628-8TPI	A 5500.4403	A 5500.4404	306	44	8	9	222	273	14.400	13.5
UN 9.442-6TPI	A 5500.4803	A 5500.4804	330	46	9	10	242	296	16.500	16.0

Thread DI (*)	Article No.		OD DA (mm)	Height B (mm)	Projecting Length C (mm)	Stroke Smax. (mm)	Ring Piston (mm)		Piston Area A _K (mm ²)	Weight (Steel) G _a (kg)
	Right Hand	Left Hand					φDKi	φDKa		
UN 10.192-6TPI	A 5500.5203	A 5500.5204	356	47	9	11	262	319	18.800	19.0
UN 11.004-6TPI	A 5500.5603	A 5500.5604	380	49	9	12	282	341	21.100	22.0
UN 11.785-6TPI	A 5500.6003	A 5500.6004	404	51	10	14	302	364	23.600	25.5
UN 12.562-6TPI	A 5500.6403	A 5500.6404	428	53	10	14	322	387	26.300	29.5
ACME 13.339-5TPI	A 5500.6803	A 5500.6804	450	54	10	14	342	408	28.400	31.5
ACME 14.170-5TPI	A 5500.7203	A 5500.7204	472	56	10	15	362	431	31.300	35.5
ACME 14.957-5TPI	A 5500.7603	A 5500.7604	498	58	11	16	382	452	33.500	40.5
ACME 15.745-5TPI	A 5500.8003	A 5500.8004	522	60	11	17	402	475	36.700	45.5
ACME 16.532-5TPI	A 5500.8403	A 5500.8404	546	61	11	17	422	498	40.000	50
ACME 17.319-5TPI	A 5500.8803	A 5500.8804	566	62	12	17	442	519	42.500	54
ACME 18.107-5TPI	A 5500.9203	A 5500.9204	590	64	12	17	462	541	45.100	60
ACME 18.894-5TPI	A 5500.9603	A 5500.9604	612	65	12	19	482	563	48.600	63
ACME 19.682-5TPI	A 5501.0003	A 5501.0004	636	67	12	19	502	585	51.500	70
ACME 20.867-4TPI	A 5501.0603	A 5501.0604	670	69	13	21	532	617	56.200	79
ACME 22.048-4TPI	A 5501.1203	A 5501.1204	704	71	13	22	562	650	61.200	88
ACME 23.623-4TPI	A 5501.2003	A 5501.2004	748	73	13	23	602	693	67.300	100
ACME 24.804-4TPI	A 5501.2603	A 5501.2604	782	74	14	23	632	726	72.900	110
ACME 26.379-4TPI	A 5501.3403	A 5501.3404	826	76	14	24	672	768	79.500	120
ACME 27.961-3TPI	A 5501.4203	A 5501.4204	870	78	15	25	712	812	87.700	135
ACME 29.536-3TPI	A 5501.5003	A 5501.5004	912	79	15	25	752	855	95.200	145
ACME 31.504-3TPI	A 5501.6003	A 5501.6004	965	80	16	25	802	908	103.900	160
ACME 33.473-3TPI	A 5501.7003	A 5501.7004	1020	83	16	26	852	962	114.600	180
ACME 35.441-3TPI	A 5501.8003	A 5501.8004	1075	86	17	30	902	1015	124.100	205
ACME 37.410-3TPI	A 5501.9003	A 5501.9004	1126	86	17	30	952	1069	135.700	220

■ Bearing Heater

Ecological and High Functional Bearing Heater

● Use

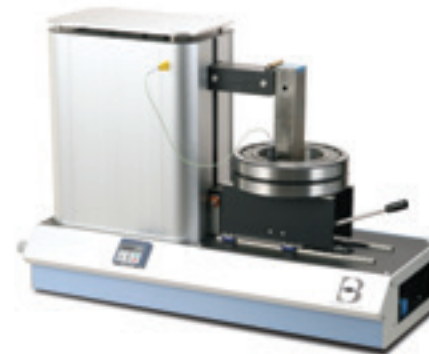
When hydraulic tools or oil injection method cannot be used, the only alternative is often to heat the bearings or bearing rings before mounting or dismounting.

If heaters are correctly used they are excellent aids both for the occasional mounting or dismounting operation as well as for the regular requirements of line operation.

● Caution

Heating should always be done with care and it should be remembered that bearings should not be strongly heated and certainly not to temperatures above 120°C.

Greased and sealed bearings should generally not be heated.



IHE0320, IHE0340
IHE0620, IHE0640

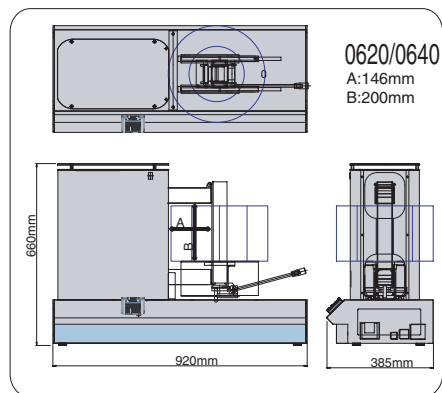
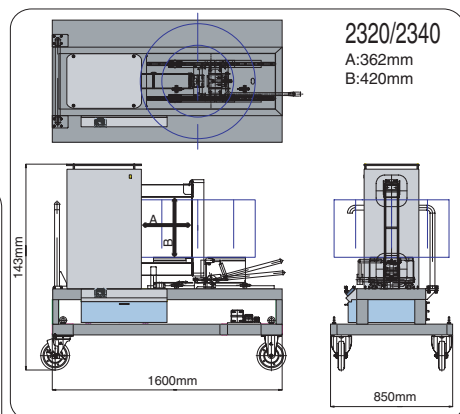
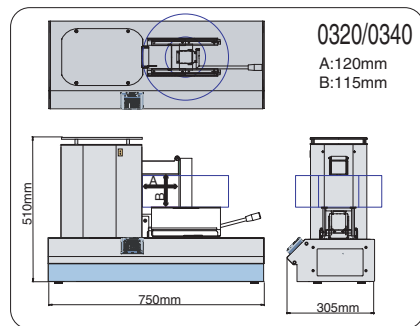
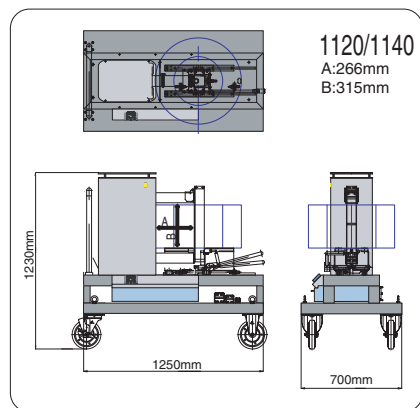
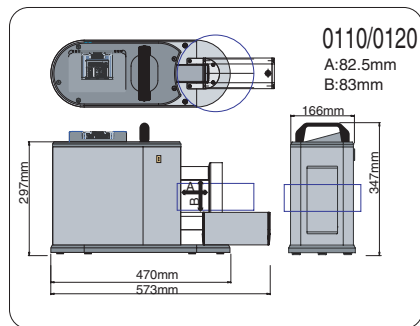


IHE0110
IHE0120

Inverter Driven Bearing Heater Standard Specifications

Items	detail items	1kVA100V	1kVA200V	3.3kVA		3.3kVA	6.6kVA	6.6kVA	11.8kVA	11.8kVA	23kVA	23kVA	
type		IHE0110	IHE0120	IHE0320		IHE0340	IHE0620	IHE0640	IHE1120	IHE1140	IHE2320	IHE2340	
Heating Capacity		1kVA	1kVA	3.3kVA		3.3kVA	6.6kVA	6.6kVA	11.8kVA	11.8kVA	23kVA	23kVA	
Applicable Bearing Size	Miminal bore diameter (mmφ)	20	20	35		35	35	35	50	50	50	50	
	Maximum outside diameter (mmφ)	200	200	300		300	350	350	600	600	800	800	
	Thickness (mm)	70	70	110		110	200	200	300	300	400	400	
	Weight (kg)	12	12	40		40	80	80	300	300	600	600	
Heating Bearing type	Can heat pre-greased bearing	Yes											
	Can heat sealed bearing	Yes											
Power Supply Characteristics	Phase	Single	Single	Three		Three	Three	Three	Three	Three	Three	Three	
	Voltage (V)	100-120V	200-240V	200-240V		380-480V	200-240V	380-480V	200-240V	380-480V	200-240V	380-480V	
	Frequency	50/60Hz	50/60Hz	50/60Hz		50/60Hz	50/60Hz	50/60Hz	50/60Hz	50/60Hz	50/60Hz	50/60Hz	
	Input Current (A) (maximum)	16.1A	9.7A	12.8A		7.5A	30.0A	16.1A	56.9A	29A	97A	49.6A	
Dimensions of body	H (mm)	347	347	510		510	660	660	1230	1230	1435	1435	
	D (mm)	175	175	305		305	385	385	700	700	850	850	
	W (mm)	573	573	750		750	920	920	1250	1250	1600	1600	
	Total weight (kg)	14	14	42		42	72	72	172	172	278	278	
Control Specifications	Temperature Control Mode	Range	0 - 250°C										
		temp. sensor type	K-type										
		Accuracy	1°C										
	Time Control Mode	Range	0-60min										
		Accuracy	1s										
Power Reduction	By 10%	50-100%											
Demagnetization	Accuracy	300μT(3G)											
Operation Spec.	Operation	Operator with LEDs											
	Sequence Operation	Yes											
Temp. Display	Temp. Display	Celsius/Fahrenheit											
Environment specifications	Application site	Application site	Indoor (no corrosive gas,dust,etc)										
		Overvoltage Category	2	2	3		3	3	3	3	3	3	3
		Pollution Degree	2	2	2		2	2	2	2	2	2	2
	Ambient Operating Temp.		- 10°C ~ 35°C										
	Altitude		2000m max										
Ambient Operating Humidity.		92% RH max											

I-type core	N-CI-1815	(bore diameter 20 ~ 35)	●	●								
	N-CI-1825	(bore diameter 35 ~ 50)	●	●								
	N-CI-1835	(bore diameter 50above)	●	●								
	N-CI-2525	(bore diameter 35 ~ 50)			●		●					
	N-CI-2535	(bore diameter 50 ~ 70)			●		●					
	N-CI-2545	(bore diameter 70above)			●		●					
	N-CI-3725	(bore diameter 35 ~ 50)					●	●				
	N-CI-3735	(bore diameter 50 ~ 80)					●	●				
	N-CI-3755	(bore diameter 80above)					●	●				
	N-CI-5235	(bore diameter 50 ~ 80)							●	●		
	N-CI-5255	(bore diameter 80 ~ 100)							●	●		
	N-CI-5270	(bore diameter 100above)							●	●		
	N-CI-6735	(bore diameter 50 ~ 80)									●	●
	N-CI-6755	(bore diameter 80 ~ 130)									●	●
N-CI-6785	(bore diameter 130above)									●	●	
temperature sensor	N-CTC-300	length 300mm	●	●								
	N-CTC-500	length 500mm			●		●	●				
	N-CTC-1000	length 1000mm							●	●	●	●



Three Features

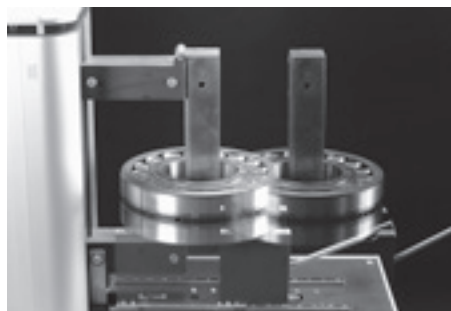
Versatile and Wide Range Use	Induction Bearing Heater is designed mainly for heating up bearings. However, it can heat up bushings, gears, pulleys, couplings and other ring shaped objects.
Built-in Demagnetization Function	Induction Bearing Heater is all digitally controlled and demagnetizes bearings automatically after heating. Also, it can demagnetize bearings manually.
Temperature Control and Timer Control	Induction Bearing Heater has two control modes: Temperature Control Mode and Timer Control Mode. In Temperature Control Mode, Temperature can be set up to 250C as standard. Depending on region where it is used, temperature indication of Celsius can be changed to Fahrenheit and vice versa with Control Panel operation. Temperature retention function keeps bearing at the set temperature infinitely after it is reached until Stop is pressed. In Timer Control Mode, time can be set up to 60 minutes.

Three Advantages

Even Heating without Damage to Bearing	Use of direct flame or blow torch to heat up bearings is hazardous, risky, and causes uneven thermal expansion and/or material alteration. Induction Bearing Heater adopts electromagnetic induction principle to heat bearing(s) evenly to be thermally expanded without any damage to bearing(s). This feature eliminates unnecessary trouble to improve work efficiency.
Quick and Efficient Heating without Fire	Induction Bearing Heater has exciting coils embedded into a core as primary winding as in a transformer. AC current flowing in the coils induces a secondary current around the inner ring of bearing to generate heat necessary for its expansion due to bearing's own electrical resistance. This leads to little waste of energy (low energy loss) and quick heating of bearing (work) only. The induction Heating Method of non-use of fire accomplishes High Safety, Reliability and Work Efficiency for drastic shortening of the time necessary for Shrink Fit Process.
Clean Heating without Impurities Intruded	The shrink fit process using an oil bath requires extra time and cost for cleaning after fitting bearing(work) even though new oil is used. Induction Bearing Heater, without the use of oil, enables heating cleanly even a grease sealed bearing that will retain original pre-lubrication inside bearing. This leads to improvement of working environment because no oil storage management is required.

Slide type Bearing Installation Table

Once bearing and I-type core are installed in Slide Type Bearing Installation Table, all you have to do is to move the table to the heating position along the guide by pushing the lever. This device enables easy mounting and dismounting of even a hot and/or heavy bearing.



Small and Sensitive Temperature Sensor

Small and sensitive temperature sensor continuously monitors the bearing temperature to ensure precise detection of bearing (work) temperature even at high temperature rising rate as well as when the sensor is set in a confined small area.

Compatibility with a Wide Range of Various Voltage of Power Supply

ETOH's Induction Bearing Heater is compatible with a wide range of various voltages and various frequencies of power supplies around the globe. Stationary types of Bearing Heater are connected to 3-phase AC power Supply while portable types are connected to single phase AC power supply.

Fault Tolerance

In the case of heating unwittingly without installing the temperature sensor on the work (bearing) and in any other abnormal incident that should happen, Bearing Heater detects the fault(s) to stop heating automatically. In this manner, for Safe Operation of Bearing Heater, all possible measures conceivable are taken.

Operation Information Availability

Operation Panel is common to all types of ETOH's induction Bearing Heater and easy-to-use, user friendly, and can be operated instinctively at sight of the push-button symbols representing the individual elemental commands of Bearing Heater, as the result of our searching user's convenience. The external control signal inputs and outputs are equipped as standard and they allow Bearing Heater to be embedded into your FA system.

Broad Range of Work Size

ETOH's induction Bearing Heater accommodates broad range of work (bearing) size by selecting I-type core suitable for the work inner ring diameter.

Optimal Heating with Accordance with Bearing (work) Applied

ETOH's induction Bearing Heater senses the electrical properties of the work (bearing) and the I-type core to heat the work (bearing) in the optimal condition. ETOH's induction Bearing Heater is featured to have convenient Power Reduction Function of setting the reduction rate 50%-100% by 10% for a delicate work (bearing) necessary to be heated amply and slowly.

Appendix Table

- inch—mm Conversion Table _____ Table 1
- kgf—N Conversion Table _____ Table 2
- kg—lb Conversion Table _____ Table 3
- °C—°F Conversion Table _____ Table 4
- Hardness Conversion Table _____ Table 5
- Tolerance of Shaft _____ Table 6
- Tolerance of Housing Bore _____ Table 7
- International Units SI Conversion Table _____ Table 8
- SI Prefixes _____ Table 9
- Lubricating Greases _____ Table 10

Table 1. inch—mm Conversion Table

inch		0"	1"	2"	3"	4"	5"	6"	7"	8"
Fractions	Decimals									
0	.000000	0.0000	25.4000	50.8000	76.2000	101.6000	127.0000	152.4000	177.8000	203.2000
1/64	.015625	0.3969	25.7969	51.1969	76.5969	101.9969	127.3969	152.7969	178.1969	203.5969
1/32	.031250	0.7938	26.1938	51.5938	76.9938	102.3938	127.7938	153.1938	178.5938	203.9938
3/64	.046875	1.1906	26.5906	51.9906	77.3906	102.7906	128.1906	153.5906	178.9906	204.3906
1/16	.062500	1.5875	26.9875	52.3875	77.7875	103.1875	128.5875	153.9875	179.3875	204.7875
5/64	.078125	1.9844	27.3844	52.7844	78.1844	103.5844	128.9844	154.3844	179.7844	205.1844
3/32	.093750	2.3812	27.7812	53.1812	78.5812	103.9812	129.3812	154.7812	180.1812	205.5812
7/64	.109375	2.7781	28.1781	53.5781	78.9781	104.3781	129.7781	155.1781	180.5781	205.9781
1/ 8	.125000	3.1750	28.5750	53.9750	79.3750	104.7750	130.1750	155.5750	180.9750	206.3750
9/64	.140625	3.5719	28.9719	54.3719	79.7719	105.1719	130.5719	155.9719	181.3719	206.7719
5/32	.156250	3.9688	29.3688	54.7688	80.1688	105.5688	130.9688	156.3688	181.7688	207.1688
11/64	.171875	4.3656	29.7656	55.1656	80.5656	105.9656	131.3656	156.7656	182.1656	207.5656
3/16	.187500	4.7625	30.1625	55.5625	80.9625	106.3625	131.7625	157.1625	182.5625	207.9625
13/64	.203125	5.1594	30.5594	55.9594	81.3594	106.7594	132.1594	157.5594	182.9594	208.3594
7/32	.218750	5.5562	30.9562	56.3562	81.7562	107.1562	132.5562	157.9562	183.3562	208.7562
15/64	.234375	5.9531	31.3531	56.7531	82.1531	107.5531	132.9531	158.3531	183.7531	209.1531
1/ 4	.250000	6.3500	31.7500	57.1500	82.5500	107.9500	133.3500	158.7500	184.1500	209.5500
17/64	.265625	6.7469	32.1469	57.5469	82.9469	108.3469	133.7469	159.1469	184.5469	209.9469
9/32	.281250	7.1438	32.5438	57.9438	83.3438	108.7438	134.1438	159.5438	184.9438	210.3438
19/64	.296875	7.5406	32.9406	58.3406	83.7406	109.1406	134.5406	159.9406	185.3406	210.7406
5/16	.312500	7.9375	33.3375	58.7375	84.1375	109.5375	134.9375	160.3375	185.7375	211.1375
21/64	.328125	8.3344	33.7344	59.1344	84.5344	109.9344	135.3344	160.7344	186.1344	211.5344
11/32	.343750	8.7312	34.1312	59.5312	84.9312	110.3312	135.7312	161.1312	186.5312	211.9312
23/64	.359375	9.1281	34.5281	59.9281	85.3281	110.7281	136.1281	161.5281	186.9281	212.3281
3/ 8	.375000	9.5250	34.9250	60.3250	85.7250	111.1250	136.5250	161.9250	187.3250	212.7250
25/64	.390625	9.9219	35.3219	60.7219	86.1219	111.5219	136.9219	162.3219	187.7219	213.1219
13/32	.406250	10.3188	35.7188	61.1188	86.5188	111.9188	137.3188	162.7188	188.1188	213.5188
27/64	.421875	10.7156	36.1156	61.5156	86.9156	112.3156	137.7156	163.1156	188.5156	213.9156
7/16	.437500	11.1125	36.5125	61.9125	87.3125	112.7125	138.1125	163.5125	188.9125	214.3125
29/64	.453125	11.5094	36.9094	62.3094	87.7094	113.1094	138.5094	163.9094	189.3094	214.7094
15/32	.468750	11.9062	37.3062	62.7062	88.1062	113.5062	138.9062	164.3062	189.7062	215.1062
31/64	.484375	12.3031	37.7031	63.1031	88.5031	113.9031	139.3031	164.7031	190.1031	215.5031
1/ 2	.500000	12.7000	38.1000	63.5000	88.9000	114.3000	139.7000	165.1000	190.5000	215.9000
33/64	.515625	13.0969	38.4969	63.8969	89.2969	114.6969	140.0969	165.4969	190.8969	216.2969
17/32	.531250	13.4938	38.8938	64.2938	89.6938	115.0938	140.4938	165.8938	191.2938	216.6938
35/64	.546875	13.8906	39.2906	64.6906	90.0906	115.4906	140.8906	166.2906	191.6906	217.0906
9/16	.562500	14.2875	39.6875	65.0875	90.4875	115.8875	141.2875	166.6875	192.0875	217.4875
37/64	.578125	14.6844	40.0844	65.4844	90.8844	116.2844	141.6844	167.0844	192.4844	217.8844
19/32	.593750	15.0812	40.4812	65.8812	91.2812	116.6812	142.0812	167.4812	192.8812	218.2812
39/64	.609375	15.4781	40.8781	66.2781	91.6781	117.0781	142.4781	167.8781	193.2781	218.6781
5/ 8	.625000	15.8750	41.2750	66.6750	92.0750	117.4750	142.8750	168.2750	193.6750	219.0750
41/64	.640625	16.2719	41.6719	67.0719	92.4719	117.8719	143.2719	168.6719	194.0719	219.4719
21/32	.656250	16.6688	42.0688	67.4688	92.8688	118.2688	143.6688	169.0688	194.4688	219.8688
43/64	.671875	17.0656	42.4656	67.8656	93.2656	118.6656	144.0656	169.4656	194.8656	220.2656
11/16	.687500	17.4625	42.8625	68.2625	93.6625	119.0625	144.4625	169.8625	195.2625	220.6625
45/64	.703125	17.8594	43.2594	68.6594	94.0594	119.4594	144.8594	170.2594	195.6594	221.0594
23/32	.718750	18.2562	43.6562	69.0562	94.4652	119.8562	145.2562	170.6562	196.0562	221.4562
47/64	.734375	18.6531	44.0531	69.4531	94.8531	120.2531	145.6531	171.0531	196.4531	221.8531
3/ 4	.750000	19.0500	44.4500	69.8500	95.2500	120.6500	146.0500	171.4500	196.8500	222.2500
49/64	.765625	19.4469	44.8469	70.2469	95.6469	121.0469	146.4469	171.8469	197.2469	222.6469
25/32	.781250	19.8438	45.2438	70.6438	96.0438	121.4438	146.8438	172.2438	197.6438	223.0438
51/64	.796875	20.2406	45.6406	71.0406	96.4406	121.8406	147.2406	172.6406	198.0406	223.4406
13/16	.812500	20.6375	46.0375	71.4375	96.8375	122.2375	147.6375	173.0375	198.4375	223.8375
53/64	.828125	21.0344	46.4344	71.8344	97.2344	122.6344	148.0344	173.4344	198.8344	224.2344
27/32	.843750	21.4312	46.8312	72.2312	97.6312	123.0312	148.4312	173.8312	199.2312	224.6312
55/64	.859375	21.8281	47.2281	72.6281	98.0281	123.4281	148.8281	174.2281	199.6281	225.0281
7/ 8	.875000	22.2250	47.6250	73.0250	98.4250	123.8250	149.2250	174.6250	200.0250	225.4250
57/64	.890625	22.6219	48.0219	73.4219	98.8219	124.2219	149.6219	175.0219	200.4219	225.8219
29/32	.906250	23.0188	48.4188	73.8188	99.2188	124.6188	150.0188	175.4188	200.8188	226.2188
59/64	.921875	23.4156	48.8156	74.2156	99.6156	125.0156	150.4156	175.8156	201.2156	226.6156
15/16	.937500	23.8125	49.2125	74.6125	100.0125	125.4125	150.8125	176.2125	201.6125	227.0125
61/64	.953125	24.2094	49.6094	75.0094	100.4094	125.8094	151.2094	176.6094	202.0094	227.4094
31/32	.968750	24.6062	50.0062	75.4062	100.8062	126.2062	151.6062	177.0062	202.4062	227.8062
63/64	.984375	25.0031	50.4031	75.8031	101.2031	126.6031	152.0031	177.4031	202.8031	228.2031

Table 2. kgf—N Conversion Table

1 kgf = 9.80665 N
1 N = 0.101972 kgf

kgf		N	kgf		N	kgf		N
0.1020	1	9.8066	3.4670	34	333.43	6.8321	67	657.05
0.2039	2	19.613	3.5690	35	343.23	6.9341	68	666.85
0.3059	3	29.420	3.6710	36	353.04	7.0360	69	676.66
0.4079	4	39.227	3.7730	37	362.85	7.1380	70	686.47
0.5099	5	49.033	3.8749	38	372.65	7.2400	71	696.27
0.6118	6	58.840	3.9769	39	382.46	7.3420	72	706.08
0.7138	7	68.647	4.0789	40	392.27	7.4439	73	715.89
0.8158	8	78.453	4.1808	41	402.07	7.5459	74	725.69
0.9177	9	88.260	4.2828	42	411.88	7.6479	75	735.50
1.0197	10	98.066	4.3848	43	421.69	7.7498	76	745.31
1.1217	11	107.87	4.4868	44	431.49	7.8518	77	755.11
1.2237	12	117.68	4.5887	45	441.30	7.9538	78	764.92
1.3256	13	127.49	4.6907	46	451.11	8.0558	79	774.73
1.4276	14	137.29	4.7927	47	460.91	8.1577	80	784.53
1.5296	15	147.10	4.8946	48	470.72	8.2597	81	794.34
1.6315	16	156.91	4.9966	49	480.53	8.3617	82	804.15
1.7335	17	166.71	5.0986	50	490.33	8.4636	83	813.95
1.8355	18	176.52	5.2006	51	500.14	8.5656	84	823.76
1.9375	19	186.33	5.3025	52	509.95	8.6676	85	833.57
2.0394	20	196.13	5.4045	53	519.75	8.7696	86	843.37
2.1414	21	205.94	5.5065	54	529.56	8.8716	87	853.18
2.2434	22	215.75	5.6084	55	539.37	8.9735	88	862.99
2.3453	23	225.55	5.7104	56	549.17	9.0755	89	872.79
2.4473	24	235.36	5.8124	57	558.98	9.1774	90	882.60
2.5493	25	245.17	5.9144	58	568.79	9.2794	91	892.41
2.6513	26	254.97	6.0163	59	578.59	9.3814	92	902.21
2.7532	27	264.78	6.1183	60	588.40	9.4834	93	912.02
2.8552	28	274.59	6.2203	61	598.21	9.5853	94	921.83
2.9572	29	284.39	6.3222	62	608.01	9.6873	95	931.63
3.0591	30	294.20	6.4242	63	617.82	9.7893	96	941.44
3.1611	31	304.01	6.5262	64	627.63	9.8912	97	951.25
3.2631	32	313.81	6.6282	65	637.43	9.9932	98	961.05
3.3651	33	323.62	6.7301	66	647.24	10.0952	99	970.86

How to convert: (1) When 10kgf should be converted into N, look for the number 10 on the central column in the first file.
The number at its right hand side shows 98.066N
(2) To the contrary, 10N can be converted into 1.0197kgf.

Table 3. kg—lb Conversion Table

1 kg = 2.204622 lb
1 lb = 0.45359 kg

kg		lb	kg		lb	kg		lb
0.454	1	2.205	15.422	34	74.957	30.391	67	147.71
0.907	2	4.409	15.876	35	77.162	30.844	68	149.91
1.361	3	6.614	16.329	36	79.366	31.298	69	152.12
1.814	4	8.818	16.783	37	81.571	31.751	70	154.32
2.268	5	11.023	17.236	38	83.776	32.205	71	156.53
2.722	6	13.228	17.690	39	85.980	32.659	72	158.73
3.175	7	15.432	18.144	40	88.185	33.112	73	160.94
3.629	8	17.637	18.597	41	90.390	33.566	74	163.14
4.082	9	19.842	19.051	42	92.594	34.019	75	165.35
4.536	10	22.046	19.504	43	94.799	34.473	76	167.55
4.990	11	24.251	19.958	44	97.003	34.927	77	169.76
5.443	12	26.455	20.412	45	99.208	35.380	78	171.96
5.897	13	28.660	20.865	46	101.41	35.834	79	174.17
6.350	14	30.865	21.319	47	103.62	36.287	80	176.37
6.804	15	33.069	21.772	48	105.82	36.741	81	178.57
7.257	16	35.274	22.226	49	108.03	37.194	82	180.78
7.711	17	37.479	22.680	50	110.23	37.648	83	182.98
8.165	18	39.683	23.133	51	112.44	38.102	84	185.19
8.618	19	41.888	23.587	52	114.64	38.555	85	187.39
9.072	20	44.092	24.040	53	116.84	39.009	86	189.60
9.525	21	46.297	24.494	54	119.05	39.462	87	191.80
9.979	22	48.502	24.948	55	121.25	39.916	88	194.01
10.433	23	50.706	25.401	56	123.46	40.370	89	196.21
10.886	24	52.911	25.855	57	125.66	40.823	90	198.42
11.340	25	55.116	26.308	58	127.87	41.277	91	200.62
11.793	26	57.320	26.762	59	130.07	41.730	92	202.83
12.247	27	59.525	27.216	60	132.28	42.184	93	205.03
12.701	28	61.729	27.669	61	134.48	42.638	94	207.23
13.154	29	63.934	28.123	62	136.69	43.091	95	209.44
13.608	30	66.139	28.576	63	138.89	43.545	96	211.64
14.061	31	68.343	29.030	64	141.10	43.998	97	213.85
14.515	32	70.548	29.483	65	143.30	44.452	98	216.05
14.968	33	72.753	29.937	66	145.51	44.906	99	218.26

How to convert: (1) When 43kg should be converted into lb, look for the number 43 on the central column in the second file.
The number at its right hand side shows 94.799lb.
(2) To the contrary, 43lb can be converted into 19.504kg.

Table 4. °C—°F Conversion Table

$$C = \frac{F-32}{1.8} \quad (F-32)$$

$$F = \frac{9}{5}C + 32$$

°C		°F	°C		°F	°C		°F	°C		°F
-73	-100	-148	-1.7	29	84.2	17.8	64	147.2	37.2	99	210.2
-62	- 80	-112	-1.1	30	86.0	18.3	65	149.0	37.8	100	212.0
-51	- 60	- 76	-0.6	31	87.8	18.9	66	150.8	40.6	105	221
-40	- 40	- 40	0	32	89.6	19.4	67	152.6	43	110	230
-29	- 20	- 4	0.6	33	91.4	20.0	68	154.4	49	120	248
-23.3	- 10	14	1.1	34	93.2	20.6	69	156.2	54	130	266
-17.8	0	32	1.7	35	95.0	21.1	70	158.0	60	140	284
-17.2	1	33.8	2.2	36	96.8	21.7	71	159.8	66	150	302
-16.7	2	35.6	2.8	37	98.6	22.2	72	161.6	71	160	320
-16.1	3	37.4	3.3	38	100.4	22.8	73	163.4	77	170	338
-15.6	4	39.2	3.9	39	102.2	23.3	74	165.2	82	180	356
-15.0	5	41.0	4.4	40	104.0	23.9	75	167.0	88	190	374
-14.4	6	42.8	5.0	41	105.8	24.4	76	168.8	93	200	392
-13.9	7	44.6	5.6	42	107.6	25.0	77	170.6	121	250	482
-13.3	8	46.4	6.1	43	109.4	25.6	78	172.4	149	300	572
-12.8	9	48.2	6.7	44	111.2	26.1	79	174.2	177	350	662
-12.2	10	50.0	7.2	45	113.0	26.7	80	176.0	204	400	752
-11.7	11	51.8	7.8	46	114.8	27.2	81	177.8	232	450	842
-11.1	12	53.6	8.3	47	116.6	27.8	82	179.6	260	500	932
-10.6	13	55.4	8.9	48	118.4	28.3	83	181.4	288	550	1022
-10.0	14	57.2	9.4	49	120.2	28.9	84	183.2	316	600	1112
- 9.4	15	59.0	10.0	50	122.0	29.4	85	185.0	343	650	1202
- 8.9	16	60.8	10.6	51	123.8	30.0	86	186.8	371	700	1292
- 8.3	17	62.6	11.1	52	125.6	30.6	87	188.6	399	750	1382
- 7.8	18	64.4	11.7	53	127.4	31.1	88	190.4	427	800	1472
- 7.2	19	66.2	12.2	54	129.2	31.7	89	192.2	454	850	1562
- 6.7	20	68.0	12.8	55	131.0	32.2	90	194.0	482	900	1652
- 6.1	21	69.8	13.3	56	132.8	32.8	91	195.8	510	950	1742
- 5.6	22	71.6	13.9	57	134.6	33.3	92	197.6	538	1000	1832
- 5.0	23	73.4	14.4	58	136.4	33.9	93	199.4	593	1100	2012
- 4.4	24	75.2	15.0	59	138.2	34.4	94	201.2	649	1200	2192
- 3.9	25	77.0	15.6	60	140.0	35.0	95	203.0	704	1300	2372
- 3.3	26	78.8	16.1	61	141.8	35.6	96	204.8	760	1400	2552
- 2.8	27	80.6	16.7	62	143.6	36.1	97	206.6	816	1500	2732
- 2.2	28	82.4	17.2	63	145.4	36.7	98	208.4	871	1600	2912

How to convert: (1) When 43°C should be converted into °F, look for the number 43 on the central column in the second file. The number at its right hand side shows 109.4°F.
 (2) To the contrary, 43°F can be converted into 6.1°C.

Table 5. Hardness Conversion Table

Nearly conversion for Rockwell C scale of Steel

Rockwell C scale (1471N)	Vickers	Brinell		Rockwell		Shore
		Standard ball	Tungsten carbide ball	A scale (588.4N)	B scale (980.7N)	
68	940	—	—	85.6	—	97
67	900	—	—	85.0	—	95
66	865	—	—	84.5	—	92
65	832	—	(739)	83.9	—	91
64	800	—	(722)	83.4	—	88
63	772	—	(705)	82.8	—	87
62	746	—	(688)	82.3	—	85
61	720	—	(670)	81.8	—	83
60	697	—	(654)	81.2	—	81
59	674	—	(634)	80.7	—	80
58	653	—	615	80.1	—	78
57	633	—	595	79.6	—	76
56	613	—	577	79.0	—	75
55	595	—	560	78.5	—	74
54	577	—	543	78.0	—	72
53	560	—	525	77.4	—	71
52	544	(500)	512	76.8	—	69
51	528	(487)	496	76.3	—	68
50	513	(475)	481	75.9	—	67
49	498	(464)	469	75.2	—	66
48	484	451	455	74.7	—	64
47	471	442	443	74.1	—	63
46	458	432	432	73.6	—	62
45	446	421	421	73.1	—	60
44	434	409	409	72.5	—	58
43	423	400	400	72.0	—	57
42	412	390	390	71.5	—	56
41	402	381	381	70.9	—	55
40	392	371	371	70.4	—	54
39	382	362	362	69.9	—	52
38	372	353	353	69.4	—	51
37	363	344	344	68.9	—	50
36	354	336	336	68.4	(109.0)	49
35	345	327	327	67.9	(108.5)	48
34	336	319	319	67.4	(108.0)	47
33	327	311	311	66.8	(107.5)	46
32	318	301	301	66.3	(107.0)	44
31	310	294	294	65.8	(106.0)	43
30	302	286	286	65.3	(105.5)	42
29	294	279	279	64.7	(104.5)	41
28	286	271	271	64.3	(104.0)	41
27	279	264	264	63.8	(103.0)	40
26	272	258	258	63.3	(102.5)	38
25	266	253	253	62.8	(101.5)	38
24	260	247	247	62.4	(101.0)	37
23	254	243	243	62.0	100.0	36
22	248	237	237	61.5	99.0	35
21	243	231	231	61.0	98.5	35
20	238	226	226	60.5	97.8	34
(18)	230	219	219	—	96.7	33
(16)	222	212	212	—	95.5	32
(14)	213	203	203	—	93.9	31
(12)	204	194	194	—	92.3	29
(10)	196	187	187	—	90.7	28
(8)	188	179	179	—	89.5	27
(6)	180	171	171	—	87.1	26
(4)	173	165	165	—	85.5	25
(2)	166	158	158	—	83.5	24
(0)	160	152	152	—	81.7	24

Numbers with () are for reference.

Table 6. Tolerance of Shaft

Unit: μm

Dimension (mm)		a13		c12		d6		e6		e13		f5		f6		g5		g6		h4		h5		h6		h7		h8		h9		h10		h11		h13		js4		Dimension (mm)			
Over	Incl.	High	Low	High	Low	High	Low	High	Low	High	Low	High	Low	High	Low	High	Low	High	Low	High	Low	High	Low	High	Low	High	Low	High	Low	High	Low	High	Low	High	Low	High	Low	Over	Incl.				
3	6	-270	-450	-70	-190	-30	-38	-20	-28	-20	-200	-10	-15	-10	-18	-4	-9	-4	-12	0	-4	0	-5	0	-8	0	-12	0	-18	0	-30	0	-48	0	-75	0	-180	+2	-2	3	6		
6	10	-280	-500	-80	-230	-40	-49	-25	-34	-25	-245	-13	-19	-13	-22	-5	-11	-5	-14	0	-4	0	-6	0	-9	0	-15	0	-22	0	-36	0	-58	0	-90	0	-220	+2	-2	6	10		
10	18	-290	-560	-95	-275	-50	-61	-32	-43	-32	-302	-16	-24	-16	-27	-6	-14	-6	-17	0	-5	0	-8	0	-11	0	-18	0	-27	0	-43	0	-70	0	-110	0	-270	+2.5	-2.5	10	18		
18	30	-300	-630	-110	-320	-65	-78	-40	-53	-40	-370	-20	-29	-20	-37	-7	-16	-7	-20	0	-6	0	-9	0	-13	0	-21	0	-33	0	-52	0	-84	0	-130	0	-330	+3	-3	18	30		
30	40	-310	-700	-120	-370	-80	-96	-50	-66	-50	-440	-25	-36	-25	-41	-9	-20	-9	-25	0	-7	0	-11	0	-16	0	-25	0	-39	0	-62	0	-100	0	-160	0	-390	+3.5	-3.5	30	40		
40	50	-320	-710	-130	-380	-90	-109	-60	-79	-60	-520	-30	-43	-30	-49	-10	-23	-10	-29	0	-8	0	-13	0	-19	0	-30	0	-46	0	-74	0	-120	0	-190	0	-460	+4	-4	40	50		
50	65	-340	-800	-140	-440	-100	-119	-60	-79	-60	-520	-30	-43	-30	-49	-10	-23	-10	-29	0	-8	0	-13	0	-19	0	-30	0	-46	0	-74	0	-120	0	-190	0	-460	+4	-4	50	65		
65	80	-360	-820	-150	-450	-110	-129	-60	-79	-60	-520	-30	-43	-30	-49	-10	-23	-10	-29	0	-8	0	-13	0	-19	0	-30	0	-46	0	-74	0	-120	0	-190	0	-460	+4	-4	65	80		
80	100	-380	-920	-170	-520	-120	-142	-72	-94	-72	-612	-36	-51	-36	-58	-12	-27	-12	-34	0	-10	0	-15	0	-22	0	-35	0	-54	0	-87	0	-140	0	-220	0	-540	+5	-5	80	100		
100	120	-410	-950	-180	-530	-130	-152	-84	-104	-84	-642	-42	-61	-42	-66	-14	-32	-14	-39	0	-12	0	-18	0	-25	0	-40	0	-63	0	-100	0	-160	0	-250	0	-630	+6	-6	100	120		
120	140	-460	-1090	-200	-600	-145	-170	-85	-110	-85	-715	-43	-61	-43	-68	-14	-32	-14	-39	0	-12	0	-18	0	-25	0	-40	0	-63	0	-100	0	-160	0	-250	0	-630	+6	-6	120	140		
140	160	-520	-1150	-210	-610	-155	-185	-90	-120	-90	-765	-45	-66	-45	-74	-15	-35	-15	-44	0	-14	0	-20	0	-29	0	-46	0	-72	0	-115	0	-185	0	-290	0	-720	+7	-7	140	160		
160	180	-580	-1210	-230	-630	-165	-200	-95	-125	-95	-815	-47	-68	-47	-78	-15	-35	-15	-44	0	-14	0	-20	0	-29	0	-46	0	-72	0	-115	0	-185	0	-290	0	-720	+7	-7	160	180		
180	200	-660	-1380	-240	-700	-175	-210	-100	-129	-100	-820	-50	-70	-50	-79	-15	-35	-15	-44	0	-14	0	-20	0	-29	0	-46	0	-72	0	-115	0	-185	0	-290	0	-720	+7	-7	180	200		
200	225	-740	-1460	-260	-720	-185	-225	-105	-139	-105	-840	-53	-75	-53	-84	-15	-35	-15	-44	0	-14	0	-20	0	-29	0	-46	0	-72	0	-115	0	-185	0	-290	0	-720	+7	-7	200	225		
225	250	-820	-1540	-280	-740	-195	-240	-110	-149	-110	-860	-56	-77	-56	-86	-15	-35	-15	-44	0	-14	0	-20	0	-29	0	-46	0	-72	0	-115	0	-185	0	-290	0	-720	+7	-7	225	250		
250	280	-920	-1730	-300	-820	-210	-260	-115	-159	-115	-880	-59	-80	-59	-89	-15	-35	-15	-44	0	-14	0	-20	0	-29	0	-46	0	-72	0	-115	0	-185	0	-290	0	-720	+7	-7	250	280		
280	315	-1050	-1860	-330	-850	-225	-285	-120	-169	-120	-900	-62	-83	-62	-92	-15	-35	-15	-44	0	-14	0	-20	0	-29	0	-46	0	-72	0	-115	0	-185	0	-290	0	-720	+7	-7	280	315		
315	355	-1200	-2090	-360	-930	-240	-300	-125	-179	-125	-920	-65	-85	-65	-96	-15	-35	-15	-44	0	-14	0	-20	0	-29	0	-46	0	-72	0	-115	0	-185	0	-290	0	-720	+7	-7	315	355		
355	400	-1350	-2240	-400	-970	-260	-320	-135	-195	-135	-940	-68	-87	-68	-98	-15	-35	-15	-44	0	-14	0	-20	0	-29	0	-46	0	-72	0	-115	0	-185	0	-290	0	-720	+7	-7	355	400		
400	450	-1550	-2470	-440	-1070	-280	-340	-145	-215	-145	-1060	-71	-91	-71	-102	-15	-35	-15	-44	0	-14	0	-20	0	-29	0	-46	0	-72	0	-115	0	-185	0	-290	0	-720	+7	-7	400	450		
450	500	-1650	-2620	-480	-1110	-300	-360	-155	-235	-155	-1100	-74	-94	-74	-106	-15	-35	-15	-44	0	-14	0	-20	0	-29	0	-46	0	-72	0	-115	0	-185	0	-290	0	-720	+7	-7	450	500		
500	560	-	-	-	-	-260	-304	-145	-189	-	-	-	-	-76	-120	-	-	-22	-66	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	500	560			
560	630	-	-	-	-	-260	-304	-145	-189	-	-	-	-	-76	-120	-	-	-22	-66	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	560	630		
630	710	-	-	-	-	-290	-340	-160	-210	-	-	-	-	-80	-130	-	-	-24	-74	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	630	710		
710	800	-	-	-	-	-290	-340	-160	-210	-	-	-	-	-80	-130	-	-	-24	-74	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	710	800	
800	900	-	-	-	-	-320	-376	-170	-226	-	-	-	-	-86	-142	-	-	-26	-82	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	800	900	
900	1000	-	-	-	-	-320	-376	-170	-226	-	-	-	-	-86	-142	-	-	-26	-82	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	900	1000	
1000	1120	-	-	-	-	-350	-416	-195	-261	-	-	-	-	-98	-164	-	-	-28	-94	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1000	1120	
1120	1250	-	-	-	-	-350	-416	-195	-261	-	-	-	-	-98	-164	-	-	-28	-94	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1120	1250
1250	1400	-	-	-	-	-390	-468	-220	-298	-	-	-	-	-110	-188	-	-	-30	-108	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1250	1400	
1400	1600	-	-	-	-	-390	-468	-220	-298	-	-	-	-	-110	-188	-	-	-30	-108	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1400	1600

Unit: μm

Dimension (mm)		j5		js5		j6		js6		j7		k4		k5		k6		m5		m6		n5		n6		p5		p6		r6		r7		Base Tolerance				Dimension (mm)	
Over	Incl.	High	Low	High	Low	High	Low	High	Low	High	Low	High	Low	High	Low	High	Low	High	Low	High	Low	High	Low	High	Low	High	Low	High	Low	High	Low	High	Low	IT2	IT3	IT5	IT7	Over	Incl.
3	6	+3	-2	+2.5	-2.5	+6	-2	+4	-4	+8	-4	+5	+1	+6	+1	+9	+1	+9	+4	+12	+4	+13	+8	+16	+8	+17	+12	+20	+12	+23	+15	+27	+15	1.5	2.5	5	12	3	6
6	10	+4	-2	+3	-3	+7	-2	+4.5	-4.5	+10	-5	+5	+1	+7	+1	+10	+1	+12	+6	+15	+6	+16	+10	+19	+10	+21	+15	+24	+15	+28	+19	+34	+19	1.5	2.5	6	15	6	10
10	18	+5	-3	+4	-4	+8	-3	+5.5	-5.5	+12	-6	+6	+1	+9	+1	+12	+1	+15	+7	+18	+7	+20	+12	+23	+12	+26	+18	+29	+18	+34	+23	+41	+23	2	3	8	18	10	18
18	30	+5	-4	+4.5	-4.5	+9	-4	+6.8	-6.8	+13	-8	+8	+2	+11	+2	+15	+2	+17	+8	+21	+8	+24	+15	+28	+15	+31	+22	+35	+22	+41	+28	+49	+28	2.5	4	9	21	18	30
30	40	+6	-5	+5.5	-5.5	+11	-5	+8	-8	+15	-10	+9	+2	+13	+2	+18	+2	+20	+9	+25	+9	+28	+17	+33	+17	+37	+26	+42	+26	+50	+34	+59	+34	2.5	4	11	25	30	40
40	50	+6	-7	+6.5	-6.5	+12	-7	+9.5	-9.5	+18	-12	+10	+2	+15	+2	+21	+2	+24	+11	+30	+11	+33	+20	+39	+20	+45	+32	+51	+32	+60	+41	+71	+41	3	5	13	30	40	50
50	65	+6	-7	+6.5	-6.5	+12	-7	+9.5	-9.5	+18	-12	+10	+2	+15	+2</																								

Table 7. Tolerance of Housing Bore

Unit: μm

Dimension (mm)		E7		E10		E11		E12		F6		F7		F8		G6		G7		H6		H7		H8		H9		H10		H11		H13		J6		Js6		J7		Js7		K5		Dimension (mm)								
Over	Incl.	High	Low	High	Low	High	Low	High	Low	High	Low	High	Low	High	Low	High	Low	High	Low	High	Low	High	Low	High	Low	High	Low	High	Low	High	Low	High	Low	High	Low	High	Low	High	Low	Over	Incl.											
3	6	+32	+20	+68	+20	+95	+20	+140	+20	+18	+10	+22	+10	+28	+10	+12	+4	+16	+4	+8	+0	+12	0	+18	0	+30	0	+48	0	+75	0	+180	0	+5	-3	+4	-4	+6	-6	+6	-6	0	-5	3	6							
6	10	+40	+25	+83	+25	+115	+25	+175	+25	+22	+13	+28	+13	+35	+13	+14	+5	+20	+5	+9	+0	+15	0	+22	0	+36	0	+58	0	+90	0	+220	0	+5	-4	+4.5	-4.5	+8	-7	+7.5	-7.5	+1	-5	6	10							
10	18	+50	+32	+102	+32	+142	+32	+212	+32	+27	+16	+34	+16	+43	+16	+17	+6	+24	+6	+11	+0	+18	0	+27	0	+43	0	+70	0	+110	0	+270	0	+6	-5	+5.5	-5.5	+10	-8	+9	-9	+2	-6	10	18							
18	30	+61	+40	+124	+40	+170	+40	+250	+40	+33	+20	+41	+20	+53	+20	+20	+7	+28	+7	+13	+0	+21	0	+37	0	+52	0	+84	0	+130	0	+330	0	+8	-5	+6.5	-6.5	+12	-9	+10.5	-10.5	+1	-8	18	30							
30	40	+75	+50	+150	+50	+210	+50	+300	+50	+41	+25	+50	+25	+64	+25	+25	+9	+34	+9	+16	+0	+25	0	+39	0	+62	0	+100	0	+160	0	+390	0	+10	-6	+8	-8	+14	-11	+12.5	-12.5	+2	-9	30	40							
40	50	+90	+60	+180	+60	+250	+60	+360	+60	+49	+30	+60	+30	+76	+30	+29	+10	+40	+10	+19	+0	+30	0	+46	0	+74	0	+120	0	+190	0	+460	0	+13	-6	+9.5	-9.5	+18	-12	+15	-15	+3	-10	50	65							
65	80	+107	+72	+212	+72	+292	+72	+422	+72	+58	+36	+71	+36	+90	+36	+34	+12	+47	+12	+22	+0	+35	0	+54	0	+87	0	+140	0	+220	0	+540	0	+16	-6	+11	-11	+22	-13	+17.5	-17.5	+2	-13	80	100							
100	120	+125	+85	+245	+85	+335	+85	+485	+85	+68	+43	+83	+43	+106	+43	+39	+14	+54	+14	+25	+0	+40	0	+63	0	+100	0	+160	0	+250	0	+630	0	+18	-7	+12.5	-12.5	+26	-14	+20	-20	+3	-15	120	140							
140	160	+146	+100	+285	+100	+390	+100	+560	+100	+79	+50	+96	+50	+122	+50	+44	+15	+61	+15	+29	+0	+46	0	+72	0	+115	0	+185	0	+290	0	+720	0	+22	-7	+14.5	-14.5	+30	-16	+23	-23	+2	-18	160	180							
180	200	+146	+110	+320	+110	+430	+110	+630	+110	+88	+56	+108	+56	+137	+56	+49	+17	+69	+17	+32	+0	+52	0	+81	0	+130	0	+210	0	+320	0	+810	0	+25	-7	+16	-16	+36	-16	+26	-26	+3	-20	180	200							
200	225	+182	+125	+355	+125	+485	+125	+695	+125	+98	+62	+119	+62	+151	+62	+54	+18	+75	+18	+36	+0	+57	0	+89	0	+140	0	+230	0	+360	0	+890	0	+29	-7	+18	-18	+39	-18	+28.5	-28.5	+3	-22	200	225							
225	250	+198	+135	+385	+135	+535	+135	+765	+135	+108	+68	+131	+68	+165	+68	+60	+20	+83	+20	+40	+0	+63	0	+97	0	+155	0	+250	0	+400	0	+970	0	+33	-7	+20	-20	+43	-20	+31.5	-31.5	+2	-25	225	250							
250	280	+215	+145	-	-	-	-	-	-	+120	+76	+146	+76	+186	+76	+66	+22	+92	+22	+44	+0	+70	0	+110	0	+175	0	+280	0	+440	0	-	-	-	-	+22	-22	-	-	+35	-35	-	-	250	280							
280	315	+240	+160	-	-	-	-	-	-	+130	+80	+160	+80	+205	+80	+74	+24	+104	+24	+50	+0	+80	0	+125	0	+200	0	+320	0	+500	0	-	-	-	-	+25	-25	-	-	+40	-40	-	-	280	315							
315	355	+260	+170	-	-	-	-	-	-	+142	+86	+176	+86	+226	+86	+82	+26	+116	+26	+56	+0	+90	0	+140	0	+230	0	+360	0	+560	0	-	-	-	-	+28	-28	-	-	+45	-45	-	-	315	355							
355	400	+300	+195	-	-	-	-	-	-	+164	+98	+203	+98	+263	+98	+94	+28	+133	+28	+66	+0	+105	0	+165	0	+260	0	+420	0	+660	0	-	-	-	-	+33	-33	-	-	+52.5	-52.5	-	-	355	400							
400	450	+345	+220	-	-	-	-	-	-	+188	+110	+235	+110	+305	+110	+108	+30	+155	+30	+78	+0	+125	0	+195	0	+310	0	+500	0	+780	0	-	-	-	-	+39	-39	-	-	+62.5	-62.5	-	-	400	450							
450	500	+390	+240	-	-	-	-	-	-	+212	+120	+270	+120	+350	+120	+124	+32	+182	+32	+92	+0	+150	0	+230	0	+370	0	+600	0	+920	0	-	-	-	-	+46	-46	-	-	+75	-75	-	-	450	500							
500	560																																																			
560	630																																																			
630	710																																																			
710	800																																																			
800	900																																																			
900	1000																																																			
1000	1120																																																			
1120	1250																																																			
1250	1400																																																			
1400	1600																																																			
1600	1800																																																			
1800	2000																																																			

Unit: μm

Dimension (mm)		K6		K7		M6		M7		N6		N7		P6		P7		R6		R7	
Over	Incl.	High	Low	High	Low	High	Low	High	Low	High	Low	High	Low	High	Low	High	Low	High	Low	High	Low
3	6	+2	-6	+3	-9	-1	-9	0	-12	-5	-13	-4	-16	-9	-17	-8	-20	-12	-20	-11	-23
6	10	+2	-7	+5	-10	-3	-12	0	-15	-7	-16	-4	-19	-12	-21	-9	-24	-16	-25	-13	-28
10	18	+2	-9	+6	-12	-4	-15	0	-18	-9	-20	-5	-23	-15	-26	-11	-29	-20	-31	-16	-34
18	30	+2	-11	+6	-15	-4	-17	0	-21	-11	-24	-7	-28	-18	-31	-14	-35	-24	-37	-20	-41
30	40	+3	-13	+7	-18	-4	-20	0	-25	-12	-28	-8	-33	-21	-37	-17	-42	-29	-45	-25	-50
40	50	+4	-15	+9	-21	-5	-24	0	-30	-14	-33	-9	-39	-26	-45	-21	-51	-35	-54	-30	-60
50	65	+4	-15	+9	-21	-5	-24	0	-30	-14	-33	-9	-39	-26	-45	-21	-51	-35	-54	-30	-60
65	80	+4	-15																		

Table 8. International Units SI Conversion Table

Category	Name of unit	Symbol	Conversion to SI	SI name of unit	SI abbreviation
Angle	Degree	°	$\pi/180$	Radian	rad
	Minute	'	$\pi/10800$		
	Second	"	$\pi/648000$		
Length	Meter	m	1	Meter	m
	Micron	μ	10^{-6}		
	Angstrom	Å	10^{-10}		
	Nautical mile	mile	1852		
Area	Square meter	m ²	1	Square meter	m ²
	Radius	a	10^2		
	Hectare	ha	10^4		
Volume	Cubic meter	m ³	1	Cubic meter	m ³
	Liter	ℓ	10^{-3}		
Mass	Kilogram	kg	1	Kilogram	kg
	Ton	t	10^3		
	Atomic mass unit	u	$\approx 1.66057 \times 10^{-27}$		
Time	Second	s	1	Second	s
	Minute	min	60		
	Hour	h	3600		
	Day	d	86400		
Speed	Meter per second	m/s	1	Meter per second	m/s
	Knot	kn	1852/3600		
Frequency and oscillation	Cycle	s ⁻¹	1	Hertz	Hz
Speed of rotation	revolution per minute	min ⁻¹	1/60	per second	s ⁻¹
Angular speed	Radial per second	rad/s	1	Radian per second	rad/s
Acceleration	Meters per second squared	m/s ²	1	Meters per second squared	m/s ²
	Gravity	G	9.80665		
Force	Kilogram force	kgf	9.80665	Newton	N
	Ton force	tf	9806.65		
	Dyne	dyn	10^{-5}		
Moment of force	Kilogram force meter	kgf·m	9.80665	Newton meter	N·m
Stress and pressure	Kilogram force per meter squared	kgf/m ²	9.80665	Pascal	Pa
	Kilogram force per centimeter squared	kgf/cm ²	9.80665×10^4		
	Kilogram force millimeter squared	kgf/mm ²	9.80665×10^6		

Category	Name of unit	Symbol	Conversion to SI	SI name of unit	SI abbreviation
Pressure	Meter of water	mH ₂ O	9806.65	Pascal	Pa
	Millimeter of mercury	mmHg	101325/760		
	Torr	Torr	101325/760		
	Atmosphere	atm	101325		
	Bar	bar	10^5		
Energy	Erg	erg	10^{-7}	Joule	J
	I. T. Calorie	cal _{IT}	4.1868		
	Kilogram force meter	kgf·m	9.80665		
	Kilowatt hour	kw·h	3.600×10^6		
	Metric horsepower hour	PS·h	$\approx 2.64779 \times 10^6$		
	Electron volt	eV	$\approx 1.60219 \times 10^{-19}$		
Power and dynamic force	Watt	W	1	Watt	W
	Horsepower	PS	≈ 735.5		
	Kilogram force meter per second	kgf·m/s	9.80665		
Viscosity	Poise	P	10^{-1}	Pascal second	Pa·s
	Centipoise	cP	10^{-3}		
	Kilogram force per square meter	kgf·s/m ²	9.80665		
Kinematic viscosity	Stoke	St	10^{-4}	Square meter per second	m ² /s
	Centistoke	cSt	10^{-6}		

Table 9. SI Prefixes

Factor	Prefix		Factor	Prefix	
	Name	Symbol		Name	Symbol
10 ¹⁸	Exa	E	10 ⁻¹	Deci	d
10 ¹⁵	Peta	P	10 ⁻²	Centi	c
10 ¹²	Tera	T	10 ⁻³	Milli	m
10 ⁹	Giga	G	10 ⁻⁶	Micro	μ
10 ⁶	Mega	M	10 ⁻⁹	Nano	n
10 ³	Kilo	k	10 ⁻¹²	Pico	p
10 ²	Hecto	h	10 ⁻¹⁵	Femto	f
10	Deca	da	10 ⁻¹⁸	Atto	a

Table 10. Lubricating Greases

Typical Lubricating Greases for Bearings

Name of Grease	Grease Maker	Base Oil	Thickener	Penetration	Dropping point (°C)	Operating temperature range (°C)	Color	Properties				
								Water Resistance	High Speed Rotation	Noise	Grease Life at High Temp.	Torque at Low Temp.
Daphne Eponech No. 2	Idemitsu Kosan	Hydrodesulfurized wax	Lithium	280	197	-40~130	Tan	○				
Beacon 325	Exxon Mobil	Diester Oil	Lithium	280	193	-54~120	Light Gray	○	○			○
Polyrex EM	Exxon Mobil	Mineral Oil	Polyurea	285	300	-20~180	Blue	○	○		○	
Mobilgrease 28	Exxon Mobil	Diester Oil+Mineral Oil+Synthetic Hydrocarbon	Microgel	270	270	-62~177	Red	○			○	
Mobilux 2	Exxon Mobil	Mineral Oil	Lithium	270	178	0~125	Brown	○				
Temprex N3	Exxon Mobil	Mineral Oil	Lithium Complex	235	300	-30~150	Green	○	○		○	
Barrierta IMI	NOK Kluber	Flourine	PTFE	280	None	-50~220	White	○	○		○	○
Isoflex NBU15	NOK Kluber	Diester+Mineral Oil	Barium Complex	280	250	-40~130	Beige	○	○			
Isoflex NCA15	NOK Kluber	Synthetic Ester Mineral Blend	Calcium Complex	280	180	-50~120	Beige	○	○			
Isoflex LDS18SA	NOK Kluber	Ester Oil	Lithium	280	190	-60~130	Yellow	○	○			○
NOXLUB BN2420P	NOK Kluber	PFPE Oil	Special Thickner	280	None	-35~220	White				○	
NOXLUB BN4020	NOK Kluber	PFPE Oil	Special Thickner	280	None	-35~260	White				○	
Stabraghs NBU 8 EP	NOK Kluber	Mineral Oil	Barium Complex	280	220	-35~150	Beige					○
Multemp LRL3	Kyodo Yushi	Polyolester	Lithium	235	208	-50~150	Peach White	○		○	○	○
Multemp PS2	Kyodo Yushi	Diester Oil+Mineral Oil	Lithium	275	190	-55~130	White	○	○			
Multemp SRL	Kyodo Yushi	Tetraester	Lithium	245	191	-40~150	Light Yellow	○		○	○	○
Alvania Grease 2S	Shell	Mineral Oil	Lithium	276	185	-25~120	Tan	○		○		
Alvania Grease 3S	Shell	Mineral Oil	Lithium	240	185	-20~135	Tan	○		○	○	
AeroShell Grease 7	Shell	Diester Oil	Microgel	285	268	-73~150	Light Brown	○	○		○	○
Alvania EP Grease 2	Shell	Mineral Oil	Lithium	285	185	-15~110	Reddish Brown	○				
Retinax LX No.2	Shell	Mineral Oil	Lithium Complex	270	250	-15~150	Light Brown	○			○	○
SH44M (DC44M)	Dow Corning Toray	Silicone Oil	Lithium	260	210	-40~180	Brown	○			○	○
NIGACE WR-S	Nippon Grease	Synthetic Oil	Urea	240	290	-30~150	Light Yellow	○			○	

Remarks: 1. When the grease is used at temperature near the high or low end of the recommended operating temperature, please contact NACHI.

2. Generally Ester oil may give damage to polyacrylic rubber or ABS resin. Please be careful, when you use grease with Ester base oil.

3. Do not mix different type of greases.

4. If sodium thickener grease is mixed with water, the grease become soft and may leak.

NACHI-FUJIKOSHI CORP.

http://www.nachi.com

Tokyo Head Office

Shiodome Sumitomo Bldg. 17F 1-9-2 Higashi-shinbashi, Minato-ku, Tokyo 105-0021, JAPAN

Tel: +81-(0)3-5568-5247

Fax: +81-(0)3-5568-5237

Toyama Head Office

1-1-1 Fujikoshi-Honmachi, Toyama 930-8511, JAPAN TEL: +81-(0)76-423-5111 Fax: +81-(0)76-493-5211

AMERICA

Sales

● NACHI AMERICA INC. HEADQUARTERS

715 Pushville Road, Greenwood, Indiana, 46143, U.S.A.
Tel: +1-317-530-1002 Fax: +1-317-530-1012
URL: http://www.nachiamerica.com/

WEST COAST BRANCH

12652 E. Alondra Blvd. Cerritos, California, 90703, U.S.A.
Tel: +1-562-802-0055 Fax: +1-562-802-2455

MIAMI BRANCH - LATIN AMERICA DIV.

2315 N.W. 107th Ave., Doral, Florida, 33172, U.S.A.
Tel: +1-305-591-0054/0059/2604 Fax: +1-305-591-3110

● NACHI ROBOTIC SYSTEMS INC.

42775 West 9 Mile Road Novi, Michigan, 48375, U.S.A.
Tel: +1-248-305-6545 Fax: +1-248-305-6542
URL: http://www.nachirobotics.com/

● NACHI CANADA INC.

89 Courtland Ave., Unit No.2, Concord, Ontario, L4K 3T4, CANADA
Tel: +1-905-660-0088 Fax: +1-905-660-1146
URL: http://www.nachicanada.com/

● NACHI MEXICANA, S.A. DE C.V.

Urbina No 54, Parque Industrial Naucalpan Naucalpan de Juarez, Estado de Mexico C.P. 53489, MEXICO
Tel: +52-55-3604-0832 / 0842 / 0881 Fax: +52-55-3604-0882

NACHI MEXICANA ENGINEERING CENTER

1171A, Calle Julio Diaz Torre, Fracc. Ciudad Industrial, Aguascalientes, C.P. 20290, MEXICO
Tel & Fax: +52-449-971-1689

Manufacturing

● NACHI TECHNOLOGY INC.

713 Pushville Road, Greenwood, Indiana, 46143, U.S.A.
Tel: +1-317-535-5000 Fax: +1-317-535-8484
URL: http://nachitech.com/

● NACHI TOOL AMERICA INC.

717 Pushville Road, Greenwood, Indiana, 46143, U.S.A.
Tel: +1-317-535-0320 Fax: +1-317-535-0983

● NACHI BRASIL LTDA.

Avenida João XXIII, No.2330, Jardim São Pedro, Mogi das Cruzes, S.P., BRAZIL, CEP 08830-000
Tel: +55-11-4793-8800 Fax: +55-11-4793-8870
URL: http://www.nachi.com.br/

SAO PAULO BRANCH

Av. Paulista, 453, Primeiro Andar, Conj. 11, 12, 13 e 14, Cerqueira Cesar, Sao Paulo - SP, CEP:01311-000, BRASIL
Tel: +55-11-3284-9844 Fax: +55-11-3284-1751

EUROPE

Sales

● NACHI EUROPE GmbH

Bischofstrasse 99, 47809, Krefeld, GERMANY
Tel: +49-(0)2151-65046-0 Fax: +49-(0)2151-65046-90
URL: http://www.nachi.de/

SOUTH GERMANY OFFICE

Pleidelsheimer Strasse 47, 74321, Bietigheim-Bissingen, GERMANY
Tel: +49-(0)7142-77418-0 Fax: +49-(0)7142-77418-20

SPAIN BRANCH

P.I. EL MONTALVO III C/Segunda, 6. Portal 1-2º, Oficina 5 37188-Carabajosa de La Sagrada Salamanca- España
Tel: +34-(0)923-197-837 Fax: +34-(0)923-197-758

CZECH BRANCH

Obchodni 132 251 01 Cestlice CZECH
Tel: +420-(0)255-734-000 Fax: +420-(0)255-734-001

U.K. BRANCH

Unit 3, 92, Kettles Wood Drive Woodgate Business Park, BIRMINGHAM B32 3DB, U.K.
Tel: +44-(0)121-423-5000 Fax: +44-(0)121-421-7520

TURKEY OFFICE

Karaman Ciftligi Mevkii, Agaoglu My Prestige, K;13, D;110, 34746, Atasehir, Istanbul, TURKEY
Tel: +90-(0)216-688-4457 Fax: +90-(0)216-688-4458

Manufacturing

● NACHI CZECH s.r.o

Prumyslova 2732, 440 01 Louny, CZECH
Tel: +420-415-930-930 Fax: +420-415-930-940

ASIA and OCEANIA

Sales

● NACHI SINGAPORE PTE. LTD.

No.2 Joo Koon Way, Jurong Town, Singapore 628943, SINGAPORE
Tel: +65-65587393 Fax: +65-65587371

VIETNAM REPRESENTATIVE OFFICE,

HO CHI MINH

4Fl., Yoco Bld., 41 Nguyen Thi Minh Khai St., Dist.1, Ho Chi Minh, VIETNAM
Tel: +84-8-3822-3919 Fax: +84-8-3822-3918

VIETNAM REPRESENTATIVE OFFICE,

HANOI

5B Fl., Noza Bld., 243 Cau Giay St., Cau Giay Dist., Hanoi, VIETNAM
Tel: +84-4-3767-8605 Fax: +84-4-3767-8604

● FUJIKOSHI-NACHI (MALAYSIA) SDN. BHD.

No.17, Jalan USJ 21/3, 47630 UEP Subang Jaya, Selangor Darul Ehsan, MALAYSIA
Tel: +60-(0)3-80247900 Fax: +60-(0)3-80235884

● PT.NACHI INDONESIA

TEMPO PAVILION I, 7FL
JL. HR Rasuna Said Kav. 10-11
Setiabudi Jakarta Selatan DKI Jakarta -12950, INDONESIA
Tel: +62-012-527-2841 Fax: +62-021-527-3029

● NACHI KG TECHNOLOGY INDIA PVT. GURGAON HEAD OFFICE

Unit No.207, 2nd Floor, Sewa Corporate Park, MG Road, Ifcco Chowk, Gurgaon 122001, Haryana, INDIA
Tel: +91-(0)12-4450-2900 Fax: +91-(0)12-4450-9210

BANGALORE OFFICE

F-11 Asha Chamber, No.2, Venkata Swami Raju Road, Kumara Park West, Bangaore-560020, INDIA
Tel: +91-(0)80-3920-8701 Fax: +91-(0)80-3920-8700

● 那智不二越 (上海) 贸易有限公司

NACHI (SHANGHAI) CO.,LTD.

11F Royal Wealth Center, No.7 Lane 98 Danba Road, Putuo District, Shanghai, 200062, CHINA
Tel: +86-(0)21-6915-2200 Fax: +86-(0)21-6915-5427
URL: http://www.nachi-china.com.cn/

重庆分公司

CHONGQING BRANCH

C17-18/19 Hogding International Building, Jiangbei District, Chongqing 400020, CHINA
Tel: +86-(0)23-8816-1967 Fax: +86-(0)23-8816-1968

沈阳分公司

SHENYANG BRANCH

Room304, No.1 Yuebin Street, Shenhe District, Shenyang 110000, CHINA
Tel: +86-(0)24-3120-2252 Fax: +86-(0)24-2250-5316

北京分公司

BEIJING BRANCH

Room 903A, Kuntai International Mansion, Building J, Yi No.12 Chao Wai Street, Chao yang District, Beijing 100020, CHINA
Tel: +86-(0)10-5879-0181 Fax: +86-(0)10-5879-0182

广州分公司

GUANGZHOU BRANCH

101, Buliding 1, Science & Technology Park, NO.1 Kehui, Kexue Road, Luogang District, Guangzhou 510670, CHINA

● NACHI-FUJIKOSHI CORP.

TAIPEI REPRESENTATIVE OFFICE

No.109, Kao Young North Rd, Lung-Tan Hsin, Tao-Yuan Hsien, TAIWAN
Tel: +886-(0)3-411-7776 Fax: +886-(0)3-471-8402

● NACHI-FUJIKOSHI CORP.

KOREA REPRESENTATIVE OFFICE

3F A-Youn Digital Tower 314-37, Seongsu-dong 2-ga, Seongdong-gu, Seoul 133-120, KOREA
Tel: +82-(0)2-469-2254 Fax: +82-(0)2-469-2264

● NACHI (AUSTRALIA) PTY. LTD.

Unit 1, 23-29 South Street, Rydalmere, N.S.W., 2116, AUSTRALIA
Tel: +61-(0)2-9898-1511 Fax: +61-(0)2-9898-1678
URL: http://www.nachi.com.au/

Manufacturing

● NACHI TECHNOLOGY (THAILAND) CO., LTD.

5/5 M, 2, Rojana Industrial Estate Nongbua, Ban Khai, Rayong, 21120, THAILAND
Tel: +66-38-961-682 Fax: +66-38-961-683

BANGKOK SALES OFFICE

Unit 23/109(A), Fl.24th Sorachai Bldg., Sukhumvit 63 Road(Ekamai), Klongtonnua, Wattana, Bangkok 10110, THAILAND
Tel: +66-2-714-0008 Fax: +66-2-714-0740

● NACHI INDUSTRIES PTE. LTD.

No.2 Joo Koon Way, Jurong Town, Singapore 628943, SINGAPORE
Tel: +65-68613944 Fax: +65-68611153
URL: http://www.nachinip.com.sg/

● NACHI PILIPINAS INDUSTRIES, INC.

1st Avenue, Manalac Compound, Sta. Maria Industrial Estate, Bagumbayan, Taguig, Metro Manila, PHILIPPINES
Tel: +63-(0)2-838-3620 Fax: +63-(0)2-838-3623

● NACHI KG TECHNOLOGY INDIA PVT. NEEMRANA PLANT

Plot No. SP-86, RIICO Industrial Area, Neemrana 301705, Distt. Alwar, Rajasthan, INDIA
Tel: +91-(0)14-9467-1300 Fax: +91-(0)14-9467-1310

● NACHI MOTHERSON PRECISION LTD.

179, Sector4, IMT Manesar, District Gurgaon-122 050, Haryana, INDIA
Tel: +91-124-4936-000 Fax: +91-124-4936-022

● NACHI MOTHERSON TOOL TECHNOLOGY LTD.

D-59-60, Sector-6, Noida-201301, Distt. G.B. Nagar, U.P. INDIA
Tel: +91-120-425-8372 Fax: +91-120-425-8374

● 那智不二越 (江苏) 精密机械有限公司

NACHI (JIANGSU) INDUSTRIES CO., LTD.

39 Nanyuan Road, Economic and Technological Development Zone (south), Zhangjiagang, Jiangsu 215618, CHINA
Tel: +86-(0)512-3500-7616 Fax: +86-(0)512-3500-7615

● 东莞建越精密轴承有限公司

DONGGUAN NACHI C.Y. CORPORATION

Dangyong Village, Hongmci Town Dongguan City, Guangdong, 523160, CHINA
Tel: +86-(0)769-8843-1300 Fax: +86-(0)769-8843-1330

● 上海不二越精密轴承有限公司

SHANGHAI NACHI BEARINGS CO., LTD

Yitong Industry Zone 258, Fengmao Rd. Malu Town, Jiading, Shanghai, 201801, CHINA
Tel: +86-(0)21-6915-6200 Fax: +86-(0)21-6915-6202

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1F, 5 Building, 33 Forward Road, Malu Town, Jiading, Shanghai 201818, CHINA

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NACHI C.Y. CORP.

No.109, Kao Young North Rd, Lung-Tan Hsin, Tao-Yuan Hsien, TAIWAN
Tel: +886-(0)3-471-7651 Fax: +886-(0)3-471-8402

● 대성나찌 유압공업 (주)

DAESUNG-NACHI HYDRAULICS CO., LTD.

289-22, Yusan-Dong, Yangsan-Si, GyeongNam 626-230, KOREA
Tel: +82-(0)55-371-9700 Fax: +82-(0)55-384-3270

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